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Carbon Nanotube-Polyaniline Core-Shell Nanostructured Hydrogel for Electrochemical Energy Storage

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ABSTRACT

Conductive polymer hydrogels, which synergize the advantageous features of hydrogels and conductive materials, have been utilized in many electrochemical energy storage applications. Here, we introduce phytic acid as (1) a dispersing agent for pristine multi-walled carbon nanotubes (MWNTs) in aqueous solution containing aniline and as (2) a gelator to form polyaniline (PANI)-based hydrogels after polymerization. The PANI-based hydrogels exhibit nanowire-based mesoporous networks with high surface area and electrical conductivity. The nanostructured core (MWNT)-shell (PANI) hydrogels show an improvement on the electrical conductivity from 0.21 to 1.54 S cm⁻¹ as the loading of MWNTs increases from 0 to 5.0 wt.%. The conducting nanowire-based networks with MWNT loadings of 3.0 wt.% in the hydrogel provide efficient electron transport pathways that exhibit a maximal specific capacity of 609 F g⁻¹. The scalable and facile synthesis demonstrates excellent electrochemical performance, rendering it attractive for sensing, energy conversion, and energy storage applications.

KEYWORDS: polyaniline nanowire, multi-walled carbon nanotube, conductive hydrogel, electrochemical energy storage

INTRODUCTION

Conductive polymers have received tremendous interest due to their widespread applications from energy storage devices to bioelectronics and medical applications.

Hydrogels of polyaniline (PANI), one of the most interesting electroactive polymers, receive significant attention due to facile processability, environmental stability, high electrical conductivity and redox behavior.

To further improve the electrochemical properties (*i.e.*, electrical and ionic conductivities) of PANI-based nanostructures, incorporating carbon nanomaterials has been demonstrated as a promising approach.

Among various carbon nanomaterials, pristine multi-walled carbon nanotubes (MWNTs) have long been considered as ideal components for electrochemical energy storage devices due to their high electrical conductivity and aspect ratio.

13, 14

Incorporating pristine MWNTs into PANI-based hydrogels is often challenged by the formation of non-homogeneous suspensions, and has a propensity to lead to aggregation of both the PANI nanostructures and MWNTs, resulting in the nanocomposites displaying undesired physicochemical properties. While MWNTs have been incorporated in PANI-based dried thin films using various assembly techniques, including colloidal mixture, ¹⁵ interfacial polymerization, ¹⁶ electrostatic deposition, ^{13, 14} electropolymerization, ¹⁷ and direct polymerization on MWNT supports, ¹⁸ these approaches cannot be applied adequately to incorporate MWNTs into hydrated PANI gels. In addition, even though the MWNT aggregation in conductive hydrogels might be addressed by chemical modification of MWNTs, or by adding binders, these methods often lead to further deterioration of the electronic properties or non-uniform distribution

of these materials in the nanocomposites. Therefore, an efficient approach is highly desirable to incorporate pristine MWNTs into the PANI-based hydrogels homogeneously.

Phytic acid, an abundant natural product in plant tissues, is an excellent solvent to dissolve aniline and to disperse pristine carbon nanotubes in aqueous solution homogeneously. 19, 20 Recently, phytic acid has also been used as a gelator due to its excellent hydrogen bonding ability for conjugated polymers.³ Herein, we have synergistically utilized the solvation and gelation properties of phytic acid to design conductive hydrogels with core (MWNT)-shell (PANI) nanostructures. After the phytic acid solution dissolves aniline and disperses MWNT homogenously, the oxidative initiator is introduced into the mixed solution and the emeraldine PANI is then polymerized and coated on the wall surface of MWNTs to form high aspect ratio MWNT-PANI nanostructures. Also, the incorporated phytic acid serves as a dopant for as-synthesized PANI and forms hydrogen bonding between MWNT-PANI nanostructures to achieve conductive hydrogels. The resulting binder-free nanowire (NW)-based mesoporous MWNT-PANI networks provide high surface area and directional pathways for efficient electron transport. Compared to the hydrogels of PANI-only, the MWNT-PANI nanocomposites show an improvement on the electrical conductivity from 0.21 to 1.54 S cm⁻¹ as the loading of MWNTs increases from 0 to 5.0 wt.%. In addition, the phytic acid-mediated polymerization allows efficient utilization and dispersion of pristine MWNTs within PANI nanostructures to improve the specific capacity from 460 to 609 F g⁻¹ with a low loading of pristine MWNTs (less than 3.0 wt.%). The assembly of MWNT-PANI conductive polymer hydrogels promises the fabrication of three-dimensional (3D)

conducting nanocomposites with great potential in sensing, energy conversion, and energy storage applications.

