USING REGULATION TO CHANGE THE MARKET FOR INNOVATION*

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INTRODUCTION

Technological innovation¹ is both a significant determinant of economic growth and important for reducing health, safety, and environmental hazards. It may be major, involving radical shifts in technology, or incremental, involving adaptation of prior technologies. Technological innovation is different from diffusion, which is the wide-spread adoption of technology already developed.

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¹ Technological innovation is the first commercially successful application of a new technical idea. By definition, it occurs in those institutions, primarily private profit-seeking firms, that compete in the marketplace. Innovation should be distinguished from invention, which is the development of a new technical idea, and from diffusion, which is the subsequent widespread adoption of an innovation by those who did not develop it. The distinction between innovation and diffusion is complicated by the fact that innovations can rarely be adopted by new users without modification. When modifications are extensive, the result may be a new innovation. Definitions used in this article draw on a history of several years' work at the Center for Policy Alternatives at the Massachusetts Institute of Technology, beginning with a five-country study: National Support for Science & Technology: An Explanation of the Foreign Experience (Aug. 18, 1975) (CPA No. 75-12). Some definitions appear in that study at pages 1–12.
Several commentators and researchers have investigated the effects of regulation on technological change. Based on this work and experience gained from the history of industrial responses to regulation over the past fifteen years, designers may now be able to fashion regulatory strategies for eliciting the best possible technological response to achieve specific health, safety, or environmental goals. These technological responses to environmental regulation include adoption of compliance technology, change in process technology, and product substitution. In some cases, regulation need only create a climate in which existing technologies, known to produce the desired environmental results, will be adopted or diffused on a large scale. In others, however, the requisite technology may be lacking altogether, and thus regulation must stimulate research and development. Underlying a regulatory strategy based on an assessment of technological options is a rejection of the premise that regulation must achieve a balance between environmental integrity and industrial growth, or between job safety and competition in world markets. Rather, such a strategy builds on the thesis that health, safety, and environmental goals can be co-optimized with economic growth through technological innovation.

The concept of technological change is the foundation of a regulatory design strategy based on the promotion of innovation.


3. Environmental, health, and safety regulation, as seen by economists, should correct market imperfections by internalizing the social costs of industrial production. Regulation results in a redistribution of the costs and benefits of industrial activity among manufacturers, employers, workers, consumers, and other citizens. Within the traditional economic paradigm, economically efficient solutions reflecting the proper balance between costs and benefits of given activities are the major concern.

4. The work of Burton Klein best describes the kind of industry and economic environment in which innovation flourishes. B. KLEIN, DYNAMIC ECONOMICS (1977). Klein’s work concerns the concept of dynamic efficiency, as opposed to the static economic efficiency of the traditional economic theorists. In a state of static efficiency, resources are used most effectively within a fixed set of alternatives. Dynamic efficiency, in contrast, takes into account a constantly shifting set of alternatives, particularly in the technological realm. Thus, a dynamic economy, industry, or firm is flexible and can respond effectively to a constantly changing external environment.

Several conditions are critical to the achievement of dynamic efficiency. A dynamically efficient firm is open to technological development, has a relatively nonhierarchical structure, possesses a high level of internal and external communication, and shows a willingness to redefine organizational priorities as new opportunities emerge. Dynamically efficient industry groups are open to new entrants with superior technologies and encourage "rivalrous" behavior among industries already in the sector. In particular, dynamic efficiency flourishes in an environment that is conducive to entrepreneurial risk-taking and does not reward those who adhere to the technological status quo. Thus, Klein emphasizes structuring a macroeconomy containing strong incentives for firms to change, adapt, and redefine the alternatives facing them. Regulation is one of several stimuli which can promote such a restructuring of a firm’s market strategy.

While a new technology may be a more costly method of attaining current environmental standards, it may achieve stricter standards at less cost than adaptation of existing technology. The following figure illustrates the difference.

Suppose it is determined (by either market demand or regulatory fiat) that a reduction in health risk from point “A” to the

![Figure 1: An Innovative Response to Regulation](image-url)
dotted line is desirable. Use of existing technological capabilities would impose a cost represented by point “B.” However, if it were possible to elicit technological innovation, a new “supply curve” would arise, allowing the same degree of health risk reduction at a lower cost represented by point “C.” Alternatively, a greater degree of health protection could be afforded if expenditures equal to costs represented by point “B” were applied instead to new technological solutions. Note that co-optimization resulting in “having your cake and eating it too” can occur because a new dynamic efficiency is achieved.

In creating an atmosphere conducive to innovation, a regulator must assess the innovative capacity of the target industrial sector. The target sector may be the regulated industry, the pollution control industry, or a related industry capable of producing substitute technology. The analysis should focus principally on the process of technological change within the possible responding sectors. The regulator should analyze a sector’s “innovative dynamic” rather than its existing, static technological capability. An assessment of this innovative dynamic requires a historical examination of the pattern of innovation in the regulated industry, an evaluation of the technological capabilities of related sectors having incentives to develop compliance or substitute technology, and a comparison between the regulated sector and analogous sectors with documented technological responses to regulation. The assessment should include an analysis of the industry’s existing technological capabilities as well as a reasoned prediction of its innovative potential under the challenge of regulation. This kind of assessment will assist the design of regulations promoting innovation beneficial both to public health and the environment, and to economic growth within the responding industrial sector.

This article will present a model of the effects of regulation on technological change, provide a brief history of environmental regulation affecting innovation, and review innovation waivers under the Clean Air Act, the Clean Water Act, and the Resource Conservation and Recovery Act (“RCRA”). Finally, it will discuss concerns regarding the design of regulations which do not pit technological innovation against other social concerns.

I. A MODEL OF THE EFFECTS OF REGULATION ON TECHNOLOGICAL CHANGE

Prior work has developed models for explaining the effects of regulation on technological change in the chemical, pharmaceutical, and automobile industries. The schematic below presents a modified model, structured to assist in designing regulations, rather than simply to trace the effects of regulation on innovation.

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5. See infra text accompanying notes 9-33.
6. See infra text accompanying notes 34-139.
7. See infra text accompanying notes 140-231.
8. See infra text accompanying notes 232-246.
9. See Asford & Heaton, supra note 2. See also Ashford, Heaton & Priest, Environmental, Health, and Safety Regulation and Technological Innovation, in TECHNOLOGICAL INNOVATION FOR A DYNAMIC ECONOMY 161 (1979); Ashford & Heaton, The Effects of Health and Environmental Regulation on Technological Change in the Chemical Industry: Theory and Evidence, in FEDERAL REGULATION AND CHEMICAL INNOVATION 45 (C. Hill ed. 1979) [hereinafter cited as FEDERAL REGULATION AND CHEMICAL INNOVATION].
A. The Regulatory Stimulus

Environmental, health, and safety regulations affecting the chemical industry include controls on air quality, water quality, solid and hazardous waste, pesticides, food additives, pharmaceuticals, toxic substances, workplace health and safety, and consumer product safety. These regulations control different aspects of development or production, change over time, and are “technology-forcing” to different degrees. Thus, designers of regulations should consider that the effects on technological innovation will differ among regulations which:

- require demonstration of product safety prior to marketing (pesticides, food additives, pharmaceuticals, and new chemicals);
- require demonstration of the efficacy of products prior to marketing (pharmaceuticals); and
- require proof of safety or the control of product use after marketing (existing chemicals under the Toxic Substances Control Act, worker safety, and consumer products).


15. See OSHA, §§ 3(8), 6, 29 U.S.C. §§ 652(8), 655.


17. In practice, product and process regulations may be difficult to distinguish. If a product regulation is stringent enough, it effectively becomes a product ban. Product regulation generally gives rise to product substitution and process regulation generally gives rise to process change. See Federal Regulation and Chemical Innovation, supra note 9, at 58. See also generally Ashford & Heaton, supra note 2.

18. Note, however, that component regulations normally specify elements of the production process designed to prevent undesirable by-products. See infra note 35.

19. N. Ashford, D. Hattis, G. Heaton, A. Jaffe, S. Owen & W. Priest, Environmental/Safety Regulation and Technological Change in the U.S. Chemical Industry (Mar. 1979) [report to the National Science Foundation] (CPA No. 79-6) [hereinafter cited as CPA].
rulemaking, because anticipation of regulation stimulates innovation. For example, formal regulation of polychlorinated biphenyls ("PCBs") followed years after the government expressed initial concern. Aware of this concern, the original manufacturer and other chemical companies began to search for substitutes prior to regulation. Similarly, most firms in the asbestos products industry substantially complied with the Occupational Safety and Health Administration ("OSHA") asbestos regulation years before it was promulgated. This preregulation period allows industry time to develop compliance technologies, process changes, or product substitutes, while allowing leeway for it to adjust to ensure continued production or future commercial innovation.

