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RESUME OF CYCLOTRON PROJECT

by

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Abstract

In preparation for the construction of a 600-Mev synchro-cyclotron at Brookhaven National Laboratory, preliminary design work on the r-f circuit was undertaken at the Research Laboratory of Electronics. This work was continued until facilities were available at Brookhaven, where the work was then transferred. The work done at the Research Laboratory of Electronics is summarized. This included construction and test of cavity resonators which were models of proposed r-f circuits, qualitative experiments with proposed oscillator circuits, and design work on condensers for frequency modulation of the cavity resonators.
RESUME OF CYCLOTRON PROJECT

1. Introduction

One of the projects proposed for Brookhaven National Laboratory is the construction of a frequency-modulated cyclotron (synchro-cyclotron) to accelerate protons to approximately 600 Mev energy. A cyclotron to accelerate protons into this energy range will require a magnet with pole pieces approximately 240 inches in diameter, producing a magnetic field of about 16,000 gauss. Because of the relativistic increase in mass of the protons at this high energy, the operating frequency of the r-f field which accelerates the protons must be modulated over almost a two-to-one frequency range, from 26 to 13 megacycles. It is proposed to accomplish this frequency modulation with the use of a mechanical variable condenser.

Because of the large physical size of this cyclotron, and because protons are to be accelerated rather than deuterons or alpha particles, dee structures of the kind used in smaller cyclotrons are not suitable. The diameter of the pole pieces of the magnet exceeds a half wavelength at the highest operating frequency, and the r-f accelerating circuit must therefore have dimensions that are electrically large; i.e., of the order of magnitude of a wavelength. The design of such a structure can therefore not be approached by lumped-constant circuit techniques. Many of the problems encountered in the design may be solved instead by techniques that have been developed for problems involving transmission lines, waveguides, and cavity resonators.

In October, 1946, when preliminary design work was started on the proposed 600-Mev cyclotron, facilities for experimental work were not yet available at Brookhaven. For this reason, and also because personnel were available in the Research Laboratory of Electronics who were familiar with microwave techniques, preliminary design work for the r-f circuit was started at M.I.T. and continued until the Summer of 1947. By that time facilities were available at Brookhaven to continue the work, which was then transferred to Brookhaven. This report summarizes the work that was done at the Research Laboratory of Electronics prior to June, 1947.

2. Summary of Investigations

The greater part of the work undertaken at M.I.T. involved the construction and test of scale models of proposed r-f circuits for use with the cyclotron. These scale models took the form of cavity resonators which were constructed of sheet copper. The scale was one-fifth actual size, this scale of reduction being dictated by the requirement of simple construction with the sheet metal facilities available in the experimental shop of the Research Laboratory of Electronics. The frequencies at which the model cavities were tested were correspondingly five times as high as the operating frequencies of the full-scale cyclotron.

Three cavities were constructed and tested for resonant frequency as a function of added tuning capacity. Some measurements of Q were also made, and searches made for
resonant frequencies near the correct frequency that resulted from other resonant modes in
the cavity.

Some attempts were made to build oscillators which drove the cavities in the
desired modes of oscillation. Becuase of the impossibility of scaling such quantities as
tube constants, no attempt was made to obtain quantitative information about the oscil-
lators' performance. The qualitative observations that were made should be at least a
guide to the problems that may be encountered in the design of the full-scale oscillator.

Some model variable condensers for tuning the resonant circuit were constructed
and tested for capacity and tuning range.

3. Cavity Resonators

Of the numerous resonant circuit designs that were proposed for the Brookhaven
cyclotron, two appeared most promising. The first two model cavities that were constructed
followed the first of these designs, the third cavity followed the second proposed design.

The design of the first and second cavities is illustrated in Fig. 1. The
cavity is best regarded as a low-impedance, coaxial transmission line whose axis is
perpendicular to the magnet axis, and whose cross section has been altered to a flat
rectangle to enable the cavity to fit between the magnet pole faces. The transmission
line is resonant when somewhat less than a quarter wave long, as one end is short-circuited
and the other end is open circuited but loaded with a variable capacity. The open end of
the transmission line extends across the diameter of the magnet poles, and the r-f
voltage developed across the open end of this line when excited by an oscillator is used
to accelerate the protons.

