LAI ENTERPRISE SELFASSESSMENT TOOL



Version 2.0 February 2012





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ACKNOWLEDGEMENTS

This LAI Enterprise Self-Assessment Tool (LESAT) Version 2.0 was developed at the Lean Advancement Initiative (LAI) at the Massachusetts Institute of Technology (MIT) to assist in the enterprise transformation process by providing a structured tool and reference for enterprise assessment.

LESAT 2.0 uses elements of the LAI Enterprise Transformation Roadmap and LAI LESAT 1.0 as sources of information to provide a structure and implementation reference for the self-assessment process. LESAT 1.0, 2.0, and the Enterprise Transformation Roadmap were developed at MIT by the Lean Advancement Initiative (LAI).

LESAT 2.0 builds upon LESAT Version 1.0, which was developed jointly by MIT and the Warwick Manufacturing Group of the University of Warwick under the auspices of the U.K. and U.S. Lean Aerospace Initiatives. LESAT Version 2.0 is based on cumulative LAI knowledge gained through years of enterprise-level research, researcher facilitation experience, and LAI member experience in using LESAT Version 1.0.

The core team consisting of Deborah Nightingale, Leyla Abdimomunova, Thomas Shields, L. Nathan Perkins, Jayakanth Srinivasan, and Ricardo Valerdi developed LESAT Version 2.0. All facts, statements, opinions, and conclusions expressed herein are solely those of the core team members in their capacity as principal co-authors of the tool.

We acknowledge the contributions and/or feedback from real-life testing of the current and previous versions by the following companies alphabetically: AIRBUS (UK), BAE Systems, Boeing Helicopters, Dowty Propellers, FR HiTemp, GenCorp Aerojet, Hurel Dubois (UK), Lockheed Martin Aeronautics, Lockheed Martin Space Systems, Matra BAe Dynamics, Northrop Grumman, Pratt & Whitney, Raytheon, Rockwell Collins, Rolls Royce, Sikorsky Helicopters, Smiths Industries Aerospace, Textron Systems, TRW Aeronautical Systems, United Space Alliance, and the United States Air Force. We would also like to acknowledge the valuable inputs received from the rest of the LAI research team and staff in the preparation of this current version of LESAT and previous assessment versions.

LAI supported the development of LESAT Version 2.0. LAI and its international Educational Network (EdNet) offer organizational members from industry, government, and academia thinking, products, and tools related to lean enterprise transformation. LAI is a unique research consortium that provides a forum for sharing research findings, lessons learned, and best practices.

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STRUCTURE OF LESAT ASSESSMENT MATRICES

The enterprise-level assessment architecture is the basis for the LAI Enterprise Self-Assessment Tool (LESAT). It provides classification for the generic processes found in all enterprises. These classifications provide organizational structure for LESAT. The assessment is organized into three sections:

- I. Enterprise Transformation/Leadership processes and leadership attributes nurturing the transformation to enterprise principles and practices
- II. Lifecycle Processes processes responsible for the product from conception through post-delivery support
- III. Enabling Infrastructure processes that provide and manage the resources enabling enterprise operations

Section I contains practices pertinent to the enterprise transformation process with emphasis on enterprise leadership and change management. Section II contains practices pertinent to the lifecycle processes of an enterprise, i.e., those processes involved in product realization. Section III contains practices pertinent to the infrastructure support units. It is important to remember that all practices in these three sections are expressed at the enterprise level.

The LESAT maturity matrices are organized as shown in Figure 1.

LESAT INSTRUCTIONS

As a respondent, you should score each practice on two dimensions. First, provide a current score based on your perception of the enterprise's present performance. Each practice has five capability levels that provide guidelines and evidence to help assess the appropriate score. Next provide a desired score based on what the enterprise should achieve after the predetermined period (often, the time selected aligns with the enterprise strategic planning process). The intention is not to set all desired scores at the highest possible capability level but to prioritize those practices that you think are both achievable and have a high payoff.

Other key guidelines:

- Make sure to define the **enterprise** and select a consistent **time horizon** as a group before starting.
- Consider the defined enterprise when assessing each practice.
- Attempt to assess every practice; leave a blank only if it is not applicable or if you do not know.
- For the current level of each practice mark the box labeled "C". For the desired level, mark the box labeled "D".
- Read each practice from left to right starting with the practice and indicator. When scoring a practice, every capability level assumes that all lower capability levels have been fulfilled (i.e., you should only select level three if you meet the criteria set out in level two as well).
- If you believe the enterprise is between levels, select the lower level.
- When possible note evidence for the current capability level selected.
- Identify opportunities to achieve the desired capability level.
- If you have questions, seek clarification or assistance from the assessment facilitator.

Section I – Enterprise Transformation/Leadership

- I.A. Determine Strategic Imperative (3 enterprise practices)
- I.B. Engage Enterprise Leadership in Transformation (3 enterprise practices)
- I.C. Understand Current Enterprise State (2 enterprise practices)
- I.D. Envision and Design Future Enterprise (2 enterprise practices)
- I.E. Develop Enterprise Structure and Behavior (8 enterprise practices)
- I.F. Create Transformation Plan (2 enterprise practices)
- I.G. Implement and Coordinate Transformation Plan (4 enterprise practices)
- I.H. Nurture Transformation and Embed Enterprise Thinking (6 enterprise practices)

Section II – Lifecycle Processes (each practice assessed across lifecycle stages)

- II.A. Acquire, Develop, and Leverage Enterprise Capabilities
- II.B. Optimize Network-Wide Performance
- II.C. Incorporate Downstream Customer Value into Enterprise Value Chain
- II.D. Actively Engage Upstream Stakeholders to Maximize Value Creation
- II.E. Provide Capability to Monitor and Manage Risk and Performance

Section III – Enabling Infrastructure

- III.A. Organizational Enablers (5 enterprise practices)
- III.B. Process Enablers (3 enterprise practices)

Figure 1. Organization of LESAT Maturity Matrices

LESAT Maturity Matrices

Section I: Enterprise Transformation/Leadership

- I.A. Determine Strategic Imperative
- I.B. Engage Enterprise Leadership in Transformation
- I.C. Understand Current Enterprise State
- I.D. Envision and Design Future Enterprise
- I.E. Develop Enterprise Structure and Behavior
- I.F. Create Transformation Plan
- I.G. Implement and Coordinate Transformation Plan
- I.H. Nurture Transformation and Embed Enterprise Thinking

The Enterprise Transformation and Leadership section consists of eights groups of practices, and each group corresponds to a primary activity that the enterprise must undertake at some point in the transformation process. These primary activities are organized based on the LAI Enterprise Transformation Roadmap (see Figure 2), which provides a framework for effective and efficient transformation strategy, planning, and execution. The Roadmap also serves as a guide for enterprise leaders when they consider the critical strategic, cultural, and operational changes that are required to transform an enterprise. Creating an enterprise capable of transformation and fostering a future vision and strategy throughout the enterprise leadership enable the enterprise to increase value delivery to stakeholders.

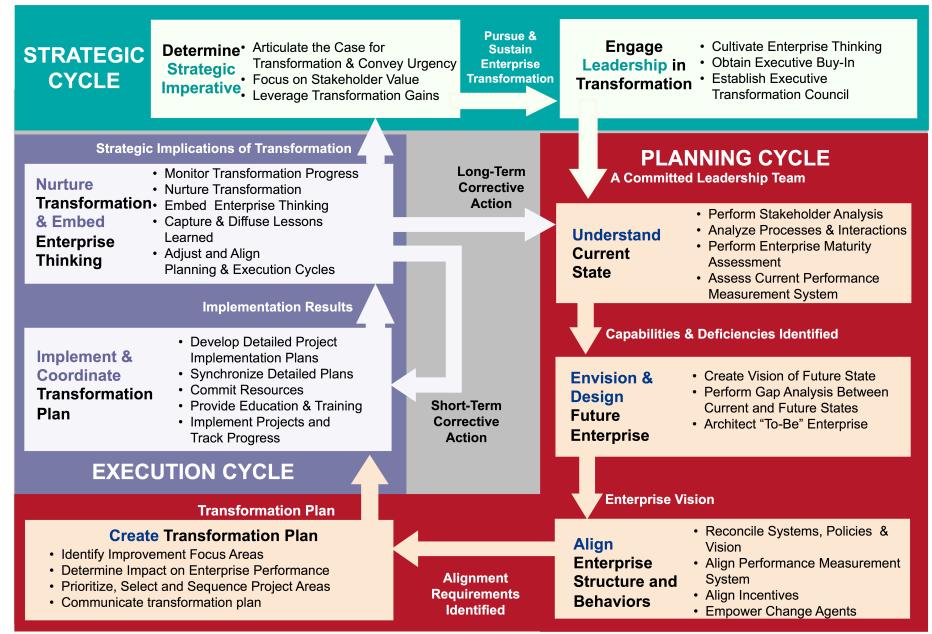


Figure 2. LAI Enterprise Transformation Roadmap

SECTION I: ENTERPRISE TRANSFORMATION/LEADERSHIP

Definition: Develop, deploy, and manage enterprise transformation plans throughout the organization, leading to: (1) long-term sustainability, (2) acquiring competitive advantage, and (3) satisfaction of stakeholders along with a continuous improvement in all three outcomes.

