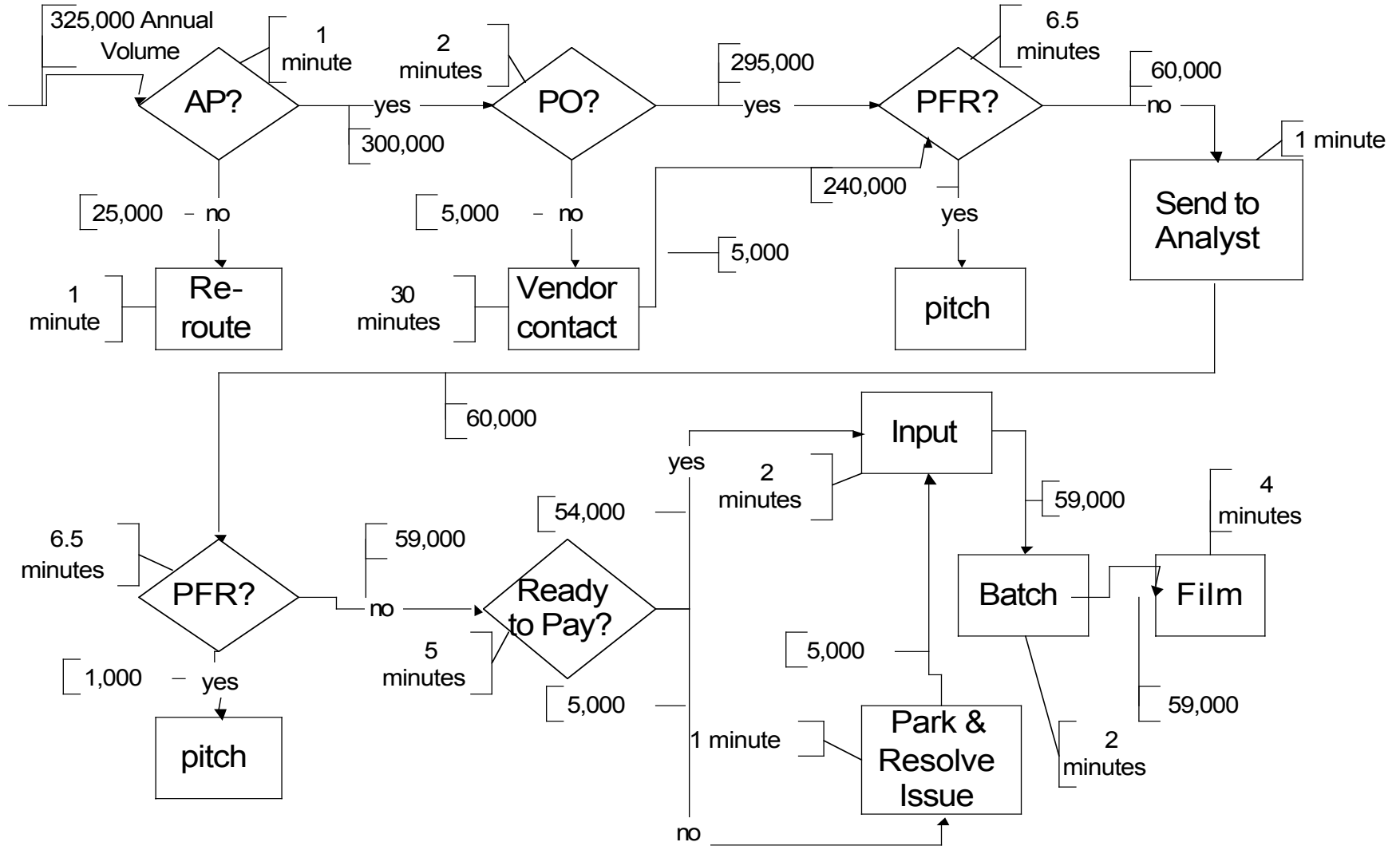


MIT OpenCourseWare  
<http://ocw.mit.edu>

16.660 / 16.853 / ESD.62J Introduction to Lean Six Sigma Methods  
January (IAP) 2008

For information about citing these materials or our Terms of Use, visit: <http://ocw.mit.edu/terms>.

# Current State Value Stream Map\*



\* Does NOT include erroneous PFR items