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1 **Rock climbing-inspired electrohydrodynamic cryoprinting of micropatterned**
2 **porous fiber scaffolds with improved MSC therapy for wound healing**

3

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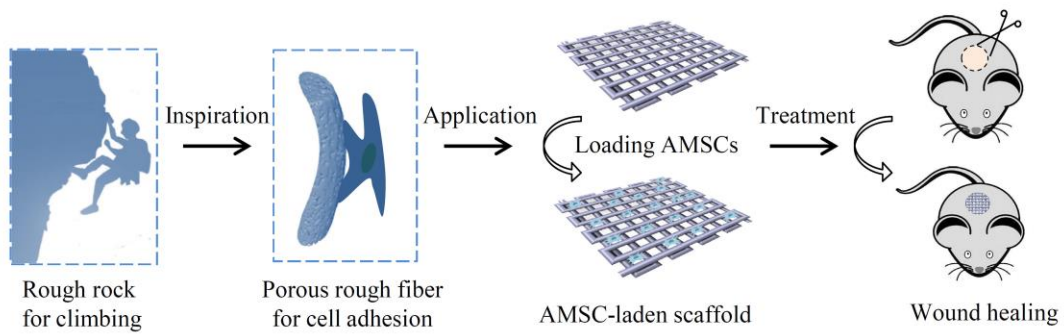
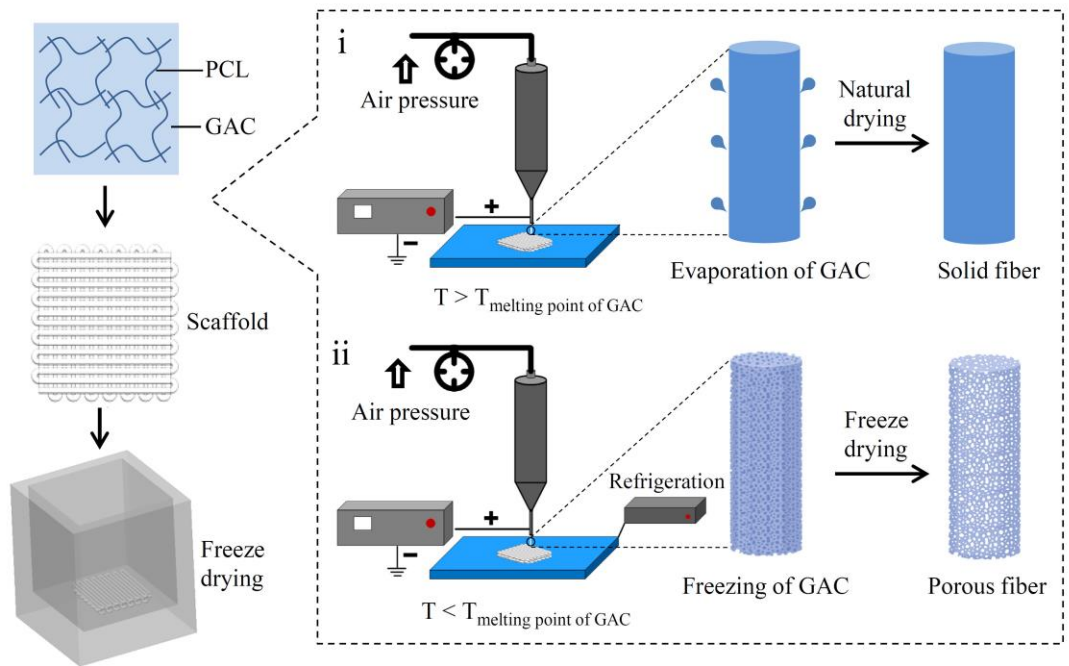
1 Abstract

2 Impaired wound healing poses great health risks to patients. Recently, mesenchymal
3 stem cell (MSC) therapy has shown potential to improve the healing process, but
4 approaches to employ MSCs in the treatment of wounds remain elusive. In this study,
5 we reported a novel electrohydrodynamic (EHD) cyroprinting method to fabricate
6 micropatterned fiber scaffolds with polycaprolactone (PCL) dissolved in glacial acetic
7 acid (GAC). Cyroprinting ensured the formation of a porous structure of PCL fibers
8 by preventing the evaporation of GAC, thus increasing the surface roughness
9 parameter Ra from 11 to 130 nm. Similar to how rough rocks facilitate easy climbing,
10 the rough surface of fibers was able to increase the adhesion of adipose-derived MSCs
11 (AMSCs) by providing more binding sites; therefore, the cell paracrine action of
12 secreting growth factors and chemokines was enhanced, promoting fibroblast
13 migration and vascular endothelial cell tube formation. In rat models with
14 one-centimeter wound defects, enhanced MSC therapy based on porous PCL fiber
15 scaffolds improved wound healing by augmenting scarless collagen deposition and
16 angiogenesis and reducing proinflammatory reactions. Altogether, this study offers a
17 new and feasible strategy to modulate the surface topography of polymeric scaffolds
18 to strengthen MSC therapy for wound healing.

19

20 **Keywords:** electrohydrodynamic cryoprinting; porous fiber scaffolds; mesenchymal
21 stem cell; wound healing

22



1
2
3

Graphic abstract

1 **1. Introduction**

2 Impaired skin wound healing is an intractable issue in clinical work and is
3 vulnerable to various conditions such as microbial infections, large skin defects,
4 diabetes mellitus, and malnutrition [1,2]. Moreover, patients complicated with
5 non-healing wounds are more likely to suffer from pain, scarring, delayed discharge,
6 and even severe complications such as amputation and life-threatening bacteremia
7 [3,4]. It was reported that the costs for wound repair reached \$20 billion and €4–6
8 billion annually in the USA and EU, respectively [5]. To address this problem, many
9 types of new biomaterials and tissue engineering products have been developed,
10 including microfibers, foam, sponges, and hydrogels, for use individually or in
11 combination with therapeutic drugs [6-9]. However, these products still lack extensive
12 bioactivities involved in all-phase wound healing from inflammation, and
13 proliferation to tissue remodeling.

14 In recent years, mesenchymal stem cell (MSC) therapy has been developed and
15 exhibits therapeutic effectiveness during all stages of wound healing [10-13].
16 Mechanistically, MSCs can directly differentiate into interstitial cells (e.g., fibroblasts,
17 keratinocytes, epithelial cells, and endothelial cells) and secrete growth factors (e.g.,
18 TGF- β and VEGF), immunomodulatory factors (e.g., IL-6 and IL-10), extracellular
19 matrix (ECM) molecules (e.g., Fibronectin-1 and collagen I-IV), ECM proteases (e.g.,
20 MMP-2 and MMP-3) and miRNA-carried exosomes (e.g., miR-21, -23a, -125b, and
21 -145) to provide seeding cells and regulate molecular signaling pathways of tissue
22 regeneration [14,15]. More excitingly, such MSC therapy has been clinically
23 translated as a safe and effective method to treat non-healing wounds caused by
24 diabetic foot ulcers [16]. Despite these advancements, the technologies used to recruit
25 sufficient MSCs to the lesion site, such as bioprinted hydrogels and polymeric
26 scaffolds, remain immature due to inevitable cell damage, inadequate cell nutrient
27 supply, and limited cell-carrying capacity. For example, MSCs within the hydrogel
28 would be injured due to mechanical shearing from extrusion-based bioprinting or
29 oxidative stress caused by light-curing bioprinting [17]. Compared with bioprinting,
30 MSC-seeded polymeric scaffolds do not damage cells, but the processes of seeding

1 MSCs and adhering them onto the scaffolds are time-consuming and inefficient [18],
2 which hinders the popularization of MSC therapy for wound healing.

3 Given increased insight into cell adhesion to polymeric scaffolds, cell behaviors
4 were identified that mimicked humanized patterns. Specifically, Xie *et al.* [19]
5 reported that cells tended to grab scaffolds consisting of finer fibers by elongating cell
6 bodies in a manner to human hands to grab fine objects more easily. Inspired by this
7 notion, we aimed to engineer a rough surface for scaffold fibers to enhance the MSC
8 adhesion and improve therapeutic effects following the principle of “rough rocks for
9 easier climbing”. To achieve this goal, we fabricated porous polycaprolactone (PCL)
10 fiber scaffolds by electrohydrodynamic (EHD) cryoprinting.