During one half cycle of operation, a proton will travel through a 180-degree
arc of a circle in the region between the pole faces not occupied by the resonant cavity.
Then, after passing across the open end of the transmission line cavity and being
accelerated by the voltage developed across this open end, the proton will travel in the
next half cycle through an additional 180-degree arc in the field-free region inside the
inner conductor of the transmission line. At the end of that time, it will be again
accelerated by the r-f field at the open end of the cavity, which will have reversed in
direction.

The rotating condenser which modulates the resonant frequency of the cavity is
located at the open end of the cavity, and therefore is in the strong magnetic field
between the pole faces of the magnet. This location imposes some rather severe design
requirements upon the condenser, which will be discussed in greater detail in a sub-
sequent section of the report.

3.1. Cavity Tuning. The equivalent circuit of the resonant cavity is given in Fig. 2,
and the circuit will be resonant at the frequency where the reactance of the condenser
is equal to the reactance of the short-circuited transmission line. The equation for
resonance is therefore

\[
\frac{1}{2\pi fc} = Z_0 \tan \frac{2\pi L}{\lambda}
\]
Figure 1. Proposed design of r-f circuit for cyclotron.

Figure 2. Equivalent circuit of the cavity of Fig. 1.
where $f$ is the resonant frequency, $C$ the capacity of the condenser, $Z_0$ the characteristic impedance of the transmission line, $\lambda$ the free-space wavelength corresponding to the resonant frequency, and $L$ the line length.

With the first two cavities, measurements were made of resonant frequency as a function of added capacity which checked reasonably well with the expected values. Thin metal strips, held together with dielectric screws and separated with dielectric spacers, were attached to the inner and outer conductors at the open end of the cavity to supply the added capacity. Details of construction are shown in Fig. 3. The capacity was increased by decreasing the spacing between the metal strips. After each measurement of resonant frequency, the strips forming the added capacity were disconnected from the cavity, and their capacity measured at 1000 cycles. Values obtained in this manner were felt to be sufficiently accurate, for although the strips were an appreciable fraction of a wavelength long at the resonant frequencies of the cavity, the field configuration in the cavity for the desired mode was such that the r-f electric field between the metal strips was uniform in both amplitude and phase.

The first test cavity, hereafter referred to as Cavity No. 1, was designed for a spacing between magnet pole faces of 24 inches. The characteristic impedance of the transmission line was calculated to be 4.4 ohms (See Appendix), and the line was 70 degrees long at a frequency of 130 megacycles, the scale factor of five times the maximum operating frequency of the cyclotron.

The resonant frequency of the cavity as a function of added capacity is given in Fig. 4. The experimental data indicate the characteristic impedance to be 3.7 ohms, and also indicate an additional capacity at the open end of about 28 \muF. The discrepancy between theoretical and measured characteristic impedance is believed to result from physical inaccuracies in construction of the cavity, which was made of sheet copper only $1/32$ inch thick. The additional capacity was about the magnitude expected from fringing fields at the open end of the cavity.

The second test cavity, Cavity No. 2, was designed for a spacing between magnet pole faces of 30 inches. The characteristic impedance of the line was calculated to be 7.0 ohms, and the line was again 70 degrees long at 130 megacycles. The resonant frequency as a function of added capacity is given in Fig. 4. The experimental data indicate the characteristic impedance to be 7.0 ohms, in agreement with the theoretical value, and the additional capacity of the fringing fields to be about 25 \muF.

The resonant frequencies of these cavities were measured by exciting the cavity through a coupling loop with the audio-modulated oscillator of a General Radio Type 8040 Signal Generator. Resonance was detected with a pick-up probe at the open end of the cavity which coupled a signal to a 1N21B crystal detector, audio amplifier, and voltmeter.

3.2. Higher Modes. Searches were made for other modes of resonance at the same time that the resonant frequencies of the desired mode were being determined. The flattened coaxial

Figure 3. Detail of end view of model cavity showing metal strips and dielectric spacers that supply added capacity for test purposes.

Figure 4. Added capacity vs. resonant frequency for Model Cavities Nos. 1 and 2.
line forming the resonant circuit has a large enough mean perimeter to permit resonances in modes other than the principal transmission line mode at frequencies not greatly different. These modes can be identified by the non-uniform field distribution along the open end of the cavity. Several higher modes were found, corresponding to one or more full cycles of variation of field intensity around the perimeter of the transmission line. The first of these higher modes was usually found at a frequency roughly 30 megacycles higher than the resonant frequency of the principal mode, and additional modes appeared at higher frequencies.