Materials. 50 wt.% phytic acid aqueous solution, aniline, ammonium persulfate

EXPERIMENTAL METHODS

((NH₄)₂S₂O₈), and sulfuric acid (H₂SO₄) were purchased from Sigma-Aldrich. Fluorinedope tin oxide (FTO) glass (TEC 15, thickness = 2.2 mm) was purchased from Pilkington. Pristine multi-walled carbon nanotubes (MWNTs, outer diameter ~8-15 nm, length $\sim 10-50 \mu m$) were purchased from CheapTube. All water was deionized (18.2 M Ω , mill-Q pore). All reagents were used as received and without further purification. Generation of PANI-based hydrogels and thin films. Solution A was prepared by mixing 0.921 mL (1 mmole) 50 wt.% aqueous solution of phytic acid and 0.458 mL (5 mmole) aniline. The mixed solution were sonicated for half an hour and stirred overnight. Pristine MWNTs were first mixed with solution A at a certain weight fraction, and the solution, containing phytic acid, aniline, and MWNTs, was homogenized for 1 hour and ultrasonicated for 1 hour at 40% amplitude. The resulting solution was centrifuged at 3000 r.p.m. for 10 minutes to get rid of large aggregates and to obtain well-dispersed MWNT-aniline-phytic acid solution (solution B). 0.286 g (NH₄)₂S₂O₈ (1.25 mmole) was dissolved in 1 mL milli-Q water and 1 mL 50 wt.% phytic acid aqueous solution (solution C). To synthesize the PANI-only hydrogels, solution A was mixed with solution C quickly without shaking, to synthesize the MWNT-PANI hydrogels, solution B was mixed with solution C. The solutions were held at 4 °C overnight to complete the reaction. After polymerization, the PANI-based hydrogels were dialyzed (dialysis tube, 12000-14000 MW cutoff) with milli-Q water and stored in room temperature. PANI-

based thin films were fabricated by a doctor-blading process, and the thickness of the thin film was controlled by the tape thickness. The coated thin films were air-dried first and heated to 80 °C to enhance the adhesion between the PANI thin film and the FTO glass.

Characterization of PANI-based thin films. Phytic acid/MWNT complex and MWNT-PANI samples were placed on transparent IR cards (International Crystal Laboratories, 19 mm KBr aperture IR card). A JASCO 4100 Fourier transform infrared (FTIR) spectrometer was used for data collection. All spectra were obtained in absorbance mode with a resolution of 1 cm⁻¹, using 100 accumulation scans. X-ray photoelectron spectrometer (XPS) (PHI Versa-Probe II) with a scanning monochromated Al source (1100 eV survey scan; 50 W; spot size, 200 μm) was used to quantify the surface composition of the thin films. Surface morphology and interior structure of the MWNT-PANI thin films were investigated using a scanning electron microscope (SEM, Helios Nanolab 600 Dual Beam Focused Ion Beam System) operating at 10.0 kV for medium and high resolution imaging. Transmission electron microscopy (TEM) observations of the synthesized MWNT-PANI nanocomposites were performed using a JEOL 2010TEM with an accelerating voltage of 200 kV. TEM samples were prepared by directly dropping the solutions onto carbon supported copper or nickel grids. The surface chemistry of the PANI-only and MWNT-PANI thin films were analyzed using a Raman Spectrometer (Kaiser Optical System) operating with a 785 nm laser for excitation to confirm the existence of MWNTs. Electrical conductivities were measured for films deposited on glass slides by using a standard four-point probe configuration (Jandel General Purpose System). A series of 4 or 5 measurements were taken on each film, and the measurements were averaged to give the final reported value with the standard deviation as an error

range. The thickness of the PANI-based thin films was determined using a Veeco Dektak 150 profilometer.