Diagn Questi		Are ent		ne dramatic increases in compet he potential opportunities (i.e.,					
Quest	ions			to use resources freed up by in	provements?				
			stakeholder value'' strongly infl						
		• Has ful	ll leverage of the extended enter	prise stakeholders been incorp	orated into the strategic plan?)			
		• Has a c	common vision been communic	ated throughout the enterprise a	and within the extended enter	prise?			
		• Has a c	compelling case been developed	for transformation?					
EP	ENTERPRISE				Capability Levels				
#	PRACTICES		Level 1	Level 2	Level 3	Level 4	Level 5		
I.A.1	Integrate Ente Transformatic Strategic Plan Process	on into	Enterprise transformation efforts are ad hoc.	Enterprise transformation is relegated to lower levels of the enterprise and application is fragmented.	Enterprise transformation plans are formulated, but not integrated into the strategic plan.	Coordination and synergistic relationship exists between transformation and strategic planning.	Strategic plans leverage the results of transformation improvements to achieve enterprise objectives.		
	Transformation is a key enabler for achieving strategic objectives		C D	CD	С р	C D			
	Indica			mplementation is included explicit	-	C D			
	(Examp			llowance for anticipated gains from					
	Evider		3 1 2	1 0	1				
	Opportu	nities							
I.A.2	Opportuni	eholder	Strategy prioritizes outcomes (e.g. revenue or market share) over stakeholder value considerations.	Strategic decisions reflect the value proposition of a subset of stakeholders.	A formal process is in place to identify how well the enterprise delivers value to stakeholders. Recognized opportunities for improving value delivery influence the strategic direction of the enterprise.	Enterprise leadership employs stakeholder analysis process to balance mutual needs of stakeholders and establish a win-win value relationship between stakeholders.	Constant engagement with key stakeholders is part of the way of doing business. Value becomes the predominant driving force throughout the extended enterprise.		
			C D	C D	C D	C D	C D		
	Indica (Examp		they receive from or deliveThe enterprise understands	formal process for identifying stake or to the enterprise. what constitutes success for its stal influences policies, practices, and leading to the state of the	ceholders, and a formal process e				
	Evider	псе	- Sangery	, ,,					
	Opportu	nities							
	Evidence Opportunities								

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EP	ENTERPRISE							Capability	Levels	3						
#	PRACTICES	Level 1			Level 2			Level 3			Level 4			Level 5		
I.A.3	Articulate the Case for Transformation Communicate burning	Inconsistent com and lack of conse case for transform	ensus or		shared understan	I understanding of the case for transformation.			ase for transformation has			Enterprise stakeholders speak with one voice regarding the case for transformation.				
	platform		C	D		C	D		С	D		C	D		C	D
	Indicators (Examples)	Line emplo	Enterprise leadership emphasizes the case for transformation at all opportunities. Line employees can explain rationale behind transformation effort. Multimodal messaging reiterates the crisp and clear case for transformation.													
	Evidence															
	Opportunities															

I.B. Engage Enterprise Leadership in Transformation – Transformation requires a significant modification to the business model of the enterprise. It is imperative that the enterprise leadership understands and buys into enterprise thinking because they will be required to create a vision for doing business, behaving, and seeing value in fundamentally different ways.

Diagnostic Questions

- Do enterprise leaders and senior managers holistically understand efficiency and value creation at the enterprise level?
- Do enterprise leaders and managers understand the benefits of cross-functional coordination and cooperation?
- Do all senior leaders and management enthusiastically support transformation?
- Is the transformation process being effectively coordinated across parts of the enterprise? Is enterprise leadership overseeing it?

EP	ENTERPRISE		Capability Levels													
#	PRACTICES	Level 1			Level 2			Level 3			Level 4			Level 5		
I.B.1	Cultivate Enterprise Thinking among Leadership	Lack of enterpris leads to rigid bou foster local optim	ndaries	s that	Leaders underst promote the inte relationship acro	eraction	and	Leaders are work boundaries, and t evaluated based of performance.	heir wo	rk is	Leaders focus o level value crea demonstrate "er thinking" throug practices and be	tion, and terprise gh their	d e	Leaders leverag synergies acros extended enterp benefit of all sta	s the orise for	
	Leaders think holistically about the enterprise		C	D		C	D		C	D		C	D		С	D
	Indicators (Examples)	Majority ofEnterprise le	enterpi eaders	rise leade regularly	ers have received y apply and use les	significa ssons le	ant expos	ders has been estable sure and education a "enterprise thinking of the body of know	in enter g".		_		oractices	, and behavior.	·	
	Evidence															
	Opportunities															
I.B.2	Leadership Commitment Enterprise leadership personally lead	Level of commits senior leaders and management is vi- some endorse wh may actively resi	d ariable ile othe	-	Senior manager group commitm engages in the tr process.	ent and		Senior managers and visibly lead e transformation.			Senior leaders a championing the transformation venterprise.	e	he	Senior leaders a management m foster transform champions inte throughout the enterprise.	entor ar nation rnally a	nd
	transformation		C	D		C	D		C	D		C	D		C	D
	Indicators (Examples)	Enterprise le	eadersh	ip and n	nitment supporting nanagement provi ons in transforming	de supp	ort and re	ansformation. ecognition for posit	ive acti	ons.						
	Evidence															
	Opportunities															

EP	ENTERPRISE				Capability Levels											
#	PRACTICES	Level 1			Level 2			Level 3			Level 4			Level 5		
I.B.3	Establish Executive Coordination and Oversight Leaders choreograph the transformation	Leaders recogniz strategic coordin oversight is need support enterpris transformation.	ation ar led to	nd	The enterprise leaformally defines of and oversight role responsibilities.	coordin		Coordination and oversight functions are staffed and engaged with the enterprise leadership team.			The structure and processes for coordination and oversight of the transformation are operating effectively and being continually refined.			Coordination and become intrinsic to-day actions and of the enterprise I team.	to the da	ay- ons
			C	D		C	D		C	D		C	D	1	C	D
	Indicators (Examples) Evidence		erprise transformation council established and function erprise leadership team plays an integral role in orches					_	ion.							
	Opportunities															

I.C. U		Current E	nterprise Sta	ate – Un	derstand how val	ue is de	livere	ed to key stake	holder	s, defi	ine current en	terpris	e state	, and perform ente	erprise
Diagno Questi	ostic	Is a formHave theDoes the	nal process used e value streams o e enterprise undo	to explicitl of all stakel erstand hov	arly how it currently determine "value holders been mapped waterial and info	to the sta ed, integrammetion f	akehol ated, a low th	lder"? and balanced? nroughout the va		lement	s of the enterpr	rise?			
EP	ENTERPRISE	• Are ena	bling intrastruct	ure proces	ses being aligned to	value str	eam 1	Capability	Levels						
#	PRACTICES		Level 1		Level 2			Level 3			Level 4			Level 5	
I.C.1	Analyze Ente Processes and Interactions Understand pro interdependence	cess	There is no unde limited understan need for process analysis. The do process flow diff actual flow.	nding of the mapping an cumented	mapped and have analyzed.	e been	are D	Mapping and ana current processes identification of c interactions. Sign opportunities for waste and creatin identified and ali strategic objective	s allows critical nificant eliminating value gned with	ting are	Depth and brea knowledge of e processes expo- interdependenc enterprise.	nterprise ses		Continuously evolving enterprise processes their interdependenced evaluated across the extended enterprise.	and
	Indica (Exam		Current val	ue streams o	age of process analysi of major customers/procestively manages proces	oduct lines	have l	been mapped, and	hand-of	f points				ses.	
	Evide	псе													
	Opporti	ınities	+												
I.C.2	Ensure Stabil Flow Within a the Enterpris	and Across e	Material and info flows are disjoin "optimized" pro- process. "Push" prevails.	ted and cess-by-	Some processes stabilized by rec variability.		l	Processes are simaligned to the value which allows maniformation, and flow as required. actively managed	lue strea terial, resource Variabi	m(s), es to lity is	Material, inforr resources flow throughout the Enterprise inpu controlled in or better flow and	seamles enterpris ts are der to en	sly se. nable	Actively working wi extended enterprise t balance inputs to ent capabilities. Material, information resources flow seaml	erprise
	Seamless flow of materials, information and resources							predictable flow information, and	of mater	ial,	of internal proc	esses.	ionity	and responsively throughout the exten enterprise.	•
	Indica (Exam		Material, in	formation, a	been rationalized to a and resource flow path and resource flows are	assure interns have been	en simj	plified and shorten			low.	C	D	C	D
	Evide	nce													
	Opporti	ınities	†												

	Envision and L	Jesign Fi	iture Enterp	prise –	ldenti	ity capabilities	s and c	leficien	icies by definir	ng ente	erprise	vision, defini	ng "To	-Be" st	tate, and perf	orming	g gap
analys	is.																
	•								he future of the	enterpr	ise?						
Diagn				<i>Q</i>		guide the trans			cess?								
Questi	ions					lue to all stakeh											
		Is organ	izational structu	ure design	ed for	r flexibility and	respon	sivenes	s to changes in the			vironment?					
EP	ENTERPRISE								Capability	Levels	S						
#	PRACTICES		Level 1			Level 2			Level 3			Level 4			Level 5		
I.D.1	Envision the En Future State Create a shared vi future enterprise	ave varyin egarding the ne enterpris	ne	Senior leaders h vision of the futu enterprise.			1			A common visi state of the ente understood by I stakeholders (e suppliers, etc.).	erprise is key .g., custo		internalized the enterprise vision and are an active pa				
				C 1	D		C	D		C	D		C	D		C	D
	Indicato (Example	-		-					s, organization, inf nd external stakeho		n flow,	interactions with	stakehol	ders, etc			
	Evidenc	·e															
	Opportuni	ities															
I.D.2	Architect the For Enterprise Redesign enterprise		Management un the present proce meet the future objectives.	esses do no		A concept for the enterprise has be based on balance requirements.	een crea	ted	Future enterprise have been develoreflect future gos stakeholder requ	oped and a	d satisfy	Future enterpris refined to accor changing enviro	nmodate		Future enterpriare refined to accommodate environment a extended ente	dynamio a chang cross th	cally ging
	the shared vision			C 1	D		C	D		C	D		C	D	1	C	D
	Indicato (Example	-							ys to realize value for the primary va						1	•	•
	Evidenc	·e															
Opportunities																	

