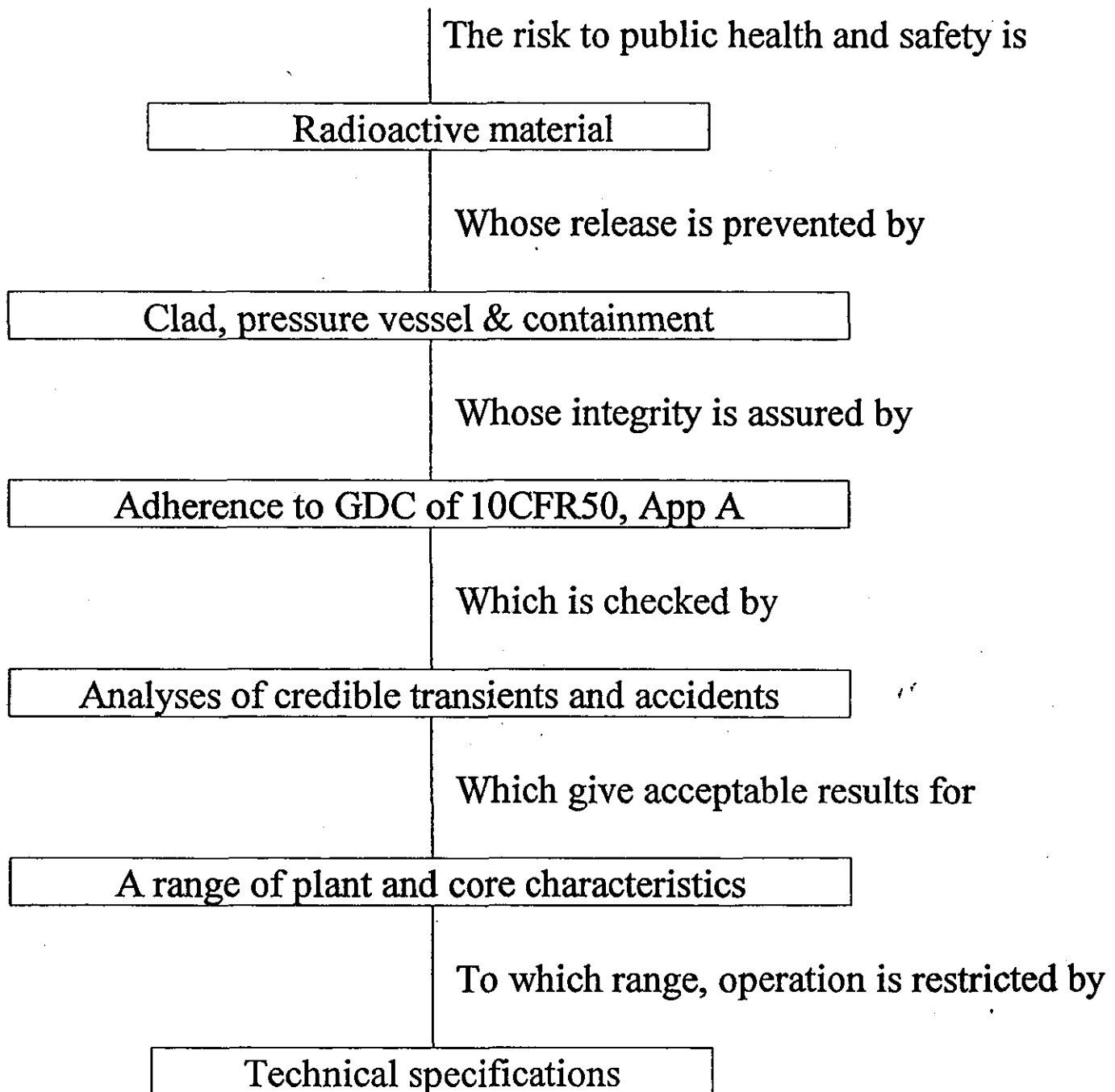


# Lecture #4 — Design Criteria Physics by Dr. Ed Pilat

Objective: To understand how the NRC's General Design Criteria limit core physics design in order to maintain the integrity of clad, pressure vessel and containment; and also how those license limits combine with other operating objectives to yield specific PWR design features

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***RELATIONSHIP OF SAFETY ANALYSES TO  
LICENSING AND TECH SPECS***



# Objectives of Reload Analysis

- Design a core that provides desired energy
- Design a licensable core
- Design so core meets operations constraints
- Design an economic core
- Design to meet other management objectives

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# What are licensing constraints?

- Tech specs specify limiting values of
  - Power peaking
  - Reactivity coefficients
  - Control rod worths
  - Shut down margin
  - Delayed neutron fraction

# Usually use point kinetics

- $\rho = \rho_{doppler} + \rho_{mod\ temp} + \rho_{Xe} + \rho_{controlrods} + \rho_{solubleboron}$
- Calculate individual reactivities
- But each depends on core conditions

# What transients are considered?

- Normal operation (start up, shut down, change power level, etc.)
- Type II transients (scram, dropped control rod, unintended dilution, control rod banks out of sequence, etc)
- Type III unlikely but  $p > 0$
- Type IV whoops! (LOCA, main steam line break)



# Response to transients is combination of:

- Transient response of core
- Transient response of primary and secondary coolant systems
- Automatic controls
- Trip system (reactor and coolant/secondary)

# What does a core look like

- Try to maintain 1/8 or 1/4 core symmetry
- Modern loading patterns are “in-out”
- Core map conventionally shows:
  - Assembly power (relative to core ave assy = 1)
  - Max pin power within assembly (relative to core ave pin = 1)
  - Sometimes assy absolute burnup
  - Sometimes assy ID or fuel type

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# Types of BP

- Pyrex glass ( $^{10}\text{B}$ ) in rods separate from fuel
- WABA ( $^{10}\text{B}$ ) in rods separate from fuel
- $\text{B}_4\text{C}$  in alumina ( $^{10}\text{B}$ ) in rods separate from fuel
- Erbium - mixed with  $\text{UO}_2$
- Gadolinia - mixed with  $\text{UO}_2$  ( $^{155}\text{Gd}$ ,  $^{157}\text{Gd}$ )
- IFBA ( $^{10}\text{B}$ ) -on pellet surface

# To design the core we want, what choices do we have?

- Decide how many burned assys to remove
- Decide which burned assys to remove
- Decide what enrichment for fresh assys
- Decide what type of BP
- Decide how much BP
- Decide where to place BP

# To design the core we want, what choices don't we have?

- Fuel mechanical design is usually fixed
- Fuel fabricators have a max enrichment
- Spent fuel pit has a max enrichment
- Usually use only one or two types of BP
- Max burnup (NRC ~ 62gwd/mtu pin)
- Burned fuel can't sustain as high a relative power as fresh fuel

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