Electrochemical measurement of PANI-based thin films. A three-electrode cell was employed for the electrochemical measurements in the aqueous-cell test, where an Ag/AgCl electrode (BASi) (3 M NaCl) and a Pt wire were used as the reference and counter electrode, respectively. The PANI-only and MWNT-PANI thin films were used as the working electrodes. Cyclic voltammetry was performed between -0.2 and 0.8 V (v.s. Ag/AgCl) at room temperature in 1.0 M H₂SO₄ solution using a potentiostat/galvanostat (Princeton Applied Research Model 263A). The weight of films deposited onto the substrate was measured by microbalance (Discovery microbalance in OHAUS).

RESULTS AND DISCUSSION

The fabrication process for the MWNT-PANI conductive polymer hydrogels is schematically illustrated in **Figure 1A**. First, aniline is dissolved in a 50 wt.% aqueous solution of phytic acid and then sonicated for an hour. After the mixture of aniline and phytic acid is formed, a given amount of pristine MWNTs (diameter ~ 15 nm, TEM image in **Figure 1B**) is added, homogenized, ultrasonicated, and centrifuged to achieve a well-dispersed solution containing MWNTs, aniline, and phytic acid. The phytic acid-mediated approach greatly improves the dispersion of pristine MWNTs in aqueous solution (illustration shown in **Figure 1C**). ^{19, 20} Phytic acid acts as a capping agent to inhibit MWNT aggregation by binding to the aromatic carbon ring on the surfaces of pristine MWNTs via secondary interactions, and by providing a highly hydrated interface

through the bound water molecules associated with its six phosphorous acid groups. After the oxidative initiator (*i.e.*, $(NH_4)_2S_2O_8$)) is added to the phytic acid solution containing MWNTs and aniline, the polymerization of PANI (described in **Equation 1**) is indicated by a solution color change from dark brown (color of phytic acid and MWNTs) to dark green (color of emeraldine PANI).^{21, 22}

After the polymerization, each phytate moiety can interact with multiple PANI chains by doping the lone pair nitrogen of the polymer (**Figure 1A**) as well as creating a hydrogen bond with neighboring phytic acid molecule thus resulting in the formation of a mesh-like hydrated fibrous network (**Figure 1D**). While the hydrogen bonding allows for the gel to maintain its stability, the doping of PANI creates electron hopping along the backbone of the PANI nanofibers to impart electronic conductivity.

The formation of PANI was confirmed by FTIR measurements (**Figure 2A**); the spectrum of the MWNT-PANI hydrogel has three peaks at 1310 cm⁻¹, 1490 cm⁻¹ and 1585 cm⁻¹, which are attributed to C-N stretching, C=C stretching in the benzenoid ring, and C=C stretching in the quinoid ring, respectively.^{3, 10} Furthermore, the nitrogen and

phosphorous peaks in the XPS survey scan, shown in **Figure 2B**, indicate the presence of PANI in the emeraldine state doped by phytic acid. In addition, the different carbon bonds composing the PANI backbone can be identified in the XPS C1s scan (**Figure 2C**). These include C-N, C-C, and =CH- moieties originated from the backbone of PANI. Carbon-oxygen groups and other carbon chemistries at higher binding energies belong to the phytic acid.

