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for CW 250 GHz Gyrotron DNP Experiments**

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# Corrugated Waveguide and Directional Coupler for CW 250 GHz Gyrotron DNP Experiments

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**Abstract**—A 250 GHz corrugated transmission line with a directional coupler for forward and backward power monitoring has been constructed and tested for use with a 25-Watt CW gyrotron for dynamic nuclear polarization (DNP) experiments. The main corrugated line (22 mm internal diameter (i.d.), 2.4 m long) connects the gyrotron output to the DNP probe input. The directional coupler, inserted approximately midway, is a 4-port crossed waveguide beamsplitter design. Two beamsplitters, a quartz plate and 10-wire array, were tested with output coupling of 2.5% (-16 dB) at 250.6 GHz and 1.6% (-18 dB), respectively. A pair of mirrors in the DNP probe transferred the gyrotron beam from the 22 mm waveguide to an 8 mm helically corrugated waveguide for transmission the final 0.58 m distance inside the NMR magnet to the sample. The transmission line components were all cold tested with a  $248 \pm 4$  GHz radiometer. A total insertion loss of 0.8 dB was achieved for HE<sub>11</sub> mode propagation from the gyrotron to the sample with only 1% insertion loss for the 22 mm diameter waveguide. A clean Gaussian gyrotron beam at the waveguide output and reliable forward power monitoring were achieved for many hours of continuous operation.

**Index Terms**— Corrugated waveguides, Millimeter wave directional couplers, Millimeter wave waveguides, Transmission line measurements.

## I. INTRODUCTION

The recent availability of multiwatt CW power at 250 GHz for dynamic nuclear polarization (DNP) [1] and other diagnostic applications has created a need for efficient, moderate power transmission line and directional coupler components. Fundamental mode WR-03 waveguide components (0.86 x 0.43 mm inside dimensions) are not practical due to high insertion losses of  $\geq 8$  dB/m. High transmission efficiencies at 250 GHz can be achieved by using overmoded waveguide (cross section dimensions greater than

a wavelength) or optical components. The most efficient overmoded waveguide mode is the HE<sub>11</sub> mode in corrugated waveguide [2]. This mode also ideally couples to a free space Gaussian beam, which is optimum for achieving the smallest possible diffraction limited spot sizes for maximizing power concentration or spatial resolution in an experiment.

Corrugated waveguide transmission lines are a well-established technology widely used with gyrotrons at lower frequencies. Some examples are the transmission lines at 110 GHz on the DIII-D tokamak [3], at 140 GHz on the ADSEX-Upgrade tokamak [4], and at 84 and 168 GHz on the Large Helical Device stellarator [5]. In this report we extend this technology to 250 GHz.

In addition to efficient transmission, a directional coupler is required in most experiments to monitor forward and reflected power. In high power gyrotron transmission lines at lower frequencies this is typically accomplished with small coupling holes in the mirror of a miter bend. Practical considerations due to the high power levels and requirements for heat dissipation limit the coupling holes to linear arrays as used in the transmission lines at 110 GHz on DIII-D [6] and at 140 GHz on the Frascati Tokamak Upgrade [7]. To overcome the power coupling variations of a linear array when multiple modes are present in the transmission line, experiments with a two-dimensional array of holes in a copper film on a diamond substrate for heat dissipation have also been carried out [8]. In the work presented here a quartz optical beam splitter, which is practical at moderate power levels, was implemented inside a straight section of corrugated transmission line to provide full beam cross section coupling of both forward and reflected power. Thin wires stretched across the waveguide aperture in place of the quartz were also tested as an alternative beamsplitter.

## II. COMPONENT DESIGN

The layout and principal components of the 250 GHz transmission line for DNP experiments are illustrated in Figure 1. From the gyrotron the transmission line starts with a 22 mm diameter, 2.44 m long corrugated waveguide with a beamsplitter directional coupler near the middle. At the output of this waveguide a two-mirror optics unit focuses and directs the gyrotron beam into a smaller 8 mm diameter, 0.58 m long helically tapped corrugated waveguide. The two mirrors consist of a spherical 50 mm diameter, 50 mm focal length focusing mirror, and a 25 mm square flat steering

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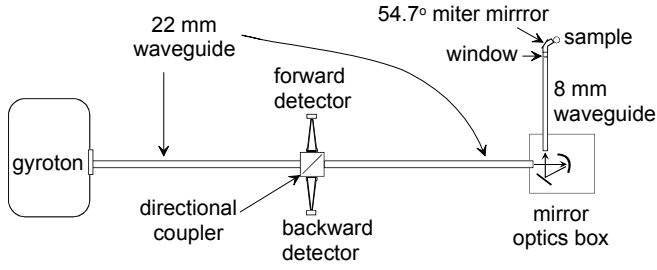


