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2.626 Fundamentals of Photovoltaics
Fall 2008

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Modules, Systems, and Reliability

Lecture 17 – 2.626

Tonio Buonassisi

Topics of Today's Lecture

- Module manufacturing: encapsulation materials, availability, trends.
- Systems: Grid-tied and stand-alone, tracking and non-tracking.
- System components, including balance of systems components.
- The energy storage challenge.
- Life cycle analysis.

Topics of Next Lectures

- Design criteria, tradeoffs, costs.
- Building integration, BIPV.
- System integration.
- Scaling, and integration into the power grid.
- Appropriate technology selection.
- Failure: failure modes in stationary and tracking systems, accelerated testing, field testing, service and warranty contracts.

Definitions

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Module manufacturing:
encapsulation materials,
availability, trends.

Solar Module Technology

- Modules require little maintenance
 - Water rinse 2-3 time/year
- No moving parts
- 25 year manufacturer warranty typical
- 12V and 24V modules traditional; in between voltages now popular.

Image removed due to copyright restrictions. Please see <http://www.jatsgreenpower.com/astropower-pv.jpg>

Sample PV Module Spec Sheet

Text removed due to copyright restrictions. Please see
http://solar.sharppusa.com/files/sol_dow_187W_SS.pdf

Sample PV Module Spec Sheet

Text removed due to copyright restrictions. Please see

http://evergreensolar.com/upload/ES-A%20fa3%20Datasheets/ES-A_fa3_200_205_210_US_010409.pdf

Sample PV Module Spec Sheet

Text removed due to copyright restrictions. Please see "Standard Test Conditions" and "Temperature Coefficients" in http://evergreensolar.com/upload/ES-A%20fa3%20Datasheets/ES-A_fa3_200_205_210_US_010409.pdf

Sample PV Module Spec Sheet

Images and text removed due to copyright restrictions. Please see specification sheets for any First Solar photovoltaic module.

Solar Module Technology Trends: Cheaper, Better Encapsulants

Transparent Front
Surface (e.g., Glass)

Encapsulant (e.g., EVA)

Cells

Image removed due to copyright restrictions. Please see

http://www.ecn.nl/uploads/RTEmagicC_b-05-038_mod_Page_1_Image_0002_02.jpg.jpg

Encapsulant (e.g., EVA)

Backskin (e.g., Tedlar) or Back
Surface (e.g., Glass)

Image removed due to copyright restrictions. Please see
http://commons.wikimedia.org/wiki/File:Pv_module_lamination_05.jpg

Solar Module Technology Outlook: Back-Contacted Cells

Image removed due to copyright restrictions. Please see

http://www.ecn.nl/uploads/RTEmagicC_PV_Moduletechnologie1_03.jpg.jpg

Solar Module Technology Trends: BIPV Modules

Images removed due to copyright restrictions. Please see

http://www.renewableenergyworld.com/assets/images/story/2005/6/24/1332_SI_meridian_closeup.jpg

<http://www.inhabitat.com/images/bipv1.jpg>

<http://www.inhabitat.com/images/bipv3.jpg>

Systems: Tracking and non-tracking, concentrating and non-concentrating.

Solar Energy Conversion Technology

Solar to Electricity		Solar to Heat Electricity		Solar to Heat		Solar to Fuels	
Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking

Two Sub-Groups:

1. Non-concentrating

Image from Wikimedia Commons, <http://commons.wikimedia.org>



2. Concentrating

Image removed due to copyright restrictions. Please see <http://www.polarpowerinc.com/info/operation20/figures/figure2-36.gif>

Solar Energy Conversion Technology

Solar to Electricity		Solar to Heat Electricity		Solar to Heat		Solar to Fuels	
Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking

1. Non-concentrating, non-tracking

a. Roof-mounted

b. Ground-mounted

Images from Wikimedia Commons, <http://commons.wikimedia.org>



See also: 120 kW_p Domaine Carneiros, Napa, CA, and Jim Fournier's system, Nicasio, CA

Solar Energy Conversion Technology

Solar to Electricity		Solar to Heat Electricity		Solar to Heat		Solar to Fuels	
Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking

