PRINTING THE VERNACULAR
3D Printing Technology and its impact on the City of Sana'a, Yemen

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Submitted to the department of architecture in partial fulfillment of the requirements for the degree of Master of Architecture at the Massachusetts Institute of Technology
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ABSTRACT

This thesis project is a speculative proposal; it assumes that 3D printing technology is a major manufacturing and construction method in the future.

The industrial revolution that has begun in the 19th century was the transition to a new manufacturing process. This transition included going from hand production to machine production and eventually changed the entire way of making things, buying things, moving things, and etc. The changes of our life led to the transformation of our cities. Current cities were formed based on the Industrial Supply Chain that enables flow of materials and products from supplier to customer. This supply chain decided locations of factories, retails, roads, ports, warehouses, and etc that have structured cities.

In recent years, 3D printing has attracted increasing attention. The prospect of printing machines has inspired enthusiasts to proclaim that 3D printing will bring "the next industrial revolution", while others have reacted with skepticism and point to the technology's current limitations. However, 3D printing could proliferate rapidly over the coming decade. Improvements in speed and performance could enable unprecedented levels of mass customization, simplified supply chains, and even the "democratization" of manufacturing as consumers begin to print their own products.

Although there has been a number of studies on the 3D Printing technology itself and its impact on economy, less attentions have been paid to its spatial impact or impact on our cities. As the industrial revolution transformed cities, 3D Printing is expected to change our current cities in many ways, as it will change the way of making, moving, buying things again. The fact that 3D Printing can be done near the point of consumption, implies several possible scenarios of future cities.

This thesis illustrates different degrees of influence of the technology in the city of Sana’a, Yemen. The city has four distinct areas currently: the historical world heritage site, a partially protected area, a modernized area, and an informal settlement. The four distinct areas will be changed in different ways by different uses of 3D printing technology.

The tower house, which is one of the most significant building typologies of the city, is used to examine and compare the influences of the technology. More specifically, the ornament of the tower house and possible scenarios of transformation are the main design focus of the project. Ornament will appear in different scales and configurations in the future city of Sana’a, from high resolution ornament to inhabitable ornament.

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*Left_Transformation of Ornament by 3D Printing Technology*
I. FEATURES OF 3D PRINTING TECHNOLOGY

I-1. 3D PRINTING AND TRANSFORMATION

Technology And City
Product And City
Motor And City
Re-Organizing City
Re-Authenticity
Re-Programing City
Re-Constructing City
Re-Ornamenting City
The wheel is probably the most important mechanical invention of all time. Nearly every machine built since the beginning of the Industrial Revolution involves a basic principle embodied in this invention.

The archaeological record shows that no later than c.515 BC distinctive cuttings for both lifting tongs and lewis irons begin to appear on stone blocks of Greek temples.

A steam engine is a heat engine that performs mechanical work using steam as its working fluid. Using boiling water to produce mechanical motion goes back over 2000 years, but early devices were not practical.

The invention of the telephone is the culmination of work done by many individuals, the history of which involves a collection of claims and counterclaims.

A car is a wheeled, self-powered motor vehicle used for transportation. Most definitions of the term specify that cars are designed to run primarily on roads, to have seating for one to eight people, and to be constructed for the transport of people.

Two American brothers, inventors, and aviation pioneers who are credited with inventing and building the world's first successful airplane and making the first controlled, powered and sustained heavier-than-air human flight, on December 17, 1903.

An Enigma machine was any of several electro-mechanical rotor cipher machines used in the twentieth century for enciphering and deciphering secret messages. Enigma was invented by the German engineer Arthur Scherbius at the end of World War I.

Technological inventions have been influencing the structure of cities throughout history. The invention of a wheel, for instance, enabled the network of streets, expanding the limit of a city further away. Current cities have been formed based on the industrial supply chain that was invented to make products most economical way. This changed the entire structure of cities, shifting the mode of manufacture from hand to machine production.
3D printing (or additive manufacturing, AM) is any of various processes used to make a three-dimensional object. In 3D printing, additive processes are used, in which successive layers of material are laid down under computer control. These objects can be of almost any shape or geometry, and are produced from a 3D model or other electronic data source. A 3D printer is a type of industrial robot.