Fig. 1. 250 GHz transmission line layout for DNP experiments.

mirror. At the sample end of the 8 mm waveguide a flat mirror, 54.7° mitered waveguide bend directs the beam to the cryogenically cooled sample. A PTFE (Teflon) window is located in the 8 mm straight waveguide just before the miter bend. The 8 mm waveguide and sample are inside the bore of the magnet (not shown) for the DNP experiments. The 8 mm waveguide also serves the dual purpose of the central conductor of the coaxial line for the 30–300 MHz RF.

#### A. Waveguide

The choice of the main waveguide diameter was based on an analysis of the gyrotron output. An internal Vlasov converter inside the gyrotron transforms the  $TE_{03}$  mode to a near Gaussian beam, launching it through a quartz window. Ray tracing analysis of the Vlasov coupler predicts a slightly elliptical beam waist at the window with minimum and maximum diameters of 10.04 and 13.72 mm. A calculation of coupling such an elliptical beam to a circular corrugated waveguide  $HE_{11}$  mode as a function of waveguide diameter is shown in Figure 2. The coupling efficiency is optimal with a waveguide diameter of about 18 mm. A somewhat larger waveguide diameter of 22.2 mm (7/8 inch) was finally chosen after initial gyrotron output power measurements immediately outside the magnet dewar side bore showed greater power output coupling using a larger diameter waveguide due to the presence of higher order modes. The compromise for the calculated coupling to the  $HE_{11}$  mode at this larger waveguide

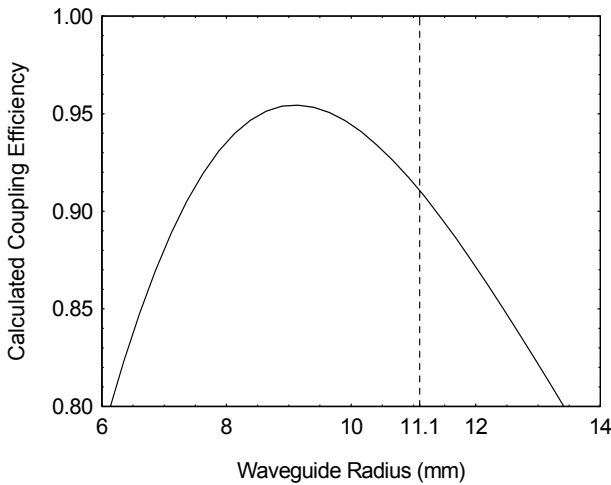


Fig. 2. Calculated coupling efficiency of an elliptical Gaussian beam of 10.04 x 13.76 mm waste cross section to a circular waveguide  $HE_{11}$  mode.

diameter is not significant, dropping only from 95 % to 91%.

The 22 mm diameter corrugated waveguide was fabricated from many short aluminum tube sections with a wall thickness of 3.2 mm (1/8 inch). The circumferential wall corrugations were 0.3 mm (0.25 $\lambda$ ) deep and wide with a period of 0.4 mm (0.33 $\lambda$ ). Two 0.254 m long and fifteen 0.124 m long waveguide sections and one 0.064 m long directional coupler block were assembled with outer diameter clamps to achieve the desired waveguide length.

The 8 mm waveguide was fabricated from copper tubing with a short section of stainless steel tubing welded in the middle to act as a cryogenic thermal break. The internal corrugations were machined with a rifling tap having a pitch of 2.5 grooves per mm (3 per  $\lambda$ ). The triangular groove depth was estimated to be between  $\frac{1}{4}\lambda$  and  $\frac{1}{8}\lambda$ . The total polarization rotation for propagating a 250 GHz beam through this waveguide due to the helical groove was estimated to be  $< 3^\circ$  using equation (2) in [9]. After machining, internal and external surfaces of this waveguide were flash coated with silver and then gold to provide good electrical conductivity to the RF and protection from corrosion.