3.3 Shunt Impedance and Q. The calculated shunt impedance and Q of the two cavities are plotted as functions of frequency in Figs. 5 and 6. (See Appendix for calculations) No attempts were made to measure shunt impedance, but the Q of the cavities was determined experimentally with the arrangement shown in Fig. 7. With 15 percent internal modulation on Signal Generator No. 1, the model cavity was tuned to resonance by obtaining a maximum reading on the vacuum tube voltmeter connected to the probe and crystal detector. The modulation was then switched off, and Signal Generator No. 2 adjusted to give zero beat with Signal Generator No. 1 as indicated by the oscilloscope and frequency meter. Modulation was then switched back on Signal Generator No. 1, the gain of the amplifier was adjusted to give full-scale reading on the voltmeter, and Signal Generator No. 1 then detuned from resonance until the voltmeter reading fell to half scale. This indicated that its frequency was at the half-power point of the cavity. The modulation was then switched off again, and the frequency difference between the two signal generators read by the audio-frequency meter. The bandwidth Δf between the half-power points was determined in this fashion, and the Q then given by the formula $Q = f_0 / \Delta f$, where $f_0$ was the resonant frequency. With this arrangement, Q's of several thousand could be measured with an accuracy of perhaps ten per cent.

When air dielectric was used for the added condensers, the measured Q's were somewhat greater than half the theoretically calculated values. To obtain high values of capacity, it was necessary to use solid dielectric tape between the condenser plates, and because of losses in the dielectric, the Q fell to about 150.

It is worth noting that the theoretical shunt impedance of these cavities varies by about a factor of three over the operating frequency band, and that to maintain a voltage across the open end that is invariant with frequency, the power input must change by a corresponding factor.

3.4 Oscillators. A number of attempts were made to use the resonant cavity as the element determining the frequency of a self-excited oscillator. One or more HY-75 triodes were used in these experiments, operating at three to four hundred volts in the plate supply. The field intensities produced across the open end of the cavity were investigated qualitatively with 1/10th watt neon bulbs.

One circuit which produced an oscillator of good efficiency is shown in Fig. 8. The mode of oscillation was very unstable, however, and depended critically on lead lengths. For example, in one experiment, if the lead connecting the grid leak condenser to the cavity was lengthened by less than an inch, the operating frequency would jump
Figure 5. Theoretical $Q$ as a function of frequency for full scale versions of Cavities Nos. 1 and 2.

Figure 6. Shunt impedance as a function of frequency for the full-scale versions of Cavities Nos. 1 and 2.
Figure 7. Block diagram of equipment used for measurement of cavity Q.

Figure 8. Experimental oscillator circuit, equivalent to Hartley oscillator.
from 155 to 216 megacycles, and the field distribution across the open end of the cavity would change greatly, the change indicating a different mode of resonance in the cavity. This effect was not exceptional. By careful adjustment of lead lengths, and of the location of the plate and filament taps on the center conductor of the transmission line, the cavity could be made to oscillate in what appeared to be the desired principal mode. Because of the loading effect of the vacuum tube circuit, the frequency of oscillation frequently differed by a number of megacycles from the resonant frequency of the cavity itself. Also the vacuum tube and associated circuit appeared to distort seriously the field pattern inside the cavity, for even with what appeared to be principal mode, the field was frequently not uniform across the open face of the cavity, but tapered in intensity toward one end or the other. The higher modes of oscillation which frequently were found were similarly distorted.

As a continuously variable condenser that tuned the cavity over the required range was not installed, measurements could only be made with fixed values of capacity across the open end of the cavity. The optimum adjustments were different for different values of capacity.

Another oscillating circuit that appeared more promising is shown in Fig. 9. This is essentially a tuned-plate, tuned-grid oscillator, in which the cavity forms the plate circuit. The tuned grid circuit helps to prevent the oscillator from operating at one of the undesired, higher modes of the cavity at a different frequency. This circuit has the obvious disadvantage that during the modulation cycle, the plate circuit, which is the cavity, and the grid circuit, which is external to the cavity, must be constructed so that the tuning approximately tracks over the range of operating frequency.