I.E. I	Develop Ente	erprise Str	ucture and Behavior –	Organization infrastructure	e must be assessed and mo	dified throughout the transf	formation to achieve the
			ure, incentives, policies, an	d processes must be aligned	d and coordinated, eliciting	the desired behavior to sug	pport the transformation
and su	stain the chang	ge.					
			8	mplemented that focuses on co	-	er value stream?	
Diagno				sed on mutual respect and tru			
Questi	ons			ised to promote and encourage			
				re consistent with the behavior	desired?		
			ision-making been delegated to ent risk taking encouraged?	the lowest practical level?			
				owered to provide guidance ar	d landarship for the transform	aation?	
EP	ENTERPRISE	Arecha	nge agents positioned and emp	owered to provide guidance an	Capability Levels	nation:	
#	PRACTICES		Level 1	Level 2	Level 3	Level 4	Level 5
I.E.1	Reconcile systems and systems and state of the first systems are	vision nd policies to	Systems and policies are in conflict with each other and with desired enterprise behaviors.	Systems and policies that most closely relate to the strategic objective have been revised to remove barriers to achieving the enterprise vision.	Systems and policies have been defined, rationalized, and standardized to support the enterprise vision.	Enterprise systems and policies are designed to align with and support the achievement of the enterprise vision.	Enterprise systems and policies are fully aligned and drive the future vision.
	the future vision	ı	C D	C D	C D	C D	C D
	Indica (Exam _l		Systems and policies are sta	re consistently reviewed and adjus andardized throughout the enterpri ies include: contracting, information	se to support desired behavior.	•	
	Evide	nce					
	Opportu	ınities					
I.E.2	Align Perform Measurement Performance may enterprise behave	t System easures drive	Performance measures are <i>ad hoc</i> , inconsistent, and focused on functional areas rather than the enterprise.	Many performance measures are being collected, but they do not allow adequate assessment of strategic goals.	Key measures have been selected to align with enterprise strategic goals. Performance measurement guidelines encourage reviewing metric selection regularly.	Performance measurement system uses a critical few measures tied to strategic objectives. Measures are available throughout the enterprise in a timely manner.	Measurement systems and target setting pulls performance improvement throughout the extended enterprise. Metrics evolve as the enterprise matures.
			C D	C D	C D	C D	C D
	Indica (Exam			t of performance measures are use are that local and enterprise measure			
	Evide	псе					
	Opportu	ınities					

EP	ENTERPRISE		Capability Levels Level 2 Level 3 Level 4 Level 5											
#	PRACTICES	Level 1	Level 2	Level 3	Level 4	Level 5								
I.E.3	Align Incentives Reward the behavior you want	There is sporadic use of incentives, and awareness that some incentives elicit localized optimization and harm interactions across functional boundaries.	Parts of the enterprise have implemented incentives that reward and encourage achieving enterprise goals by working across boundaries.	Executive compensation and employee incentives are linked directly to attainment of enterprise objectives.	Incentive systems successfully contribute to achievement and sustainability of enterprise objectives.	Enterprise incentives are deployed, with measurable success across the extended enterprise.								
		C D Incentives include a balance	C D	C D	C D	C D								
	Indicators (Examples)	Incentives are based on per	e of monetary rewards, non-mone formance measures that encourage improvements that will benefit mu	transformation activity.										
	Evidence													
	Opportunities		e agents are There is formal identification Appropriately skilled change Change becomes self-											
I.E.4	Empower Change Agents Enable key people to inspire and enact change	Change agents are sporadically distributed but do not have change authority.	There is formal identification of change agents, along with role definition, delegation of authority, definition of roles, and provision of training/education for all change agents.	Appropriately skilled change agents are assigned to key areas with the authority to effect changes.	Change becomes self- generating, initiated by employees as well as change agents.	Change agents are providing a critical resource of enterprise knowledge, skill and experience in transforming the extended enterprise.								
		C D	C D	C D	C D	C D								
	Indicators (Examples)		esignated and empowered. Sughout all areas and cross-transfer Sughout all areas and cross-transfer Sughamation process owners and ot											
	Evidence													
	Opportunities													
I.E.5	Promote Relationships Based on Mutual Trust "Win-win" vs. "we-they"	Relationships tend to be determined by organizational role, resulting in a "we-they" perspective.	Selective application of an enterprise perspective results in breaking down of organizational barriers and developing mutual trust.	Stable and cooperative relationships exist across the enterprise; cooperative relations are established with some enterprise partners.	Mutual respect and trust exists across the extended enterprise with equitable sharing of benefits from continuous improvement initiatives.	Stakeholders modify behavior so as to enhance extended enterprise performance (win-win).								
		C D	C D	C D	C D	C D								
	Indicators (Examples)		sed upon organizational position l tionships exist with most enterpris											
	Evidence													
	Opportunities													

EP	ENTERPRISE			Capability Levels								
#	PRACTICES	Level 1	Level 2	Level 3	Level 4	Level 5						
I.E.6	Establish Open and Timely Communications Right information at right time	Communication is largely top-down, limited, and lagging.	Basic communication mechanisms are employed but are not uniform; communication strategy is under development.	Enterprise leaders are accessible and visible, developing two-way communications in open, concise, and timely manner.	Communication processes are undergoing continuous refinement and information is exchanged or can be pulled as required.	Comprehensive system of two-way communication is employed throughout the extended enterprise.						
		C D	C D	C D	C D	C D						
	Indicators (Examples)	Technology has been lever.	cations exist among stakeholders, i aged to speed communications flow and plays a key part in decision-ma	w and accessibility while filtering								
	Evidence											
	Opportunities											
I.E.7	Empower Employees Decision-making at lowest possible level	Centralized decision-making occurs in a hierarchical structure with limited delegation of authority. Appropriate structure and training is being put in place to enable empowerment. Organizational environment and management system supports limited decision-making across the extended enterprise is delegated to the point of use. Decision processes are continually refined to promote increased accountability and ownership at point of use.										
		C D	C D	C D	C D	C D						
	Indicators (Examples)	The extent and types of em	serve as mentors and educators, pro powerment are tailored to match the ft and effective decision-making cl	ne environment and people empow								
	Evidence											
	Opportunities											
I.E.8	Encourage Innovation From risk aversion to risk rewarding	Innovation initiatives are sporadic and <i>ad hoc</i> ; security, stability, and risk aversion drive most decision-making.	Initial efforts are under way to develop systems, processes, and procedures for fostering innovation.	Innovation initiatives are under way in selected areas; measures for assessing impact are in use.	Innovation initiatives are flourishing across the enterprise; prudent risk taking is encouraged and rewarded.	A comprehensive innovation program is implemented and positive results recognized across the extended enterprise.						
	Indicators (Examples)	The review process for sug	gestions has been streamlined and been properly incentivized to give	gives clear visibility of the progre	ss of each suggestion.							
	Evidence											
	Opportunities											

I.F. Create Transformation Plan - Identify, prioritize, and sequence a comprehensive set of transformation initiatives that collectively constitute the plan for achieving the desired transformation. Is the enterprise level transformation plan prioritized and aligned with strategic objectives? Has the transformation plan been communicated and adopted throughout the enterprise? Diagnostic Questions Is the progress of transformation being showcased and discussed at all levels of the enterprise? EP **ENTERPRISE Capability Levels** Level 1 **PRACTICES** Level 2 Level 3 Level 4 Level 5 Individual planning efforts are Enterprise-level planning Enterprise improvement plans Transformation plan is Transformation plan I.F.1 **Create Enterprise-Level** mostly bottom-up initiatives identifies transformation are coordinated and prioritized continuously refined through balances mutual benefits of **Transformation Plan** with little priority or projects, which are prioritized across enterprise value learning from implementation stakeholders across the to meet short- and long-term results and changing strategic coordination established at stream(s) with a timeline for extended enterprise. Chart the course across the enterprise level. strategic objectives. expected measurable results. requirements. extended enterprise \mathbf{C} D D D \mathbf{C} D \mathbf{C} D A process is in place to incorporate lessons learned into the enterprise-level transformation plan. **Indicators** The milestone targets of the transformation plan are broken down by section and deployed across the enterprise. (Examples) Plans balance short- and long-term stakeholder objectives for the best overall solution. Evidence **Opportunities** I.F.2 **Communicate Plan** Details (e.g., vision, Senior enterprise leadership Enterprise leaders clearly and All communication channels All enterprise stakeholders regularly explain the objectives, projects) of the presents the transformation existing in the enterprise (e.g., understand the transformation plan are not plan, but some or all of the transformation plan to company newsletters, transformation plan, Communicate known at all levels of the following emerges: only few enterprise stakeholders and management meetings, actively participate in its transformation efforts across stakeholders understand the training courses, etc.) are used implementation and enterprise. demonstrate its the enterprise plan, behavior of some implementation through to discuss the transformation promote the plan within and enterprise leaders does not behavior and examples. plan and progress of its outside the enterprise. support the plan, stakeholders implementation. doubt successful outcome of transformation. D C D D

Indicators

(Examples)

Evidence Opportunities Multiple communication channels (e.g., staff meetings, newsletters, speeches, etc.) regularly provide examples of implementation of the transformation plan

Enterprise employees and other stakeholders at various levels explain and promote the transformation plan through media and events (e.g., meetings with

throughout the enterprise.

clients, conferences, interviews, etc.).