However, the recent invention of 3D printing technology is believed to change our cities again as it will modify the way of making, moving, and buying things. The fact that 3D Printing can take place at the point of consumption implies total collapse of the supply chain.
Current cities were formed based on the Industrial Supply Chain. It enables flow of materials and products from supplies to customer. This supply chain generated factories, retails, roads, ports, warehouses, and etc. that have structured our current cities.

The industrial revolution that has begun in the 19th century was the transition to a new manufacturing process. This transition included going from hand production to machine production and eventually changed the entire way of making things, buying things, moving things, and etc. The changes of our life led to the transformation of our cities.
In recent years, 3D printing has attracted increasing attention. Improvements in speed and performance could enable unprecedented levels of mass customization, simplified supply chains, and even the "democratization" of manufacturing. The New Supply Chain is the clue for future city transformation. The fact that 3D printing can be done near the point of consumption implies several possible scenarios of future cities.

**3D PRINTER AND NEW SUPPLY CHAIN**

Localized printing hubs and individual 3D Printers will take over the manufacturing functions in the future, replacing current factories and decreasing cargo freight movements.
PRODUCT & CITY

Researching the way of production throughout history clearly explains the way a city is structured. As society continued to evolve and industrialized, the way of production became more and more complicated. Today, the process of manufacture requires a number of different places and travels all over the world, from mining raw materials to delivering to retail stores.

However, 3D Printing will disrupt the current process of manufacture: We will purchase a digital file of a product and print it either at home or at a printing hub depending on the size of a product. This can signify that we are returning to the state of craftsmen. And we will be participating not only in production of information but also in materialization of the digital information.
Evolution of Ford

Emblem first used on Model C
First use of an oval as a trademark
Ford script in oval, first seen on Model A
Ford Oval established as corporate signature
Dimensional oval created to represent the company and the brand

Evolution of Assembly Plant & Automobile

PACKARD PACKARD PIERCE ARROW
PLANT FORGE
BUILDING 10

HIGHLAND PARK PLANT
EAGLE PLANT
COMMERCIAL BODY PLANT
HALF-TON TRUCK PLANT
DE SOTO PRESS SHOP
TANK ARSENAL
3D PRINT HUB

MORE SPECIFICALLY, COMPARING THE CURRENT AND THE FUTURE MANUFACTURING SYSTEM OF MOTOR INDUSTRY GIVES BETTER IDEA OF HOW FUTURE CITIES WILL EVOLVE. THE CURRENT SYSTEM REQUIRES A NUMBER OF SUPPLIER PLANTS BESIDES ONE MAIN ASSEMBLY PLANT, NECESSITATING DELIVERIES BETWEEN PLANTS. HOWEVER, THE FUTURE SYSTEM BY 3D PRINTING TECHNOLOGY WILL BE MUCH SIMPLIFIED; MORE AND MORE COMPONENTS WILL BE ABLE TO BE PRINTED AT ONE PLACE, MAKING THE SYSTEM MUCH CONCENTRATED.

PRINTING THE VERNACULAR

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In current auto manufacturing system, there are some parts that are made at assembly plants and most parts are made by suppliers which locate adjacent to the assembly plants.

New manufacturing system, aided by 3DP technology, will change current system by printing most parts by 3D printers. However, there will exist mutual cooperation and conflict between 3DP technology and craftsmanship.
The garden city would be self-sufficient and when it reached full population, another garden city would be developed nearby. Howard envisaged a cluster of several garden cities as satellites of a central city of 50,000 people, linked by road and rail.
Future cities will consist of multi territories without hierarchy. The center of each territory or village could be a large scale printing hub, whereas the rest are individual houses that are able to produce small scale product. This might lead to demise of city since large, shared infrastructures are no longer needed, as each village are becoming more self-sufficient.

**RE-ORGANIZING CITY**

Change of manufacturing mode leads to the re-organization of a city. Unlike the industrial city that has a center and sub-centers under a strong hierarchy, the future city is expected to have less hierarchies. It will consist of multi-territories that have a center inside and each territory will be self-sufficient. Based on this theory, it can be argued that the center of each territory or neighborhood will become a new manufacturing hub for larger products, whereas smaller products will be printed at home. However, 3D printing brings up an issue regarding “what is original or authentic”. As the technology will become more sophisticated, things we are printing might not be able to discern from their original. This will lead to another questions such as “what needs to be preserved or protected and how it can be implemented?”, which might also influence the way a city is organized.
From a small toy to a magnificent building, 3D printing will be used to produce in a faster, cheaper and much efficient way. When a 3D printer can print almost anything, it will bring up a question of "what is original or authentic?"