The government's initial show of concern is often, however, an unreliable stimulus to technological change. Both technical uncertainties and application of political pressures may cause uncertainty regarding future regulatory requirements. Nevertheless, regulatory uncertainty is frequently beneficial. Although excessive regulatory uncertainty may cause industry inaction, too much certainty will stimulate only minimum compliance technology. Similarly, too frequent change of regulatory requirements may frustrate technological development.

Regulatory stringency is the most important factor influencing technological innovation. A regulation is stringent either (1) because it requires a significant reduction in exposure to toxic substances, (2) because compliance using existing technology is costly, or (3) because compliance requires a significant technological change. Policy considerations dictate different degrees of stringency as well, since some statutes require that standards be based predominantly on environmental, health, and safety concerns, some on existing technological capability, and others on the technology within reach of a vigorous research and development effort. In the early 1970's, most environmental, health, and safety regulations set standards at a level attainable by existing technology.23

The regulations reflected both a perceived limit to legislative authority and substantial industry influence over the drafting of standards. More recent regulations have tended toward greater stringency.24 The effect of the agency's strategy on innovation is not confined to standard-setting. Innovation waivers,25 which stimulate innovation by allowing noncompliance with existing regulation while encouraging the development of a new technology, are affected by enforcement strategies as well.26 The degree to which the requirements of a regulation are strictly enforced may influence the willingness of an industrial sector to attempt to innovate. The implementing agency ultimately may strictly enforce environmental regulations against those firms receiving waivers or, alternatively, it may adopt a "fail-soft" strategy where a firm has made an imperfect effort, but good faith attempt to comply.27 The latter strategy is an important element of the regulatory stimulus to innovation as it decreases an innovator's risk of severe agency action in the event of failure.28

B. Characteristics of the Responding Industrial Sector

The industry responding to regulation may be the regulated industry, the pollution control industry, or a related industry. Regulation of existing chemical products or processes might elicit (1) a pollution control device, (2) a manufacturing process change, or (3) a product substitution. The regulated industry will likely supply new processes; the pollution control industry, new devices; and either the regulated industry or new entrants, product substitutions. Regulation of new chemicals, however, will simply affect the development of new products.

Recent research on the innovation process has focused on the innovation "dynamic" in diverse industrial segments throughout

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24. This article will concentrate on regulations under the CAA, CWA, OSHA, CPSA, RCRA, and TSCA.
25. See infra text accompanying notes 140–231.
27. Id.
28. The authors are indebted to David Foster, Director of the Outreach and Economic Incentives Staff, U.S. Envtl. Protection Agency, for this insight. See infra text accompanying notes 210–214.
29. See supra Figure 2.
the economy. The model refers to a “productive segment” in industry, defined by the nature of its technology. Over time, the nature and rate of innovation in the segment will change. Initially, the segment creates a market niche by selling a new product, superior in performance to the old technology it replaces. The new technology is typically unrefined, and product change occurs rapidly as technology improves. Because of the rapid product change, the segment neglects process improvements in the early period. Later, however, as the product becomes better defined, more rapid process change occurs. In this middle period, the high rate of process change reflects the segment’s need to compete on the basis of price rather than product performance. In the latter stages, both product and process change decline, and the segment becomes static or rigid. At this point in its cycle, the segment may be vulnerable to invasion by new ideas or disruption by external forces that could cause a reversion to an earlier stage.

C. The Design of Regulatory Strategies

The implications of this model of innovation relate directly to the design of regulation to promote innovation in three ways. First, the model suggests that innovation is predictable in a given industrial context. Second, it asserts that the characteristics of a particular technology determine the probable nature of future innovation within an industrial segment. Third, it describes a general process of industrial maturation which appears relatively uniform across different productive segments. The model does not, however, describe sources of innovation, nor does it elucidate the forces that may transform a mature segment into a more innovative one.

The value of this theory of innovation is that of providing a rationale upon which the designer may fashion a regulation aimed at the industry most likely to achieve his regulatory goal. Consis-

30. In particular, the work of Abernathy and Utterback offers an important model of the differences in the nature of innovation across industries and over time. See Abernathy & Utterback, Patterns of Industrial Innovation, Tech. Rev., June-July 1978, at 41. For a fuller discussion of the model in the context of regulation, see generally Ashford & Heaton, supra note 2.

31. Automobile engine manufacture would be a productive segment as would vinyl chloride monomer production, but neither the automobile industry nor the vinyl chloride industry would be a productive segment since they both encompass too many diverse technologies.

32. It is typical for the old technology to improve as well, although incrementally, when a new approach challenges its dominance.

33. A recently completed research report by the Center for Policy Alternatives at the Massachusetts Institute of Technology may be useful to provide a further conceptual basis for designing regulation. See N. Ashford & R. Stone, Evaluating the Economic Impact of Chemical Regulation: Methodological Issues (Feb. 1985) (CPA No. 85-01) [hereinafter cited as CPA Economic Methodology Report]. This research reviews and develops methodologies for assessing past and future dynamic regulatory impacts involving technological change.

34. A statistical test of the model using early regulatory history appears in the CPA Chemical Industry Study, supra note 19. Much has happened since that study, but no attempt has been made to retest the model statistically.


36. More precisely, a relatively high degree of stringency appears to be a necessary condition for inducing more innovative compliance responses. When stringency arises from technology-forcing characteristics of the regulation, the response tends to be more innovative.

II. A History of Standard-Setting and the Effects on Innovation

A brief review of recent regulation and its effect on technological change lends empirical support to the model developed in Section I. The review confirms that product regulations tend to call forth product innovations, that component or pollutant regulations tend to elicit process innovations, and that the stringency of regulation is an important determinant of the degree of technological innovation. In addition, the respondent’s techno-
logical rigidity helps explain the particular technological solutions adopted.

The following historical review is restricted to regulation after 1970 under the Clean Air and Water Acts, 37 the Toxic Substances Control Act (“TSCA”), 38 the Occupational Safety and Health Act (“OSHA”), 39 and the Consumer Product Safety Act (“CPSA”). 40 Furthermore, it is confined to the thrust of the regulation at issue and a summary of the predominant technological innovations that followed. This review, therefore, provides neither a complete documentation of the chronology of regulatory events nor a full itemization of industrial responses. 42 Of necessity, the statement of the facts surrounding the regulation must be somewhat subjective and impressionistic. There is a substantial body of evidence, however, both from published studies and anecdotal information to support the analysis.

Table 1 summarizes pertinent characteristics of the ten regulatory cases considered in the review.

Each case contains a description of the regulated substance, the regulated technology, the regulating agency or agencies, the form

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41. Most of the regulations cited were modified several times, and often challenged in court, before the final standard was established. In addition, in certain cases other agencies undertook parallel actions. These details are omitted in order to simplify the discussion. For example, vinyl chloride regulations imposed by EPA and OSHA are considered; however, the bans on the use of vinyl chloride materials imposed by the Consumer Product Safety Commission, the Food and Drug Administration, and the Department of the Treasury (Bureau of Alcohol, Tobacco, and Firearms) are not considered. See CPA Chemical Industry Study, supra note 19, at app. A-28 to A-29.
42. In no case was the industrial response to regulation uniform. Even when the predominant response was highly innovative, a few firms selected a noninnovative solution and, in some cases, chose to exit from the industry rather than comply with the regulation. Conversely, some regulatory responses characterized as noninnovative included a few innovative solutions as well, but these were the exception in those industries. For examples of regulation that elicited particularly diverse responses, see infra text accompanying notes 76–86 (lead as a fuel additive), infra text accompanying notes 87–97 (mercury in the chloralkali industry), infra text accompanying notes 98–114 (lead from occupational exposure), and infra text accompanying notes 127–135 (cotton dust).
of the regulation (product or process), the stringency of the regulation, and the nature of the industrial response, by type and degree of technological innovation. The review begins with product regulations, followed by pollutant and component regulations.

A. Polychlorinated Biphenyls

Under TSCA, the Environmental Protection Agency ("EPA") prohibited the commercial distribution of PCBs beginning July 1, 1979, and prohibited the manufacture of PCBs beginning January 1, 1980. Regulatory surveillance of PCBs in the United States, however, began in early as 1968, and EPA regulation of PCB effluent discharges began in 1972 under the Federal Water Pollution Control Act Amendments.

In 1970, before EPA took formal action, Monsanto, the sole United States PCB manufacturer, voluntarily restricted PCB sales to closed electrical system uses, such as insulating fluids in transformers and dielectric fluids in power capacitors. In 1976, three years before the EPA manufacturing ban, Monsanto gave one year's notice that it was shutting down its PCB-manufacturing plant. Monsanto's departure from the industry, rather than subsequent EPA regulation, forced PCB users to develop product substitutes.