11 EHD printing, which draws fluid out of the nozzle by electric field force, can be
12 used to fabricate highly-ordered and shape-customized fine polymeric scaffolds
13 [20,21]. PCL is a cationic polymer with good flexibility, biocompatibility, and
14 temperature-induced phase change ability; therefore, it has been widely used in 3D
15 printed tissue engineering scaffolds [22,23]. Cryoprinting is an emerging hotspot in
16 3D printing because it can maintain structural fidelity and restore the bioactivities of
17 printed living tissues [24-26]. In this study, PCL was dissolved in glacial acetic acid
18 (GAC) and printed with EHD. Cryoprinting was achieved with the help of a cryogenic
19 substrate to eliminate GAC evaporation. The frozen GAC was sublimated with freeze
20 drying, forming a multiscale porous structure of PCL fibers. Through this process, the
21 fabricated PCL scaffolds featured a pore-induced rough surface, thus promoting cell
22 adhesion competence and enhancing MSC therapy for wound healing.

23

1 **2. Materials and methods**

2 **2.1 Materials**

3 PCL (MW~80,000) was purchased from Jinan Daigang Bioengineering Co., Ltd,
4 China. GAC (purity>99.7%) was purchased from Shanghai Aladdin Technology Co.,
5 Ltd, China. A metal conductive nozzle (25G; inner diameter, 260 μm ; outer diameter
6 510 μm , length 25 mm) was provided by Aroh Alona Company, China.

8 **2.2 Preparation of PCL scaffolds**

9 PCL particles were dissolved in GAC at 60 $^{\circ}\text{C}$ and stirred continuously at 200 rpm
10 for 6 hours to prepare a 40 wt% homogeneous PCL/GAC solution. Then, the bubbles
11 were expelled using a vacuum drying oven (DZF-6050, Shanghai Jinghong
12 Experimental Equipment Co., Ltd, China). The degased solution was fed into a 5 ml
13 plastic dispensing syringe for printing.

14 The prepared PCL/GAC solution was jetted with the EHD cryoprinting system as
15 shown in **Fig. S1a** and **Video S1**. This system included a three axis moving system, a
16 signal generator, a high voltage amplifier (AS-3B1-A, Matsusada Precision, Japan), a
17 pneumatic control system, and a cryogenic substrate. The substrate was refrigerated to
18 -20°C (well below the melting point of GAC 16.6°C) using a thermoelectric cooler,
19 and a syringe containing the PCL/GAC solution was connected to the pneumatic
20 control system assembled with an air pump and a micro pressure regulating valve.
21 Finally, the positive pole of the high voltage amplifier was connected to the metal
22 nozzle, and the negative pole was attached to the substrate. After the predesigned
23 shape was printed, it was placed into a freezer dryer (LGJ-20F, SongYuan, China) to
24 sublimate GAC for 24 hours at -43°C , which resulted the porous structure of PCL
25 fibers. For the fibers with solid struts, the PCL/GAC solution was jetted onto a
26 substrate at 25°C (above the melting point of GAC 16.6°C), which facilitated the
27 rapid evaporation of GAC. No pores were formed in the structures.

29 **2.3 Micromorphology of PCL scaffolds**

30 The PCL scaffolds were observed with a scanning electron microscope (SEM,

JSM-5610LV, JEOL, Japan). Specifically, after coating with a thin layer of gold, the images of PCL scaffolds with or without cryoprinting were recorded using SEM.

2.4 Regulation of PCL scaffolds

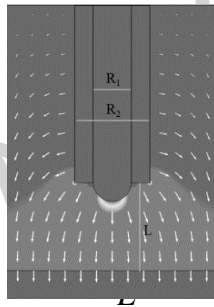
The simulation of the shape changes of the cone jet under different voltages and inlet pressures of EHD cryoprinting was conducted based on the finite element method using COMSOL Multiphysics 5.6. The Navier–Stokes equation was used to describe the momentum conservation for incompressible viscous fluids, as noted in Eq. (1):

$$\rho \frac{\partial u}{\partial t} + \nabla \cdot (\rho u u) = \rho g - \nabla P + \mu \nabla^2 u + F_{st} + f \quad \text{Eq. (1)}$$

where ρ is the fluid density, u is the fluid velocity, t is the time, P is the pressure, μ is the fluid viscosity, F_{st} is the surface tension, and f is the electric field force under the electrostatic field. The model and parameters for the simulation are listed in **Table 1**.

Table 1. The model and parameters for simulation of conical jet of EHD cryoprinting

Model	Parameter	Description	Value	Notes
	F_{st}	surface tension	28 mN/m	[27,28]
	Rp	relative permittivity of PCL/GAC solution	6.2	[29]
	Rp_{air}	relative permittivity of air	1	-
	μ	dynamic viscosity of PCL/GAC solution	50 mPa·s	Fig. S1b
		dynamic viscosity of air	17.9×10^{-6} Pa·s	-
		density of PCL/GAC solution	1.056 g/cm^3	-
		density of air	$1.29 \times 10^{-3} \text{ g/cm}^3$	-
		inner diameter of nozzle	0.26 mm	-
		outer diameter of nozzle	0.51 mm	-
		distance between nozzle and substrate	0.6 mm	-



To verify the accuracy of the simulation results, we compared the actual fiber size of PCL scaffolds by adjusting the voltages (1,000-4,000 V) and inlet pressures (8-15

1 kPa) of EHD cryoprinting. In addition, the impact of the printing speed (5-35 mm/s)
 2 on the fiber size was also investigated.

3

4 **2.5 Transparency of PCL scaffolds**

5 For a visual display of the transparency, the scaffolds with solid fibers or with
 6 porous fibers were covered on the surface of the Southeast University logo. To
 7 quantitatively analyze the transmittance, we scanned the absorbance (A) of three-layer
 8 scaffolds using a UV-vis spectrophotometer (PerkinElmer, USA) at wavelengths from
 9 300 to 700 nm with a scanning speed of 5 nm/s. The transmittance (T) was calculated
 10 using Eq. (2).

$$11 \quad T = 1 / 10^A \quad \text{Eq. (2)}$$

12

13 **2.6 Mechanical strength of PCL scaffolds**

14 The stretching capabilities of PCL scaffolds with different fiber microstructures
 15 were measured using a universal material testing machine (MTS, model: CMT2103,
 16 USA) based on our previous methodology [30]. Specifically, the three-layer PCL
 17 scaffolds with a length of 20 mm (L_0) and a width of 10 mm were clamped by two
 18 parallel metal clips, and stretched to a new length (L_n) with a recorded force (F) at a
 19 rate of 20 mm/min until the scaffolds were broken. During this process, a tensile
 20 stress (τ)–strain (ε) curve was obtained. The Young's modulus was calculated based
 21 on longitudinal stress divided by the strain using Eq. (3).

$$22 \quad \text{Young's modulus} = (FL_0) / A(L_n - L_0) \quad \text{Eq. (3)}$$

23 Area (A) was 2D data, and could be expressed as width ($W = 10 \text{ mm}$) \times layers ($L_a =$
 24 3); therefore, Young's modulus could also be described as Eq. (4) and used for
 25 comparison when $L_a = 3$ had been predetermined.

$$26 \quad \text{Young's modulus} = (FL_0) / WL_a(L_n - L_0) \quad \text{Eq. (4)}$$

27 The fracture energy (U) of the scaffolds was calculated using Eq. (5) based on the
 28 integral of the area under the tensile stress (τ)–strain (ε) curve.

$$29 \quad U = \int \tau d\varepsilon \quad \text{Eq. (5)}$$

30 The tensile stress (τ) was expressed as F/A ; therefore, the fracture energy could also

1 be described as Eq. (6), and used for comparison when $L_a = 3$ had been
2 predetermined.

$$U = 1/WL_a \int Fd\varepsilon \quad \text{Eq. (6)}$$

4

5 **2.7 Surface topography of PCL scaffolds**

6 The PCL scaffold was fixed on a glass slide, and a single fiber was randomly
7 chosen and photographed using a Bruker Dimension Icon AFM instrument in a
8 scanning range of $10 \mu\text{m} \times 10 \mu\text{m}$. The average roughness parameter R_a was
9 automatically reported by the NanoScope Analysis software.