As we print more and more things in a high quality, the importance of authenticity will become more critical, which might influence on the organization of a city as well. It will also bring an issue of "what does conversation mean in the new city?"
In current cities, logistics industries function as distribution of materials and goods to different parts of cities. The location of logistics industries are optimized in order to minimize the transportation fees, thus in important traffic points.

**RE-PROGRAM CITY**

As a more practical approach, I am paying attention to the fact that logistics companies such as UPS recently initiated 3D printing services. Realizing the crisis of logistics caused by 3D printing technology, UPS rather attempts to merge itself with new manufacturing industry. In this situation, it can be assumed that the logistics hub, merged with manufacturing functions, will make a new type of place which contains unprecedented combination of different programs, such as manufacture, logistics, market, station, and etc. and this will attract more public programs. And unlike the fact that manufacture industry has been causing conflicts with its neighborhoods in the past, the new place will rather work as a medium that enhance the life of a community. This proves that 3D printing in the future will threat the logistics industries by significantly simplifying supply chain. Consequently, logistics companies rather attempt to merge them with other industries, implying many possible changes in cities.
In current London there are dense networks of a number of service points for logistics companies, such as DHL. Service points consist of company HG offices, storages, and etc. They are tightly connected with different transportation modes including shipping, road, railroads, and aircrafts.
Industry Back to City

Since the industrial revolution, London has been transformed into an industrial city and the number of industrial facilities drastically increased until mid twentieth century. However, as London is turning into a post-industrial city, heavy industries have been moving out of the city, while light industries are still remaining inside. And the location of these facilities are largely depending on transportation modes, such as river, roads, and railroads.
As industries move out of the city, costs for logistics increased.
New hubs, function as cultural and social places as well as logistics and manufacturing facilities, are expected to create a new order in the city.

*Logistics Hub as a New "PLACE"

If logistics facilities will be replacing manufacturing factories, what would this cause to the city? Will this lead to attract more functions such as markets, plazas, and even cultural spaces? If so, will the city have a new type of "Place" that is highly concentrated, efficient, and accessible? Will logistics hub function as cultural and social hubs in the city?
The Great Pyramid Giza

China Central Television HQ

PRINTING THE VERNACULAR
RE-CONSTRUCTING CITY

As 3D printing technology makes a major way of construction in the future, it will entirely change the notion of construction: labor and time. Compared to the way buildings had been constructed in the ancient times and current days, a 3D printer will no longer need a number of construction labors and long period of time. In terms of the number of labor it requires, it will need someone who prepares building materials and the others who run the machine. Moreover, when it comes to the construction time, it will greatly decrease the amount of time needed as the technology is being improved now and in the near future.
Footprint - One or more Foundation Robots make the footprint; first 20 layers of the structure. They can move according to a predefined path continuously or back and forth. Small robots are connected with pipes to the supplier robot, that feeds the printing materials.

Ceilings - The grip of these robots is strong enough and the curing speed of the material is fast enough to use them for horizontal printing. These robots can print ceilings and window/door lintels.

Wall - After the base is done, Grip Robots are clamped onto the footprint. They extend the structure further by printing layers of material meanwhile holding onto layers they previously printed. Their nozzles shift from side to side allowing to create curved walls.

Reinforcement - To reinforce the shell vacuum robots attach onto it and print additional layers over it. These layers don't have to be parallel to each other and be applied only where structure requires them. Vacuum Robots can travel over surfaces of any inclination.

MINIBUILDER

Minibuilders are a new series of mobile 3D printer robots that can assemble large structures on site. Developed by Petr Novikov, Saša Jokić, and a team of designers from the Institute for Advanced Architecture of Catalonia (IAAC) in Barcelona, Spain, the Minibuilder concept offers the possibility of freely printing 3D structures that are far larger than the printers themselves.
RE-ORNAMENTING CITY

From its way of construction, 3D printer creates inherent ornament; Layer and Fill. As it adds layers of material on top of each other, it creates subtle stratification which becomes an aesthetical aspect. Moreover, the way 3D printers resolve solid space is to generate a default pattern, which is strong enough to support structurally. By changing default pattern and having a series of different patterns that can be exposed to surface, it makes another kind of ornament.