I.G.	Implement an	d Coordi	nate Transformat	tion Plan – Flow	v down th	ne ente	rprise-level plan int	o speci	fic actions, pro	grams	, and p	rojects that are	execu	uted
withir	each process or	ganizationa	l area and determine	how they are integ	grated at t	he ente	rprise level.							
			enterprise level transfo											
Diagn			niform system been esta							ll plan?				
Quest	ions		sformation initiative pla					ing less	ons learned?					
			equate resources been j											
ED		• Does the	current education and	d training program a	dequately	suppor			l transformation	1?				
EP	ENTERPRISE						Capability Leve	eis						
#	PRACTICES		Level 1	Level 2			Level 3		Level 4			Level 5		
I.G.1	Develop Detail		Improvements are gener				Detailed transformatio		Detailed transfo		plans	Implementation		
	Based on the E	nterprise	optimized for individual and employees cannot cl				supporting the enterpri		accounting for a		efined	extended enterp coordinated wit		
	Plan		see the links between loc			CCSS	coordinated across pro		and integrated a			support the tran		ion
	Coordinate trans	formation	and enterprise goals.	developing					enterprise. Best	practice	es are	plan.		
	efforts	mined to the goals/strategic strategi.												
	33	objectives of the enterprise plan.												
			C	D	C	D	C	D		C	D		C	D
	Indicate	ors					ts of the enterprise-level	plan.						
	(Example			*			d implementation plans.	11	• .					
	E. i I		Detailed improvem	nent pians are coordina	tea through	out the e	enterprise where shared is	mpiicatio	ons exist.					
	Eviden	ce												
	Opportun	iities												
I.G.2	Commit Resou	rces for	Few or no resources are				Resources are allocate		A pool of earma			A pool of earma		
	Transformatio	n Efforts	provided for process improvement or waste	resources are often applied			required for execution transformation plan an		is provided for initiatives with			resources is pro transformation i		
	Resource the tran	sformation	elimination.	rather than t			prioritized across the v		justification req			across the exten		03
		J					stream.					enterprise.		
			C	D	C	D	C	D		С	D		С	D
	Indicate			mitted to support the l			ansformation required.	12		1 -	-			1-
			Time to build on in	mprovements through 1	personal cor	tributio	n is given at all levels.							
	(Example	ies)	The procedure to approximately a second control of the procedure to approximately a second control of the procedure to approximately a second control of the procedure to a second control of the second control	apply for improvement	resources h	as been	simplified and gives prio	rity to in	provements that b	enefit n	nultiple a	reas.		
	Evidence													
	Opportunities													

EP	ENTERPRISE			Capability Levels		
#	PRACTICES	Level 1	Level 2	Level 3	Level 4	Level 5
I.G.3	Provide Education and Training Continuous enterprise learning develops transformation capabilities	Education and training programs are not coordinated with the transformation plan and needs.	Education and training focuses on just-in-time delivery of skills required for specific transformation projects.	Education and training program is comprised of a balanced and sequenced set of elements to support the coordinated transformation plan.	An evolving education and training program is used across the enterprise in support of transformation efforts. A common vocabulary results from a standardized approach.	Education and training, as a part of human capital development program, focuses on skills and capabilities that support the upcoming needs of the extended enterprise transformation plan.
	Indicators (Examples)	Education and training pro Education and training cur A common vocabulary for	ograms, including refreshers, are protriculum supports varying levels of transformation is used across multiraining program facilitates success	ovided on a just-in-time basis for t skill necessary for transformation iple sites of the enterprise.	the needs of specific transformation efforts.	
	Evidence					
	Opportunities					
I.G.4	Track Detailed Implementation Assess actual outcomes against goals	Results of process improvement initiatives are observed but not quantified.	Process is under development to permit tracking and quantification of progress of the detailed implementation. Data from some projects is being reviewed.	There is a project management process implemented to track progress of detailed transformation projects against milestones and feedback is provided to enterprise level. Appropriate corrective action is initiated within individual projects.	The project management process can readily assess detailed plans and can accommodate revisions mandated by changes to the enterprise level transformation plan.	The project management process is deployed across the extended enterprise to enable real-time tracking.
		C D	C D	C D	C D	C D
	Indicators (Examples)	The responsibility and acc	are coordinated and tracked, and the ountability for improvement succe e stream map(s) are documented and tracked are tracked.	ss is assigned locally to enable fast		_
	Evidence					
	Opportunities					

I.H. Nurture Transformation and Embed Enterprise Thinking – Successful execution of enterprise implementation plan forms the basis for further improvement. The improvement process is monitored and nurtured, lessons learned are captured, and improved performance becomes a strong driving force for future strategic planning by enterprise executives. Are guidelines for continuous improvement sufficiently developed for effective facilitation of enterprise-wide transformation plans? Diagnostic Are enterprise participants being challenged to build on and sustain existing improvements? **Questions** Are senior managers actively involved in monitoring progress of enterprise transformation implementation at all levels? Is appropriate support and encouragement being provided to all participants in the transformation process? Are lessons learned being captured in a consistent, systematic manner? Have lessons learned and best practice been effectively incorporated within transformation planning? Are transformation implementation results impacting strategic planning? EP ENTERPRISE **Capability Levels** Level 1 Level 2 Level 3 Level 4 Level 5 PRACTICES Enterprise leaders are not Enterprise leaders use a formal Aggregated review across Monitor Transformation Transformation progress is I.H.1 methodology to analyze the actively involved in the review implementation plan progress transformation projects collaboratively monitored **Transformation** of overall transformation plan is reviewed against enterprise overall progress of all permits reallocation of throughout the extended **Progress** level milestones and success transformation projects. resources and adjustment of enterprise. The progress. criteria, for some projects. Projects are adjusted based on plans to ensure ongoing transformation plan is Assess progress toward learning. alignment with strategic proactively adjusted to achieving enterprise objectives. achieve outcomes for objectives extended enterprise. D D D D Enterprise transformation progress is judged by the aggregate benefits rather than individual or localized improvements. Indicators Enterprise leaders actively participate in monitoring implementation progress and addressing deficiencies within the transformation plan. Transformation project progress reviews are documented in a common format and disseminated. (Examples) There is a standard process for tracking and modifying transformation efforts Evidence **Opportunities** There is minimal support for Some members of enterprise I.H.2 Nurture the Enterprise leaders and There is enthusiastic Enterprise leaders are the transformation effort from leadership and management managers actively seek to encouragement of the continuously in tune with **Transformation** enterprise leadership. are providing encouragement, identify and remove barriers to transformation by enterprise the pulse of transformation support, and recognition of the transformation. Teams and leaders, managers, and other and proactively inspire Engage executives transformation. individuals who successfully members of the organization. transformation ownership throughout the extended implement improvements are recognized and rewarded. enterprise. D C D D D Enterprise leadership and management actively support and are involved in ensuring the success of improvement projects. Indicators Positive actions and the effort taken are recognized and rewarded even if improvements are not fully successful. (Examples) To track and incentivize improvement enterprise records include information about improvement projects and outcomes. Evidence **Opportunities**

EP	ENTERPRISE			Capability Levels							
#	PRACTICES	Level 1	Level 2	Level 3	Level 4	Level 5					
I.H.3	Capture and Diffuse Lessons Learned Build from success; learn from failure	Lessons learned from transformation activities are not documented and reside only in the memory of participants.	Lessons learned in some areas are documented and maintained, but are not readily accessible throughout the enterprise.	A formal process for readily capturing and communicating lessons learned is being applied. Employee contributions are actively sought.	Lessons learned are consistently captured, communicated and regularly used in a structured manner. An enterprise knowledge base exists.	A formal knowledge management process is adopted. Lessons learned are routinely and explicitly incorporated into the formulation of new initiatives.					
	Indicators (Examples)	Best practices, suggestion A formal process has been	s, and lessons learned are maintain n established throughout the enterpridically reviewed to maintain releva	ed in a concise and clear standard rise for capturing and reusing lesson	format.						
	Evidence										
	Opportunities										
I.H.4	Impact Enterprise Strategic Planning Results lead to strategic opportunities	Results of transformation efforts are not fed back to strategic planning process.	Benefits of transformation efforts are beginning to influence the strategic planning process.	Enterprise leadership actively considers impact of transformation efforts on the strategic plan.	Current and forecasted improvements from transformation efforts are incorporated into enterprise planning and budgeting decisions.	Enterprise leadership leverages current and forecasted results of transformation efforts for the creation of new strategic opportunities. C D					
	Indicators (Examples)	Strategic planning makes	 Overall enterprise performance reflects improvements resulting from transformation efforts. Strategic planning makes allowance for anticipated gains from transformation improvements. 								
	Evidence		·								
	Opportunities										
I.H.5	Embed Enterprise Thinking Throughout the Organization Enterprise perspective is	Actions are informed only by local considerations.	An enterprise culture has been established that enables people to think beyond local considerations. This is reflected in action to some degree.	Enterprise leadership is actively engaged in promoting, mentoring, and incentivizing cross-boundary action throughout the enterprise.	An enterprise perspective is visible in decisions and actions at all levels of the enterprise.	An enterprise perspective is ingrained in the day-to-day decisions and actions of enterprise stakeholders.					
	ingrained	• Enterprise thinking is both	C D	C D	C D	\mathbf{C} \mathbf{D}					
	Indicators (Examples)	 An environment exists that Training and/or managem Actions (and consequence 	at supports considerations beyond le ent help foster a sense of place with es) span boundaries. Appropriate in anslate the vision so it is understand	nin the broader enterprise. centives are defined at the right le							
	Evidence										
	Opportunities										

EP	ENTERPRISE			Capability Levels		
#	PRACTICES	Level 1	Level 2	Level 3	Level 4	Level 5
I.H.6	Institutionalize Continuous Improvement Systematic approach for	Improvement initiatives are <i>ad hoc</i> and not data driven.	An improvement process for the enterprise is broadly defined and being selectively applied.	A systematic, structured methodology for continuous improvement and value creation is developed and deployed across many areas.	A structured continuous improvement process is deployed at all levels across the enterprise and uses value analysis to target improvements.	A structured continuous improvement process is fully ingrained throughout the extended enterprise.
	improvement	C D	C D	C D	C D	C D
	Indicators (Examples)	The continuous improvement	transformation approach is implement process challenges people to tacking applied to most enterprise syst	ckle the root cause rather than the s	symptom.	
	Evidence					
	Opportunities					

LESAT Maturity Matrices

Section II: Lifecycle Processes

- II.A. Align, Develop and Leverage Enterprise Capabilities
- II.B. Optimize Network-Wide Performance
- II.C. Incorporate Downstream Customer Value into the Enterprise Value Chain
- II.D. Actively Engage Upstream Stakeholders to Maximize Value Creation
- II.E. Provide Capability to Monitor and Manage Risk and Performance

Lifecycle processes are defined by the product lifecycle from initial conception through operational support and ultimate disposal. These processes directly determine the value provided to customers and stakeholders. How successfully an enterprise connects these processes to stakeholder value is a measure of its effectiveness and efficiency. Enterprise leadership provides the direction and resources to break down the barriers among and within the lifecycle processes that result in wasted resources and reduced value to customers and stakeholders. This section assesses the level of enterprise thinking and value creation demonstrated in the enterprise lifecycle processes.