This circuit was much more successful than the previous one in preventing oscillation at higher modes. In addition, the distortions of the field inside the cavity appeared to be considerably reduced. The reasons for this latter result are not fully understood, and the effect may be only the result of the particular construction that was used.

3.5 The Third Experimental Cavity. The third model cavity that was constructed was of a design different from the first two, and is shown in Fig. 10. It is effectively a half-wave transmission line, open-circuited at both ends. The resonant frequency of the line is tuned by a variable capacity at one end of the line. This end of the line is not between the magnet pole faces, and the rotating condenser is therefore not in a region of strong magnetic field. This is the principal advantage of this type of cavity.

If the transmission line were of uniform characteristic impedance throughout its length, it could not be tuned by a condenser at one end over more than a two-to-one frequency range. If the added capacity were zero, the line would be a half wave long at the resonant frequency. As the capacity was increased toward infinity, the resonant frequency would decrease, but not below the point where the line was a quarter of a wavelength long at resonance.

The tuning range may be increased by making a short section of the line adjacent to the variable condenser of considerably higher characteristic impedance. This
Figure 9. Experimental tuned-plate, tuned-grid oscillator.

Figure 10. Second proposed design of r-f cavity for cyclotron.
is mechanically feasible because the section of line adjacent to the variable condenser is not confined between the magnet pole faces. The equivalent circuit of the complete model cavity as constructed is shown in Fig. 11. The equivalent capacity at the junction of the two sections of transmission line results from the field distortions at this discontinuity.\(^1\)

The resonant frequency of this circuit is most readily calculated by summing to zero the admittances at the junction of the two sections of transmission line. The tuning curve calculated in this manner is plotted in Fig. 12, along with the experimentally determined curve of resonant frequency versus added tuning capacity. The discrepancy between the two curves is primarily the result of inaccuracy in the assumed value of discontinuity capacity at the junction of the two sections of transmission line. It is seen from the experimental curve that a tuning range of 130 to 65 megacycles is covered by a capacity variation in the ratio of 12:1. This required capacity ratio can be further reduced by more careful choice of the cavity dimensions.

The calculated Q and shunt impedance of the full-scale version of this model cavity are given in Figs. 13 and 14. Two curves are given for shunt impedance, one referring to the end of the cavity at which the variable condenser is located, and the second curve referring to the other, open end of the cavity, across which the voltage is developed that accelerates the protons. With suitable shielding to prevent radiation from the model cavity, the Q was roughly measured to be of the order of 5000 at several points over the frequency band.

No attempts were made to construct an oscillator for this third cavity.

3.6. Comparison of Designs. Each of the two designs tested has certain advantages over the other, and the final choice will not be made until more information has been obtained upon which a sound decision may be based.

The first design has the advantage of structural simplicity. The cavity is smaller, and the center conductor may be supported by cantilever beams fastened at the short-circuited end of the line. With the second design, the center conductor must be supported on insulators, which will be required to withstand perhaps ten or twenty thousand volts at high radio frequencies without excessive heating while located in a vacuum.

The principal disadvantage of the first design is that the rotating condenser is located in a region of strong magnetic field, and must be fitted into a rather confined space. The second design has the condenser outside of the magnetic field.

It will probably be simpler to design a suitable oscillator for the first design. With the second design, the voltage node inside the cavity shifts in position with changing frequency.

4. Design of Condensers

The design of a suitable condenser for the half-wave type of cavity offers no particularly difficult problems, as the condenser is located outside of the region of

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1. Whinnery and Jamieson, loc. cit.
Figure 11. Equivalent circuit of the cavity of Fig. 10.

Figure 12. Added capacity vs. resonant frequency for Model Cavity No. 3.
Figure 13. Theoretical Q as a function of frequency for the full-scale version of Cavity No. 3.

Figure 14. Theoretical shunt impedance as a function of frequency for the full-scale version of Cavity No. 3.
strong magnetic field, and there is ample space available. With the quarter-wave design, illustrated in Fig. 1, the condenser is required to rotate at a speed of perhaps 3600 rpm in a magnetic field of at least 16,000 gauss, and this gives rise to the possibility of eddy current losses which may consume a great amount of power.