10

11 **2.8 Adhesion of adipose-derived MSCs (AMSCs) to PCL scaffolds**

12 AMSCs were harvested from inguinal adipose tissues of 6-week-old Sprague-
13 Dawley (SD) rats (Huachuang Sino Co., Ltd, Jiangsu, China) according a previously
14 reported approach with slight modifications [31]. Briefly, after the rats were sacrificed,
15 the inguinal adipose tissues were surgically separated, washed and cut into small
16 pieces. The pieces were digested with 1 mg/mL collagenase II (BS164, biosharp)
17 diluted with DMEM/F-12 culture medium (KeyGen BioTECH Co., Ltd, China) at
18 37°C for 30 min. Subsequently, the medium was filtered with a $70\text{-}\mu\text{m}$ cell strainer,
19 and the digestion process was terminated by adding an equal amount of culture media.
20 The resultant AMSC-mixed solution was centrifuged at 1000 rpm/min for 5 min, and
21 the supernatant was discarded. The obtained AMSCs were then seeded onto a 10-cm
22 cell culture dish, and cultured with complete DMEM/F-12 medium in a cell incubator
23 (37°C , 5% CO_2). AMSCs at passages 2–4 were used for further studies. This protocol
24 was approved by the Animal Investigation Ethics Committee of Jinling Hospital (NO.
25 2020JLHJKJDWLS-123).

26 The adhesion of AMSCs (5×10^4 cells) to PCL scaffolds ($10 \text{ mm} \times 10 \text{ mm}$) was
27 conducted in a 24-well ultralow adsorption plate (AMA Co., Ltd, China), which
28 allowed the cells to adhere to the scaffolds instead of the bottom of the plate. Then,
29 the cells were cultured with complete DMEM/F-12 medium in the incubator for use in
30 the following experiments.

1

2 **2.9 Live/dead staining**

3 Eight hours after seeding AMSCs, the scaffolds (10 mm × 10 mm) were removed
4 from the culture plate and rinsed with phosphate buffer saline (PBS). Then, the
5 AMSC-laden scaffolds were stained with 2 μM calcein AM and 8 μM PI (KeyGen
6 BioTECH Co., Ltd, China) for 30 min followed by imaging with a confocal
7 microscope (FV3000, Olympus, Japan) using the Z-stack mode.

8

9 **2.10 Cell count kit-8 (CCK-8) assay**

10 Following AMSC adhesion to scaffolds for different durations (1 d and 2 d), the
11 scaffolds (10 mm × 10 mm) were transferred to a new 24-well cell plate and rinsed
12 with PBS. CCK-8 reagent (Vazyme Biotech Co., Ltd, China) was added to the plate
13 for an additional 30 min of culture. Then, the absorbance of plate was detected with a
14 microplate reader (BioTek, USA) at 450 nm. The scaffolds with solid or porous fibers
15 were used in triplicate to compare the number of attached AMSCs.

16

17 **2.11 Cytoskeleton staining**

18 AMSCs were added to a 24-well ultralow adsorption plate with PCL scaffolds.
19 Eight hours later, the scaffolds were washed with PBS and fixed in 4% methanol-free
20 paraformaldehyde solution. Triton X-100 (0.1%) in PBS and 1% bovine serum
21 albumin (BSA) solution were used to permeabilize cells and reduce nonspecific
22 background staining, respectively. Afterwards, we diluted 5 μL methanolic stock
23 solution containing 6.6 μM Alexa Fluor Plus 555 phalloidin into 200 μL PBS for each
24 scaffold to be stained at room temperature for 20 min, followed by repeated PBS
25 washes. Nuclei were stained with DAPI (KeyGen BioTECH Co., Ltd, China) for 15
26 min. Finally, the AMSCs were imaged using the Z-stack mode of the confocal
27 microscope. The cell spreading area was determined using ImageJ (NIH, USA) by
28 randomly calculating fifteen AMSCs.

29

30 **2.12 Enzyme-linked immunosorbent assay (ELISA)**

1 After eight hours of AMSC adhesion to the PCL scaffolds, the scaffolds were
2 transferred to a new plate for an additional 3 days of culture. The cell supernatant was
3 collected, and the cytokines were detected with commercial ELISA kits including the
4 vascular endothelial cell growth factor a (VEGF-A) kit (E-EL-R2603c, Elabscience,
5 China), monocyte chemotactic protein 1 (MCP-1) kit (E-EL-R0633c, Elabscience,
6 China), and transforming growth factor beta 1 (TGF- β 1) kit (E-EL-0162c,
7 Elabscience, China) according to the manufacturer's instructions.

9 **2.13 Wound healing assay**

10 Green fluorescent protein (GFP)-expressing L929 cells (L929^{GFP+}) were
11 constructed with *GFP* gene-inserted lentivirus (SyngenTech, China). L929^{GFP+} cells
12 (600 μ L, 5×10^4 /mL) were seeded in the lower chamber of a 24-well transwell plate
13 (Corning, USA), and cultured overnight in DMEM with 10% fetal bovine serum
14 (FBS). On the next day, a scratch was created using a 20 μ m pipette, and the detached
15 cells were removed with PBS washes. Then, the attached cells were cultured in
16 DMEM with 2% (v/v) FBS. Simultaneously, the scaffolds with attached AMSCs were
17 placed into the upper chambers of the transwell plate, and cultured in 200 μ L of
18 complete DMEM/F-12 medium overnight. At pre-set time points (0 h, 24 h, 48 h), the
19 healing process of the defective wound was recorded with a fluorescence microscope
20 (CKX53, Olympus, Japan), and analyzed using ImageJ. Each treatment was
21 performed in triplicate.

23 **2.14 Tube formation assay**

24 HUVECs (500 μ L, 5×10^4 /mL, P2-P4, ScienCell, USA) were added to the
25 Matrigel (356231, BD, USA)-coated lower chamber of a 24-well transwell plate and
26 cultured in complete ECM medium (ScienCell, USA). Simultaneously, AMSC-laden
27 PCL scaffolds were placed into the upper chambers, and cultured in 200 μ L of
28 complete DMEM/F-12 medium. Six hours later, tube formation was recorded with a
29 microscope (CKX53, Olympus, Japan), and analyzed using ImageJ based on three
30 different visual fields (VSs).

1

2 **2.15 Bacterial proliferation and biofilm formation**

3 To test the effects of materials on bacterial growth and biofilm formation, *P.*
4 *aeruginosa* (ATCC 27853) was used as a model bacterium. Specifically, *P. aeruginosa*
5 was incubated in 3 mL Luria-Bertani (LB) broth (Solarbio, China) at a concentration
6 of 1×10^8 colony forming units (CFU)/mL and co-cultured with 10 mm \times 20 mm
7 materials (i.e., gauze, solid fiber scaffold, or porous fiber scaffold). LB broth
8 containing only *P. aeruginosa* was defined as a blank group. The prepared LB broth
9 was shaken at 37 °C for 24 hours. At each pre-set time point, 100 μ L of LB broth in
10 different groups was harvested to measure the optical density (OD) value with a
11 microplate reader at the absorbance of 600 nm for to generate bacterial growth curves,
12 which were used to determine the antibacterial abilities of the materials [32].

13 Moreover, biofilm formation reflects the bacterial attachment capabilities toward
14 materials, which can be measured with the crystal violet biofilm staining assay
15 [33,34]. In details, the materials were removed from the LB broth after 24 hours of
16 co-culture, and cut into 5 mm \times 5 mm pieces. Subsequently, the material samples
17 were stained with commercially prepared crystal violet (Beyotime, China) for 10 min,
18 followed by three PBS washes. The stained materials were air-dried overnight, and
19 then immersed in 200 μ L of 30 v/v% acetic acid (Aladdin, China) to dissolve the
20 remaining crystal violet. The OD value of the dissolved solution was detected with a
21 microplate reader at an absorbance of 570 nm. Each material was experimentally
22 analyzed in triplicate.

23

24 **2.16 Animal experiments**

25 Thirty-two male SD rats weighing approximately 220 g were housed in individual
26 cages with free access to sterile water and standard chow, controlled temperature, and
27 natural light-dark cycles. The wound models were created by the removal of a 1-cm
28 diameter circular sample of full-thickness skin from the backs of rats. Afterwards, the
29 rats were randomly divided into four groups evenly with each group treated with
30 gauze, simple porous fiber scaffold, solid fiber scaffold + AMSCs [$(2.19 \pm 0.13) \times 10^4$

1 cells], or porous fiber scaffold + AMSCs $[(3.03 \pm 0.18) \times 10^4$ cells]. Then, the wounds
2 in each group were fixed with surgical tape to prevent the gauze or the scaffolds from
3 falling off [35,36]. The gauze or the scaffolds were changed every day until the 4th
4 day when scabs were formed. This animal protocol was approved by the Animal Care
5 and Use Committee of Jinling Hospital (NO. 2020JLHASKJDWLS-123).