Unlike in Section I and Section III, enterprise practices are assessed at different stages throughout the lifecycle process. Although these practices are important enterprise-wide practices, the level of maturity may vary between activities in the lifecycle process. As a result the five lifecycle practices must be scored for each of six lifecycle activities:

- 1. Program Management
- 2. Requirements Definition
- 3. Product Development

- 4. Supply Chain Management
- 5. Production
- 6. Distribution and Sales

The glossary lists the specific steps in each lifecycle activity.

SECTION II - LIFECYCLE PROCESSES

Definition: Implement effective practices across the lifecycle for defining customer requirements, designing products and processes, managing the supply chain, producing products, distributing products and services, and providing post-delivery support.

EP	F P					Capabil	ity Levels								
#	ENTERPRISE PRACTICES	I	Level 1	Le	vel 2	Le	vel 3	Le	evel 4	Le	evel 5				
II.A	Align, Develop, and Leverage Enterprise Capabilities New opportunities build upon enterprise-enabled capabilities and lead to development of new ones	only within enterprise e Improvement focused on a competencia apparent ma	elements.	from core cap- been recognize upon within in enterprise eler Capabilities of enterprise eler	ed and acted adividual nents. f individual	Capabilities of enterprise elen understood and the enterprise. strategy levera capabilities.	nents are d used across Enterprise	re enhanced across the enterprise with the focus on achieving an optimal combination of core competencies that are aligned with enterprise strategy to create competitive advantage. C D C D							
II.A.1	Program Management	C	D	C	D	C	D	С	D	C	D				
	Indicators (Examples) Evidence	The pr	ortfolio of programs rogram selection an ced capabilities of t	d management p					identify and explo	oit opportunities	s arising from the				
	Opportunities	C	D	С	D	С	D	С	T 50	С					
II.A.2	Requirements Definition Indicators (Examples) Evidence	Produc	ct and lifecycle rec ilities existing acros	uirements are de	_	_		_	nt stakeholders, th	_	environment, and				
	Opportunities			Т	T _	т		Τ _	T _	T					
II.A.3	Product Development	C The pr	D roduct development	C process realizes	the enterprise stre	C	D ng product design	C	D and relevant	С	D				
	Indicators (Examples)		evelopment process					is that are timely	y and relevant.						
	Evidence														
		l								·····					
	Opportunities														
II.A.4	Opportunities Supply Chain Management	С	D	C	D	C	D	С	D	C	D				
II.A.4		The su disrupt	upplier network is	defined and dev	eloped in line wi	ith the strategic		-		_					
II.A.4	Supply Chain Management	The su disrupt	upplier network is tions.	defined and dev	eloped in line wi	ith the strategic		-		_					

EP			Capability Levels																		
#	ENTERPRISE PRACTICES	Le	vel 1	Lei	vel 2	Le	vel 3	L	evel 4	L	evel 5										
II.A.5	Production	С	D	C	D	С	D	С	D	C	D										
	Indicators (Examples)	Production	oduction capability constitutes a major consideration in enterprise-level, long-term strategic planning.																		
	Evidence																				
	Opportunities																				
II.A.6	Distribution and Sale	С	D	C	D	С	D	С	D	С	D										
	Indicators (Examples)	Custome							egic plans and ful	filled by adaptat	ion and extension										
	Evidence																				
	Opportunities																				

EP	ENTERPRISE PRACTICES Optimize Extended					Capabi	lity Levels	Level 4 Processes are optimized and							
#	ENTERPRISE PRACTICES		Level 1	Le	vel 2	Le	evel 3	Le	vel 4		Level 5				
II.B	Optimize Extended Enterprise Performance Breaking down functional silos enables seamless communication and value flow	people, a materials within in elements consider compete	on of resources (incl. assets, equipment, s, etc.) is optimized idividual enterprise s. There is no or little ration of the values, ncies, processes and s of other enterprise s.	There is evide cooperation be enterprise eler eliminate wast resources. Key narrowly guar enterprise eler Improvements cost reduction	etween ments to te and share y resources are ded within ments. s focus on local	interaction and communicate enterprise. En processes that capabilities at allocation and resources with	es and points of e established and d within the aterprise employs t leverage and balance	synchronized enterprise. Co	across the poperation dual enterprise hasizes high purce-,	Enterprise processes are seamlessly integrated both internally and with the upstream and downstream stakeholders. They are dynamically optimized to ensure efficient value creation, build durable competitive advantage, and create flexibility and responsiveness to shifts in the marketplace.					
II.B.1	Program Management	C	C D C D C D C D												
	Indicators (Examples) Evidence	• Pro	sources, personnel, and ogram teams are compo sources and skills are e	sed of personnel	l with multi-discij	olinary skills an	d expertise relevan	it to the program	1.		of knowledge.				
		<u> </u>													
	Opportunities		D	С	T_	La	T=	T ~	Τ	Τ ~	T =				
II.B.2	Requirements Definition Indicators (Examples) Evidence	• Red	ere is a process in place quirements are defined e requirements definition	e to determine cle based on inputs	from a range of s	takeholders and	reflect the multi-c	lisciplinary natu	re of the project of	r program.					
	Opportunities														
II.B.3															
11.D.3	Product Development	C	D	C	D	C	D	С	D	C	D				
11.5.3	Indicators (Examples)	• Sui	tability and timing of oduct and production pr	design information	on released is mat	ched to the requ	irements of subsec	quent processes.		1 -					
11.6.3	Indicators (Examples) Evidence	• Sui	tability and timing of o	design information	on released is mat	ched to the requ	irements of subsec	quent processes.		1 -					
	Indicators (Examples) Evidence Opportunities	• Sui • Pro	tability and timing of conduct and production production	design information	on released is mat eloped in tandem	ched to the requ to ensure seamle	irements of subsection of p	quent processes.	h internally and a	cross the exte	nded enterprise.				
II.B.4	Indicators (Examples) Evidence	• Sui • Pro C • Pro • For	tability and timing of o	C re synchronized lace for supplier	D throughout the su assessment and a	C pplier base to enproval.	D nsure continuous f	quent processes.	h internally and a	cross the exte	nded enterprise.				
	Indicators (Examples) Evidence Opportunities Supply Chain Management	• Sui • Pro C • Pro • For	but and timing of conduct and production production production production production and delivery a conduction and delivery and delivery a conduction and delivery and deliver	C re synchronized lace for supplier	D throughout the su assessment and a	C pplier base to enproval.	D nsure continuous f	quent processes.	h internally and a	cross the exte	nded enterprise.				

EP	-					Capabili	ity Levels						
#	ENTERPRISE PRACTICES	Lev	el 1	Lev	vel 2	Lev	vel 3	Le	vel 4	Le	evel 5		
II.B.5	Production	С	D	С	D	C	D	C	D	C	D		
	Indicators (Examples)		ork is performed only when "pulled" from subsequent "customers" in the value chain. Induct flow optimization has created stability and variation reduction in production allowing for in-process inventory levels to be decreased.										
	Evidence		Today to work and the second state of the second of the se										
	Opportunities												
II.B.6	Distribution and Sale	С	D	C	D	C	D	C	D	C	D		
	Indicators (Examples)	Deliveries	s are synchronize	ed to minimize go	oods in transit an	d to ease transpor	acts to the point a rtation requirement a core competer	nts.					
	Evidence												
	Opportunities												

EP						Capa	bility Levels				
#	ENTERPRISE PRACTICES	Customer needs are considered only at the beginning of the development process. Products and		Level 2		Level 3		Level 4		Level 5	
II.C	Incorporate Downstream Customer Value into the Enterprise Value Chain Consideration of customer value drives enterprise behavior	consi begin proce proce	dered only at the ning of the development ass. Products and asses may be revised in reaction to customer	product usa collected to lifecycle de	eedback and age data are o inform product ecisions and value delivery.	collected frother down stakeholder regular rev	rs. Timely and iew of the feedback proved product and	actively in processes the effective of product	um stakeholders are volved in enterprise to jointly improve veness and quality s and processes rough the value	engrained enterprise enterprise the custor solution.	of customer is in the extended culture. The plays an integral in ner's business Both current and cisions proactively stomer values.
II.C.1	Program Management	C	D	С	D	С	D	С	D	С	D
	Indicators (Examples)		Program management act regarding the program (e.							lders to mal	ke informed decision
	Evidence										
	Opportunities										
II.C.2	Requirements Definition	C	D	C	D	C	D	C	D	C	D
	Indicators (Examples)		Customer feedback is acti A knowledge base of proc						establish future requ	irements de	finitions.
	Evidence						*************************************				
	Opportunities										
II.C.3	Product Development	C	D	C	D	С	D	C	D	С	D
	Indicators (Examples)	•	Customer inputs are sou functionality. Customers are formerly re Downstream issues and property in the source of	epresented on	Integrated Product	Teams.				•	·
	Evidence										
	Opportunities										
II.C.4	Supply Chain Management	C	D	C	D	C	D	C	D	C	D
	Indicators (Examples)	•	Suppliers receive and act	on the detaile	d information abou	product dema	and and design iterati	ons with suf	ficient lead time.		
	Evidence										
	Opportunities										
II.C.5	Production	C	D	C	D	C	D	C	D	C	D
	Indicators (Examples)		Production capacity and c Defect free and on deman					le product de	elivery.		
	Evidence										
Opportunities											

EP	F		Capability Levels										
#	ENTERPRISE PRACTICES	Leve	el 1	Lev	vel 2	Lev	rel 3	Level 4		Le	evel 5		
II.C.6	Distribution and Sale	C	D	C	D	C	D	C	D	C	D		
	Indicators (Examples)	• Customer	Product delivery and support systems are standardized and regularly reviewed against customer feedback. Customer feedback is proactively collected and used to enhance product value and predict any emerging service issues. Solutions to product and servicing issues are coordinated throughout the extended enterprise to find fast, cost-effective solutions.										
	Evidence												
	Opportunities												