#### B. Directional Coupler

The directional coupler design, illustrated in Figure 3, uses crossed corrugated waveguides that are split along a diagonal of the crossed waveguide intersection to accommodate a beamsplitter. The beamsplitter thickness and index of refraction determine the degree of reflective coupling from the main waveguide direction to the side waveguide ports. The reflectivity of a beamsplitter, assuming no absorption, is given by the standard formula [10]:

$$\mathcal{R} = \frac{4\rho \sin^2 \frac{\delta}{2}}{(1-\rho)^2 + 4\rho \sin^2 \frac{\delta}{2}} \quad (1)$$

where  $\rho$  is the surface reflection given by the Fresnel equations and  $\delta$  is the phase difference between the beamsplitter front and back surfaces given by:

$$\delta = \frac{4\pi}{\lambda_o} nh \cos \theta_i. \quad (2)$$

For the two orthogonal E-field polarizations parallel and perpendicular to the plane of incidence (the plane of Fig. 3):

$$\rho_{||} = \left( \frac{\tan(\theta_i - \theta_t)}{\tan(\theta_i + \theta_t)} \right)^2 \quad (3)$$

$$\rho_{\perp} = \left( \frac{\sin(\theta_i - \theta_t)}{\sin(\theta_i + \theta_t)} \right)^2 \quad (4)$$

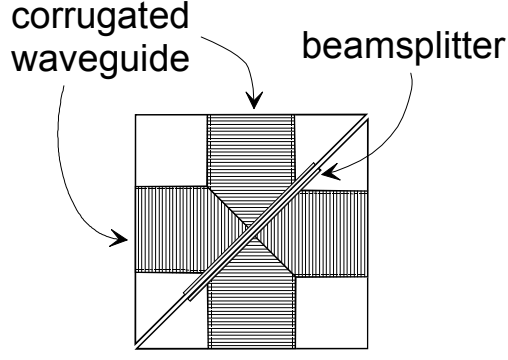


Fig. 3. Design of the directional coupler fabricated from two corrugated waveguide corners that mate along the diagonal to hold the beamsplitter. One corner with a flat mirror along the diagonal would make a 90° waveguide miter bend.

where in the above equations  $\theta_i$  and  $\theta_t$  are the angle of incidence and transmission, respectively at the beamsplitter as related by Snell's law of refraction ( $\sin \theta_i = n \sin \theta_t$ ),  $n$  is the beamsplitter index of refraction,  $h$  is its thickness, and  $\lambda_0$  is the gyrotron beam wavelength in vacuum.

A low coupling factor is achieved by a beamsplitter minimum in reflectivity. At 250 GHz fused quartz has an index of refraction of 1.955 [11] and for an incidence angle of 45° has a reflection minimum for a thickness of approximately 1 mm. Common microscope slides with this thickness and sufficient area (25 x 50 mm) to cover a 22 mm aperture at 45° are readily available and were used in the present experiments. Another advantage of this beamsplitter is that a visible laser beam can be introduced through a side port and its reflection off the beamsplitter can be aligned with the waveguide axis, facilitating downstream alignment of the transmission line and microwave optics.

A disadvantage of using a dielectric beamsplitter for signal coupling is that it is narrowband. Narrowband operation is not a limiting factor in this 250 GHz DNP experiment, since only the narrow gyrotron frequency is transmitted, but stability is important for monitoring power. Small changes to the beamsplitter parameters, for example due to thermal changes, could cause the coupling factor to drift. To overcome this potential limitation, experiments were carried out with thin wires stretched across the waveguide aperture as an alternative broadband beamsplitter approach.

### C. Coupler with Wires

The power scattered by a wire can be expressed as the product of its scattering cross section and the incident power density as:

$$P_s = \sigma P_D \quad (5)$$

where  $\sigma$  has units of area and  $P_D$  has units of power per unit area. In the following analysis we will only consider the electric field polarization normal to the wire axis because the scattering cross-section is smaller for this orientation and we desire a small coupling factor. For an infinitely long, small

radius,  $a$ , wire such that the condition  $k_o a \ll 1$  is true the scattering cross-section is given by [12]:

$$\sigma_{\perp} = \frac{\pi^2 a \cos \Psi \left[ (k_o a \cos \Psi)^3 \left( \frac{1}{2} + \cos \phi \right)^2 \right]}{\cos^2 \Psi} \quad (6)$$

where  $\Psi$  is the angle between the incident beam and the normal to the wire axis and  $\phi$  is the angle between the direction of the scattered signal and the plane containing the incident beam and wire. In our present coupler design for a wire stretched across the waveguide aperture perpendicular to the plane in Figure 3,  $\Psi = 0^\circ$  and  $\phi = 90^\circ$ . A 36 gauge wire with  $a = 63.5 \mu\text{m}$  has a value  $\sigma_{\perp} = 5.8 \times 10^{-3} \text{ mm}^2$  at 250 GHz ( $k_o = 5.24 \text{ mm}^{-1}$ ).