49. Id. at A-15. Monsanto's actions prior to formal regulation reveal the frequently complex role of public pressure and informal government intervention in stimulating private action. However, it seems appropriate to attribute to the regulatory process Monsanto's initial actions and the subsequent industrial reactions to Monsanto's withdrawal. See also Ashford & Heaton, supra note 2, at 120; supra text accompanying note 19.
50. CPA Chemical Industry Study, supra note 19, at A-15. While PCB capacitor and transformer manufacturers could have imported PCBs from abroad, almost none chose to do so.

B. Chlorofluorocarbons in Aerosol Applications

In 1978, the Consumer Product Safety Commission ("CPSC") and EPA, under TSCA, established rules banning the use of fully halogenated chlorofluorocarbons ("CFCs") from aerosol applica-

51. Id. at C-18.
52. Westinghouse is a capacitor firm.
54. Dow Corning is a silicon producer.
55. General Electric is a silicon producer and a transformer manufacturer.
56. CPA Chemical Industry Study, supra note 19, at C-19.
57. Telephone interview with Robert Sawyer, supra note 53. The first and last were developed by capacitor firms; the second and third were developed by chemical firms in conjunction with capacitor firms.
58. CPA Chemical Industry Study, supra note 19, at C-20.
Two innovative responses resulted from the CFC aerosol ban. First, American Cyanamid developed a non-fluorocarbon propellant, using CO\(_2\). Second, firms outside the chemical industry developed a new pumping system (called “the pump”) not dependent on propellents and cheaper than CFC propellents. The former represented an incremental product innovation, the latter a radical process innovation in can delivery systems.

The stringency of the regulation derived from its technology-forcing aspects. Again, a product regulation stimulated innovation outside the rigid regulated industrial segment.

C. Mercury in Paint Applications

In 1976, after four years of regulatory proceedings, EPA banned the use of phenyl mercurials in oil-based paint. In oil-based paints, phenyl mercury compounds served both as in-can preservatives and as film preservatives.

The principal industry response to the mercury paint regulation was substitution of existing organic compounds for the mercurials. Although achievement of the desired properties required some paint formulation research, the response was primarily adoption of existing technology rather than incremental innovation.

The stringency of the regulation derived from its demand for risk reduction. The immediate availability of suitable substitutes caused diffusion from within the regulated industry rather than innovation.

D. Lead in Paint Applications

Standards under the Consumer Product Safety Act, the Lead-Based Paint Poison Prevention Act, and the Federal Hazardous Substances Act limited the lead content of household paint to .5% by weight in 1973 and to .06% in 1977. The .5% level effectively prohibited the use of lead pigments, while the .06% level effectively eliminated the use of lead driers.

Industry responded to both effective bans with noninnovative substitution of existing substances. Various organics were already in use as pigments in some paints, and industry expanded their use to replace the lead chromates. For driers, industry had employed combinations of calcium, zinc, zirconium, and lead. Industry simply removed the lead and replaced it with additional quantities of the other chemicals. As with mercury-based paints, diffusion of suitable substitutes from within the regulated industry was the result of the demand for lead reduction.

E. Lead as a Fuel Additive

Under section 211 of the Clean Air Act, EPA required oil producers and large retailers of gasoline to market at least one
grade of "lead-free" gasoline after July 1, 1974.77 This regulation was designed to protect catalytic converter emission control systems.78 Further, after October 1, 1979, EPA required a reduction in the lead content of regular gasoline.79

The oil companies and the chemical industry responded in several ways. First, they substituted the existing manganese-based additive MMT for lead.80 MMT, however, was found to plug the catalytic converter and was subsequently prohibited by EPA.81 Second, a "lead trap" was developed which captured the lead in the exhaust and prevented its release to the environment.82 Although the innovation was a technical success, the adoption of the catalytic converter made it unusable, since the lead trap was not efficient enough to prevent poisoning of the catalyst.83 Third, the removal of lead, an anti-knock compound, prompted increased catalytic cracking and reforming, at considerable expense.84 In response, the petroleum refinery industry developed new catalysts, making the cracking process more efficient and less costly.85 The first response was noninnovative and unsuccessful, the second was quite novel, but commercially unsuccessful, and the third was a successful incremental innovation. Overall, the industry response was a partially successful incremental product innovation.86

The stringency of the regulation derived from its technology-forcing aspect. The variety of innovative responses illustrates the technological flexibility of the industry.

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77. "Lead free" gasoline may not contain more than 0.05 grams of lead per gallon. See generally CAA, § 211, 42 U.S.C. § 7545 (1982) (implemented by EPA Regulations on Fuels and Fuel Additives, 40 C.F.R. § 80.22(b) (1984)).
78. 40 C.F.R. § 80.1. See also CPA Chemical Industry Study, supra note 19, at A-8.
79. Regulations required a reduction in lead content at large refineries to 1.1 grams per gallon. See 40 C.F.R. § 80.20.
80. CPA Chemical Industry Study, supra note 19, at A-10.
82. CPA Chemical Industry Study, supra note 19, at C-16.
83. Id.
84. Ashford & Heaton, supra note 2, at 132 n.57.
85. Id.
86. The new product, unleaded gasoline, necessitated process innovation. The interrelation of process and product innovation is sometimes very important in the development of new chemicals.

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F. Mercury in the Chloralkali Industry

Under the Federal Water Pollution Control Act Amendments of 1972,87 EPA established effluent standards for existing mercury chloralkali plants limiting mercury discharges to a maximum of 0.28 grams per 1000 kg. of product for any one day by July 1977.88 In addition, under the Clean Air Act, EPA promulgated an emission standard applicable to mercury chloralkali plants limiting mercury discharges to 2300 grams over a 24-hour period.89

Industry responded in three major ways to the mercury effluent standards.90 First, it separated the process water and cooling water streams so that the cooling water no longer could come in contact with mercury.91 Second, it treated the process water stream by a variation of a sulfide precipitation process to remove almost all the mercury.92 Third, in some cases, it dug up all of the sewer pipes, inspected them for trapped mercury, and cleaned or replaced them.93 The first response was a significant process innovation by the regulated industry. Although the idea of sulfide precipitation was not new,94 its application in the second response was an incremental innovation. The third response, of course, was not innovative.

Industry responded to the Clean Air Act requirements by diffusion of existing pollution control devices.95 Primarily, combinations of mist eliminators, refrigeration, chemical scrubbing, "molecular sieves," and carbon adsorption removed the mercury mist and vapor in the gas stream.96 In addition, industry introduced...
several housekeeping improvements, including epoxy floors (to prevent mercury buildup in cracks) and tight covers for mercury containers.\textsuperscript{97}

G. Lead from Occupational Exposure

OSHA promulgated the current occupational lead standard in 1978, setting the permissible exposure limit (PEL) at 50 $\mu g/m^3$ averaged over eight hours, to be satisfied through a combination of engineering controls, work practices, and administrative controls.\textsuperscript{98} Since the standard was explicitly technology-forcing, however, OSHA granted the major affected industries long lead times before it required engineering compliance. The standard granted primary smelting a ten-year exemption, and secondary smelting and battery manufacture five-year exemptions.\textsuperscript{99} The OSHA lead standard also required biological monitoring.\textsuperscript{100}

The primary smelting, secondary smelting, and battery manufacture industries responded, in part, by a combination of source-reducing controls, worker isolation, and improved work practices.\textsuperscript{101} Source-reducing engineering and ventilation control included enclosing and ventilating dust-emitting processes and automating certain processes.\textsuperscript{102} Isolation techniques involved surrounding the worker with control booths or cabs with filtered air.\textsuperscript{103} Work practices included improved worker training and better

\textsuperscript{97} 29 C.F.R. § 1910.1025(c) (1984). Actually, the OSHA standard does not require the 50 $\mu g/m^3$ standard to be met under all conditions. Rather it requires that, when air values are above this value, all "feasible" engineering control measures be taken to reduce them. CPA Occupational Lead Standard Study, supra note 43, at 3-55 (citing 29 C.F.R. § 1910.1025(c)).

\textsuperscript{98} 29 C.F.R. § 1910.1025(e). In the interim, compliance with the standard could be achieved through employee use of respirators. Id.


\textsuperscript{100} CPA Occupational Lead Standard Study, supra note 43, at 3-58.

\textsuperscript{101} Id.

\textsuperscript{102} Id.

\textsuperscript{103} Id.

housekeeping practices such as frequent cleaning to lessen dust accumulation on floors.\textsuperscript{104} Most of these process changes involved the diffusion of existing technology.