2. Concentrating, non-tracking

a. External (mounted) reflectors

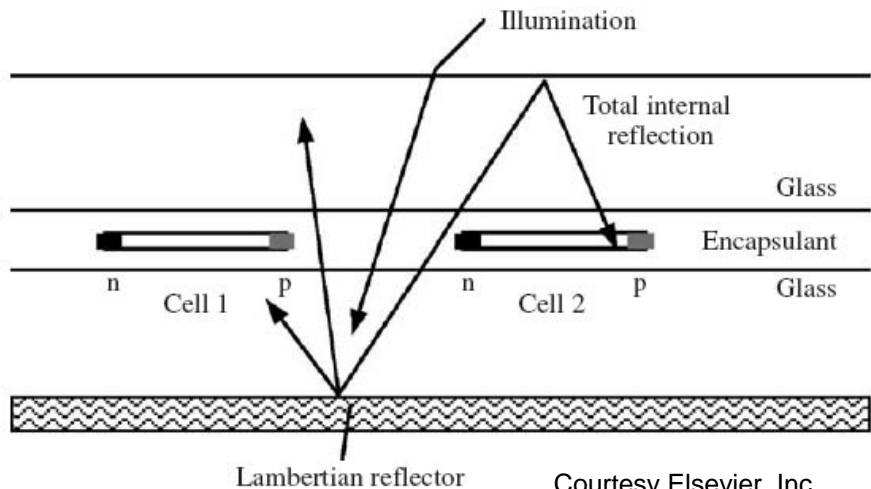
Image removed due to copyright restrictions. Please see <http://www.polarpowerinc.com/info/operation20/figures/figure2-36.gif>

Solar Energy Conversion Technology

Solar to Electricity		Solar to Heat Electricity		Solar to Heat		Solar to Fuels	
Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking

2. Concentrating, non-tracking

b. Internal reflectors



Sliver Cell (A.N.U.)

Courtesy Elsevier, Inc.,
<http://www.sciencedirect.com>.
 Used with permission.

Image removed due to copyright restrictions. Please see
http://www.technologyreview.com/files/15077/solaria_x220.jpg

Solyndra

Solar Energy Conversion Technology

Solar to Electricity		Solar to Heat Electricity		Solar to Heat		Solar to Fuels	
Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking

2. Concentrating, non-tracking

c. Photon conditioning, internal reflectors

Image removed due to copyright restrictions.

Please see any diagram of a luminescent solar concentrator solar cell, such as http://www.covalentsolar.com/images/Applications_New_19.jpg.

Solar Energy Conversion Technology

Solar to Electricity		Solar to Heat Electricity		Solar to Heat		Solar to Fuels	
Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking

The Basics of Tracking Systems:

One-Axis Tracking

Two-Axis Tracking

Image removed due to copyright restrictions. Please see <http://www.polarpowerinc.com/info/operation20/figures/figure2-28.gif>

Solar Energy Conversion Technology

Solar to Electricity		Solar to Heat Electricity		Solar to Heat		Solar to Fuels	
Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking

Two Sub-Groups:

1. Not Concentrating



Courtesy of DOE/NREL, Credit - Tom Stoffel.

2. Concentrating

Image removed due to copyright restrictions. Please see http://i.treehugger.com/images/2007/5/24/600_kw_suncubemark5gge.jpg

Solar Energy Conversion Technology

Solar to Electricity		Solar to Heat Electricity		Solar to Heat		Solar to Fuels	
Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking

1. Not concentrating, tracking

a. Photovoltaics



Courtesy of DOE/NREL, Credit - Tom Stoffel.



Courtesy of DOE/NREL, Credit – Steve Wilcox.