The power density of the  $\text{HE}_{11}$  mode inside a circular waveguide is best expressed in terms of the electric field density,  $E_D$ , as:

$$P_D = \frac{1}{2Z_o} E_D^2 \quad (7)$$

where  $Z_o = \sqrt{\mu_o / \epsilon_o}$  is the impedance of free space and the electric field density is given by [2]:

$$E_D = \sqrt{\frac{2P_o Z_o}{\pi}} \frac{1}{A} \frac{J_o(2.405 r/A)}{J_1(2.405)} \quad (8)$$

where  $P_o$  is the power of the gyrotron beam,  $A$  is the waveguide radius,  $r$  is the radius coordinate inside the waveguide, and  $J_o$  and  $J_1$  are Bessel functions.

According to Eq. 6, one wire will primarily backscatter the incident radiation (see the top of Figure 4). An array of wires is needed to impart directionality to the scattered signal away from the backward direction. The sum of the scattered electric field for an array of wire scatters can be calculated with the aid of the grating equation [13].

$$E_s = \sqrt{\sigma(\phi)} E_D(r_o) e^{ikr_o} \sum_{j=1}^n E_D(r_j) e^{ij\xi} \quad (9)$$

where  $\xi$  is given by the grating equation as:

$$\xi = k_o d (\sin \theta_i + \sin \phi) \quad (10)$$

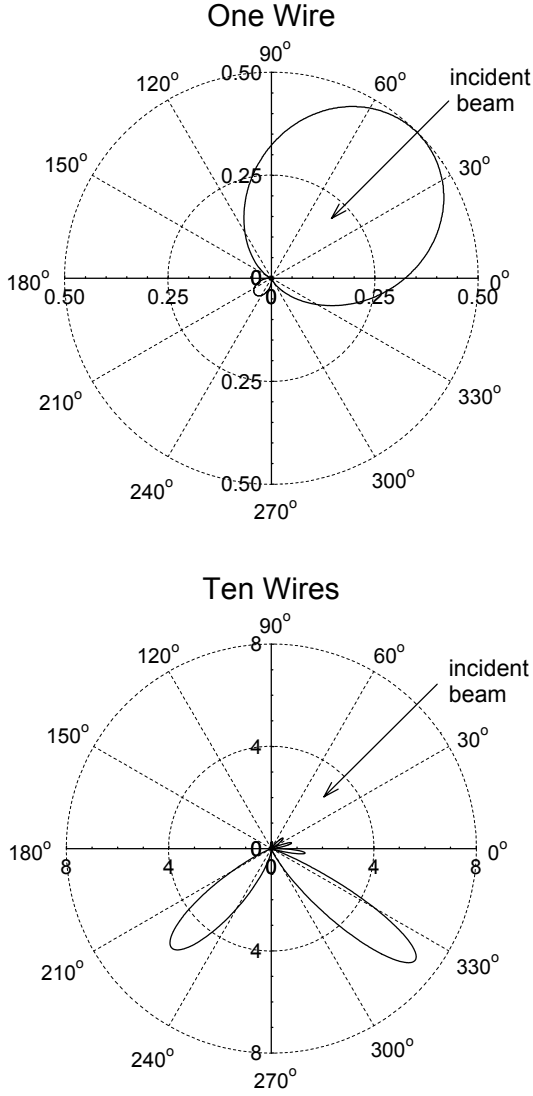


Fig. 4. Scattered radiation patterns ( $P/P_0 \times 10^3$ ) at 250 GHz by one wire (36 gauge) and by a ten wire array. The wires are arrayed with a spacing of  $\frac{1}{4} \lambda$  along the vertical axis of this figure with the wire axis normal to the figure plane. The incident beam is  $45^\circ$  from normal to the wire array plane with a  $HE_{11}$  beam profile corresponding to corrugated waveguide with  $ka = 58$ .

and  $d$  is the spacing of the wires and

$$r_n = nd \quad \text{for } n \text{ odd or zero} \quad (11)$$

$$r_n = \left(n + \frac{1}{2}\right)d \quad \text{for } n \text{ even} \quad (12)$$

The wire spacing needs to be less than the wavelength to minimize the number of side lobes in the radiation pattern. The radiation pattern for ten wires with a spacing of  $0.25\lambda$  is shown in the lower part of Figure 4. The strongest radiation lobe is at about  $83^\circ$  to the incident beam with a scattering fraction of 0.0072 (-21.4 dB). The other strong radiation lobe