Industry produced some innovative responses as well. The primary smelting industry developed a new "direct smelting" process in place of the traditional sinter machine and blast furnace.\textsuperscript{105} The direct smelting process converts lead sulfide to lead metal in one step, substantially reducing lead exposure.\textsuperscript{106} The secondary smelting industry developed two process innovations. One involved the use of a shaft furnace,\textsuperscript{107} improvements in the battery breaking process, and revised dust-handling in the exhaust gases.\textsuperscript{108} The other used an improved covered system for conveying molten lead from the smelting furnace and improved ventilating systems for conveying dust from the workplace.\textsuperscript{109} In addition, a third secondary smelting process innovation is on the drawing board. Oxygen enrichment will be used in the blast furnaces to reduce lead fumes.\textsuperscript{110} Here, technology-forcing regulation dramatically revitalized the innovative potential of a rigid, mature industry. This response is the kind of change Klein's concept of restructuring would predict.\textsuperscript{111}

Finally, the battery industry accelerated its development of a product innovation and introduced a new process technology. The accelerated product innovation was a shift to smaller batteries, containing less lead and relying on lead-calcium rather than lead-antimony alloys.\textsuperscript{112} The new process technology, adapted primarily for use with the new lead-calcium alloy batteries, was the "expanded metal" process for forming battery grids.\textsuperscript{113} Instead of casting the grids from molten lead in the conventional process, a coil of metallic lead sheet is cut at intervals, expanded, pressed, and pasted. This process minimizes dust after the paste has

\textsuperscript{104} Id.

\textsuperscript{105} Id. at 3-62.

\textsuperscript{106} Id.

\textsuperscript{107} Id. at 3-63.

\textsuperscript{108} Id. However, this secondary smelting technology does not fully meet the 50 $\mu g/m^3$ standard by engineering controls alone. Id. at 3-64.

\textsuperscript{109} Id.

\textsuperscript{110} Id.

\textsuperscript{111} See supra note 4.

\textsuperscript{112} CPA Occupational Lead Standard Study, supra note 43, at 3-65.

\textsuperscript{113} Id.
dried. In sum, the dominant industry response was the introduction of radical product and process innovations. This was the response of a technology-flexible (fluid) battery industry.

**H. Vinyl Chloride**

The regulation of vinyl chloride occurred within a short time amid a crisis atmosphere following its identification as a human carcinogen. The 1974 OSHA final standard limited vinyl chloride exposure to 1 ppm averaged over an eight-hour period with a 5 ppm ceiling averaged over a fifteen minute period. In 1976, EPA, under the Clean Air Act, developed emissions standards for vinyl chloride monomer ("VCM") and polyvinyl chloride ("PVC") plants. The EPA standards limited stack emissions, required control of fugitive emissions, and forced stripping of PVC resins in order to remove residual vinyl chloride monomer ("RVCM").

The technological feasibility of both the OSHA and the EPA vinyl chloride standards was questioned at the time the regulations were proposed. The PVC polymerization industry was most affected by the OSHA and EPA vinyl chloride standards. In response, the industry: (1) installed continuous monitoring devices to identify a vinyl chloride leak; (2) installed dual seal pumps and dual rupture disks on the reactors to reduce leaks; (3) combined condensation, adsorption, and incineration to reduce the VCM concentration in the process vent-gas stream; (4) modified the reactant recipe to reduce resin buildup inside the reactor; (5) automated reactor cleaning systems, obviating the need to open the reactor; and (6) developed improved stripping technology to reduce resin handling.

The last three responses were all accelerated incremental process innovations, and were to be expected from a technology-flexible (fluid) industrial segment. The first three were merely diffusion of existing technology.

The OSHA regulation did not severely affect the VCM manufacturers. They were able to achieve compliance by tightening valves and fixing leaks. The EPA regulation did require, however, the introduction of incineration to reduce the vent-gas streams to the required VCM concentration.

Finally, the PVC plastics fabricators were covered only by the OSHA regulation. The fabricators’ problem resulted from RVCM which remained in the resins as they came from the polymerizers. The fabricators reduced VCM concentrations using three approaches: (1) extra ventilation, (2) minimizing worker exposure by automating materials handling tasks, and (3) driving off the RVCM in a controlled way during the first processing step. The last two approaches were incremental process innovations. The PVC polymerizers, however, provided the primary solution to the fabricators’ problem. As suppliers responding to the OSHA regulation, they removed most of the RVCM before delivering the PVC resins to the fabricators.

**I. Cotton Dust**

The 1984 final OSHA cotton dust standard established permissible exposure limits of 200 µg/m³ for yarn manufacturing, 750 µg/m³ for slashing and weaving operation, and 500 µg/m³ for all other processes in the cotton industry and for other non-textile

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114. Id.
118. Both the OSHA and EPA standards are essentially pollutant regulations; however, each contains elements of a component regulation as well. For example, the OSHA regulation specified protective equipment and the EPA regulation specified stripping procedure in order to eliminate RVCM. See 29 C.F.R. § 1910.1017(f). (g), (h); 40 C.F.R. § 61.64.
120. Id. at C-2.
121. Id. at C-2 to C-9. By sealing the reactor to reduce leakage (in the second and fifth responses), the PVC polymerization firms also improved their production yield since less material was lost during processing. This phenomenon, of unintended benefits related to compliance with a regulation (usually caused by indivisible results of investment decisions or by, as here, conjoint characteristics of the compliance technology) is too pervasive to be considered a curiosity. See CPA Economic Methodology Report, supra note 33, at 15.
122. CPA Chemical Industry Study, supra note 19, at C-9.
124. CPA Chemical Industry Study, supra note 19, at C-2.
125. Id. at C-3.
126. Id.
The 1972 OSHA asbestos standards limited airborne asbestos particles in the workplace to five fibers per cubic centimeter.  

III. INNOVATION WAIVERS

Some commentators have argued that traditional modes of regulation are a limited approach to reducing environmental pollution and that new incentive approaches will more effectively stimulate the technological innovation necessary to achieve desired levels of air and water quality. A few have contended that market forces such as entrepreneurial risk taking, cost reduction, and profit maximization should be used to encourage private firms to develop innovative technology for pollution control.

In the early 1970's, the National Bureau of Standards commissioned a series of studies to explore possible modifications in regulatory policy, practices, and procedures to encourage firms to innovate. The studies, completed in 1976, examined such mechanisms as effluent taxes, tax subsidies, joint research and development pooling, and innovation waivers. This section examines one of those mechanisms, the innovation waiver, now incorporated into U.S. law.

The asbestos industry, most plants of which were at least thirty years old at the time of the OSHA regulation, responded primarily by adopting pollution control technology. It enclosed manufacturing operations under hoods and covers and introduced vacuum systems to remove fly asbestos fibers. By failing to impose a more stringent standard, arguably necessary to protect workers' health, OSHA lost the opportunity to accelerate new product development and encourage product substitution.

J. Asbestos

The 1972 OSHA asbestos standards limited airborne asbestos particles in the workplace to five fibers per cubic centimeter.

131. Ruttenberg calls this adoption "technology-forcing." Id. at 43-45. However, in this article the term is used in a narrower sense, reserving it for innovation, and not diffusion, of technology.
132. Id. at 62.
133. Id.
134. Id. at 73.
135. Id. at ii.
into several federal pollution control statutes. The examination will evaluate the effectiveness of innovation waivers appearing in the Clean Air Act, the Clean Water Act, and RCRA.

Innovation waivers are incentive devices built into environmental regulations. Generally, the waivers extend deadlines by which industry must install pollution control equipment to meet emissions permit limitations. Development of an innovative idea into an operational reality often requires trial periods and substantial time, during which a firm can incur penalties from violations of emissions or effluent standards. The innovation waiver exempts industry from penalties during trial periods and offers it the prospect of cost savings derived from a superior technology.

The waivers provide the opportunity for entrepreneurs, who propose to employ innovative technologies to meet environmental standards, to proceed within a relaxed regulatory atmosphere. In theory, the waivers encourage industry to develop new pollution control and hazardous waste disposal technologies that are either more effective than existing technologies, less expensive, or both. In practice, they have not achieved their intended effect.

The Clean Air Act Amendments of 1970 and the Federal Water Pollution Control Act Amendments of 1972 were ambitious regulatory schemes, technology-forcing in their focus. The 1970 Clean Air Act required EPA to establish uniform national ambient air quality standards ("NAAQS"). In addition, the Act required EPA to establish nationally uniform emission limitations with respect to new stationary sources, hazardous air pollutants from either new or existing stationary sources, and new motor vehicles. New source performance standards ("NSPS") for stationary sources were intended to reflect the best available control technology economically achievable. The 1972 Water Act imposed pollution control methods on industrial dischargers in two phases: (1) industry was required to employ the "best practicable control technology" ("BPT") by July 1, 1977, and (2) industry was required to employ the "best available technology" ("BAT") by July 1, 1983. Nearly fifteen percent of the industrial dischargers nationwide failed to meet the 1977 BPT deadline. The iron and steel industry had the worst record with forty-six percent of the nation's iron and steel plants failing to meet the deadline. Industry representatives lobbied for statutory mobiles, requiring ninety percent reductions over uncontrolled emission levels by 1975–76, with limited provision for the extension of deadlines.