<http://recsolar.com/Library/images/Commercial%20Midsize/CA%20State%20Park%20-%20Tule%20Elk%20Reserve,%20Buttonwillow%20CA.jpg>

Solar Energy Conversion Technology

Solar to Electricity		Solar to Heat Electricity		Solar to Heat		Solar to Fuels	
Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking	Non-Tracking	Tracking

2. Concentrating, tracking

a. (Fresnel) Lenses

Image removed due to copyright restrictions. Please see http://i.treehugger.com/images/2007/5/24/600_kw_suncubemark5gge.jpg

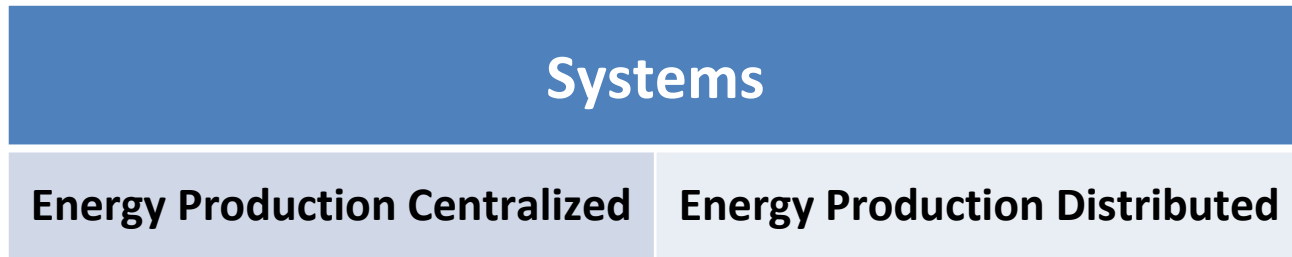
Image removed due to copyright restrictions. Please see <http://www.statesadvancingsolar.org/wp/wp-content/uploads/AmonixCPV.jpg>.

SunCube Mark 5 Solar Appliance
Green and Gold Energy of Australia

Systems: Grid-tied and stand-alone.

System Design

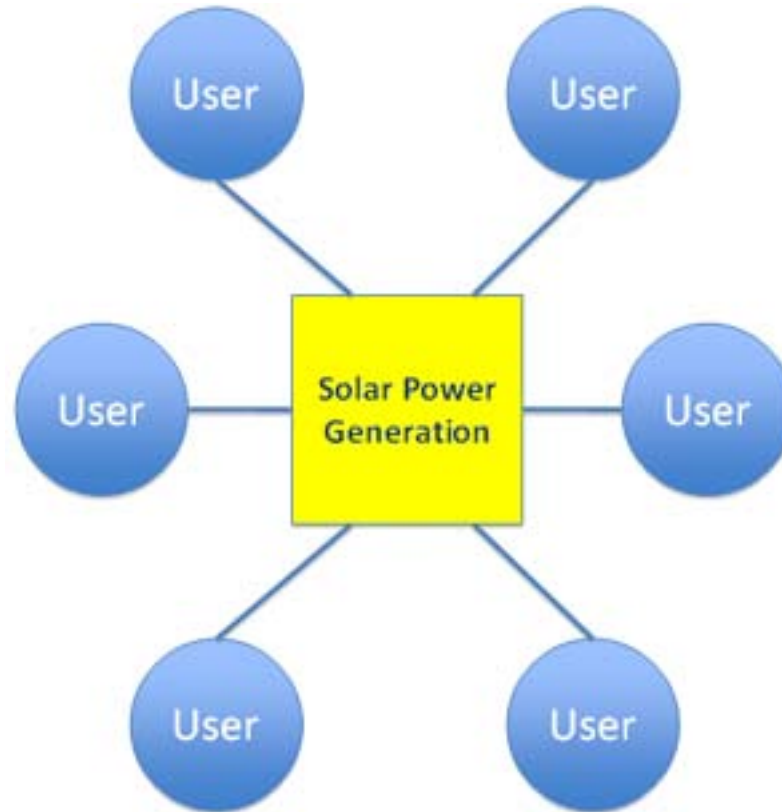
(Infrastructure Beyond Conversion Devices)



Systems

Energy Production Centralized

Energy Production Distributed



Today's typical centralized installation typically exceeds 500 kW_p.