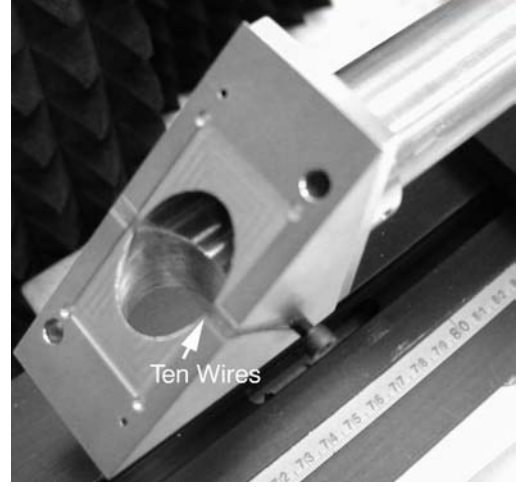


Fig. 5. View of 10-wire, gage 36 beamsplitter stretched across the diagonal face of the corrugated 4-port directional coupler block.

is in the forward direction and does not contribute to the output coupling into the side port. The 10-wire side port coupling is not as optimal as with the quartz beamsplitter due to the slight angular offset, but it would be broadband. Figure 5 shows the 10-wire beamsplitter implemented on the diagonal face of the split 4-port corrugated block for measurements described below.

### III. COLD TESTS

A 248 GHz heterodyne radiometer was used to test the transmission efficiency of the waveguide components with broadband thermal radiation. The radiometer obtained from Millitech used a tripled 88.67 GHz Gunn local oscillator (LO) that was frequency stabilized to a 100 MHz crystal quartz reference. The intermediate frequency (IF) amplifiers covered the 2 – 4 GHz range. A corrugated horn with an internal semi-angle of  $2.5^\circ$  and an output aperture of 18 mm provided an  $HE_{11}$  mode field-of-view that was coupled to the a 6.35 cm long 22 mm diameter corrugated waveguide section by a hollow acrylic plastic conical transition with an internal semi-angle of  $4^\circ$ . A second 12.4 cm long 22 mm diameter waveguide section was fixed relative to the first with a gap of about 1 cm for insertion of a chopper. A photograph of this setup is shown in Figure 6. The chopper permitted operation as a Dicke receiver [14] with lock-in amplifier phase sensitive detection. The double sideband (DSB) noise temperature was measured with a liquid nitrogen cooled thick (30 mm) pyramidal surfaced eccosorb© [15] black body to be approximately  $T_r = 11,000$  K past the chopper at the end of the 22 mm diameter waveguide. Though the theoretical measurement precision with this receiver as given by  $T_r/\sqrt{Bt}$  [16] is 0.2 °C for one second integration time ( $t = 1$  s) and the full receiver DSB ( $B = 4$  GHz), in practice it was at least several degrees due to electronics drift.

The transmission efficiency of the 250 GHz corrugated waveguide components was determined by measuring the increase in receiver noise temperature as the components were added to the end of the receiver-chopper assembly. The

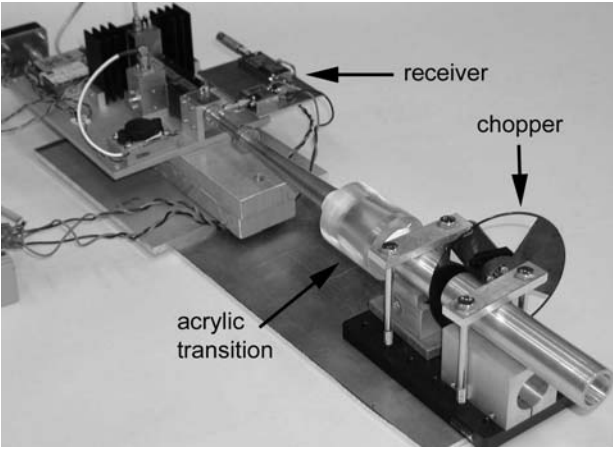


Fig. 6. The 248 GHz heterodyne receiver used for cold test measurements.

results for the 22 mm waveguide and the two versions of the directional coupler are shown in Figure 7. The top plot (open circles) shows the transmission efficiency of the straight waveguide sections as they were built up to the full 2.4 m length without any directional coupler. A small linearly increasing insertion loss was observed that totaled 1% for the complete waveguide. This is probably an upper limit for  $HE_{11}$  mode transmission efficiency, since it is likely that the receiver beam may have had some higher order mode content due to the acrylic transition and chopper waveguide gap.