After the MWNT-PANI hydrogels are synthesized, doctor-bladed, rinsed with water, and air-dried overnight, a uniform mesoporous network composed of interconnected MWNT-PANI nanowires (NWs) is obtained, as imaged by SEM in Figure 3A. The average dimensions of the MWNT-PANI NWs are 100-200 nm in diameter and 2-3 µm in length. The PANI-only NW-based networks shown in Figure 3B and **Figure S1A-S1D**, and the average dimensions of the PANI-only NWs are 100-200 nm in diameter and 500-700 nm in length. Compared to PANI-only hydrogel, the MWNT-PANI hydrogel exhibits more interconnected networks composed of NWs with higher aspect ratio. During the single-step polymerization, the 1D MWNT walls act as nucleation sites for the growth of the PANI chains. This process contributes to the facile synthesis of core-shell nanostructures of PANI and MWNT. In addition, the porosity and pore size distribution (**Figure 3C**) of MWNT-PANI thin film are estimated by analyzing the SEM image with *ImageJ*. The equivalent pore diameter of MWNT-PANI networks ranges from 20 nm (or less) to 500 nm with an average pore diameter of ~73.1 nm, and the overall porosity of the film is 41.7%. These porous and interconnected NW-based networks with well-developed mesopores (**Figure 3D**) persist across the entire film (thickness >20 µm) and provide directional pathways for efficient electron transport

throughout the porous electrode (**Figure 3E**). Such mesoporous architectures with interconnected pores maximize the interfacial contact with the electrolyte, thereby increasing the mobility of the redox couples and minimizing electron recombination.

The presence of MWNTs is confirmed by Raman spectroscopy (**Figure 4A**); the D-band peaks at ~1350 cm⁻¹ and G-band peaks at ~1600 cm⁻¹ from MWNTs are observed in the MWNT-PANI hydrogels. To further investigate the inner structure of the MWNT-PANI nanocomposites, the MWNT-PANI NW-based complexes were examined under SEM, and **Figure 4B** clearly shows that MWNTs are being utilized as scaffolds to enable the templated polymerization of PANI to form core (MWNT)-shell (PANI) nanostructures. In addition, the MWNT-PANI nanostructures are observed via TEM (shown in **Figure 4C** and **4D**) and demonstrate that pristine MWNTs are embedded inside PANI NWs without severe aggregation of the MWNTs. The well-dispersed and embedded MWNTs are thus able to maximize the contact area with PANI coating.

The incorporation of highly conductive MWNTs enhances the electrical conductivity of thin films, and the improvement correlates strongly with the loading of MWNTs in the nanocomposites (**Figure 5A**). A remarkable improvement on the electrical conductivity from 0.21 to 1.54 S cm⁻¹ was observed as the loading of MWNTs was increased from 0 to 5.0 wt.%. It is noted that when the loading of MWNTs goes above 5.0 wt.%, the doctor-bladed thin films begin to form large aggregates, and their surface becomes rougher, and the variation in conductivity increases (**Figure S2**). Therefore, the loading of MWNTs is not increased beyond 5.0 wt.%, and here, the MWNT-PANI composite film with a 3.0 wt.% loading of MWNTs is chosen as a reference film that displays high conductivity, smooth surface, and uniform morphology.

To evaluate the electrochemical behavior of both PANI-only and MWNT-PANI hydrogels, cyclic voltammetry (CV) measurements are performed in the potential range of -0.2 V to 0.8 V (versus Ag/AgCl reference electrode) in 1.0 M H₂SO₄ electrolyte with Pt mesh as the counter electrode. In Figure S3A and S3B, both PANI-only and MWNT-PANI hydrogels remain stable for a wide range of scan rates from 5 to 100 mV s⁻¹. In Figure 5B, three characteristic pairs of redox peaks are evident for all of the PANI-based films, and are labeled as A/A', B/B' and C/C'. The A/A' and C/C' peaks are associated with the redox behavior of PANI as it is cycled through the leucoemeraldine and pernigraniline states; the weak B/B' peaks are attributed to the double electron redox transition between the benzoquinone and hydroquinone through the protonation/deprotonation of PANI. 15 The MWNT-PANI thin film (loading ~3.0 wt.%) exhibits higher current density than PANI alone (scan rate 10 mV s⁻¹). Furthermore, the galvanostatic charging and discharging behaviors of both thin films are measured from 0 to 0.8 V at a discharging current of 0.1 mA cm⁻² in a 1.0 M H₂SO₄ electrolyte (shown in **Figure 5C**). The specific capacitance value, C_S (F g^{-1}), of the nanocomposites is estimated from the discharging data according to Equation 2 and the results are presented in the inset of Figure 5C.