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extensions of the 1977 BPT deadline, arguing that EPA’s tardiness in issuing final guidelines on effluent limitations for some industries did not allow firms sufficient time to comply. In addition, many industrial groups cited serious financial and technological difficulties in developing compliance technology in time to meet the deadline.\(^{157}\)

The 1970 Clean Air Act and the 1972 Water Act were amended in 1977.\(^{158}\) The amendments to both statutes represented a move away from the purely regulatory approach of the previous amendments to one manifesting a greater willingness to use market incentives to achieve statutory goals. Each of the statutes was amended to include, among other things, innovation waivers, which constituted an attempt by Congress to foster economic growth while ensuring public health and environmental protection.

**A. The Clean Air Act**

**1. The Waiver Provisions**

The Clean Air Act contains two innovation waiver provisions.\(^{159}\) One encourages new sources to innovate, the other focuses on existing sources. The new source innovation waiver appears in section 111(j) of the Clean Air Act.\(^{160}\) It grants the EPA Administrator authority to waive NSPS “to encourage the use of an innovative technological system or systems of continuous emission reduction.”\(^{161}\) Section 111(j) allows a waiver after notice and opportunity for public hearing if:

a) the proposed technology has not been “adequately demonstrated”\(^{162}\)

b) the proposed technology “will operate effectively”;\(^{163}\)

c) “there is a substantial likelihood that the proposed technology will either reduce emissions below that required by NSPS or achieve a reduction equivalent to NSPS ‘at lower cost in terms of energy, economic, or nonair quality environmental impact’”;\(^{164}\)

d) the owner or operator of the proposed technology has demonstrated that it will not “cause or contribute to an unreasonable risk to public health, welfare, or safety”;\(^{165}\) and

e) granting the waiver “will not prevent attainment and maintenance of any national ambient air quality standards.”\(^{166}\)

Under section 111(j), the EPA Administrator determines the duration of the innovation waiver, which may not exceed seven years after the issue date or four years after the source begins operation.\(^{167}\) If the innovative technology fails, the waiver is terminated.\(^{168}\) In that case, the statute grants the innovator up to three penalty-exempt years to comply by means of conventional technology.\(^{169}\)

The existing source waiver appears in section 113(d)(4) of the Clean Air Act. It is a delayed compliance order offered as one of several enforcement options rather than a waiver expressly designed to promote technological innovation. An existing source violating a standard may apply for a section 113(d)(4) order if:

a) it proposes to use a new means of emission limitation which is “likely to be adequately demonstrated . . . upon expiration of the order”\(^{170}\)

b) it is “not likely” to use the innovative technology unless a section 113(d)(4) order is granted\(^{171}\)

c) its proposed technology has “a substantial likelihood” of either reducing emissions below the applicable standard or achieving an equivalent reduction “at lower cost in terms of energy, economic, or nonair quality environmental impact”.\(^{172}\) and

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164. Id.
172. Id. § 113(d)(4)(C), 42 U.S.C. § 7413d(4)(C).
d) its compliance with the applicable standard would be “impracticable prior to, or during, the installation” of the innovative technology.\textsuperscript{173}

The section 113(d)(4) order can extend to five years from the date on which the source would otherwise be required to be in full compliance with the requirement.'\textsuperscript{174} The wording has sparked debate over the effective starting date of the order, but EPA recognizes the required compliance date in the source’s State Implementation Plan (“SIP”).\textsuperscript{175} Although section 111(j) provides a three-year, penalty-exempt compliance period if the innovation fails, section 113(d)(4) provides no extensions beyond the five-year period.\textsuperscript{176}

2. Implementation of the Waivers

Congress intended the innovation waivers incorporated into the Clean Air Act Amendments of 1977 to encourage industry to develop innovative pollution control technology. The waivers, however, generally have failed to elicit that response. A study of the Clean Air Act waivers conducted in 1980 for the Experimental Technology Incentives Program (“ETIP”) of the Department of Commerce involved a survey of activity under sections 111(j) and 113(d)(4), interviews of EPA personnel involved with innovation waivers, and reports on industry’s perception of the waiver application process.\textsuperscript{177} The study revealed that within the first three-year period, few companies had applied for innovation waivers, EPA had granted only one application, and companies that had applied were reluctant to do so again.\textsuperscript{178}

173. \textit{Id.} \textsuperscript{113(d)(4)(D)}, 42 U.S.C. \textsuperscript{7413(d)(4)(D)}.
174. \textit{Id.}
175. Evans, \textit{Opportunities for Innovation: Administration of Sections 111(j) and 113(d)(4) of the Clean Air Act and Industry’s Development of Innovative Control Technology, in Department of Commerce ETIP Policy Research Series, Vol. 3, Incentives for Technological Innovation in Air Pollution Reduction 7 (Jun. 1980).}
176. CAA, \textsuperscript{113(j)(1)(A)(i) and (ii) as ambiguous, increasing the uncertainty of a technology’s eligibility for a waiver.\textsuperscript{180} EPA not only must determine that the proposed technology has not been “adequately demonstrated,” but it also must find that it “will operate effectively.” Again, the agency has not provided industry with any guidelines relative to the range in which a technology is unproven enough to be “new” and “innovative,” but at the same time sufficiently proven to demonstrate that it will operate effectively.

A case documented in the ETIP empirical study reports a prolonged delay in determining whether a proposed technology was innovative.\textsuperscript{181} The Homer City site of the Pennsylvania Electric Company (“Penelec”) applied for an innovation waiver in November 1977 for a proposed method of reducing its SO\textsubscript{2} emissions. Penelec proposed to meet NSPS and reduce energy, economic, and nonair quality environmental costs by using a new, sophisticated coal cleaning system, known as the Multi-Stream Coal Cleaning System (“MCCS”), rather than conventional scrubber technology. The MCCS is a complex system that physically cleans raw coal in various stages, removing substantial quantities of pyritic sulphur and other impurities. Although coal cleaning itself is not a new technology, the MCCS is unique in the way in which it

179. \textit{Id.} at 8, 37.
180. \textit{Id.} at 7.
181. \textit{Id.} at 23.
blends and refines known technologies and applies them on a large commercial scale. EPA took several years to determine whether the proposed technology was innovative under section 111(j). In this case, both the agency and Penelec would have benefited from regulatory directives regarding the types of technologies that EPA would consider for eligibility.

The ETIP study concludes that the perceived ambiguity has resulted in confusion and has hampered implementation of the waiver provisions. As noted, EPA possesses considerable discretion to determine what technology is eligible for a waiver. In order to use that discretion wisely to encourage the development of innovative technology, the agency should provide industry with guidelines regarding the parameters of the activity it considers innovative. Detailed interpretative rules are not desirable because they would tend to define the technology that Congress intended industry to invent, and thereby restrict industry’s creativity. EPA, however, should provide industry with a balanced interpretation of eligibility which will leave industry neither paralyzed by indecision nor hemmed in by a lack of options.

Industry and EPA personnel also point to statutory time limitations on innovation waivers as disincentives. Section 111(j) limits a new source to seven penalty-free years to develop, install, and refine innovative technology. Should the innovation fail, the statute allows the source up to three years to install conventional technology. Section 113(d)(4) limits an existing source to five years past its SIP compliance date to develop fully and refine its technology. It allows no grace period should the new technology fail. Given the uncertainty inherent in untested processes, the statute’s inflexible deadlines may deter some of the innovation that the waivers were designed to promote. Certainly they discourage radical innovation where compliance deadlines must be highly flexible. They would deter incremental and accelerated innovation, however, to a lesser degree.

Constraints in the administration of sections 111(j) and 113(d)(4) have hampered implementation of innovation waivers under the Clean Air Act as well. The EPA Stationary Source Compliance Division (“SSCD”), the enforcement branch of EPA, implements innovation waivers. That task is, perhaps, misplaced. The SSDC was apparently selected to administer section 113(d)(4) because the section appears in the statute under “Federal Enforcement.” Since sections 113(d)(4) and 111(j) function similarly, EPA decided that SSDC should administer both. SSDC’s mission, however, is enforcement, which may render it unsuited to promote innovation.

The EPA personnel interviewed in the ETIP study claim that SSDC’s proclivity for enforcement has distorted its implementation of sections 111(j) and 113(d)(4). SSDC has narrowly interpreted the waiver provisions, fearing a deluge of applications by firms seeking to buy time and avoid noncompliance penalties. Although statutory ambiguity may have justified SSDC’s original concern, the flood failed to appear. Nonetheless, the ETIP study indicates that many of the waiver applicants mistook the waivers for automatic exemptions from noncompliance penalties. Firms also have the option of seeking consent decrees to establish new compliance schedules, but consent decrees would not exempt them from noncompliance penalties.