EP	F					Capabi	lity Levels				
#	ENTERPRISE PRACTICES	Le	vel 1	Le	evel 2	Le	evel 3	L	evel 4	L	evel 5
II.D	Actively Engage Upstream Stakeholders to Maximize Value Creation Integrating upstream stakeholders allows value to flow seamlessly to customer	internal capab (upstream) life decisions, kno capabilities ha influence. Ent	ecycle owledge, and ave little erprise eactive, acting upstream	Communicati	corporate eholders' ad capabilities. on lines are allow exchange	teams include	d knowledge upstream Multi-functional some upstream d key suppliers. nterprise roactively e needs of	integrated int design and m Upstream pri quantified ea and process of for evaluation improvement collection an	nanufacturing. orities are rly in the product design, and used n and	communicat sharing, and	ourpose and meates the terprise. Seamless ion, knowledge behavior allow n of customer
II.D.1	Program Management	C	D	C	D	С	D	C	D	C	D
	Indicators (Examples)	Program	s are actively coo	ordinated with co	ontractors and sup	pliers to ensure t	timely implementa	tion and prope	r allocation of wor	kload and reso	urces.
	Evidence										
	Opportunities										
II.D.2	Requirements Definition	С	D	С	D	C	D	С	D	С	D
	Indicators (Examples)				nd provided as inp capabilities of rele			process.			·
	Evidence										
	Opportunities										
II.D.3	Product Development	C	D	C	D	C	D	C	D	С	D
	Indicators (Examples)	Product of	development inco	orporates innova	tion, knowledge, a	and technology f	from previous pro	ects, suppliers,	and the extended of	enterprise.	
	Evidence										
	Opportunities										
II.D.4	Supply Chain Management	С	D	C	D	C	D	C	D	С	D
	Indicators (Examples)	 Processe 	s to facilitate sha	ring and transfer	h suppliers are est r of innovation, kn ement process is e	owledge and tec	chnology are deple	oyed.	he entire product l	ifecycle.	
	Evidence										
	Opportunities										
II.D.5	Production	С	D	С	D	С	D	С	D	С	D
	Indicators (Examples)				dge, technology, a nation about incom				apacity and schedu	ıles.	
	Evidence										
	Opportunities										

EP					Capabili	ty Levels				
#	ENTERPRISE PRACTICES	Level 1	Le	evel 2	Lev	rel 3	Lev	vel 4	Lei	vel 5
II.D.6	Distribution and Sale	C D	C	D	C	D	C	D	C	D
	Indicators (Examples)	 Customer orders refl Post-delivery suppor Coordination between the product life. 	t services incorporate	knowledge of su						ners throughout
	Evidence									
	Opportunities									

EP	D D D D D D D D D D D D D D D D D D D					Capabil	lity Levels				
#	ENTERPRISE PRACTICES	Le	vel 1	L	evel 2	Le	vel 3	Le	evel 4		Level 5
II.E	Provide Capability to Monitor and Manage Risk and Performance Integrated performance management enables better enterprise decision-making	Each enterpris manages its pe an independen	erformance as	performance.	onitor and control Regular reviews edule, budget and in individual		nance (schedule, ality) and risks ual enterprise rective actions ecessary to Common tablished and	across enterpresenting in a	mance and risks rise elements ppropriate ions. Common sed across	system is	used to optimize performance across
II.E.1	Program Management	C	D	C	D	С	D	С	D	С	D
	Indicators (Examples) Evidence	Programs	s and processes	are reviewed in t	iewed throughout the context of the l rated across the en	arger portfolio to	o optimize portfol	io performance.		etions when i	necessary.
	Opportunities										
II.E.2	Requirements Definition	C	D	C	D	C	D	С	D	C	D
	Indicators (Examples)	• The reso	urce requireme								ughout the lifecycle. ts definition process
	Evidence										
	Opportunities										
II.E.3	Product Development	С	D	С	D	С	D	C	D	C	D
	Indicators (Examples)	allows ea	arly identification	on of problems ar	easures throughout nd need for re-wor eam stakeholders a	k.					lization. Monitoring
	Evidence										
	Opportunities										
II.E.4	Supply Chain Management	C	D	C	D	C	D	C	D	C	D
	Indicators (Examples)	 Enterprise performance measures are visible to suppliers fostering relationship of mutual trust and allowing suppliers to set and adjust their plans are processes. Enterprise risk and performance management system accounts for risks and performance of suppliers. 								just their plans and	
Evidence											
	Evidence	Evidence Opportunities									

EP						Capabili	ity Levels						
#	ENTERPRISE PRACTICES	Lev	rel 1	Lev	rel 2	Lev	vel 3	Lei	vel 4	Le	vel 5		
II.E.5	Production	C	D	C	D	C	D	С	D	С	D		
	Indicators (Examples)		duction monitoring informs downstream stakeholders, including marketing, sales, and customers, about the production queue, schedule, volume, poten s, and delays.										
	Evidence												
	Opportunities												
II.E.6	Distribution and Sale	С	D	C	D	C	D	C	D	С	D		
	Indicators (Examples)	• Delivery	information is ac	duction, sales, an curate and visible identified, mode	e to customers al	lowing them to se	et realistic expect	tations and avoid	buffer stocks.	with demand.			
	Evidence												
	Opportunities												

LESAT Maturity Matrices

Section III: Enabling Infrastructure

III.A. Organizational Enablers

III.B. Process Enablers

Enabling infrastructure supports the execution of enterprise leadership and lifecycle processes. These enabling processes provide the means for managing the resources to the organizations they serve as internal customers. Because they enable, rather than directly result, in enterprise success, they can be easily overlooked as a source of waste. Waste that is inherent in these processes can, however, negatively impact the enterprise as a whole in a way that is not clearly evident. This section addresses the level of transformation support provided by the Enabling Infrastructure.

SECTION III - ENABLING INFRASTRUCTURE

Definition: To achieve a successful enterprise transformation, the organization's infrastructure must enable other enterprise processes to achieve their transformation goals and objectives.

Diagnostic • He		• Do the f	the finance and accounting measures support enterprise transformation? wwell have the financial and accounting systems been integrated with non-financial measures of value creation? n stakeholders retrieve performance information as required? human resource practices reviewed to assure that intellectual capital matches needs across the enterprise?														
		• How we															
		• Can stal															
			information technology systems compatible with stakeholder communications and analysis needs?														
		• Do proc	esses minimize e	nviron	mental	impact?											
EP	ENTERPRISE	PRISE Capability Levels															
#	PRACTICES		Level 1			Level 2			Level 3			Level 4			Level 5		
M St T	Enterprise Performance Measurement System Supports Enterprise Transformation Transformation requires appropriate measurement		Performance (e.g., financial, productivity, deliveries, innovation, etc.) is measured at the local rather than enterprise level. Measures are subjective in nature and data integrity is low.			Initial efforts are under way to adapt or modify performance measurement systems to compensate for the inadequacies of the scope or scale of the existing system. Data are objective.			Performance measurement system provides data to support and enable transformation at the enterprise level.			Performance measurement system scope is expanded to integrate with non-traditional measures of value creation (e.g., intellectual capital, balanced scorecard, etc.).			Performance measurement systems provide seamless information exchange across the extended enterprise and emphasize value creation for all stakeholders. Frameworks exist for assessing the performance of the enterprise, and metrics are continuously refreshed.		
				C	D		C	D		C	D		С	D		C	D
	Indica (Exam _i		Enterprise	 Measures that conflict with enterprise transformation activity are no longer used to measure progress and performance. Enterprise performance measurement system handles a balanced set of financial and non-financial measures to assist decision-making. Enterprise performance measurement system has been overhauled to ensure fast and efficient processing of information as required. 													
	Evide	псе				-								•			
	Opporti	mities	†														

EP	ENTERPRISE	Capability Levels										
#	PRACTICES	Level 1	Level 2	Level 3	Level 4	Level 5						
III.A.2	Enterprise Stakeholders Pull Required Metrics Data on demand	Lagging performance measures are reported through regularly scheduled standardized reports. What is shared may not be relevant or actionable. Specific requests for measures require extraordinary (often manual) effort.	Internal users actively provide traditional performance information to assist users in planning and programming activities. Emphasis is on metrics that indicate progress or activities (i.e., project status, number of initiatives, etc.) but ignore outcomes.	Internal users are able to directly access and use performance information to make trade-off decisions. There is a blend of progress and outcome measures.	Internal users are able to pull performance and other value creation information to support decision analysis in the format desired. External partners have access to the necessary metrics to support continuous improvement. Emphasis is on outcome metrics (productivity, cost reduction, etc.) rather than progress metrics.	Stakeholders across the extended enterprise generate and share timely enterprise performance data. Data reflect extended enterprise results.						
		C D	C D	C D	C D	C D						
	Indicators (Examples)	 Financial and performance measurement data can be accessed as needed in user-defined format. Financial information can be extrapolated to forecast outcomes. Enterprise performance measurement system provides up to date information on request and constantly refreshes information needs. 										
	Evidence											
	Opportunities											
III.A.3	Promulgate the Learning and Sharing Organization Learning and Sharing	The human resources processes concentrate on recruiting, placement, and benefits. Personnel training is <i>ad hoc</i> and not responsive to	A well-defined personnel development process, aligned with organizational needs, is applied for selected employees. Training is not a	Personnel development process is extended to all employees and incorporates the anticipated future needs of the transforming	A learning climate is promoted within the enterprise through ready access to information and input to strategy/policy making. Opportunities for	A learning climate is promoted throughout the extended enterprise by the sharing of capabilities, knowledge, skills, and best						
	Organizations create a versatile workforce	organizational needs.	high priority.	enterprise. Resources and facilities are dedicated for learning.	extending learning experiences are provided.	practice. Continuous learning is a key element of employee performance appraisals.						
	Indicators (Examples)	Employees actively captureEmployee performance tal		into future training and practices. nt.	se requirements.							
	Evidence											
	Opportunities											