Systems

Energy Production Centralized

Energy Production Distributed

http://www.energysolar.org.uk/energy_solar_pics/11-mw-solar-power-plant.png
http://technology4life.files.wordpress.com/2008/01/jumilla_solar_farm.jpg
http://images.pennnet.com/articles/rew/cap/cap_0705rew_photo03_02.jpg

11 MW_p plant in Portugal

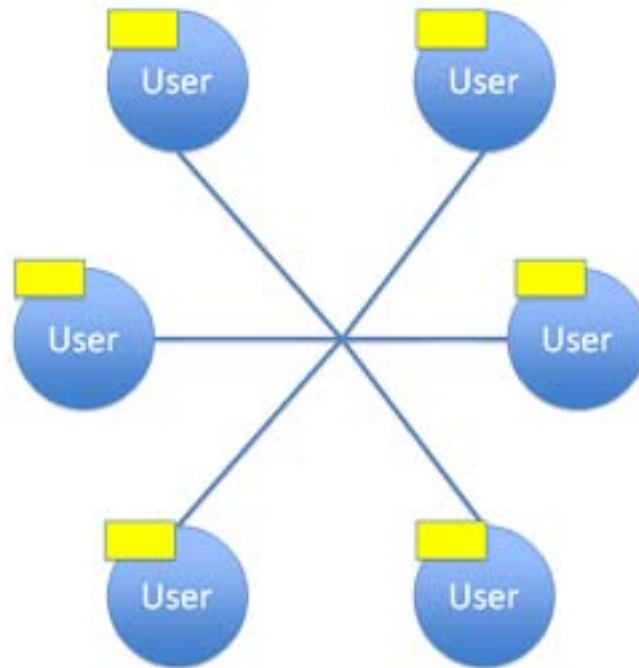
20 MW_p plant in Spain.

Bavaria, Germany

Systems

Energy Production Centralized

Energy Production Distributed



Today's typical distributed installation is typically less than 10 kW_p , but can be 675 kW_p or larger.

Systems

Energy Production Centralized

Energy Production Distributed

http://www.iea-pvps.org/cases/images/nld_0109.jpg
http://www.wired.com/news/images/full/moscone_f.jpg
http://earth2tech.files.wordpress.com/2008/05/cudrefin_switzerlanddashx.jpeg

675 kW_p system, Moscone Center, SF.

Amersfoort, Netherlands

House in Rochester, NY

Systems

Energy Production Centralized

Energy Production Distributed

Image removed due to copyright restrictions. Please see
http://www.smud.org/en/news/PublishingImages/IMG_0010.jpg

Zero energy homes, Rancho Cordova, CA
<http://www.smud.org/news/multimedia.html>

System components, including
balance of systems components.

Grid-Tied PV Systems

- PV array connected to utility grid via an inverter
- Excess power sent to grid (e.g., meter spins backwards)
- Relies on utility grid as “energy storage device” (no batteries required)
- Mounted on roof or ground
- Any business or residence can use grid tied solar

Image removed due to copyright restrictions. Please see http://imgs.sfgate.com/g/pictures/2006/01/25/ga_green_loren_ss.jpg

Picture credit: Borrego Solar

Grid-Tied PV Systems

Solar Panels

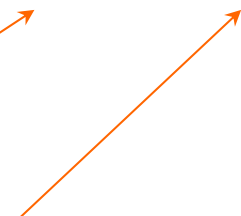


Image removed due to copyright restrictions. Please see http://www.cobaltpower.com/images/house_conceptual.jpg

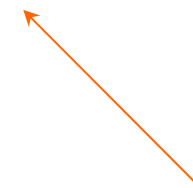
Inverter



Existing Circuit Breaker
Panel



Utility meter



Inverters

- Typically use higher voltage string inverters
 - Battery backup is exception
- Sizes range from 700-6000W
- Efficiencies range from 92-95%
- All have MPPT
- 5 Year manufacturer warranty
- Usually governed by array considerations

<http://www.solarhome.org/images/sharpsunvista.gif>

http://www.fronius.com/internet/img_usa/SE/products_Fronius_IG_2000_3000_2500LV_rdax_100.jpg