LAYERS

layers of material creates subtle differences
FILL

3D printers create fill in order to resolve solid space, which can become new ornaments from the technology.
I-2. 3D PRINTING AND PRESERVATION

Re-Storing City
Re-Producing City
3D Scanning of the Bust of Sir John Soane

Reinterpreted Artwork from the 3D scanned
The Royal College of Art has recently tasked 3D scanning specialists with scanning a bust of Sir John Soane, one of Regency London's most prominent architects and indefatigable collector of archaeological artefacts, founder of Sir John Soane's Museum in central London. Once scanned, the 3D bust was digitally shattered and its digital fragments, 3D printed in various materials, were given to a host of RCA Jewellery & Metal graduates to be used as starting points for new contemporary art objects. That was how the Digital Soane competition started, and it was aimed at marrying the processes of hands-on craftsmanship with the latest digital technologies, 3D scanning and printing.
Download File(s)

Transformation

Building Code

Structural Fisability

Print on Site

REPRODUCING PROCESS
From a small toy to a magnificent building, 3D printing will be used to produce in a much cheaper and efficient way. Although many products will still be "Created" as new and unique entities, more and more things will be "Reproduced" based on an original file, in order to save time and money.

As a printing process, people will first buy copyright of a product and then decide whether to print as it is or to transform it before they print it. And this might change how a city is structured and looks like.
I-3. PANORAMA OF A FUTURE CITY
TRANSFORMATION SPECTRUM IN A CITY

According to the research, it can be speculated that a city will consist of four areas; where Restoration, Componential Ornamentation, Typological Blend, and Atypical Morphing happens.

3D scanning

3D printing

Restoration

In the Restoration area, built environments are digitally archived aided by 3D scanning technology and physically restored once any damages occur to them by traditional building technology. This area can be where heritages are placed and protected.

Ornamentation & Interior

In the Ornamentation area, built environments are embellished with 3D printed components, while maintaining traditional building technology and material. This area can be nearby heritage site.
Typological Blend

In the Typological blend area, multiple building typologies and functions are merged, maintaining their own typological features. This as a complex constitutes a manufacturing hub. Traditional building materials are used to construct this area.

Atypical Morphing

In the Atypical morphing area, different typologies and functions are merged, ruining their own typological features. Digitally archived objects are morphed and booleaned. Traditional materials are used but authentic building technologies are replaced by 3DP technology.
II. SITE RESEARCH

II-1. SITE SELECTION

Criteria of Site Selection
History of Sana’a, Yemen
Rapid Modernization and Degeneration
World Heritage Site in Danger

28 (Cultural) World Heritage Sites in Danger
Tradition of Craftsmanship & Ornamentation

Jewelry

Soil

Plaster

Rapid Modernization

CRITERIA OF SITE SELECTION

In choosing a project site, three specific criteria were considered: World heritage site in danger, Long tradition of craftsmanship and ornament, and Rapid modernization. Those criteria were considered in order to find a place where has abundant heritages need to be restored and preserved. And at the same time a place where has a huge potential of transformation of those original.
Sana'a is the largest city in Yemen and the centre of Sana'a Governorate. Sana'a is one of the oldest continuously inhabited cities in the world. At an altitude of 2,300 metres (7,500 ft), it is also one of the highest capital cities in the world. Sana'a has a population of approximately 1,937,500 (2012), making it Yemen’s largest city.

The old city of Sana'a, a UNESCO World Heritage Site, has a distinctive visual character due to its unique architectural characteristics, most notably expressed in its multi-storey buildings decorated with geometric patterns. In the conflict that raged in 2015, bombs hit UNESCO sites. Located here is the Great Mosque of Sana'a, the largest in the city.
RAPID MODERNIZATION AND DEGENERATION