In the next lower trace (solid circles) of Figure 7, a directional coupler using a 10-wire beamsplitter as described above was inserted into the 22 mm waveguide 1.37 m from the receiver assembly. The measured loss of this coupler at the insertion location was 2.6%. In the lower trace (open squares) a directional coupler with a 1 mm thick quartz beamsplitter was inserted in the same position and measured a 6.8% insertion loss. Measurements of the noise temperature to the side port of the coupler for forward power coupling corresponded to 1.6% and 6.3% coupling fraction for the wire and quartz beamsplitters, respectively. Therefore some of the observed insertion loss is not coupled out to the monitoring port. A further measurement was made of the 4-port corrugated waveguide block without a beamsplitter and was found to have an insertion loss of about 0.5%. Consequently,

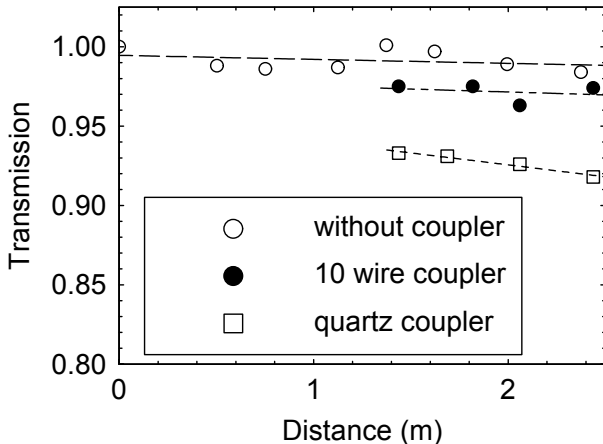


Fig. 7. Cold test transmission measurements of the 22 mm diameter corrugated waveguide without and with two versions of the directional coupler.

the difference between the observed insertion loss and side coupling can be accounted for by the discontinuity of the crossed waveguide in the 4-port block.

The measured coupling fraction of 1.6% (-18 dB) with the 10-wire beamsplitter is 3 dB larger than the calculation above. This difference may be due to the approximate nature of the calculation for  $k_o a \ll 1$  where for the present case  $k_o a = 0.33$ .

The results for the coupler with the quartz beamsplitter can be understood with the aid of the calculations shown in Figure 8. The quartz reflectivity is a sensitive function of frequency and thickness. The beamsplitter thickness was measured to be  $0.94 \pm 0.02$  mm, one of the cases plotted in Figure 8. Integrating the beamsplitter reflectivity over the detection bands of the receiver results in a reflectivity of  $3.8 \pm 2\%$  for parallel polarization, the upper limit of which is close to the observed value. Rotating the quartz beamsplitter  $90^\circ$  on the waveguides axis to couple with the perpendicular polarization increased the measured coupling to 22%, which is also in agreement with the calculation of  $22.2 \pm 3\%$  for a 0.94 mm thick beamsplitter. For comparison, the case for a beamsplitter with a thickness of exactly 1 mm is also shown, which has a calculated parallel and perpendicular coupling of 0.24% and 1.7 % respectively. Polishing the quartz beamsplitter to a precise thickness can be used to achieve almost any desired coupling factor less than -3 dB at a specific frequency.

The insertion loss of the two mirrors that transfer the millimeter-wave beam from the 22 mm waveguide to the 8 mm waveguide and the 8 mm waveguide was also measured and found to be  $15 \pm 3\%$ . It is likely that most of this loss can be accounted for by non-optimal threaded groove parameters and an elliptical distortion of the millimeter-wave beam caused by the spherical focusing mirror that is used at about  $30^\circ$  off axis. Table I summarizes the cold test insertion loss measurements.

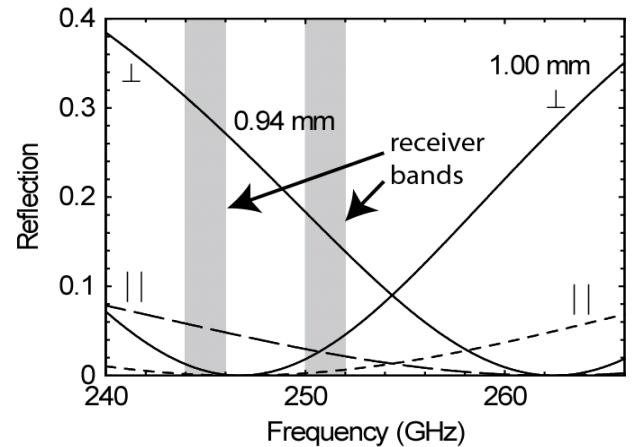


Fig. 8. Calculated quartz ( $n=1.955$ ) beamsplitter reflectivity for a beam incidence at  $45^\circ$  for the two orthogonal polarization cases and two thicknesses.