<http://www.solarsolar.com/SMA2500.jpg>

http://www.altersystems.com/catalog/images/inverters/Outback/Outback_Vented_20VFX.jpg

Mounting Methods

- Roof Mount or Stand Off
 - Least expensive
 - Usually require penetrations
- Ground Mount
 - More expensive
 - Usually only option for large arrays
- Pole Mount
 - Can be more expensive
 - Adjustable height, and flexible orientation

Image removed due to copyright restrictions. Please see <http://admin.borregosolar.com/files/installations/59.jpg>

Grid-Tied PV Systems

- Under “net metering” (i.e., same price for all electrons): When panels produce excess power meter spins backwards. Only pay utility for distance meter spins forwards. Only pay once a year.
- Under “feed-in tariff” or “time-of-use” (i.e., price for electrons varies depending on time of day, value of source): Separate meters, for energy consumed and produced.

Meter Spins Backwards!

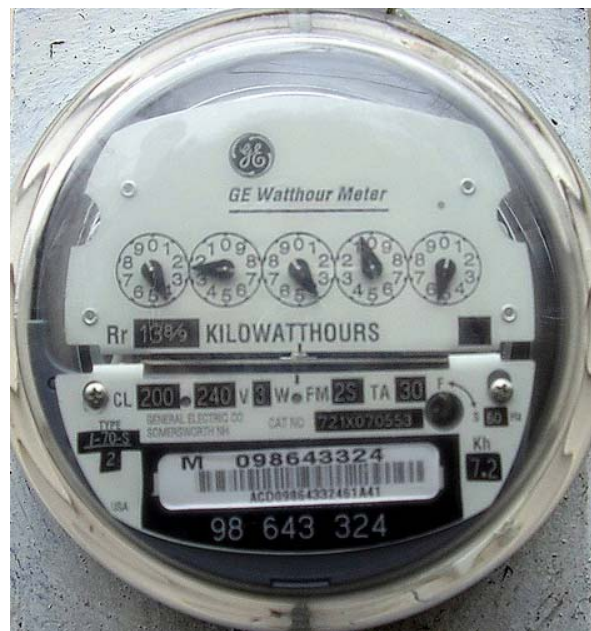


Image courtesy flickr user [Mark Sardella](#).

Off-Grid PV Systems

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What about energy storage?

Energy storage, current embodiments

1. **Chemical:** Batteries (Pb, NiMH, Li), redox flow, fuels...
2. **Electromagnetic:** Capacitors, supercapacitors, SMES...
3. **Mechanical:** Fly-wheels, pneumatic, elastic, gravitational...
4. **Thermal:** Storage tanks...

Systems

Energy Production Centralized		Energy Production Distributed	
Storage Distributed	Storage Centralized	Storage Distributed	Storage Centralized

Images removed due to copyright restrictions. Please see

<http://www.newenergyshop.com/pic.Energy.Storage/Energy.Storage.SolarStorageSystem.jpg>

<http://www.dep.state.pa.us/dep/DEPUTATE/minres/districts/homepage/Moshannon/Windmill/Windmill4.gif>

Fuel cells (x2)

Batteries (lead acid)

Systems

Energy Production Centralized		Energy Production Distributed	
Storage Distributed	Storage Centralized	Storage Distributed	Storage Centralized

Image removed due to copyright restrictions. Please see http://i.usatoday.net/money/_photos/2007/07/05/batteryx-large.jpg

“Utility-scale” energy storage

http://www.usatoday.com/money/industries/energy/2007-07-04-sodium-battery_N.htm?csp=34

Courtesy flickr user [S. J. Alexander.](#)



The Grid*

**non-dispatchable storage solution!*

Life Cycle Analysis (LCA) of PV Technologies

Key Factors:

- Boundary Conditions
- Inputs
- Outputs

Notable Groups:

- Vasilis M. Fthenakis (Brookhaven National Laboratory)
- Energy Center of the Netherlands

LCA Boundary Conditions

Boundary conditions define the scope. *Limited boundary conditions may compromise validity of the study!*

Image removed due to copyright restrictions. Please see

http://www.ecn.nl/fileadmin/ecn/units/zon/images/LCA_Newsletter_april_2006/lca-figuur1.png

<http://www.ecn.nl/en/news/item/article/155/1/>

LCA Boundary Conditions

Image removed due to copyright restrictions. Please see Fig. 1 in Fthenakis, Vasilis M., Hyung Chul Kim, and Erik Alsema. "Emissions from Photovoltaic Life Cycles." *Environmental Science and Technology* 42 (2008): 2168-2174.