EP	ENTERPRISE	Capability Levels									
#	PRACTICES	Level 1	Level 2	Level 3	Level 4	Level 5					
III.A.4	Enable the Enterprise with Information Systems and Tools Facilitate the flow of information and knowledge	The information infrastructure consists mainly of stand-alone systems. The need for systems integration is recognized but no improvement plan exists.	Elements of a common information infrastructure have been determined, and an implementation plan is under development. Maintenance of legacy systems consume most IT resources.	The information infrastructure has been formalized and is in use in selected locations. Legacy systems are rationalized and aligned across the value stream.	An information infrastructure is deployed that supports seamless information exchange across the enterprise. IT organization integrates the needs of the extended enterprise.	Information systems are fully interoperable and the pertinent information is easily accessible and usable across the extended enterprise. IT organization is an enabler for knowledge management across the enterprise.					
	Indicators (Examples)	C D C D C D C D Compatible information systems and tools exist across the extended enterprise. Information systems facilitate fast and effective transfer and retrieval of information required. Information systems and tools complement enterprise processes and practices and are easily adapted to accommodate change.									
	(Examples)	 Knowledge management is a core competency of the enterprise. 									
	Evidence										
	Opportunities										
III.A.5	Integration of Environmental Protection, Health and Safety into the Enterprise Culture "Cleaner, healthier, safer"	The enterprise complies with all known legal and regulatory requirements and reacts if issues are identified.	Means of mitigating conditions that cause environmental, health and safety issues are considered and addressed.	A process is in place to proactively identify environmental, health, and safety (EHS) risks and manage them appropriately, with a preference for source prevention.	Forward thinking solutions to potential lifecycle EHS risks are implemented early in product (service) design and throughout the value stream. Training is provided to relevant stakeholders, and employees are rewarded for making efforts to improve safety.	EHS risk prevention and mitigation is part of the natural way business is conducted across the extended enterprise, creating a sustainable environment and a competitive advantage. This is reflected in an enterprisewide culture of safety.					
		C D	C D	C D	C D	C D					
	Indicators (Examples)	 Health and safety issues are routinely addressed in employee-driven improvement activities. Processes and designs are proactively adapted to minimize environmental, health and safety issues at source. Designs meet current environmental regulations and are capable of easy adaptation to meet projected changes over the lifecycle of the product. 									
	Evidence										
	Opportunities										

III.B	. Process En	ablers – A r	number of enablers can facil	itate enterprise transformati	on implementation via cons	sistent application throughou	at the enterprise.							
			the full benefits from process standardization been realized across the enterprise?											
Diagn	ostic	 Has pro 	cocess standardization and reuse been embedded in enterprise policies and procedures?											
Quest	ions		mmon tools and systems used throughout the enterprise?											
		• Is proce	ss variation continually review	ed and reduced in all processe										
EP	ENTERPRISE		Capability Levels											
#	PRACTICES		Level 1	Level 2	Level 3	Level 4	Level 5							
III.B.1	Standardize I Strive for consisuse		Processes vary by program or product line.	Processes in the organization have been identified that could benefit from standardization, and initial efforts are under way to increase process consistency.	ave been identified that could enefit from standardization, and initial efforts are under ray to increase process at an article and the enterprise standards are continually reviewed to ensure highest reuse is consistently employed across the enterprise. Frocess standards are continually reviewed to ensure highest		Extended enterprise interface processes have been standardized while allowing for flexibility in innovation in support of local needs.							
			C D	C D	C D	C D	C D							
	Indica (Exam _j Evide	ples)	 Processes are standardized 	documented in a concise and easy where applicable throughout the ees not over-constrain process inno	extended enterprise.	erred.	d into enterprise processes.							
	Opporti	unities												
III.B.2	Common Too Systems Assuring compareducing costs		Enterprise elements use different and/or incompatible tools and systems.	Enterprise elements have identified high leverage opportunities for implementation of common tools and systems; initial deployment in a few areas.	Plans are in place for achieving common tools and systems and have been implemented to varying degrees across the enterprise.	Common tools and systems have been implemented and are utilized throughout the enterprise.	Compatibility of tools and systems with those of enterprise partners in the extended enterprise.							
			C D	C D	C D	C D	C D							
		(Framples) • Con		hed and deployed that require the sprovide easy access and reuse of amon tools and systems provides e	knowledge across the product life		r.							
	Evide	ence												
	Opporti	unities												

EP	ENTERPRISE	Capability Levels													
#	PRACTICES	Level 1	Level 2		Level 3		Level 4			Level 5					
III.B.3	Process Variation Reduction Reduce uncertainty by reducing variation	There is limited use of variation reduction tools a methods. There is some evidence of variation understanding in parts of enterprise.		Sources of variation have been identified and analyzed. Initial efforts are under way to reduce variability.		A formal approach that balances customer value and variation reduction is implemented in many parts of the enterprise.		Considerable benefits are realized from reduced variation in processes and practices across the enterprise.		Benefits of reduced variation are realized across the extended enterprise.					
			D		C	D		C	D		C	D		C	D
	Indicators (Examples)	 Process ownership and visual displays of process variation enable quick and easy identification of adverse trends. High levels of process stability are maintained by using mistake proofing and root cause identification techniques to the formula variation reductions achieved enable short predicable lead times for information, material, and people flow. 								ullest.					
	Evidence														
	Opportunities														

LESAT Glossary

Balanced scorecard: An analysis technique and management instrument that translates an enterprise's mission and strategy into a comprehensive set of performance measures to provide a framework for strategic action. The scorecard may gauge organizational performance across several perspectives including financial, customers, internal business processes, and learning and growth. (*Techniques for Enterprise Management*, 1999)

Best practice: A method of accomplishing a business function or process that is considered superior to other known methods. (*Techniques for Enterprise Management*, 1999)

Business case: Justification for a change. Serves as a decision package for enterprise executives. Typically includes an analysis of current problems or future needs, a proposed solution, assumptions and constraints, alternative solutions, lifecycle investment costs, quantified benefits, an analysis of costs versus benefits, and an analysis of risks involved. (*Techniques for Enterprise Management*, 1999)

Change agent: An individual who provides the catalytic force driving transformation/change by planning, managing, and championing the implementation process. The role can be either voluntary or selected by enterprise leadership, but the individual must have enterprise knowledge as well as a clear vision of the future vision, in order to motivate and educate individuals within the enterprise. (Womack and Jones, 1996)

Consensus: A state where group members support an action or decision, even if some do not fully agree with it. A consensus decision is made after aspects of an issue, both positive and negative, have been reviewed or discussed to the extent that everyone openly understands, supports, and participates in the decision. (*Techniques for Enterprise Management*, 1999)

Continuous flow: Items and/or information move through from one step in the process to the next one unit at a time. Each stage of the process acts on only the one piece that the next stage needs, and the transfer a single unit of material and/or information moves between processes. Also called "single-piece flow" or "one-piece flow." (Rother and Shook, 2000)

Continuous improvement: A culture of ongoing improvement of any and all elements within the enterprise, including processes, products, and services. Improvements seek to increase efficiency, effectiveness, and value-creation; and can be incremental (implemented over time) or can be breakthrough (implemented all at once). (ASQ, 2011)

Core competency: The particular capabilities (knowledge, demonstrated proficiency, and experience) of an enterprise that satisfy existing strategy and serves as the basis for growth or diversification into new lines of business. (*Techniques for Enterprise Management*, 1999)

Cross-functional management: a process designed to encourage and support interdepartmental communication and cooperation throughout an enterprise, as opposed to command and control through narrow departments or divisions. The purpose is to achieve enterprise targets such as quality, cost, and delivery of products and services by optimizing the sharing of work. (Dimancescu, Hines and Rich, 1997)

Culture: Shared characteristics such as values, behaviors, and beliefs that distinguish the members of one group from those of another. Organizational culture includes the common set of beliefs, sentiments, priorities, attitudes, perceptions, operating principles, and accepted norms shared by individuals within an organization.

Cultural change: A major shift in cultural characteristics (see previous) within the organization or enterprise. (*Techniques for Enterprise Management*, 1999)

Current enterprise state: A description of the present enterprise architecture, including the strategy, organization, policies, processes, products, services, knowledge, and information of the enterprise. This comprehensive description of the enterprise enables analysis of the enterprise as a whole.

Customer: A stakeholder who is a recipient of a product or service produced by an enterprise. Customers may be internal or external to the organization. External customers, those in the marketplace, are the reason an enterprise exists. Internal customers are the reason a functional area or department exists – an interdependent department, or a downstream user in the value chain. When services rather than products are provided, customers are often called clients. (*Techniques for Enterprise Management*, 1999)

Distribution and sales (a lifecycle activity): The final activity in the enterprise lifecycle process that addresses the distribution of products to customers and the provision of related services. This stage includes the following activities: sales, product distribution, post-sales services, post-delivery support and, any warranty/replacement services.

Downstream stakeholder: See "Stakeholder, Downstream."

Employees: All of the individuals employed by the organization including full time, part time, temporary and contract employees. Employees constitute an internal stakeholder. (The Excellence Model Glossary of Terms, 2009)

Enterprise: A complex, integrated, and interdependent system of people, processes, and technology with a distinct mission that creates value as determined by its key stakeholders based on that mission. An enterprise typically consists of multiple organizations (e.g., departments, suppliers, partners, regulators) rather than a single corporation, division, or government unit. In addition to core value chain activities, the enterprise includes all supporting activities (e.g., profit and loss responsibility, information technology, human resources). (Nightingale and Srinivasan, 2011)

Enterprise element: An internal component of the enterprise, defined either by artificial or abstract boundaries, often with local management, roles, responsibilities, and a specific goal or objective. Enterprise elements can include projects, programs, departments, divisions, or organizations (if the enterprise refers to a full supply chain).