6 Four days later, the blood supply of regenerated skin was evaluated with
7 noninvasive laser speckle contrast analysis (LASCA) using moorFLPI-2 (Moor
8 Instruments, UK). The blood flow could be reflexed by mean flux. Moreover, on the
9 7th day postoperatively, half of the rats in each group were sacrificed and the
10 granulation tissues were harvested. The tissues were then fixed with 10% neutral
11 formaldehyde and analyzed with HE staining, Masson's trichrome staining, Sirius red
12 staining, immunofluorescence (IF) staining of vascular structures with CD 31
13 antibody (MA5-16951, Invitrogen, USA) and α -SMA antibody (GB111364,
14 Servicebio, China), and IF staining of proinflammatory cytokines with IL-6 antibody
15 (GB11117, Servicebio, China) according to the regular procedures [37]. The
16 semiquantitative analysis was performed on eight random VSs with two VSs for each
17 sample. The other half of the rats survived for continuous observation of the wound
18 closure process.

19 20 **2.17 Data analysis**

21 Data were analyzed using GraphPad Prism 9 software by Student's t test (unpaired
22 and two-tailed) or one-way ANOVA (analysis of variance). Multiple comparisons
23 were performed if needed. The values were considered significantly different when
24 the p value was less than 0.05.

25

1 3. Results and discussion

2 3.1 Structure and properties of PCL scaffolds with EHD cryoprinting

3 In principle, EHD cryoprinting was able to inhibit the evaporation of GAC in PCL
4 fibers compared with traditional EHD printing; therefore, a specific porous
5 microstructure was created within the fibers (**Fig. 1a**). Such a porous microstructure
6 served as an anchor point to increase AMSC adhesion in a manner similar to rough
7 rocks facilitating rock climbing. This feature could be expected to enhance MSC
8 therapy for wound healing (**Fig. 1b**).

9 The appearance of PCL scaffolds fabricated by EHD cryoprinting featured a
10 reduction in transparency (**Fig. 2a**). Quantitatively, the transmittance of the PCL
11 scaffold with cryoprinting was approximately five-fold less than that of scaffolds
12 without freezing treatment at an ultraviolet (UV) light wavelength of 360 nm and a
13 visible light wavelength of 500 nm (**Fig. 2b**). This finding implied that the
14 cryoprinted PCL scaffold could prevent light-induced injury to seeded cells when
15 applied to the body surface [38,39]. The micromorphology of the cryoprinted fibers
16 appeared to be porous under SEM observation, whereas the non-cryoprinted fibers
17 were solid (**Fig. 2c**). The microstructure difference was responsible for the varied
18 transmittance as the pores in the fibers could lead to light scattering, thus reducing
19 light transmission (**Fig. 2d**).

20 EHD cryoprinting also affected the mechanical strength as measured using a
21 universal material testing machine (**Fig. 2e**). As shown in **Fig. 2f**, the tensile stress–
22 strain curve indicates that the tensile strength and elongation at break were
23 significantly decreased for the scaffolds consisting of porous fibers. More accurately,
24 the tensile strength was approximately 50 N/m/layer for solid fiber scaffolds and 5
25 N/m/layer for porous fiber scaffolds. The elongation at break was reduced from ~13%
26 to ~3% when cryoprinting was applied. The Young's modulus and fracture energy
27 only remained 13% and 2.4%, respectively (**Fig. S2**). These data suggest that the
28 porous structure makes the scaffold fragile, and more caution should be taken when
29 EHD cryoprinting is utilized.

30

1 3.2 Geometric control of PCL scaffolds by EHD cryoprinting

2 The PCL/GAC liquid at the Taylor cone tip is subjected to an electric field force
 3 F_{es} , gravity F_g , surface tension F_{st} , and viscous force F_u . The liquid at the lateral sides
 4 of the Taylor cone is subjected to the normal phase electric field force $F_{es,N}$, tangential
 5 electric field force $F_{es,T}$, surface tension F_{st} , and gas phase pressure F_2 . In addition, the
 6 liquid pressure F_l in the nozzle was also applied on the liquid cone (**Fig. 3a**). As the
 7 voltage increased, the electric field force exceeded the surface tension such that the
 8 PCL/GAC liquid was expelled from the Taylor cone. In this situation, the force
 9 analysis at the tip of the Taylor cone followed the Eq. (7), and the force in the N
 10 direction at the lateral part of Taylor cone was balanced as described in Eq. (8), which
 11 allowed the conical jet to be stable.

$$12 \quad F_g + F_{es} + F_l > F_u + F_{st} + F_2 \quad \text{Eq. (7)}$$

$$13 \quad F_l + F_{es,N} = F_{st} + F_2 \quad \text{Eq. (8)}$$

14 Then, we simulated how the voltage and liquid pressure impacted the formation
 15 of scaffold fibers using COMSOL Multiphysics 5.6 in a coupled flow and electric
 16 field. It was revealed that the increase in voltage and air pressure on the PCL solution
 17 increased the width of the conical jet (**Fig. 3b, c**). Moreover, when the voltage was too
 18 high ($> 4,000$ V), it caused the split conical jet, which would affect the printing
 19 accuracy. Experimental studies showed a completely consistent trend with the
 20 simulated relationships between the voltage/air pressure and the jet width (**Fig. 3d, e**
 21 and **Fig. S3, S4**). The printing speed was also capable of negatively regulating the
 22 width of the printed fibers (**Fig. 3f** and **Fig. S5**).

23 In addition, the pattern creatability of scaffolds determined the applicable fields
 24 of tissue engineering products [40,41]. Thus, we fabricated various PCL scaffolds
 25 with assorted designed shapes, such as circles, pentagrams, loving hearts, and
 26 butterflies, using EHD cryoprinting (**Fig. 4a-c**). Specifically regarding wound
 27 treatment, such scaffolds could adapt to wound profiles with different shapes.
 28 Furthermore, internal fiber arrangement influences the biological interactions between
 29 scaffolds and seeded cells [42]; therefore, we further confirmed that the EHD
 30 cryoprinted PCL scaffolds could be fabricated with fibers crossed at different angles

1 (e.g., 30°, 45°, 60°, and 90°) (**Fig. 4d-f**). Overall, these data reflected an equivalently
2 high geometry control capability regardless of the use of cryoprinting.

3 4 **3.3 Improved cell therapy *in vitro* with the multiscale porous PCL scaffold**

5 AMSCs were co-cultured with the solid or porous fiber PCL scaffolds in a 24-well
6 ultralow adsorption plate. Eight hours later, we conducted live/dead staining on the
7 cell-laden scaffolds. The results turned out that AMSCs more easily attached to
8 porous fiber scaffolds (**Fig. 5a**). Quantitative analysis by CCK-8 assay also indicated
9 that the counts of AMSCs adhering to porous fiber scaffolds exceeded those in solid
10 fiber scaffolds on Day 1 and Day 2 (**Fig. 5b**). To explore the potential reasons, the
11 cytoskeleton (F-actin) of AMSCs was stained with phalloidin because cell adherence
12 and crawling were mainly mediated by the intracellular forces of the cytoskeleton and
13 their transmission to an extracellular substrate through specific adhesion molecules
14 [43]. It was revealed that the cell protrusions were more prominent (**Fig. 5c**), and the
15 cell spreading area was significantly increased in porous fiber scaffolds compared to
16 those of the cells attached to solid fiber scaffolds (**Fig. 5d**) after eight hours of
17 co-culture. Given that the surface roughness of porous fibers was enlarged ~13-fold
18 compared to that of solid fibers (**Fig. 5e, f**), such scaffolds could provide more
19 binding sites for the adhesion molecules of AMSCs (**Fig. 5g**).

20 Based on a cell-interactive transwell model *in vitro* (**Fig. 6a**), the increase in
21 AMSC adhesion to scaffolds improved cell therapy due to the enhanced secretion of
22 cytokines such as VEGF, MCP-1, and TGF- β 1 (**Fig. 6b**), which were involved in
23 diverse biological functions including cell chemotaxis, angiogenesis, and tissue
24 regeneration [44,45]. Specific to fibroblasts and HUVECs, more attached AMSCs in
25 porous fiber scaffolds could lead to faster fibroblast migration (**Fig. 6c, d**) and better
26 vascular endothelial cell tube formation (**Fig. 6e, f**). Thus far, we have confirmed that
27 topography-modulated PCL scaffolds could improve the AMSC seeding efficiency to
28 achieve enhanced cell functions.