The survey carried out shows that very intense building activity has occurred in the perimeter in the last 15 years. In the residential quarters, 4145 buildings appear to have undergone interventions of different types. Amongst these interventions, the construction of “new buildings” count for 31% of the total and are mainly concentrated in the new developments along the city walls, on the northern and south-western sides, even if many isolated interventions can be found within the historic fabric. Adding to this the “reconstruction” and “redevelopment” of pre-existing buildings, it appears that 42% of interventions have implied the construction of new structures; in other terms, that about 18% of the buildings inventoried in the perimeter are recent. On the other hand, the amount of interventions of renovation, rehabilitation and restoration show a high degree of maintenance and reuse, which may be considered as an outcome of the protection measures established and the control on building activities enforced by the GOPHCY since the 1990s, which have probably prevented a larger amount of reconstruction and redevelopment interventions.
II-2. BUILDING TYPOLOGIES OF SANA'A

Building Typology
Features of Tower House
Signification of Ornament
The old city of Sana'a, a UNESCO World Heritage Site, has a distinctive visual character due to its unique architectural characteristics, most notably expressed in its multi-storey buildings decorated with geometric patterns. Among them, there are six major building typologies; Wall, Mosque, Minaret, Hammam, Caravanserai, and Tower House.

the Wall

the city walls have been reconstructed with the intention of recreating the historical and traditional image but in fact, in a certain places, their shape, thickness and line have been seriously altered.

Mosque

Mosque is the spiritual space that connects human with Allah; here the human soul rises with faith. Mosque plays various roles in the society such as a place of worship, learing the Quran, and as soome cases, the serious issues are settled in the mosque either of an individual or as community.

Minaret

In addition to providing a visual cue to a Muslim community, the main function of the minaret is to provide a vantage point from which the call to prayer, or adhan, is made.

Hamman(bath)

Establishemnt of a hot bath in public places fulfilling the Islamic requirements for cleanliness and the high cost of heating in individual houses during winters. It usually built next to the mosque to share water and easy access for both male and female inhabitants of a quarter

Caravanserai

A caravanserai was a roadside inn where travelers could rest and recover from the day's journey. In the Middle-East, it is often called by its Persian name khan.

Tower house

Tower house is a vertical housing that has five floors and above. A number of tower houses forms the housing unit within a quater. Each tower houses varies in the space and layout and the number of floors reflect the owner's occupation hierarchy in the society
- Great Mosque

Mosque of al-Bakiriyyah

Addil Minaret

Hammam Shukr

Samsarat Mansurah

Tower House JY
Typical Tower Houses in the Old City Sana’a
FEATURES OF TOWER HOUSE

The predominantly square tower houses impress the visitor with their height. Many houses are more than five storeys high, the largest commonly having seven, eight or even nine storeys. A view of the city from a distance, with many hundreds of these houses soaring above the city walls, makes an unforgettable impression. The streets of the towns are generally narrow and flanked by towering houses with no sight of vegetation or water to relieve the eye, yet behind the houses and extending right up to them there are frequently large gardens. These are the waqf foundations which support the mosques; they are planted with vegetables and fruit which are sold to the inhabitants of the encircling houses, the surplus going to the market. Thus almost every house, even in Sana'a has a view through its windows into extensive gardens. The cultivated areas frequently appear sunken, and indeed it was from these areas that earth was taken for the construction of the surrounding houses, but the effect is increased by the accretion of centuries of rebuilding along the streets, so that the building and street levels have risen several metres above the original ground level.
ORNAMENT

Tower houses in Sana'a, in most cases, have highly decorated window frames. Ornamentation of window frame is regarded advanced craftsmanship in Yemen.

ADDITION OVER TIME

in many cases, tower houses have more than two layouts that were built over time
in most of tower houses, they have vertical shaft to deal with ventilation, water, human excretion, and etc.
also, size of rooms differentiated vertically according to programs

in many cases, several tower houses are attached together, sharing a court yard in the middle
ORNAMENT AS ICONOGRAPHY

Stele with lamp motif, Badairiya Madrasa, Cairo, Egypt, ca. 1350. Marble, 60 x 36 cm

ICONOGRAPHY OF LIGHT

Light is the most fundamental and ubiquitous metaphor in Islamic sculpture. The key verse to understanding the role of light in Islam is Sura 24, verse 35 of the Qur'an, the Sura of Light, which states; 'God is the Light of the heavens and the earth; the likeness of His Light is as a niche wherein is a lamp. Occasionally the mosque lamp appears as a decorative motif on stucco and window grilles, such as those from the early fourteenth century mausolea of Salar and Sanjar al-Jawli, where the actual passage of light through the lamp produces a further visual evocation of divine illumination.
This thesis is posing a question, "what if the city of Sana'a is adopting the new technology, 3D printing technology in the future?" And it is testifying possibility of transforming ornament which has a significant meaning for Yemeni people.
II-3. TRANSFORMATION OF ORNAMENT