Enterprise perspective: A holistic vantage of the enterprise and full value chain that enables holistic analysis of performance. An enterprise perspective allows individuals to understand their role and responsibilities in the larger enterprise context, and to make decisions that seek to optimize performance of the enterprise as whole rather than just its elements. See "Enterprise thinking."

Enterprise principles: Seven principles have been identified that are core to achieving enterprise excellent:

- 1. Adopt a holistic approach to enterprise transformation.
- 2. Secure leadership commitment to drive and institutionalize enterprise behaviors.
- 3. Identify relevant stakeholders and determine their value propositions.
- 4. Focus on enterprise effectiveness before efficiency.

- 5. Address internal and external enterprise interdependencies.
- 6. Ensure stability and flow within and across the enterprise.
- 7. Emphasize organizational learning. (Nightingale and Srinivasan, 2011)

Enterprise stakeholder: All stakeholders relevant to a specific enterprise (see "Stakeholders").

Enterprise thinking: The application of systems thinking to the enterprise. By taking a holistic and comprehensive view of the value chain (spanning organizational structural boundaries), enterprise thinking enables identification of opportunities for greater efficiency and greater value delivery. See "Systems thinking".

Enterprise transformation: Enterprise transformation concerns change, not just routine change but fundamental change that substantially alters an organization's relationships with one or more key constituencies. It can involve new value propositions in terms of products and services, how these offerings are delivered and supported, and/or how the enterprise is organized to provide these offerings. It can also involve old value propositions provided in fundamentally new ways. (Rouse, 2005)

Extended enterprise: All organizations along the multiple value streams that contribute to providing value to the enterprise stakeholders. The extended enterprise may include customers, suppliers, government, and other entities that might have indirect influence over enterprise activities. (Valerdi, Nightingale, and Blackburn, 2008)

External stakeholder: See "Stakeholder, external."

Flow: The progressive achievement of tasks along a value stream so that a product proceeds from design to launch, order to delivery, and raw materials into the hands of the customer with no stoppages, scrap, or backflows. (Womack and Jones, 1996)

Future vision: See "Vision."

Gap analysis: Analysis of the difference between a current state or position and a desired state or position. (*Techniques for Enterprise Management*, 1999)

Innovation: The practical transition of ideas into new products, services, processes, systems, and social interactions. (The Excellence Model Glossary of Terms, 2009)

Internal stakeholder: See "Stakeholder, internal."

Just-in-time: Producing or conveying only the items that are needed by the next process when they are needed and in the quantity needed. (Rother and Shook, 2000)

Lead time: The total time a customer must wait to receive a product after placing an order. When a production system is running at or below capacity, lead time and throughput time are the same. When demand exceeds the capacity of a system, there is additional waiting time before the start of production and lead time exceeds throughput time. (Womack and Jones, 1996)

Non-value added: Any product, process, or service that does not add value to the ultimate customer. (It is important to note that non-value added is not the same as "not necessary" because some activities are required by law or necessary for process control, such as inspection. These may not add value but are used to assess processes for control and improvement.) (Internal Glossary of Rockwell Collins Corp, 1999)

Performance measure: A dimension of an activity or process (quality, cost, or other characteristic) that can be used to judge the effectiveness or efficiency of the process against a target or standard value. (*Techniques for Enterprise Management*, 1999)

Performance measurement system: A system of metrics used to gather the performance data and information from throughout the enterprise that are needed to assess overall enterprise performance. (Nightingale and Srinivasan, 2011)

Process: A sequence of activities that adds value by producing required outputs from a variety of inputs. (The Excellence Model Glossary of Terms, 2009)

Process flow: The movement of materials and/or information through the steps in a process, during which activities are performed in a specific order.

Program management (a lifecycle activity): The management of groups of projects. Aspects of program management are concerned with risk diversification and with consolidation of the component projects for direction, planning, and control. Program management includes the coordination of resources to ensure the achievement of all projects in a specific group, as well as the planning and allocation of financial, material, and human resources and the organization of work needed to complete each of the projects. (Levene, 1999; *The Ultimate Business Dictionary*, 2003)

Product development (a lifecycle activity): A part of the lifecycle process during which the product and accompanying processes are designed, based on the requirements established in the requirements definition stage. This includes product engineering, testing, and manufacturing process design.

Product flow: The movement of products through the value chain from creation to final customer delivery.

Production (a lifecycle activity): A part of the lifecycle process when the product is created or assembled. This part of the lifecycle includes the production inventory management and the manufacturing or production process, which is based on the product and process design resulting from the product development activity.

Production system: The system used to coordinate internal and external supplier logistics, manufacturer parts, and assemblies into whole products and apply process knowledge to create and deliver products to the ultimate customer.

Productivity: An overall measure of the ability to produce a good or service. It is the actual output of production compared to the actual input of resources. Productivity is a relative measure across time or against common entities. In economics, the ratio of output in terms of dollars of sales to an input such as direct labor in terms of total wages. (Internal Glossary of Rockwell Collins Corp, 1999)

Pull system: A planning system based on communication of actual real-time needs from downstream operations, ultimately from the customer or the end user or the equivalent, as opposed to a push system. (Internal Glossary of Rockwell Collins Corp, 1999)

Push system: A planning system that schedules upstream operations according to some forecasted plan of downstream needs.

Requirements definition (a lifecycle activity): An activity that occurs continuously during the product lifecycle that assesses customer needs and values and translates them into requirement statements that form the basis for product and process design. Strange character embedded here.

Risk management: The process by which an enterprise methodically address the risks attached to each of their activities with the goal of achieving sustained benefit within each activity and across the portfolio of all activities. The focus of risk management is the identification and treatment of these risks, with the objective of adding to the maximum sustainable value of all activities within the enterprise. (The Risk Management Standard, 2002)

Single-piece flow: See "Continuous flow."

Stakeholder: Every person who has an interest in an enterprise, its activities, and its achievements. These may include customers, partners, employees, shareholders, owners, the government, and regulators. (The Excellence Model Glossary of Terms, 2009)

Stakeholder, downstream: Stakeholder who has a role later in the lifecycle and/or production process. Specific stakeholders vary based on one's perspective (e.g., from the perspective of manufacturing, downstream stakeholders include customers and post-delivery/support services, among others). To help differentiate upstream and downstream, think of products as flowing from upstream suppliers to downstream end-user.

Stakeholder, external: Stakeholder located outside the enterprise boundaries. Examples of external stakeholders include customers, end users, shareholders, suppliers, etc.

Stakeholder, internal: Stakeholder located within the enterprise boundary. This includes both individual stakeholders (employees, etc.) and enterprise elements (product development, manufacturing, etc.).

Stakeholder, upstream: Stakeholder who has a role earlier in the lifecycle and/or production process. The specific stakeholders vary based on one's perspective (e.g., from the perspective of manufacturing, upstream stakeholders include engineers/product development and suppliers, among others). To help differentiate upstream and downstream, think of products as flowing from upstream suppliers to downstream end-user.

Stakeholder value – The value derived by a specific stakeholder from the enterprise. See both "stakeholder" and "value."

Strategic plan: A comprehensive statement of an organization's overall mission, objectives, and strategy. A detailed roadmap of the direction the organization intends to follow in conducting its activities. Provides direction, concentration of effort, consistency of purpose, and flexibility as a business moves to maintain and improve its competitive position. (*Techniques for Enterprise Management*, 1999)

Strategic planning: The top-level management decision process that focuses on the overarching, long-range direction of the enterprise and establishes the means by which that goal is achieved. Includes defining top-level and subordinate missions, goals, and supporting objectives, i.e., how the enterprise sees its purpose and where it wants to go. Provides the "big picture" along with a description of how goals and objectives are to be achieved and the indicators that will be used to measure performance and outcomes. (*Techniques for Enterprise Management*, 1999)

Systems thinking: A perspective of systems that acknowledges and integrates the following elements into the understanding and decision making process: holism, an ability to think about the system as a whole; focus, an ability to address the important system level issues; emergence, recognition that there are latent properties in the systems; and trade-offs, judgment and balance, which enable one to juggle all the various considerations and make a proper choice. (Allen et al., 2001)

Supply chain management (a lifecycle activity): A process that integrates of key business processes across the supply chain for the purpose of creating value for customers and stakeholders. During the lifecycle process, supply chain management involves a range of activities including sourcing, procurement, and logistics. (Lambert, 2008)

Upstream stakeholder: See "Stakeholder, upstream."

Value: A product or service's capability provided to a customer at the right time, at an appropriate price, as defined in each case by the customer. (Rother and Shook, 2000)

Value-added activity: Value-added is the difference between dollar sales and the cost of raw materials and purchased parts. Value-added activity is an activity or step in a process that adds value to an output product or service. Such an activity merits the cost of the resources it consumes in production. These are the activities that customers would view as important and necessary. A value-added activity contributes directly to the performance of a mission and could not be eliminated without impairing the mission. (*Techniques for Enterprise Management*, 1999)

Value chain: The sequence of activities a company performs in order to design, product, market, deliver, and support its product or service. (*The Ultimate Business Dictionary*, 2003).

Value delivery: The provision of value to one or more enterprise stakeholders. See "Value."

Value stream: The specific activities required to design, order, and provide a specific product, from concept to launch, order to delivery, and raw materials into the hands of the customer. (Womack and Jones, 1996)

Value stream mapping/analysis: Involves defining a product families'/business processes' material and information flows from beginning to end utilizing a visual representation of every process. This facilitates understanding of current state and the development of the proposed future state. The difference between the two states becomes the basis for the transformation plan.

Vision: A guiding theme that articulates the nature of the business and the enterprise's intent for its future. A description of what senior management wants to achieve. Usually refers to the medium to long term and is often expressed in terms of a series of objectives. (*Techniques for Enterprise Management*, 1999)

Waste: Any product, process, or service that does not add value to the ultimate customer. Waste in business processes/production can be broken down into seven types: waiting, unnecessary motion, processing, inventory, moving items, making too much, fixing defects. (Internal Glossary of Rockwell Collins Corp, 1999)

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