29 30 **3.4 Wound healing behavior of scaffolds with enhanced AMSC adhesion efficacy**

1 We further investigated the effects of AMSC-laden porous fiber scaffolds on
2 wound healing by controlled comparison of gauze, simple porous fiber scaffolds, and
3 AMSC-laden solid fiber scaffolds (**Fig. 7a**). The healing process recorded in **Fig. 7b**
4 shows that AMSC-laden porous fiber scaffolds contributed to a more rapid wound
5 closure compared with the other treatments (**Fig. 7c**).

6 Moreover, four days postoperatively, the signals of blood flow in the wounds
7 treated with porous fiber + AMSCs were the strongest among all the interventions
8 evaluated by LASCA (**Fig. 7d, e**). On the 7th day, the regenerated tissues analyzed
9 with HE staining indicated that treatment with porous fiber + AMSCs caused thicker
10 granulation tissues (**Fig. 7f, g**). These data suggested that the use of porous fiber +
11 AMSCs was an optimal cell therapy because it promoted angiogenesis and provided a
12 satisfying granulation basis for tissue epithelialization and dermis replacement [46].

13 Based on a detailed histological analysis of granulation tissues, we further verified
14 that collagen deposition was more pronounced in wounds treated with AMSC-laden
15 porous fiber scaffolds (**Fig. 8a, b**). However, such therapy would not increase the
16 scarring risks [47] given that the collagen I/III ratio measured with Sirius red staining
17 was increased and close to the value (~ 27) detected in normal rat skin (**Fig. 8c, d**). In
18 addition, the density of blood vessels was increased (**Fig. 8e, f**), and proinflammatory
19 cytokines (e.g., IL-6) were decreased in the wounds treated with porous fiber +
20 AMSCs (**Fig. 8g, h**). These outcomes validated the improvement of angiogenic and
21 immunomodulatory functions achieved by the AMSC-loaded EHD cryoprinted PCL
22 scaffolds.

23 Of note, despite the effectiveness of these cell-laden porous fiber scaffolds on
24 wound healing, care should be taken when the wound becomes infected because the
25 biomaterials lack antibacterial abilities (**Fig. S6a, b**). Of particular concern is that the
26 roughness of porous fibers would increase the bacterial attachment and biofilm
27 formation compared with solid fibers; however, the situation was much better than the
28 use of traditional gauze (**Fig. S6c, d**). Therefore, at the present stage, cryoprinted
29 porous fiber scaffolds are recommended for the treatment of clean wounds alone or in
30 combination with other antibacterial agents for the treatment of infected wounds.

1 Altogether, AMSC-laden cryoprinted PCL scaffolds were verified to accelerate
2 wound healing given their increased cell-carrying competence, through which AMSCs
3 could perform most biological functions, including direct cell replacement, growth
4 factor secretion, exosome delivery, and ECM remodeling, consequently regulating
5 molecular signaling pathways of tissue regeneration [48]. When wounds are infected,
6 the use of such scaffolds needs to be reconsidered.

7

Accepted manuscript

1 4. Conclusion

2 Polymer scaffolds have been widely used in tissue engineering and regenerative
3 medicine. To date, EHD cryoprinting was proposed in this study to fabricate
4 topography-modulatory PCL scaffolds by inducing porous structures within fibers.
5 The fabricated fibers could provide more binding sites for AMSC adhesion, thus
6 offering a highly efficient cell-carrying platform and improving the therapeutic effects
7 of stem cell therapy for various treatments, such as wound healing. Moreover, as a 3D
8 printed product, this porous fiber scaffold could be generated in various shapes and
9 with different internal fiber arrangements as desired; therefore, the scaffold could be
10 adapted to treat a majority of wounds found in the clinic. In addition, AMSC-loaded
11 polymeric scaffolds that were used to cover wounds were easily damaged by UV from
12 the outer environment due to cellular oxidative stress; therefore, the decreased
13 transmittance of porous PCL scaffolds due to cryoprinting was able to prevent such
14 light-induced injury to seeded stem cells and prolong the effect duration. In
15 conclusion, this study offers exquisite and easily processed porous fiber scaffolds
16 through EHD cryoprinting to construct a high-loading stem cell platform and enhance
17 wound healing based on MSC therapy.

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7 **Author contributions**

8 Zongan Li, Yuhao Qiang, Feng Zhang, and Jinjian Huang: conceptualization;
9 Zongan Li, and Jinjian Huang: funding acquisition; Jinjian Huang, Jie Wu, Mengjia
10 Xu, Jiahang Wang, Jiao Jiao, Feng Zhang, and Zongan Li: investigation; Jinjian
11 Huang, and Zongan Li: methodology and software; Zongan Li, and Yuhao Qiang:
12 supervision and validation; Jinjian Huang: writing the original draft; Jiahang Wang,
13 Jie Wu, and Feng Zhang: review & editing & revision.

15 **Competing interests**

16 The authors declare that they do not have any competing interests.

18 **Data and materials availability**

19 All of the data needed to evaluate the conclusions in the paper are presented in
20 the paper and/or the Supplementary Materials.

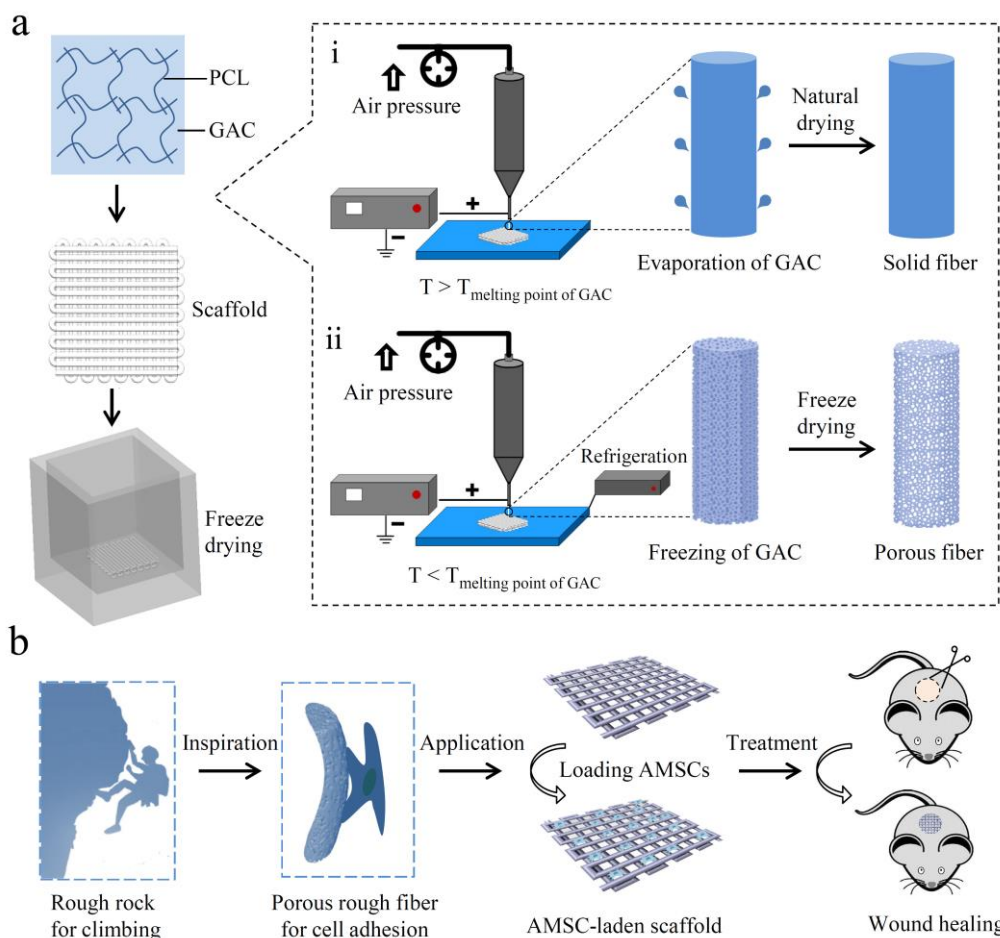
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1 **Figures and Figure legends**