$$C_{S} = I \times \Delta t / (m \times \Delta V) \tag{2}$$

where I is the charge-discharge current (A), m is the mass of the active materials (g), and $\Delta V/\Delta t$ is the rate of change (V s⁻¹) in the discharging potential obtained from the discharge trace. The highest measured C_S is ~460 F g⁻¹ for the PANI-only thin film, and ~609 F g⁻¹ for the MWNT-PANI composite film with a loading of MWNTs around 3.0 wt.%. The higher specific capacitance in MWNT-PANI nanocomposites originates from

two charge storage mechanisms: (1) the electric double layer charge (EDLC) storage in MWNTs, and (2) the surface redox-chemistry (pseudocapacitance) of the PANI nanowires. ^{13, 14, 23, 24} The improvement on the electrochemical performance originates from the highly percolative electron conduction pathway and increased contact surface area between the well-dispersed MWNTs and coated PANI matrix. The cycle stability from the charge-discharge behavior was determined, and is presented in **Figure 5D** for a current rate 3.0 mA cm⁻² for over 1500 cycles. Both of the PANI-only and MWNT-PANI electrodes exhibit a cycling stability of over 1500 cycles, with a subsequent drop (~ 23%) in specific capacitance.

CONCLUSION

In conclusion, we have demonstrated a facile phytic acid-mediated synthesis technique to prepare a highly porous 3D core (MWNT)-shell (PANI) conductive hydrogels with enhanced electrical conductivity and electrochemical activity. Phytic acid serves as (1) an excellent solvent for non-functionalized dispersions of pristine MWNTs in aqueous solution and (2) an excellent dopant/gelator to crosslink PANI NWs into hydrogels. The affinity of phytic acid to MWNTs enables the formation of well-dispersed MWNT-phytic acid complexes. The polymerization of PANI onto the surface of MWNTs enables the synthesis of MWNT-PANI composite hydrogels, and the as-fabricated nanostructured thin films form mesoporous networks with high surface area and directional pathways for efficient electron transport. The incorporation of MWNTs leads to improved electrical conductivity from 0.21 to 1.54 S cm⁻¹ as the loading of MWNTs increases to 5.0 wt.%. By improving the electrical conductivity, a maximal specific capacity of 609 F g⁻¹ is attained with 3.0 wt.% loading of MWNTs in the nanocomposite.

The phytic acid-mediated hydrogel synthesis and assembly of NW-based electrodes open a low-cost route for electrode fabrication that can be translated to large-scale production for applications related to solar cells, pseudocapacitors, batteries, and sensors.

AUTHOR CONTRIBUTIONS

P.-Y.C., A.M.B. and P.T.H. conceived the idea and designed the experiments. P.-Y.C. performed the synthesis, fabrication, characterization, and electrochemical testing. N.-M.D.C. performed TEM, XPS and porosity characterization. P.-Y.C., N.-M.D.C., M.N.H., A.M.B. and P.T.H. co-wrote the paper and all authors discussed the results and commented on the manuscript.

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SUPPORTING INFORMATION

Top-down and cross-sectional SEM images of the PANI-only thin film, illustration of the large aggregation of MWNTs in the doctor-bladed MWNT-PANI thin film (loading of

MWNTs \sim 10.0 wt.%), CV curves of the PANI-only and MWNT-PANI (loading of MWNTs \sim 3.0 wt.%) thin films at scan rates ranging from 1 mV s⁻¹ to 100 mV s⁻¹.

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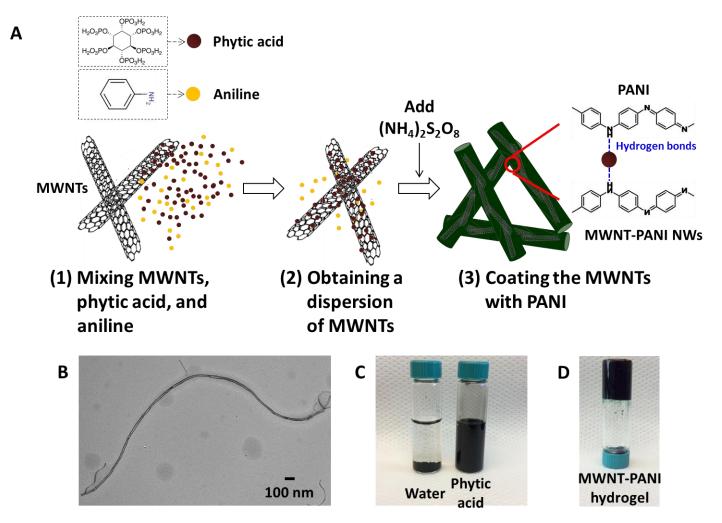