Scaling Ornament

Panorama of Future Sana'a
According to the research, it can be speculated that a city will consist of four areas; where Restoration, Componential Ornamentation, Typological Blend, and Atypical Morphing happens.
PANORAMA OF FUTURE SANA'A

In the Iconography area, built environments are digitally archived aided by 3D scanning technology and physically restored once any damages occur to them by traditional building technology. This area can be whereheritages are placed and protected.

In the Ornamentation area, built environments are embellished with 3D printed components, while maintaining traditional building technology and material. This area can be nearby heritage site.
In the Juxtaposition area, multiple building typologies and functions are merged, maintaining their own typological features. This as a complex constitutes a manufacturing hub. Traditional building materials are used to construct this area.

In the Inhabitable Ornament area, part of ornament scaled and morphed so that it becomes large enough to inhabit inside. Thus, people have intimate relationships with ornament, becoming part of it.
III. PROPOSAL

SPECULATION OF FUTURE SAN'A'

Area II_Higher Resolution Ornament
Area III_Juxtaposition
Area IV_Inhabitable Ornament
In the Area II, built environments are embellished with 3D printed components with higher resolution of ornament. There can be three different ways of increasing resolution; fractal, scaling, and densification.
Fractal Repetition of Ornament

Scaling Down Elements
Densification of Ornament Pattern
Muqarnas from an Existing Mosque

Muqarnas is an ornamental element that is found in Islamic architecture mostly from mosques. It is regarded one of the most advanced craftsmanship skill to compose a muqarnas ornament. Depending on its complexity, it consists of three to six different elements in general.
Muqarnas with Scaled Elements

As a way of increasing resolution of an ornament, scaling operation can be used, which can't be done by handicraft but only by digital and 3D printing technology.
In the Typological blend area, multiple building typologies and functions are merged, maintaining their own typological features. This as a complex constitutes a manufacturing hub. Traditional building materials are used to construct this area.
JUXTAPOSITION OF DIFFERENT BUILDING TYPOLOGIES

a. Great Mosque
b. Mosque of al-Bakiriyah
c. Qubbat Talhah Well Ramp
d. Addil Minaret
e. Hammam al-Maydan
f. Hammam Shukr
JUXTAPOSITION OF DIFFERENT BUILDING TYPOLOGIES
In the Inhabitable Ornament area, part of ornament scaled and morphed so that it becomes large enough to inhabit inside. Thus, people have intimate relationships with ornament, becoming part of it.
ADDING ONE DIMENSION TO A FLAT ORNAMENT

A series of morphing operations, including scaling, twisting, and tapering, adds one dimension to a flat or two dimensional ornament, as well as makes it inhabitable.
Morphing Ornament

In order to make ornament inhabitable, initial ornaments for window frame had been tested

Testing Inhabitable Ornament
Testing Inhabitable Ornament
Vertical Shaft

Inhabitable ornament contains vertical shafts which are also found in a tower house of the old city Sana'a
Volumetric Ornament

Ornament is found not only in elevation but also in plan and section
Testing Inhabitable Ornament

In order to make ornament inhabitable, initial ornaments for window frame had been tested.
3D printed Inhabitable Ornament is vernacular in that it resembles the features of topography of Sana'a. In Yemen, many cities have rocky mountains which gave a birth to a Tower House building typology.
The way an Inhabitable Ornament is constructed resembles the way a Tower House in the old city had been built. 3D printers that climb up the clay surface are moving vertically along the rails and add materials on top of each other. And more levels are added over time as more space is needed. Gaps between different time period is revealed, indicating the number of construction phases.
A cluster of 3D printed inhabitable ornament creates monumentality; a six to eight-stories-high tower house turns into a thirty-stories high tower enabled by the new technology.
Inhabitable Ornament
residential level plan
Inhabitable Ornament
longitudinal section
View from a Courtyard
Interior Space Of Inhabitable Ornament
Inhabitable Ornament

cluster model
Inhabitable Ornament
cluster model
IV. APPENDIX

THESIS PRESENTATION
V. BIBLIOGRAPHY


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