$16.660 \, / \, 16.853 \, / \, \text{ESD.62J Introduction}$  to Lean Six Sigma Methods January (IAP) 2008

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# Virtual Assessment of Lean User Experience (VALUE)

A Guide to Assessing Your Level of Lean Enterprise Knowledge

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Approximately 30 minutes or less will be needed to read these instructions and complete a VALUE self-assessment



#### 1. Introduction

#### 1.1 Purpose

The LAI Lean Academy™ Virtual Assessment of Lean User Experience (VALUE) assists LAI Lean Academy students in quantitatively assessing their level of proficiency in twelve Lean Enterprise Knowledge Areas. By providing a quantitative measure of proficiency, an individual may communicate their capability to others using a simple metric characterizing their lean knowledge at any point in time.

#### 1.2 Usage

VALUE has several usages, including:

- Assessing a student's proficiency before enrolling in a LAI Lean Academy.
- Assessing a student's proficiency at the completion of a LAI Lean Academy.
- Assessing the LAI Lean Academy graduate's continuing growth in proficiency,
  e.g. during a summer internship, after a period of employment, or after continuing education.
- Communicating to other stakeholders the material covered in a LAI Lean Academy and the expected level of proficiency achieved by the graduates.

VALUE is not intended to be a "grade report" or other device for evaluating the performance of a student taking the LAI Lean Academy course.

#### 1.3 Expectations

It is expected that students completing a LAI Lean Academy will have a VALUE level of at least 2 in all the Lean Enterprise Knowledge Areas, and in many of these to have reached a level 3. This would give an over all VALUE level in the mid 2 range for a typical LAI Lean Academy graduate.

Entering LAI Lean Academy students will have a range of VALUE levels depending on their previous exposure to, and experience with Lean principles. In some cases students may have had no exposure at all and will have an entering VALUE level close to zero. This is quite acceptable, as the LAI Lean Academy curriculum assumes no prior knowledge in the subject area. On the other hand, if an entering student has a VALUE level higher than 2, they should consider if their time will be well spent by enrolling in the course.

#### 1.4 Scope and Organization

The Lean Enterprise Knowledge Areas used in the VALUE are covered in Section 2.

Proficiency Levels that measure student capability in each Lean Enterprise Knowledge Area are described in Section 3.

Section 4 contains instructions for individuals to complete a self-assessment of their proficiency in the Lean Enterprise Knowledge Areas using the score sheet.



#### 2. Lean Enterprise Knowledge Areas

Twelve Lean Enterprise areas are covered in nineteen LAI Lean Academy instructional modules, plant tours, and guest speaker curriculum elements.

- 1 Context for Lean implementation
- 2 Definition of Lean
- 3 Process concepts
- 4 Five fundamental principles of Lean Thinking
- 5 Lean tools and concepts
- 6 Lean office principles
- 7 Lean engineering principles
- 8 Lean supply chain management principles
- 9 Lean enterprise principles
- 10 Quality and Six Sigma
- 11 Role of people and organizations
- 12 Lean implementation

#### 3. Proficiency Levels

Proficiency levels used in the VALUE are based upon MIT's Conceive Design Implement Operate (CDIO) Syllabus<sup>1</sup>. They are<sup>2</sup>:

- 0 UNAWARE To have no exposure to or knowledge of
- 1 AWARE To have experienced or been exposed to
- 2 READY To be able to participate in and contribute to
- 3 CAPABLE To be able to understand and explain
- 4 SKILLED To be skilled in the practice or implementation of
- 5 EXPERT To be able to lead or innovate in

## 4. Instructions for VALUE usage

The VALUE is a guide for YOU to use to track your progress on gaining and using Lean Enterprise knowledge. It is important that you be careful and thoughtful when deciding on your proficiency level in each area to accurately represent your capability. Be honest with yourself as you think about your capability. It is better to err on understating your capability rather than misleading yourself, thinking that you are more proficient than you really are. A fundamental tenant of Lean is continuous improvement. Everyone – even the experts – can always improve.

<sup>&</sup>lt;sup>1</sup> Crawley, E, "CDIO Syllabus: A Statement of Goals for Undergraduate Engineering Education", CDIO Report 1, MIT Department of Aeronautics and Astronautics, Jan 2001 Available at <a href="http://web.mit.edu/aeroastro/www/">http://web.mit.edu/aeroastro/www/</a> (select CDIO from menu)

<sup>&</sup>lt;sup>2</sup> The CDIO Syllabus contains five proficiency levels. Proficiency level zero as been added since entering students may have no proficiency in a given Lean Enterprise Knowledge Area. Names for each level have also been added.