Figure 1. MWNT-PANI hydrogels are assembled via polymerizing PANI in a dispersion of MWNTs in phytic acid. A. Schematic illustration of the process to fabricate MWNT-PANI conductive hydrogels, including (1) mixing MWNTs, phytic acid, and aniline, (2) obtaining a dispersion of MWNTs, and (3) coating the MWNTs with PANI. B. TEM image of one string of pristine MWNT (diameter ~15 nm). C. Illustration of the aggregation of MWNTs in water, and their dispersion in a phytic acid solvent. D. Aspolymerized MWNT-PANI conductive hydrogel.

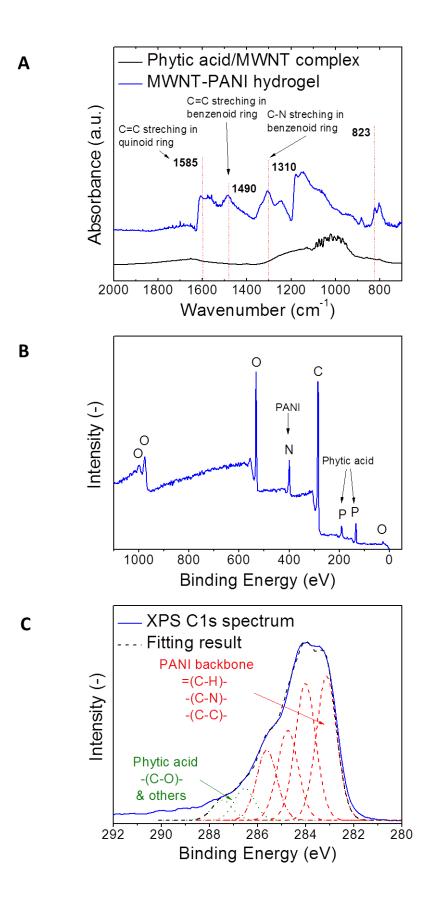


Figure 2. A. FTIR spectra of the phytic acid/MWNT complex and MWNT-PANI hydrogel. The peaks at 1310 cm⁻¹, 1490 cm⁻¹ and 1585 cm⁻¹ are attributed to C-N stretching, C=C stretching in the benzenoid ring, and C=C stretching in the quinoid ring, respectively. The observation of these peaks indicates the formation of PANI in the hydrogel. B. XPS survey scan of the MWNT-PANI thin film. The N and P peaks indicate the presence of PANI in the emeraldine state doped by phytic acid. C. XPS C1s spectrum and deconvolution of peaks for the MWNT-PANI thin film. The C-N, C-C, and =CH-moieties at lower binding energies originated from the backbone of PANI; carbonoxygen groups and other carbon chemistries at higher binding energies belong to the phytic acid.