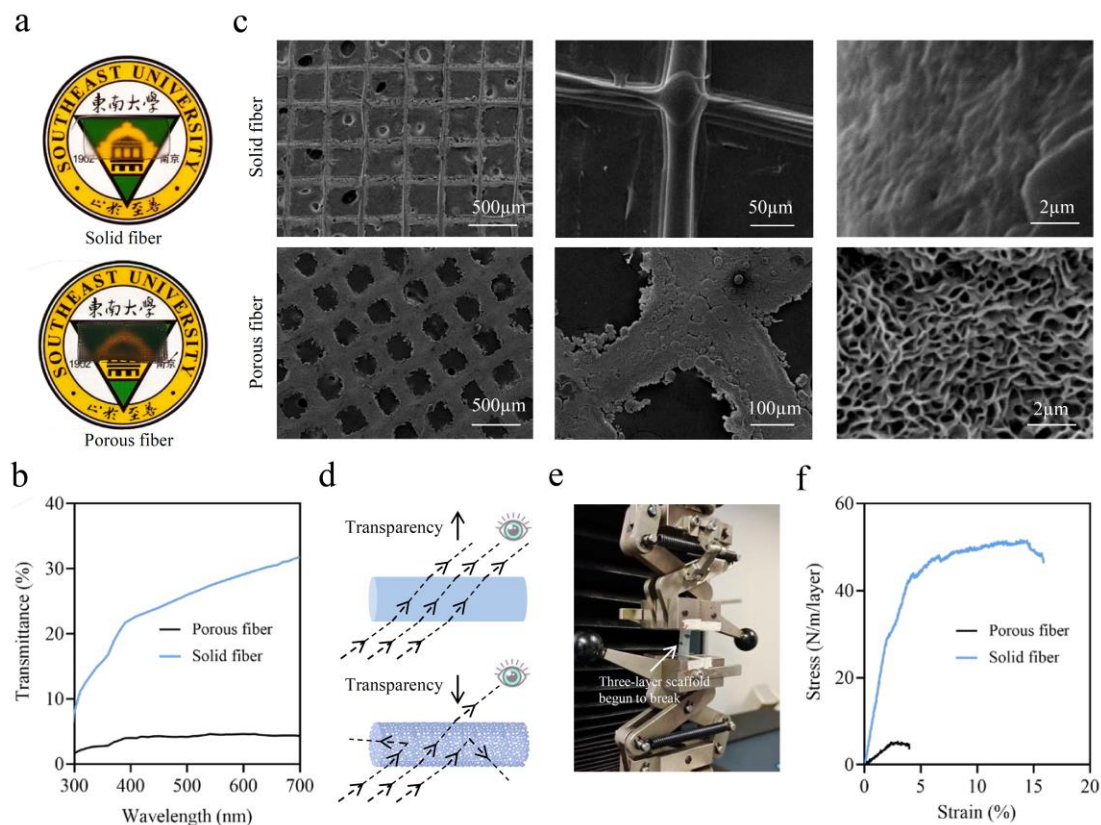
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3 **Fig. 1. Schematic diagram of rock climbing-inspired EHD cryoprinted porous**
 4 **fiber scaffolds with enhanced MSC therapeutic potential for wound healing.** (a)

5 The principle description of the porous structure formed by EHD cryoprinting based
 6 on the restoration of GAC in the fibers. i, without cryoprinting; ii, with cryoprinting.

7 (b) Increased AMSC adhesion to scaffolds based on biomaterial topography inspired
 8 by rock climbing was expected to improve wound healing.

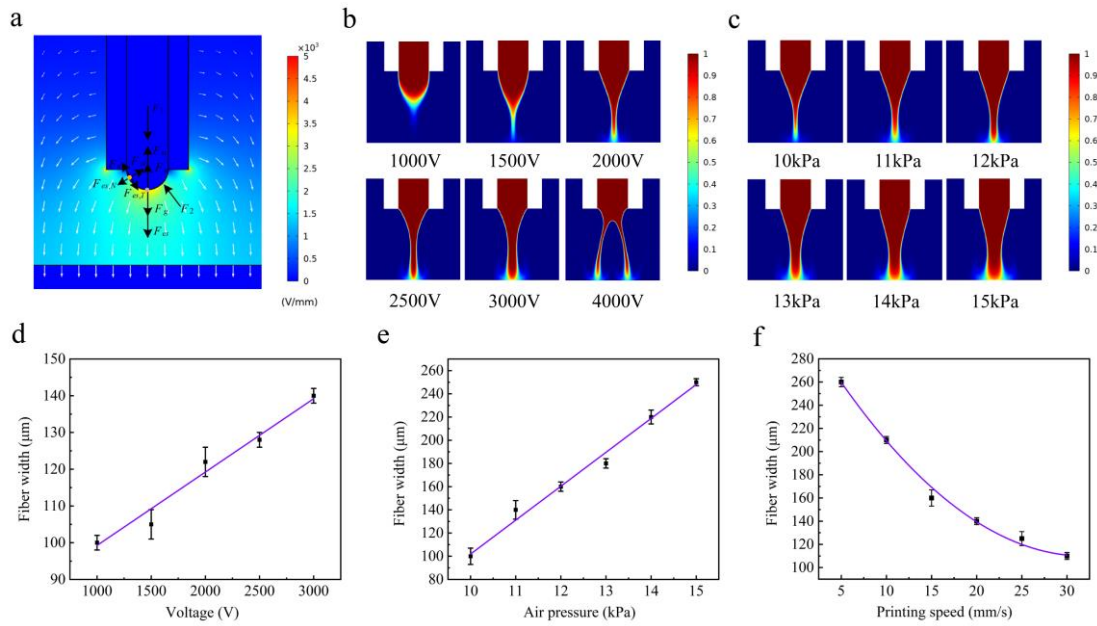
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2 **Fig. 2. Physical property changes generated by EHD cryoprinting for PCL**
 3 **scaffolds.** (a) The university logo became less transparent when covered with the
 4 scaffold generated by cryoprinting. (b) Quantitative measurement of the transmittance
 5 of PCL scaffolds with or without cryoprinting. (c) The presence of a specific porous
 6 structure in the fibers of PCL scaffolds fabricated with cryoprinting. (d) Illustration
 7 explaining the reasons for the reduction in the transparency of scaffolds due to the
 8 pore-induced increase in light scattering. (e) The image recording the torn porous
 9 fiber scaffold after stretching. (f) The tensile stress-strain curve of three-layer
 10 scaffolds with a porous structure or solid structure.

11



1

2 **Fig. 3. Size modulation of cryoprinted fibers based on the voltage, pressure of the**3 **air pump, and printing speed.** (a) Force analysis of a Taylor cone during EHD

4 printing in a coupled flow and electric field. The gray dot represents the lowest

5 position of the Taylor cone with an unequal force action to allow the liquid to be

6 expelled downward. The yellow dot was located at the lateral part of the Taylor cone,

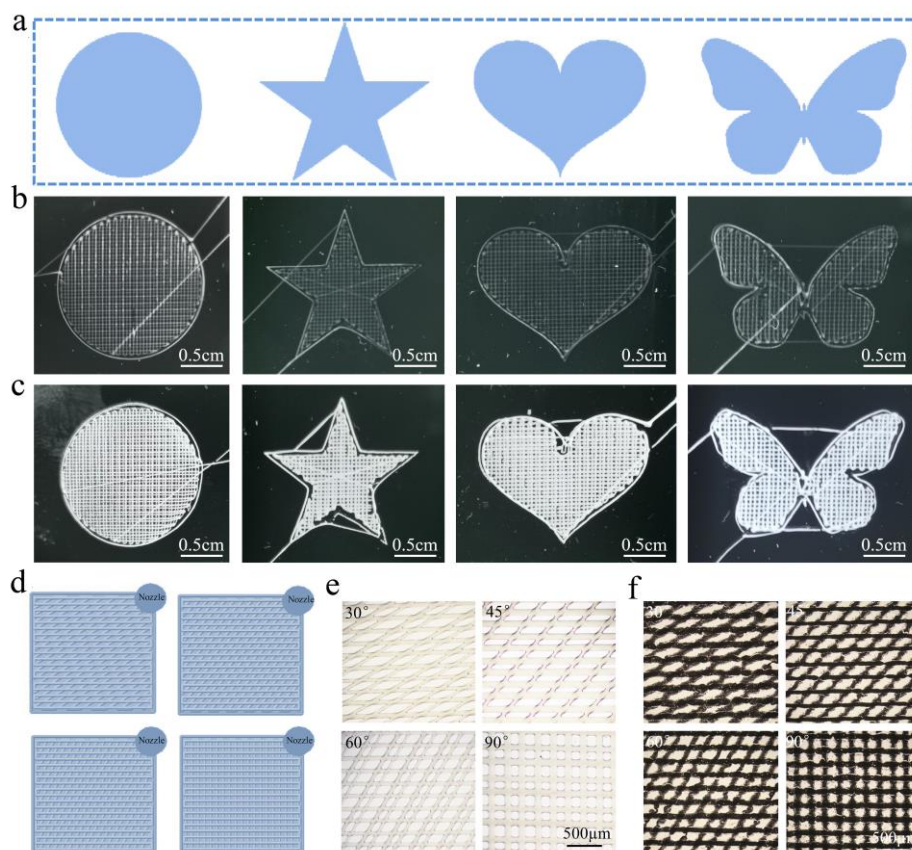
7 and the force in the N direction was balanced to ensure that the conical jet was stable.