The losses may be particularly large if the rotor blades are mounted on a metal shaft, and a dielectric shaft would be preferable from this standpoint if a material of suitable electrical and mechanical properties can be found. Some tests have been made of a silicone-bonded fiberglass plastic for this purpose. The electrical properties seem wholly satisfactory, as pieces of the material inserted into the model cavity to simulate the condenser shafts did not noticeably lower the Q of the cavity. It is doubtful, however, whether the material possesses the requisite mechanical strength to resist the torsional stress it will encounter.

In order to reduce the eddy current losses in the rotor blades, the blades must be exceedingly thin. Experiments at the University of California have shown that eddy current losses in the blades will be of the order of many kilowatts if the blades are constructed of 1/32 inch thick copper. It has been proposed for this design to use blades of stainless steel, thinly plated with copper, and perhaps even less than 1/32 of an inch in thickness. Blades of this design would probably have to be stiffened by suitable corrugations or otherwise for mechanical strength, but the total losses in the blades would be of the order of a kilowatt or less.

The first proposed construction of the condenser was the butterfly condenser shown in Fig. 15, and the first model condensers constructed were of this type. These model condensers had full size plates, but only about ten rotor blades. The first model condensers were constructed for the design of Cavity No. 1, with a spacing of six inches available between inner and outer conductors. It was found that with the given cavity dimensions, it was difficult to design a condenser, even with clearances between blades as low as 5 mm, that fitted into the available space and that met the requirements of maximum capacity and ratio of maximum to minimum capacity imposed by the cavity dimensions. This clearance was the minimum that seemed practical, because of construction difficulties and the possibility of thermal expansion of the rotor shafts during operation of the cyclotron. By lengthening the cavity, the maximum required capacity could have been reduced, but the required ratio of maximum to minimum capacity would have been increased. The cavity design had originally been based on assumptions of a capacity ratio of ten to one, plus an added fixed capacity from fringing fields of 120 μf in the full-scale cavity. These assumptions resulted in a required maximum tuning capacity of about 4000 μf for resonance at 13 Mc. It was found experimentally that the assumed capacity ratio of ten to one was not met with spacings between condenser blades in excess of 5 mm.

The importance of attaining a high ratio between maximum and minimum tuning capacity should be emphasized. With a circuit of this type, the capacity ratio must

Figure 15. First proposed design for condenser for cavity of Figure 1. Condenser shafts to extend along entire face of cavity, with blades approximately uniformly spaced.

Figure 16. Second proposed design of variable condenser for cavity of Figure 1.
always exceed the square of the desired ratio of maximum to minimum operating frequency, and this limiting value can only be approached as the cavity length, and consequently its shunt impedance, approach zero. As the length of the cavity approaches a quarter wavelength at the highest operating frequency, the capacity ratio will approach infinity. It is obvious that a compromise must be made between the shunt impedance of the cavity, the maximum tuning capacity, and the tuning ratio of the condenser. With the spacing between magnet poles limited to 24 inches, it was difficult to obtain a satisfactory design.

The most satisfactory solution was to increase the spacing between magnet poles to 30 inches. This will require a greater magnetomotive force to produce a given magnetic field, but the increased size of the r-f circuit will increase its efficiency. More important, the effective inductance of the cavity is increased by its greater volume, and the required maximum tuning capacity is correspondingly reduced. Also, more space is available for the tuning condenser, making it easier to attain the maximum required capacity without too great a reduction in the spacing between condenser plates. Cavity No. 2 was made the same length as Cavity No. 1, but designed for the greater spacing between pole faces. The capacity required to tune Cavity No. 2 to the lowest operating frequency was reduced to about two-thirds of the capacity required for Cavity No. 1.

At about this time, the condenser design shown in Fig. 16 was suggested, which allowed a greater area for the condenser plates, and a correspondingly greater capacity. The most satisfactory model condenser had the dimensions indicated in Fig. 17. The ratio between maximum and minimum capacity was about eleven to one, and with ten rotor blades, the maximum capacity was 140 μf. This is great enough to permit the maximum required capacity to be readily attained, with ample room for bearings on the rotor shaft and for the ion source in the center.