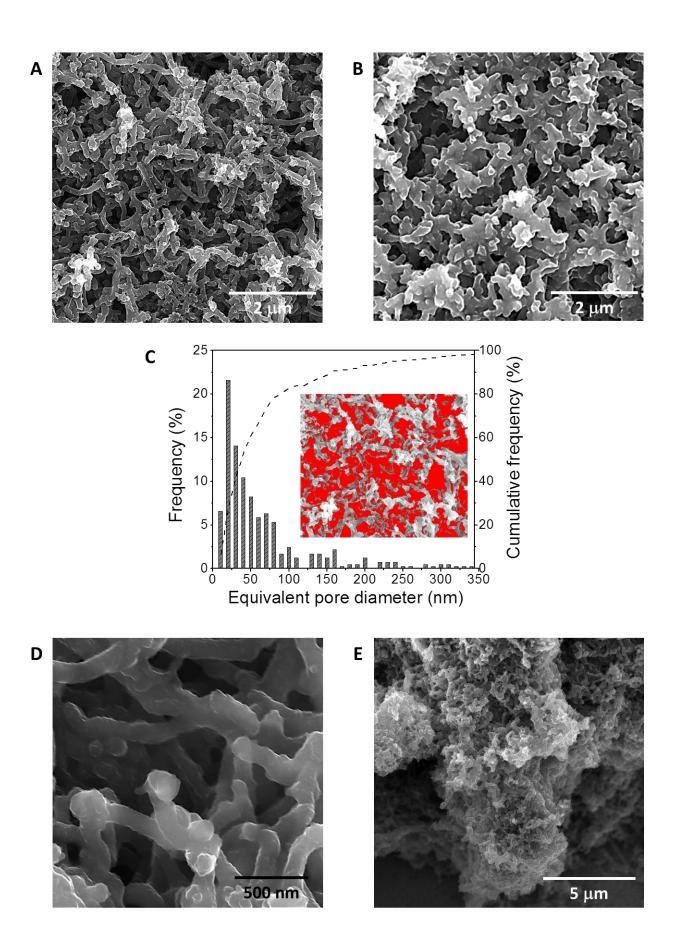


Figure 3. A. Top-down SEM image of a MWNT-PANI thin film. MWNT-PANI hydrogels exhibit continuous interconnected nanowire-like features and a high porosity. B. Top-down SEM image of a PANI-only thin film. C. Pore size distribution calculated based on top-down SEM images (Figure 3A), using *ImageJ*. D. High resolution top-down SEM image of MWNT-PANI thin film. E. Cross-sectional SEM image of a MWNT-PANI hydrogel.

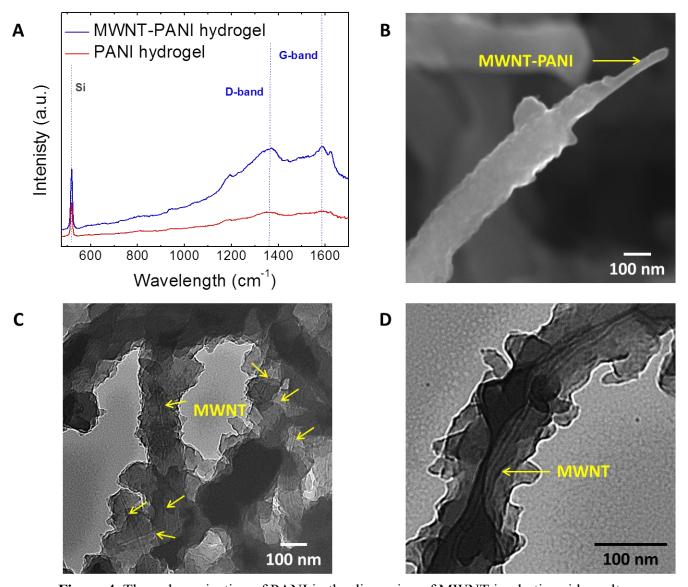


Figure 4. The polymerization of PANI in the dispersion of MWNT in phytic acid results in the formation of a MWNT-PANI core-shell structure. A. Raman spectra comparing the PANI-only and MWNT-PANI hydrogels. B. High resolution SEM image of MWNT-PANI core-shell nanostructure. C and D. TEM images of the MWNT-PANI complexes. The MWNTs are visible as well-dispersed elements within the PANI NWS.