Assigning exclusive authority over the administration of innovation waivers to an office in a position to accord higher priority and greater attention to the program would promote use of the waivers and prevent misuse. The standard-setting office of EPA, or an ombudsman working with the standard-setting office, might administer the waivers more flexibly to encourage industry participation. The standard-setting office possesses the expertise for evaluating existing and potential technological capabilities, for

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182. See Waiver from NSPS for Homer City Unit No. 3 Steam Electric Generating Station, Indiana County, Pennsylvania. 40 C.F.R. § 60.47 (1984).
183. Evans, supra note 175, at 17-18.
187. Evans, supra note 175, at 10.
188. The SSDC was formerly the Division of Stationary Source Enforcement (DSSE).
189. Evans, supra note 175, at 11.
190. Id.
191. Id. at 10-12. The study indicated that, since SSDC has perceived sections 111(j) and 113(d)(4) as enforcement tools, it has not publicized the availability of innovation waivers and has provided little guidance regarding innovation waivers to regional and local officials. The relatively few applications that it has processed have experienced lengthy delays as a result of becoming entangled in other EPA agenda. The study documents the experiences of several section 111(j) and 113(d)(4) applicants who experienced extensive delays.
192. Id. at 11-12.
193. Id. at 12.
194. See CAA, §§ 113(b), 120(a), 42 U.S.C. §§ 7413(b), 7420(a).
environmental costs are external to industry. Therefore, industry environmental values as positive benefits. In practice, however, tended to provide an incentive to develop innovations promoting in order to qualify for a waiver. By that inclusion, Congress in-
vironmental Clean Air deserves consideration, concerns the definition of cost in both the future applications.
expeditiously. Otherwise, new applicants will be discouraged from applying, and former applicants will be dissuaded from making future applications.

An additional issue, not raised in the ETIP study but which deserves consideration, concerns the definition of cost in both the Clean Air Act waivers. Both waivers include "nonair quality en-
vironmental impact" among the costs that a source may reduce in order to qualify for a waiver. By that inclusion, Congress intended to provide an incentive to develop innovations promoting environmental values as positive benefits. In practice, however, environmental costs are external to industry. Therefore, industry has little incentive to develop new technology to reduce costs it never incurred in the first place. The market solution would be to force industry to internalize all environmental degradation costs, but this is outside EPA's scope of authority under the Clean Air Act. Nonetheless, EPA could ease the Clean Air Act statutory dilemma in part by allowing an innovator's waiver application to rely on compliance savings under other environmental regulations achieved through the technology developed under a Clean Air Act innovation waiver. In addition, the agency could allow an innovator concurrent waivers under different environmental regulations to develop a process reducing different types of environmental degradation.

B. The Clean Water Act

1. The Waiver Provision

Section 301(k) is the sole innovation waiver provision of the Clean Water Act. It authorizes the EPA Administrator to grant compliance extensions to existing dischargers from the BAT deadline. Dischargers may qualify for extended compliance schedules in two ways: (1) they may install an innovative technology that results in an effluent reduction significantly greater than BAT, or (2) they may install an innovative technology that results in an effluent reduction at the same level as BAT but with the potential to achieve that reduction at a significantly lower cost. In either case, the discharger must show that the proposed technology has the potential for industry-wide application. The technology can take the form of innovative production processes, innovative control techniques, or an innovative system. In no event may the Administrator grant an innovation waiver from BAT effluent limitations past July 1, 1987.

2. Implementation of the Waiver

Section 301(k) does not appear to suffer from the same ambiguity regarding eligibility criteria as the innovation waivers under the Clean Air Act. In its final rule for section 301(k), promulgated in June 1984, EPA defines "innovative technology" as "a production process, a pollution control technique, or a combination of the two . . . which has not been commercially demonstrated in the industry of which the requesting discharger is a part." That and are thus subject to NPDES permits under section 402. New sources and indirect dischargers (dischargers into publicly owned treatment works) do not come within the ambit of § 301(k). See 49 Fed. Reg. 25,979, 25,980 (1984).

198. 49 Fed. Reg. 25,982 (to be codified at 40 C.F.R. § 125.23(a)). "Significantly greater effluent reduction than BAT" has been defined in the final rule promulgated by EPA to mean that the effluent reduction in excess of BAT produced by an innovative technology is significant in comparison to the effluent reduction over best practicable control technology produced by BAT. See id. (to be codified at 40 C.F.R. § 125.22(c)).

199. Id. (to be codified at 40 C.F.R. § 125.23(h)). "Significantly lower cost" has been defined in the final rule to mean that "an innovative technology must produce a significant cost advantage when compared to the technology used to achieve BAT limitations in terms of annual capital costs and annual operation and maintenance expenses over the useful life of the technology." Id. (to be codified at 40 C.F.R. § 125.23(d)).

200. Id. (to be codified at 40 C.F.R. § 125.23(a), (b)). EPA interprets industry-wide application to mean that the discharger must demonstrate that the technology can be applied in at least two facilities that are in one or more industrial categories. The use of innovative technology in two or more plants owned by the same corporation is consistent with the definition. See 45 Fed. Reg. 25,978 (1984).

201. CWA, § 301(k), 33 U.S.C. § 1311(k). EPA interprets systems to include both production processes and control techniques. 49 Fed. Reg. 25,980.

202. 49 Fed. Reg. 25,981 (1984) (to be codified at 40 C.F.R. § 125.22(a)). The regulations also address the issue of what constitutes "commercially demonstrated" technology and set forth a test for what constitutes a commercial demonstration. The test is whether the technology has been "successfully operated at full scale in a commercial plant for a full
definition should prove helpful to the innovator in judging the novelty of his proposal. Uncertainty may still arise, however, in those cases where a proposed innovation is insufficiently distinct from existing commercial applications to form a separate process or technique.

Another aspect of the Clean Water Act waiver which increases certainty in the application process concerns the requirement that an applicant demonstrate that its innovation will result either in significantly lower effluent levels than BAT or in the same effluent levels at a significantly lower cost.203 A waiver applicant under the Clean Water Act does not confront the same dilemma that an applicant under the Clean Air Act confronts, namely having to show that the innovation will operate effectively while also showing that it has not been adequately demonstrated.204 In that way, an applicant’s uncertainty arises only from the strength of its demonstration, and not from confrontation with a statutory dilemma. Noteworthy is EPA’s refusal to define further eligibility for innovation waivers under the Clean Water Act through the publication of a nonexclusive list of eligible technologies. EPA observed that even that measure might “serve to stifle incentive to pursue other options not yet ‘approved.’”205

Because final guidelines have been promulgated only recently, little empirical data exist to indicate whether these provisions are providing sufficient guidance to EPA and industry in determining eligibility. Some indications, however, suggest an improvement. EPA reports in its publication of the final rule that it “has already received applications for 301(k) extensions which contend that savings of over eight million dollars will result, and that improved effluent treatment will occur.”206

Like the innovation waivers under the Clean Air Act, section 301(k) appears in the enforcement section of the statute. The administration of section 301(k), however, has not been characterized by the same proclivity for enforcement that characterizes the ad-

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ministration of the innovation waivers under the Clean Air Act. A State Director or EPA Regional Administrator, after consultation with a technical review panel appointed by the Director of the Office of Water Enforcement and Permits at EPA headquarters, decides whether a discharger may receive a waiver.207 The technical review panel’s function is to undertake technical evaluations of proposed technologies, to make uniform determinations on whether technologies are innovative, to determine whether projected performance improvements are significant, and to determine whether they have potential for industry-wide application.208 In addition, the technical review panel may assess technological viability, thereby reducing the risk of failure in achieving negotiated compliance schedule deadlines.209

In the event that a discharger fails to meet an extended compliance deadline under section 301(k), after a good faith effort and where the failure is due to substantial unanticipated problems, EPA has indicated that, in the interests of encouraging the use of 301(k) extensions, it may elect not to impose civil penalties for the violation.210 Instead, it may enter into consent decrees with expeditious compliance schedules.211 EPA adopted this “fail-soft” approach in its treatment of Penelec’s Homer City plant when Penelec applied for an innovation waiver pursuant to section 111(j) of the Clean Air Act.212 EPA approved Penelec’s application and Penelec subsequently reduced its emissions from a level in excess of 3 lbs. SO2/million Btu to 1.4 lbs., using an advanced coal cleaning system instead of conventional scrubber technology. Although the reduction by the innovative technology was significant, Penelec failed to attain the required limitation of 1.2 lbs. within the time period established under the compliance schedule.213 EPA decided not to impose the penalty in consideration of both Penelec’s good faith effort to comply and public hearing testimony during the application process indicating that capital investment,

cycle of the plant’s operations.” Id. at 25,980. EPA further distinguishes “pilot plant or benchscale operations of the technology from reliance upon the technology in a commercial plant.” Id.