8 (b) Simulation of a conical jet using different voltages. (c) Simulation of the conical

9 jet under different pressures provided by the air pump. (d) The actual fiber width

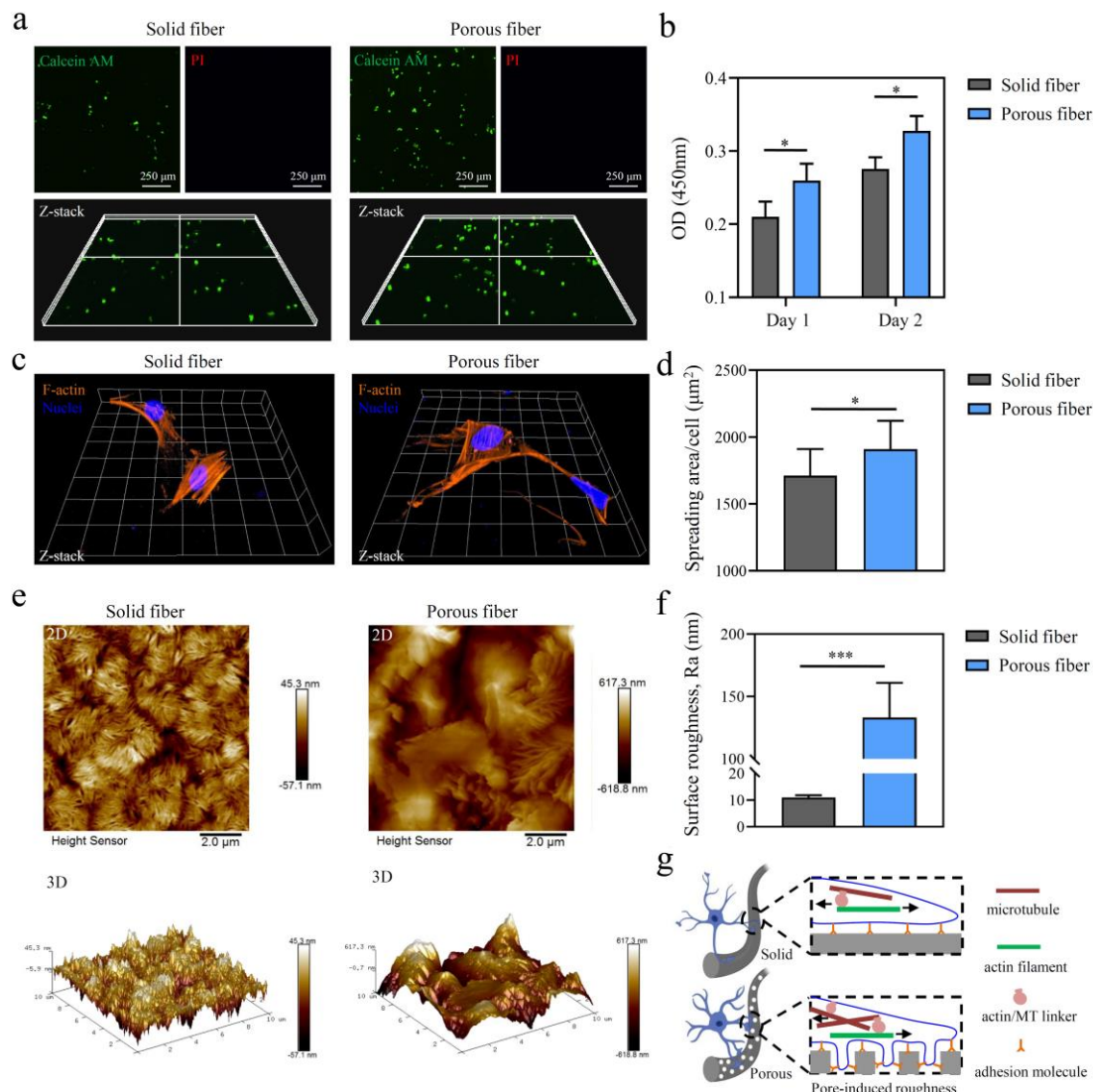
10 fabricated with different voltages, $n = 3$. (e) The actual fiber width was regulated by11 different air pressures, $n = 3$. (f) The actual fiber width manufactured with different12 printing speeds, $n = 3$.

13



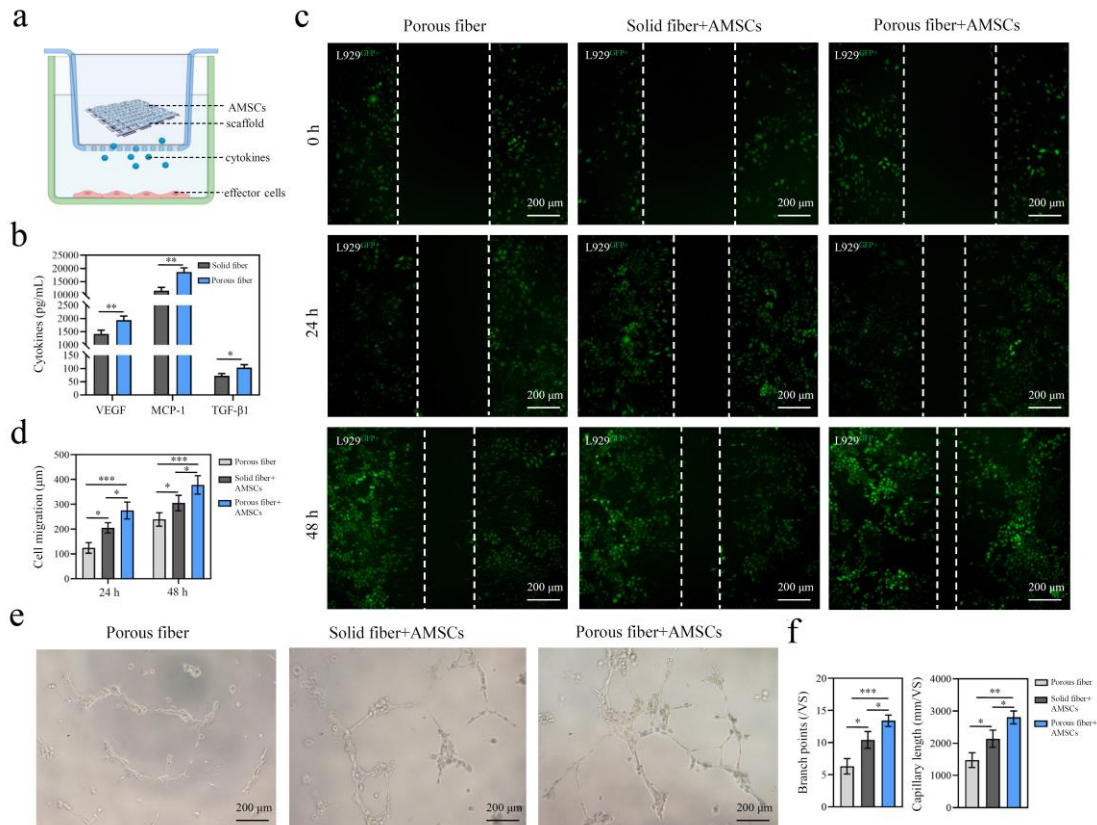
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 2 **Fig. 4. The customized shapes and micropatterns of PCL scaffolds.** (a) The
 3 different shapes designed for printing. (b) Actual EHD printed solid fiber scaffolds in
 4 different shapes. (c) Actual EHD cryoprinted porous fiber scaffolds in different shapes.
 5 (d) The different printing paths with the fibers crossed at 30°, 45°, 60°, or 90°
 6 designed for the micropatterned scaffolds. (e) Actual EHD printed solid fiber
 7 scaffolds with the fibers crossed at different angles. (f) Actual EHD cryoprinted
 8 porous fiber scaffolds with the fibers crossed at different angles.