<http://www.nytimes.com/2008/02/26/science/26obsola.html>

<http://pubs.acs.org/cgi-bin/abstract.cgi/esthag/asap/abs/es071763q.html>

LCA Inputs

Some Key Inputs (Assumptions!) into LCA Models:

- Module lifetime
- Wafer thickness
- Cell / module efficiency
- Manufacturing yield
- Energy mix

Nota bene:

The outputs of comparative LCA studies are extremely sensitive to these key inputs.

LCA Outputs

Some Key LCA Outputs:

- Energy payback time
- CO₂ emissions per unit energy produced
- Toxic releases

Nota bene:

The outputs of comparative LCA studies are extremely sensitive to key inputs and to the boundary conditions. Hence, variations of a few percent – even a few tens of percent – are not generally considered significant. These studies are helpful when comparing orders of magnitude.

LCA Outputs: Life Cycle CO₂ Emissions

Images removed due to copyright restrictions. Please see

http://www.ecn.nl/fileadmin/ecn/units/zon/images/LCA_Newsletter_april_2006/lca-figuur3.png

http://www.ecn.nl/fileadmin/ecn/units/zon/images/LCA_Newsletter_april_2006/lca-figuur5.png

LCA Outputs: Life Cycle CO₂ Emissions

Image removed due to copyright restrictions. Please see Fig. 2 in Fthenakis, Vasilis M., Hyung Chul Kim, and Erik Alsema. "Emissions from Photovoltaic Life Cycles." *Environmental Science and Technology* 42 (2008): 2168-2174.

<http://pubs.acs.org/cgi-bin/abstract.cgi/esthag/asp/abs/es071763q.html>

LCA Outputs: Sensitivity to Energy Inputs

Image removed due to copyright restrictions. Please see Fig. 6 in Fthenakis, Vasilis M., Hyung Chul Kim, and Erik Alsema. "Emissions from Photovoltaic Life Cycles." *Environmental Science and Technology* 42 (2008): 2168-2174.

<http://pubs.acs.org/cgi-bin/abstract.cgi/esthag/asa/p/abs/es071763q.html>

LCA Outputs: Energy Payback

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http://www.ecn.nl/fileadmin/ecn/units/zon/images/LCA_Newsletter_april_2006/lca-figuur2.png

http://www.ecn.nl/fileadmin/ecn/units/zon/images/LCA_Newsletter_april_2006/lca-figuur4.png