203. Id. at 25,982 (to be codified at 40 C.F.R. § 125.23).
205. 49 Fed. Reg. 25,979.
206. Id. at 25,980, 25,981.
operating costs, overall process energy consumption, and waste disposal would all be lower using the new innovative system instead of a conventional scrubber.214 The development of innovative technology is fraught with complication and delay and constitutes a risky venture under the best of circumstances. Promotion, therefore, requires a “fail-soft” approach. Otherwise, the threat of harsh noncompliance penalties will discourage innovation waiver applications.

Another significant issue under the section 301(k) waiver provision concerns the lack of a broad definition of costs that may be reduced by a source in order to qualify for a waiver. Under the Clean Air Act, a source may be granted a waiver if its proposed technology is likely to meet the standard at a reduced cost. That cost may take the form of “nonair quality environmental impact[s].”215 The Clean Water Act waiver, however, contains no comparable incentive to develop innovation to promote environmental values as positive benefits. Section 301(k) innovations need only achieve “greater effluent reduction than BAT” or “the same effluent reduction as BAT at a significantly lower cost.”216 The omission represents a danger and a missed opportunity. First, there is a danger that an acceptable innovation might satisfy one or both of the above requirements at the cost of some other significant environmental degradation. The statutory caveat that innovative processes and control techniques must move “toward the national goal of eliminating the discharge of all pollutants” only partially mitigates the danger.217 Second, unlike the Clean Air Act waiver provision, section 301(k) fails to include innovations which would reduce degradation not covered under the Clean Water Act while maintaining effluent levels required by BAT. Such innovations could reduce unregulated degradation, regulated degradation which does not impose significant costs on the innovator, or any

214. Interview with William H. Foskett, formerly Team Leader, Air Team, Performance Development Inst., (Feb. 1, 1985). See also Evans, supra note 175, at 27.
216. 49 Fed. Reg. 25,982 (to be codified at 40 C.F.R. § 125.23).
217. CWA, § 301(k); 33 U.S.C. § 1311(k) (1982). Some innovations might involve significant environmental impacts other than pollution. For example, they may use excessive energy or natural resources. This presents a special problem where an innovator proposes to use large quantities of an inexpensive resource such as water. The environmental impact of a large water diversion may well outweigh the pollution savings over BAT proposed by the innovation.

regulated degradation below regulated levels. At best, innovation waivers under the Clean Water Act should account for all costs incurred by the innovator, whether internal or external. In the absence of Congressional action amending the statute, however, EPA should at least interpret the statutory caveat regarding pollutant discharges so as to embrace all kinds of environmental degradation.

Although little empirical data regarding innovation waivers under the Clean Air Act and the Clean Water Act exist, indications are that the provisions have only minimally encouraged technological innovation. The potential for greater utilization, however, does exist. The purpose of the innovation waivers is to stimulate technological innovation beyond the level already required by the existing standards without sacrificing the health, safety, and environmental goals of the statutes. In order to co-optimize those objectives, a regulatory designer must take into account certain considerations when designing regulations to implement the statutes.

An initial consideration concerns the attractiveness of the innovation waiver relative to other compliance options. In fashioning the innovation waiver, the regulatory designer must consider the alternative compliance options available to the regulated industry. If dischargers perceive other options readily available, that are cheaper or result in more extensive delays than the innovation waiver, they will have less incentive to develop innovative technologies. On the one hand, compliance options which might diminish the relative attractiveness of innovation waivers include delaying compliance through use of other sections of the statute,218 obtaining variances, using demonstration grants or industrial development bonds to acquire outside funding or indirect subsidies (both of which would provide an independent incentive to seek innovative techniques), and influencing the writing of regulations and the enforcement of permits.219 On the other hand,
tightening funds in other programs, tightening regulations so that noninnovative compliance delays are not readily available, and consistently enforcing permit requirements will enhance the attractiveness of innovation waivers.  

In fashioning the innovation waiver, the regulatory designer must define at the outset the goal of the regulation in order to determine the desired responses from industry. Innovation waivers currently are designed to stimulate technological innovation achieving pollution reduction beyond the level already required under regular standards or achieving the required level at less cost. In order to stimulate optimum innovation in pollution control technology, the regulatory designer should not restrict innovation waivers to proposed "end-of-pipe" technology. Instead, he or she should design the waivers to provide a strong incentive to industry to make changes in production processes and product design as well.

Certain mechanisms may help to provide industry with a greater incentive to innovate. As noted above, empirical studies report that industry has voiced concern about time allowances that it perceives as too short for extensive development of innovative technologies. One solution would be a flexible delay period to be determined through negotiation between an innovating firm and an EPA technical review panel. The settlement might include periodic monitoring of the firm's progress and noncompliance penalties to alleviate any cost advantage realized as a result of noncompliance.

An additional incentive to develop innovative technology beyond "end-of-pipe" techniques would be adoption of a "fail-soft" approach if the innovation fails and the firm must resort to conventional technology to comply with limitations. This would diminish the firm's risk of failure. Since developing innovative technology is costly, time-consuming, and risky, firms would perceive strict noncompliance penalties in the event of failure as a strong disincentive. If a firm in good faith attempts to develop and refine new processes to meet the required limits, yet fails, the agency should adopt a sensible enforcement posture that does not unduly penalize the firm. To prevent possible abuse, however, the agency should strictly monitor progress in development.

In order to optimize the level of innovation, the regulatory designer must also consider which respondents the waivers should address. The Clean Air Act provides innovation waivers for new sources and for existing sources in violation of their permits. The Clean Water Act provides an innovation waiver only for existing dischargers. In order to optimize innovation, the waivers should be available to both new and existing sources. New sources may be in the best position to innovate. If they perceive the waiver as a strong incentive to innovate, they will be less likely to adopt conventional pollution control technologies and more likely to develop innovative production processes and products. Finally, if the regulatory designer desires diffusion of innovative technology after it is developed, he or she must require that the innovative firm make its technology commercially available as a condition of the waiver.

Finally, the regulatory designer must carefully coordinate management of the program for implementing the innovation waivers in order to instill a high degree of certainty into the program. Firms may not perceive innovation waivers as a strong incentive to innovate unless the agency administers its program with certainty. The program, therefore, should be publicized. In addition, a specially designated group, trained to interact with industry throughout the waiver process, should administer the program. The agency should delineate a set of eligibility criteria so that firms can determine with reasonable certainty whether they may qualify for innovation waivers. Once an application is submitted, it must be processed expeditiously so that the firm will know early in the process—before it incurs extensive costs—whether it definitely will receive a waiver.

C. Resource Conservation and Recovery Act


220. Care must be taken not to design and enforce standards so stringently that the regulated industry perceives that massive noncompliance will result. In that case, the perception of massive noncompliance may serve as a disincentive to innovate since widespread noncompliance could result in an amendment of the compliance deadlines. See id. at 4.

waiver is included in the section of RCRA which sets forth permit requirements for new and existing facilities that treat, store, or dispose of hazardous waste. Because the RCRA innovation waiver was enacted recently, no empirical evidence exists by which to assess its success. A brief examination of its provisions, however, may be useful.

The innovation waiver under RCRA is called a Research, Development, and Demonstration Permit. Under the provision, EPA is authorized to issue permits for activities covered by RCRA which entail “an innovative and experimental hazardous waste treatment technology or process” for which permit standards have not been established in the regulations. EPA may issue these permits independent of the statute’s general permit regulations, except that it may not waive or modify financial responsibility. In addition, EPA may waive or modify its basic permitting procedures in order to expedite permitting, except for procedures under section 7004(b)(2) concerning public participation. The permit may last only one year, with three possible one-year renewals.

The permit does not expressly require a showing of feasibility in advance of allowing an innovative facility to operate. It does provide, however, that permits shall provide for the receipt and treatment by the facility of only those types and quantities of hazardous waste which the Administrator deems necessary for purposes of determining the efficacy and performance capabilities of the technology or process and the effects of such technology or process on human health and the environment.

Although the permit does not require a showing of feasibility, it must always “include such terms and conditions as will assure protection of human health and the environment.” Thus, in theory, the innovator carries the economic risk while risks to the environment are eliminated. In practice, however, risks to human health and the environment do exist because of the uncertain nature of innovative technologies. These risks are partially reduced by the requirement of an annual review and renewal of the permit, and by the authority granted to EPA to terminate all operations at the facility upon a determination that “termination is necessary to protect human health and the environment.”