9



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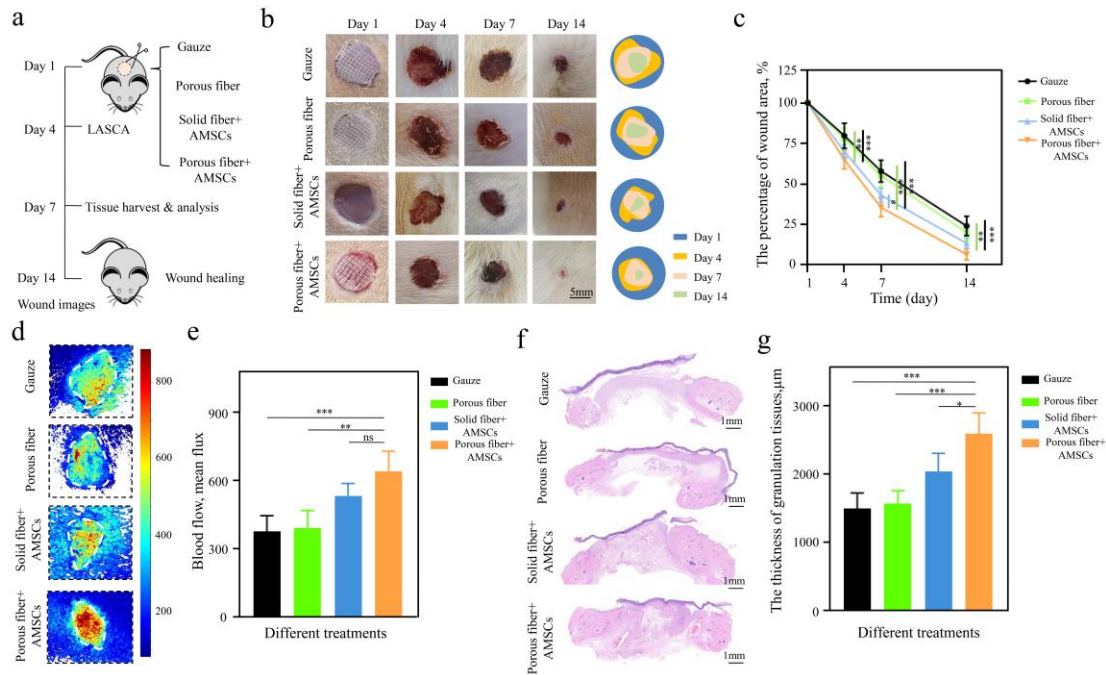
2 **Fig. 5. Improved AMSC adhesion to EHD cryoprinted PCL scaffolds was due to**
 3 **surface roughening.** (a) Live/dead staining of AMSCs adhered to the solid fiber
 4 scaffold or porous fiber scaffold after eight hours of co-culture. (b) CCK-8 analysis of
 5 the cell counts of AMSCs attached to different scaffolds on Day 1 and Day 2, n = 3. (c)
 6 Z-Stack images of the cytoskeleton F-actin of AMSCs attached to different scaffolds
 7 after eight hours of co-culture. (d) The average cell spreading surface when cultured
 8 on the solid fiber scaffold or porous fiber scaffold, n=15. (e) 2D and 3D images of
 9 fiber surfaces detected with AFM. (f) Ra calculated from the mean surface roughness
 10 of fibers, n = 5. (g) A schematic diagram demonstrating that cryoprinting-mediated
 11 porous structure formation enlarging the surface roughness of scaffolds improved
 12 AMSC adhesive abilities by providing more binding sites for adhesion molecules. MT,
 13 microtubule. *, P < 0.05; ***, P < 0.001.



1

2 **Fig. 6. The increase in AMSC adhesion improved cell therapy *in vitro* due to the**
 3 **enhanced paracrine action.** (a) The transwell model constructed to evaluate the
 4 functions of AMSC-laden scaffolds on different effector cells. (b) The cytokines
 5 VEGF, MCP-1, and TGF-β1 secreted from AMSCs adhering to different scaffolds, n
 6 = 3. (c) The effects on wound healing of fibroblasts treated with AMSCs adhering to
 7 different scaffolds. (d) Quantitative analysis of the fibroblast migration speed, n = 3.
 8 (e) The effects HUVECs treated with AMSCs adhering to different scaffolds on tube
 9 formation. (f) Quantitative analysis of the branched points and capillary length of
 10 HUVECs, n = 3. *, P < 0.05; **, P < 0.01; ***, P < 0.001.

11



1

2 **Fig. 7. The AMSC-laden porous fiber scaffolds improved cell therapy for wound**3 **healing *in vivo*.** (a) The animal intervention protocols. (b) Images recording the

4 wound healing process after different treatments. (c) Quantitative analysis of the

5 wound healing area after different treatments. (d) The evaluation of blood flow supply

6 for wound repair on the 4th day postoperatively with LASCA using moorFLPI-2. (e)

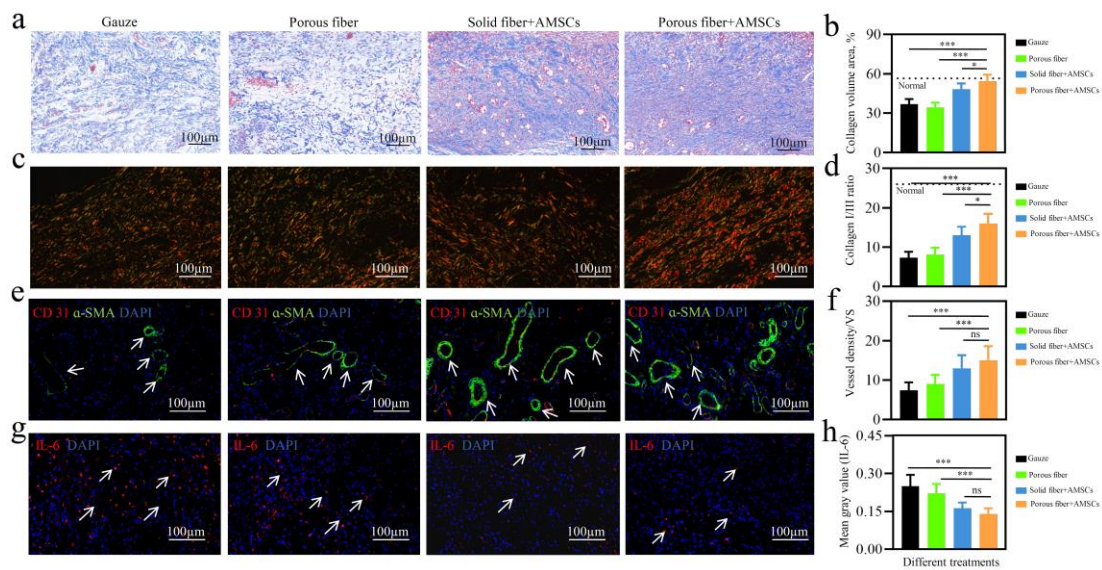
7 Quantitative analysis of blood flow supply based on the calculated mean flux, n = 4. (f)

8 Representative HE staining images of regenerated granulation tissues in the defective

9 wounds with different treatments. (g) Measurement of the granulation tissue thickness,

10 n = 4. *, P < 0.05; **, P < 0.01; ***, P < 0.001; ns, not significant.

11



1

2 **Fig. 8. Histological analysis of regenerated tissues after different treatments.** (a)
 3 Masson's trichrome staining. (b) Quantitative analysis of the collagen volume area, n =
 4 8. (c) Sirius red staining. (d) Quantitative analysis of the collagen I/III ratio, n = 8. (e)
 5 IF staining of vascular structures with CD31 antibody and α -SMA. (f) Quantitative
 6 analysis of vessel density, n = 8. VS, visual field. (g) IF staining of the
 7 proinflammatory cytokine IL-6. (h) Quantitative analysis of IL-6 expression, n = 8. *,
 8 $P < 0.05$; ***, $P < 0.001$; ns, not significant.

9