<http://www.ecn.nl/en/news/item/article/155/1/>

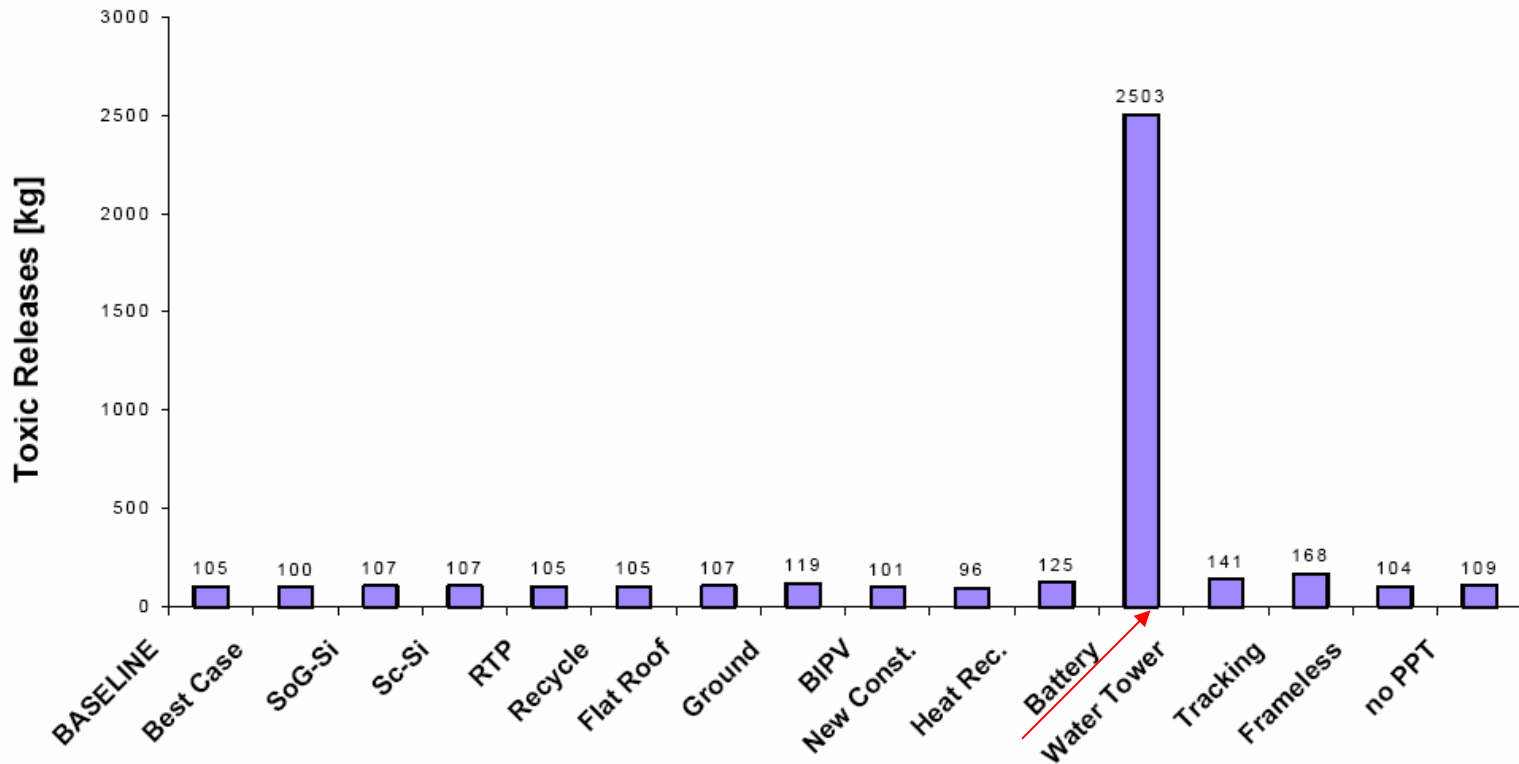
LCA Outputs: Energy Payback

***Great study, but
old data (2000).***

Tables removed due to copyright restrictions. Please see Tables 3 and 4 in Frisson, L., et al. "Recent Improvements in Industrial PV Module Recycling." Glasgow, UK: *Proceedings of the 16th European Photovoltaic Solar Energy Conference*, 2000.

LCA Outputs: Toxic Releases

Batteries: Add financial cost, environmental impact.



Technology Choices for the PV Industry: A Comparative Life Cycle Environmental Impact Perspective.

T. Williams, S. Boyd, T. Buonassisi, Proc. 21st EU-PVSEC (Barcelona, Spain, 2005)

LCA Outputs: Toxic Releases

Cadmium: Topic of controversy!

Image removed due to copyright restrictions. Please see Fig. 3 in Fthenakis, Vasilis M., Hyung Chul Kim, and Erik Alsema. "Emissions from Photovoltaic Life Cycles." *Environmental Science and Technology* 42 (2008): 2168-2174.

<http://pubs.acs.org/cgi-bin/abstract.cgi/esthag/asap/abs/es071763q.html>

LCA Bottom Line

LCAs indicate that current PV technology:

- Emits 90-96% less CO₂/kWh than coal.
- Has a 1-5 year energy payback.
- Has little differences between PV technologies.