The RCRA waiver provision is, in some ways, fundamentally different from provisions under the Clean Air Act and the Clean Water Act. This difference may be due, in part, to the different targets of their respective statutes. Both the Clean Air Act and the Clean Water Act regulate pollutant discharge levels. RCRA’s regulation of hazardous waste treatment facilities, however, sets forth permit standards for particular methods of treating, storing, or disposing of hazardous waste. Thus the RCRA permit enables experimentation with new technologies for which permit standards do not exist. This emphasis on the experimental nature of innovation under a RCRA permit contrasts with the insistence on practical utility of innovation waivers under the Clean Air Act and the Clean Water Act, both of which require varying degrees of demonstration that the innovative technology works before a waiver will be granted.

Although the RCRA innovation permit was recently enacted, several observations can be made regarding its potential success. The RCRA permit is designed to stimulate facilities to make changes in treatment processes, a venture that involves a significant capital investment. An innovator’s risk of an adverse regulatory reaction after a significant capital investment is threatening under any of the three statutes. The risk is significant under the Clean Air Act and Clean Water Act because an innovator must enter the waiver application process with a technology sufficiently developed to convince EPA of its probable commercial and environmental practicability. Thus the innovator must expend substantial resources before entering the application process. The RCRA innovation permit, however, reduces that risk. The agency is involved in the project from the start, designing the parameters of the project by issuing the terms and conditions of the permit.

222. Id. (to be codified at 42 U.S.C. § 6925(g)).
223. Id. (to be codified at 42 U.S.C. § 6925(g)(1)).
224. Id. (to be codified at 42 U.S.C. § 6925(g)(2)).
225. Id.
226. Id. (to be codified at 42 U.S.C. § 6925(g)(1)(A), (g)(4)).
227. Id. (to be codified at 42 U.S.C. § 6925(g)(1)(B)).
228. Id. (to be codified at 42 U.S.C. § 6925(g)(1)).
229. Id. (to be codified at 42 U.S.C. § 6925(g)(3)).
specifying the types and quantities of waste to be processed, and evaluating the treatment results. Such extensive agency involvement suggests that a project doomed to agency disfavor will be identified at the earliest point possible, thus reducing the innovator's risk of unnecessary investment.

The innovator under the RCRA permit system, however, does face the risk of premature project cancellation, since the agency may cancel a project any time that a partially developed innovation poses a threat, no matter how slight. Innovation will occur optimally in a regulatory climate of reduced economic risk. A premature project cancellation could cause both unnecessary loss of initial investments and loss of a potentially cost-saving innovation.

The three-year limit on the RCRA permit, after which the innovator must comply with general permit requirements, further enhances a facility's risk of failure. The agency's involvement in the design and testing of the project, however, mitigates that risk. Early involvement enables the agency to influence the project with the time limitations in mind. The statute does not specify the consequences of failure.

RCRA accords substantial discretion to EPA in the administration of the innovation permit. EPA can profitably use that discretion in order to further the attractiveness of the permits. Accordingly, it would be well-advised to consider its experiences with innovation waivers under the Clean Air and Clean Water Acts, and administer the program with a high degree of certainty.

Conclusions

Based on the history of standard-setting over the last fifteen years and the history of innovation waivers, it should now be possible to approach the design of regulation in a manner that can elicit an appropriate technological response. The key determinations are: (1) what technological response is most desirable, (2) in which industrial segment is it likely to occur,232 and (3) what form of regulation will bring about the desired result. The latter two will require a comprehensive technological assessment of potential

232. Recall that this requires an examination of the technological dynamics of the industrial sectors (and related sectors) targeted by the regulations and that the key determination is the degree of technological rigidity of those sectors. See supra text accompanying notes 30-32.

target industrial sectors. The possible technological responses include a product or process change which can be achieved by (1) diffusion of existing technology, (2) simple adaptation (incremental innovation), (3) accelerated development of radical innovation already in progress, or (4) radical innovation.

Innovation waivers apply mostly to process change, are expressly technology-forcing, and do not promote diffusion.233 The designer will seldom use a waiver mechanism for promoting radical process innovation because of the long time generally necessary to develop the innovation. The designer, however, might well encourage both incremental process innovation and acceleration of radical innovation already underway. Success will require EPA to give early, clear, and certain signals to the developer, minimizing the risk of his technology being found unacceptable. Furthermore, good faith efforts resulting in significant, though not complete, achievement of the pollution reduction goal should be rewarded by "fail-soft" strategies, using appropriate and adjustable economic sanctions.234

Standard-setting can be used to encourage all the varieties of technological innovation as well as diffusion for both product and process change. The history over the last fifteen years reveals significant innovation and essential compliance with very stringent regulation.235 Product-focused regulation primarily elicits a product response (substitution of existing products or a new product). Sometimes the new product (e.g. lead-free gasoline) is accompanied by significant process innovation as well.236 Process regulation can elicit either a process response or a product change. If a process restriction is stringent enough, product substitution may be the only practical response.

Stringency of regulation can be evaluated in terms of both the extent to which it reduces risks and the extent to which it forces development of new technology. Stringent regulations which do not require new technological solutions may appear sufficient, but

233. See supra note 131.
235. See supra text accompanying notes 34-139. Compliance was achieved even though, in many cases, industry argued that compliance with the regulation was doubtful or impossible.
236. See supra text accompanying notes 76-86. In the case of lead-free gasoline, the process innovation was a new cracking process. See supra text accompanying notes 84-85.
fall far short of their potential to achieve maximum protection. For example, the failure to adopt a 0.1 fiber/cc standard, the lowest level detectable, for worker asbestos exposure inhibited development of substitute products by the asbestos industry.\textsuperscript{237} The industry was able to comply with the 2 fiber/cc standard simply by installing existing pollution control equipment.\textsuperscript{238} By failing to adopt the more stringent standard, OSHA effectively inhibited new product development and product substitution.\textsuperscript{239} Contrary to the widely held belief that too stringent a regulation inhibits innovation, in some cases a standard \textit{not} stringent enough may inhibit innovation.

Stringency may, in practice, be affected by the legislative directive of the agency issuing the regulation. For example, EPA, OSHA, and CPSC have different legislative mandates. Recently, the Office of Management and Budget ("OMB") directed the EPA Office of Toxic Substances to construe the scope of its regulatory authority\textsuperscript{240} narrowly and to refer appropriate regulation to other agencies. In particular, OMB directed EPA not to ban three uses of asbestos,\textsuperscript{241} but to pass the regulatory responsibility on to OSHA.\textsuperscript{242} Since it has questionable authority to ban dangerous substances, OSHA could probably only regulate worker exposure in the manufacturing process or user industries.\textsuperscript{243} Thus the direc-

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\item See OSHA-NIOSH Group Urges Elimination of Nonessential Uses. Reduced
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\item See supra note 139 and accompanying text.
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\item EPA to Shift Responsibility to OSHA, CPSC, Plans to Refer Other Chemical
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\item See also supra note 139 and accompanying text.
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\item See also CPA Asbestos Study, supra note 139 and accompanying text.
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1. See supra text accompanying notes 136–139. See also CPA Asbestos Study, supra note 22, at 19–21.
2. See supra note 139 and accompanying text.
3. See supra note 139 and accompanying text.
5. EPA to Shift Responsibility to OSHA, CPSC, Plans to Refer Other Chemical
   Regulations, 8 CHEM. REG. REP. (BNA) 1315 (Feb. 1, 1985). Recently, after serious protest
   by environmentalists and EPA employees, EPA appears to be considering a reversal of the
   referral policy. EPA Voids Decision. Scraps Referral Plan; Barnes Says Legal, Policy
   Issues Unanswered, 8 CHEM. REG. REP. (BNA) 1443 (Mar. 15, 1985); EPA Memo Halting
   The Referral of Asbestos, MDA (March 8, 1985), 8 CHEM. REG. REP. (BNA) 1468 (Mar.
   15, 1985).
6. OMB also directed EPA to refer regulation where appropriate to CPSC. EPA to
   Shift Responsibility to OSHA, CPSC, Plans to Refer Other Chemical Regulations, supra
   note 241, at 1315.
7. Whether banning a substance for which there exists a suitable substitute is a
   "feasible" regulatory action under OSHA is an untested subject. See OSHA, § 6(b)(5), 29
   U.S.C. § 655(b)(5) (1982). Unlike OSHA, CPSC has clear authority to ban dangerous
   products. Its authority, however, extends only to consumer products and not to the largely
   industrial products that were the subject of the proposed EPA referral. See CPSCA, §§ 2, 8,
industrial sectors with levels and forms of regulation tailored to that capacity. The entire process should reflect a realistic evaluation of the best possible achievable goal. In that way, regulation can be used both to stimulate technological change for health, safety, and environmental purposes and to bring about a desirable restructuring of the industrial process.