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Figure 17. Detail of a proposed design of one of the cavity tuning condensers. Spacing between rotor and stator blades is 1/4 in. Maximum to minimum capacity ratio is 10.5. (Note: The final design developed at Brookhaven maintained the 70° angles and the 1/4-in. condenser blade spacing, but reduced the spacing between inner and outer conductors to 8 in.).
Methods of calculating various parameters of the model cavities:

**Characteristic Impedance.** To calculate the characteristic impedance of the coaxial lines of rectangular cross section, use the approximate formula:

\[ Z_0 = \frac{377 \text{ spacing between conductors}}{\text{mean perimeter}} \text{ ohms}. \]

**Resistance per Unit Length.** In high-frequency transmission lines, the effective resistance is the same as if the current were concentrated uniformly in a surface layer of thickness equal to the skin depth \( \delta \). The skin depth is given by

\[ \delta = \frac{\sqrt{\frac{10^{12}}{2\pi \rho \omega}} \text{ cm}}{\text{cm}} \]

where \( \rho = \text{resistivity in ohms-cm} \)

and \( \omega = \text{angular frequency} \)

and the resistance per unit length is

\[ R = \frac{\delta}{\frac{1}{\text{perimeter of inner conductor}} + \frac{1}{\text{perimeter of outer conductor}}} \]

**Inductance per Unit Length.** The inductance per unit length of the transmission line is given approximately by the formula

\[ L = \frac{\mu_0 \times \text{spacing between conductors}}{\text{mean perimeter}} \]

where \( \mu_0 \) is the permeability of free space (rationalized MKS units \( \mu_0 = 1.257 \times 10^{-6} \) henries/meter).

**Resonant Frequency as a Function of Capacity.** For cavities Nos. 1 and 2, the equivalent circuit may be drawn as in Fig. 2, and the resonant frequency is obtained by equating the input admittance of the transmission line to the negative of the condenser admittance.

For Cavity No. 3, the equivalent circuit is given in Fig. 11. The resonant frequency as a function of capacity is best calculated by breaking the circuit at the left of the discontinuity capacity at the junction of the two transmission lines. After assuming the resonant frequency, the admittance looking to the right can be calculated by conventional transmission line theory. The negative of this admittance is equated to the admittance seen looking to the left. The tuning capacity at the end of the left-hand section of the line may then be calculated, again by conventional transmission line theory.

The value of discontinuity capacity at the junction of the two sections of transmission line may be only roughly estimated, because of the complexity of this junction. For the model cavity, this capacity was assumed to be 60 \( \mu \text{uf} \), or 300 \( \mu \text{uf} \) in the full-scale cavity.
Cavity $Q$. The $Q$ of a short section of transmission line of length $d\ell$ is given by

$$Q = \frac{\omega L d\ell}{R d\ell}$$

where $R$ is the resistance per unit length, $L$ the inductance per unit length, and $\omega$ the angular frequency. This expression may be rewritten in the following form:

$$Q = \frac{\omega LI^2 d\ell}{\sqrt{RI^2 d\ell}} = \frac{\omega (\text{stored energy})}{\text{power dissipated}}.$$ 

For a resonant system composed of sections of transmission line, the $Q$ of the over-all system may be obtained by integrating the above expression along the length of the transmission line:

$$Q = \int \frac{\omega LI^2 d\ell}{\sqrt{RI^2 d\ell}} .$$

For a resonant system like Cavities No. 1 and 2, where only a single section of transmission line is involved, the ratio of the two integrals is the same as the ratio of their integrands. For a composite system, such as in Cavity No. 3, the line parameters as well as the current are functions of position, and the integrations must be carried out.

The current distribution along the line is readily obtained from the calculations for resonant frequency for the cavity. The current and voltage distribution at a frequency of 26 Mc are plotted in Fig. 18 to illustrate the results of a calculation of this sort.

Shunt Impedance. To calculate shunt impedance of the cavities, use the formula

$$R_{sh} = \frac{(\text{voltage})^2}{\text{power input}} = \frac{V^2}{\int R I^2 d\ell} .$$

As in the calculations for $Q$, the integration is carried out along the length of the transmission system. This method may be used for all cavities. In Cavities Nos. 1 and 2, it is convenient to choose for voltage the voltage developed across the open end of the transmission line. For Cavity No. 3, two values for shunt impedance may be obtained, one referring to the voltage at one end of the cavity, the second referring to the voltage developed at the other end.
Figure 18. Voltage and current distribution on equivalent circuit of Cavity No. 3 at 26 Mc.