TABLE I  
COLD TEST INSERTION LOSS MEASUREMENT RESULTS  
WITH  $248 \pm 4$  GHz RADIOMETER

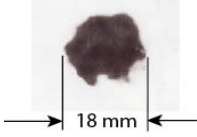
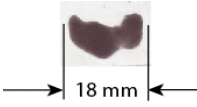
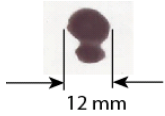
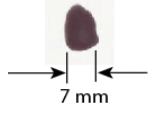
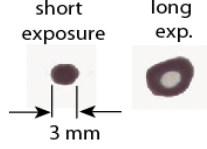
Component	Insertion Loss
22 mm waveguide, 2.44 m long	1%
Quartz coupler (6.3% coupling)	6.8%
10-wire coupler (1.6% coupling)	2.6%
4-port block w/o beamsplitter	0.5%
Transfer mirrors and 8 mm waveguide	$15 \pm 3\%$

#### IV. MEASUREMENTS WITH GYROTRON

The 22 mm diameter corrugated waveguide with the quartz 4-port directional coupler was tested with the CW gyrotron beam. Power was measured with a Model 362 Scientech calorimeter and mode patterns were obtained with thermal burn paper backed by a flat sheet of eccosorb to enhance absorption. The power measurements were not corrected for the actual millimeter-wave absorption by the calorimeter detector element [17]. Table II summarizes the results. The gyrotron power output was set to about 5 Watts for these measurements, which is adequate for the DNP experiments and allows very stable operation for periods of up to 100 hours. Operation with output power up to 25 Watts is possible when long-term drift is not important.

The top burn pattern was taken without any waveguide immediately outside the gyrotron magnet side port, about 30 cm from the gyrotron window. The irregular appearance of the beam indicates the presence of higher order modes. However, the nonlinear absorption properties of the thermal paper may exaggerate the content of higher order modes. In the next entry, a 38 cm long section of the 22 mm waveguide was brought into near contact with the gyrotron window and aligned to maximize the power output. At this point the beam is significantly distorted and elongated in the horizontal direction. The next measurement was made after 1 m of waveguide was added to the output of the gyrotron window. The beam now has evolved to two vertically separated hot spots. In the next entry, with 132 cm of waveguide including the directional coupler the beam has become a smaller elliptically elongated spot. Finally, at the output of the full waveguide we have a single circular spot. Here two burn paper exposures are shown. The short exposure shows a small circular spot. In the longer exposure, the small circular spot has been burned from black to a lighter shade of gray making the outer regions of the beam visible, showing that the beam is circular over a large dynamic range. This suggests that the higher order gyrotron modes have been filtered from the beam by the 2.4 m long transmission through the corrugated waveguide. A power measurement of 4.1 Watts was made at the waveguide output. This corresponds to an 11% loss relative to the first measurement of 4.5 Watts near the gyrotron output.

TABLE II  
250 GHz GYROTRON BEAM MEASUREMENTS

Distance from Gyrotron Window (cm)	Burn Pattern	Power (W)
30 (no waveguide)		-
38		4.5
100		-
132 (after quartz coupler)		-
244		4.1

The forward output coupling of the quartz directional coupler was also tested with the calorimeter. A coupled fraction of 2.5% was measured. This is lower than the cold test result because the quartz beamsplitter has a smaller reflectivity at the 250.55 GHz gyrotron frequency versus the two IF bands of the cold test receiver (see Figure 8). The gyrotron frequency was accurately established by harmonically mixing with a frequency counted and PLL-regulated Gunn oscillator and performing a Fourier transform measurement of the IF frequency on a digital oscilloscope.