The recommended approach for using the VALUE is to complete the self-assessment on your own, and then subsequently discuss your results with a person such as a supervisor, mentor, LAI Lean Academy instructor, or peer. Start by going through the Lean Enterprise Knowledge Areas one at a time, using the score sheet and referring to the rubrics on the left to gauge your level of proficiency. Each knowledge area contains many topics and you will have to "integrate" your knowledge over these topics to arrive at a single measure of proficiency for that area. Thoughtfully reflect on the proficiency levels, asking yourself questions such as those listed on the score sheet. When you arrive at a measure of your proficiency, write it in the appropriate box. You may use a first decimal, but don't go beyond that level of detail. For example, if you think your knowledge is close to a 2 in some topics of the knowledge area, but at a 3 in others, you might write down 2.4 on the worksheet.

After you have evaluated yourself in each of the 12 knowledge areas sum up your total and divide by 12. Write this down as your "Average Level". You will be asked to turn in your pre and post LAI Lean Academy proficiency levels. A separate worksheet sheet is provided for that purpose. Keep the original score sheet for your own records.

#### Suggestion

After completion, take time to discuss this with someone as a "closure" step to your self-assessment. Also discuss with your reviewer ways to improve your proficiency levels such as: participating in a Lean improvement activity; obtaining more instruction; reading literature from the LAI Lean Academy module Reading List; or attending a Lean workshop. Keep the self-assessment for future reference, and occasionally revisit it to see how your proficiency has changed.



# LAI Lean Academy® VALUE Score Sheet

**LEVEL** 

**KNOWLEDGE AREA** 

#### **LEVEL 0 – UNAWARE:** Context for Lean implementation: External factors driving change; transformation challenges; To have no exposure to or knowledge of relationship to other industries; demonstrated Have I never heard about these topics at all? benefits Have I only heard about these topics in casual conversation? **Definition of Lean:** Definition of lean; 7 wastes; internal/external customers; value **LEVEL 1 – AWARE:** To have experienced or been exposed to **Process concepts:** process elements; process • Have I had some organized introduction or instruction maps; lead & cycle time; capacity; throughput; to these topics? balancing; process capability Have I used some of these topics in my work? Five fundamental principles of Lean Thinking: Can I tell myself what these topics really mean? value, 3 types of waste, value stream mapping, **LEVEL 2 - READY:** flow, pull, perfection To be able to participate in and contribute to Lean tools and concepts: VSM: 5S: 5 whys: takt • Do I know enough about these topics that I can time; setup reduction; single piece flow; andon; comprehend what other people mean? kanban; standard work; JIT · Can I participate in give-and-take dialog on these Lean office principles: value of removing time topics? from administrative processes; identify and apply • Have I ever participated in an event when this topic lean thinking and analysis tools to office was used? processes Did I contribute to the discussion or action surrounding this topic? Lean engineering principles: customer value; product lifecycle; lean engineering tools; IPTs, **LEVEL 3 – CAPABLE:** info wastes PDVSM, DFSS To be able to understand and explain To whom could I explain these topics? Lean supply chain management principles: • What would I actually tell them? supplier added value; make-buy; supplier · Have I ever actually explained any of these topics to certification: tiers: vendor-managed inventory: 3PL: someone else? IT integration; suppliers as partners Have I written something about these topics? Lean enterprise principles: stakeholders; core. Have I given a presentation where I explained these extended and lean enterprises; lifecycle and topics or needed these topics to explain about a lean enabling infrastructure processes; lean enterprise activity? management **LEVEL 4 – SKILLED:** Quality principles:/Six Sigma product & process To be skilled in the practice or implementation of quality: 7 basic quality tools: DFSS: SPC: impact Have I applied my knowledge in this area? How did I of quality on flow, Cp & Cpk apply it? Role of people and organizations: employee Was I able to improve enterprise value creation by satisfaction; organizational structure; culture; applying my knowledge in this area? leadership & management; 3 elements of Have I applied my knowledge more than once? collaboration; matrix organization; IPT Did I learn new things about this area by applying my knowledge? Lean Implementation: Kaizen; continuous improvement; DMAIC **LEVEL 5 - EXPERT:** To be able to lead or innovate in · Have I ever lead a lean activity in this area? **TOTAL** Have I taught someone else about these topics? Have I discovered new knowledge that has improved lean practices in this area? AVERAGE = TOTAL / 12