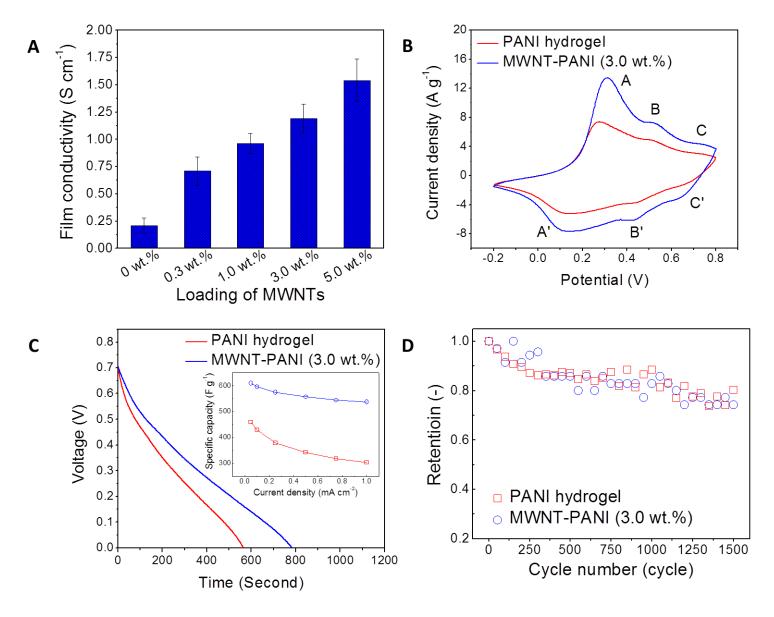


Figure 5. Incorporating MWNTs within PANI thin films significantly improves their conductivity and specific capacitance. A. Electrical conductivity measurements on the PANI and MWNT-PANI thin films. B. CV curves of the PANI and MWNT-PANI (with the loading of MWNTs ~ 3.0 wt.%) thin films at a scan rate of 10 mV s⁻¹. C. Galvanostatic charge-discharge curves for the PANI and MWNT-PANI (with the loading of MWNTs ~ 3.0 wt.%) thin films, with an inset showing their specific capacitances as a

function of charge-discharge current densities. D. Cycling stability of PANI and MWNT-PANI (with the loading of MWNTs \sim 3.0 wt.%) thin films under a charge-discharge current of 3 mA cm⁻².

Supporting Information

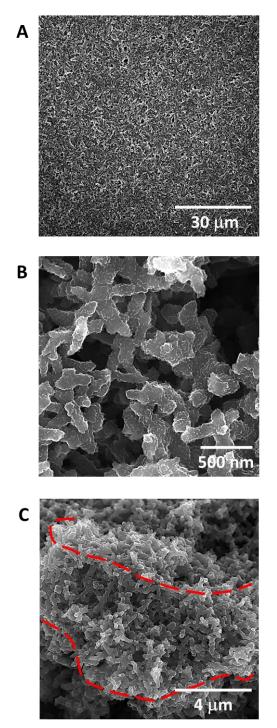


Figure S1. A. Top-down SEM image of PANI-only thin film. B. High-resolution SEM image of PANI-only thin film. C. Cross-sectional SEM image of PANI-only thin film.

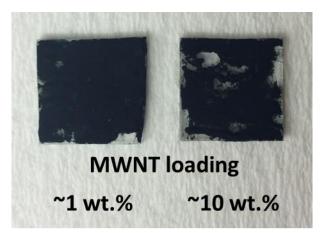


Figure S2. Illustration of the large aggregation of MWNTs, leading to rough surface, in the doctor-bladed MWNT-PANI thin film (loading of MWNTs ~10.0 wt.%).

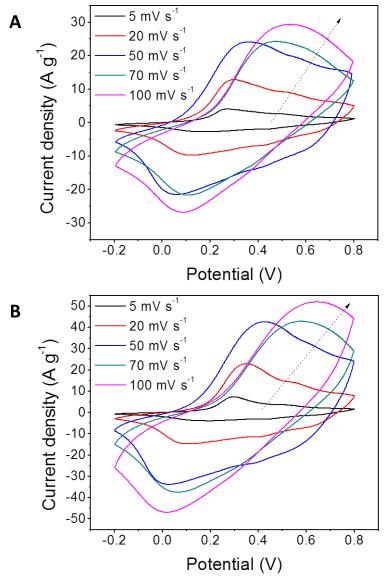


Figure S3. CV curves of A. the PANI-only thin film and B. the MWNT-PANI thin film with a loading of MWNTs of 3.0 wt.%, at scan rates ranging from 1 mV s⁻¹ to 100 mV s⁻¹.

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