A 3-hour test of the directional coupler was also carried out to determine thermal stability with the gyrotron beam. A detector diode in WR-3 waveguide was matched to the forward power monitoring port with a  $2.5^\circ$  corrugated horn from Millitech, a  $4^\circ$  hollow acrylic taper, and a short section of 22 mm dielectric waveguide similar to the setup of the 248 GHz radiometer described above. A thick pyramidal surfaced eccosorb dump blocked the reflection monitoring port opposite the forward port for this test. The harmonic frequency measurement receiver was used to simultaneously monitor the gyrotron power in the main beam after the directional coupler by intercepting a small part of the beam at a distance. Figure 9 shows the results. The measured power levels are shown in Figure 9b and the normalized ratio of these signals is plotted in Figure 9a. The coupling factor remains relatively stable over the three hour period. Drifts in

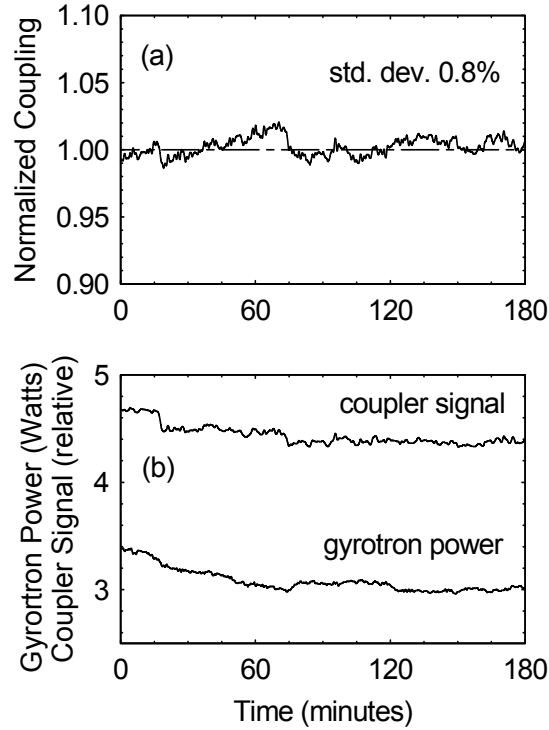


Fig. 9. Three hour CW test of the quartz directional coupler stability, (a) normalized ratio of forward coupled signal and gyrotron power shown in (b).

the detection electronics can explain the observed deviation of 0.8% in the coupling factor.

This directional coupler design will require careful matching of the detector diodes and/or isolation when both forward and backward detectors are simultaneously implemented because they view each other cross the beamsplitter.

## V. CONCLUSIONS

A corrugated waveguide with a full cross-section directional coupler for use with a moderate power cw 250 GHz gyrotron for DNP experiments has been fabricated and successfully tested. Precise measurements of small insertion losses and coupling factors were made possible with the use of a wide bandwidth radiometer,  $248 \pm 4$  GHz, for cold testing rather than a coherent source that would have had standing wave inaccuracies. The total transmission loss for an  $HE_{11}$  mode from the gyrotron to the sample was found to be about 0.8 dB over a total distance of 3 m with a directional coupler, an optical change in waveguide diameter, a Teflon window, and a miter bend. The actual loss was about 1.1 dB due to the presence of higher order modes in the gyrotron beam. However, with 5 Watts output at the gyrotron 4 Watts can be readily coupled to the sample, more than adequate for the DNP experimental requirements. Most of the insertion loss of about 0.7 dB occurs in the 0.58 m long, 8 mm diameter waveguide inside the DNP magnet probe and the associated two mirrors that transfer the gyrotron beam from the 22 mm diameter waveguide. Future improvements in the performance of this section of the transmission line system are

possible by replacing the spherical mirror with an off axis parabolic mirror and improved corrugation parameters. The main 22 mm diameter, 2.44 m long waveguide with optimum corrugations was found to have an upper limit for  $HE_{11}$  mode transmission losses of only 1%.

The problem of monitoring forward power was solved with a 4-port crossed corrugated waveguide with a beamsplitter. Two types of beam splitters were tested, a narrow band thin quartz plate and a broadband 10-wire scattering array. The quartz plate has the advantage that a visible laser beam can be superimposed on the millimeter-wave beam for alignment, but it has a disadvantage that it may be susceptible to frequency drift of the coupling factor under thermal loading by the gyrotron beam. The 10-wire scattering array is broadband and the wires are good thermal conductors, potentially making the 10-wire array coupling factor more stable at higher power. Both beamsplitters cold tested about as predicted and in the present ~5 Watt CW gyrotron tests the quartz beamsplitter did not reveal any problem with thermal drift. This directional coupler design along with the corrugated waveguide demonstrated here provide an efficient solution to the problem of transmitting and monitoring millimeter-wave beams at a frequency of 250 GHz.

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