

Supersaturation Effects on the Change
of Phase in the Equilibrium
Solid ↔ Solid + Gas

by

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Submitted in Partial Fulfillment of the
Requirements for the Degree of

Bachelor of Science

from the

Massachusetts Institute of Technology

May 25, 1953

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Dear Sir:

The thesis entitled "Supersaturation Effects on the Change of Phase in the Equilibrium; Solid \leftrightarrow Solid + Gas" is hereby submitted in partial fulfillment of the requirements for the degree of Bachelor of Science in Chemical Engineering.

Respectfully submitted,

Signature redacted

Donald E. Pickles

Acknowledgements

The author is sincerely grateful to his thesis supervisor, Professor Warren K. Lewis, for his valuable guidance, suggestions and inspiration, offered throughout this investigation. Also, great appreciation is expressed to Standard Oil Development for the financial support given.

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Summary

This thesis is a study of the effect of supersaturation upon the rate of reaction of the type, Solid \rightarrow Solid + Gas. After preliminary investigation, attention was focused upon the development of supersaturation in the reaction $\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O} \rightarrow \text{Na}_2\text{SO}_4 + 10 \text{H}_2\text{O}$. This material was chosen because there was only one possible solid product of reaction and because a measurable amount of gaseous product was present at equilibrium at room temperature.

Three different experimental procedures were used.

The first was carried out to find the degree of supersaturation obtainable (i.e., the degree to which the vapor pressure of water over $\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$ could be lowered below equilibrium without reaction occurring.) A crystal of the decahydrate was placed in a flask surrounded by a constant temperature bath, and the pressure over the crystal was very slowly reduced. Temperature gradients through the crystal and the walls of the flask were considered negligible, and the temperature at the reaction zone on the crystal surface was taken as that of the constant temperature bath. Working with this system, the crystals were found to start to decompose from 1.5 to 4.0 mm. (Hg) below that corresponding to the equilibrium vapor pressure at bath temperature.

Some doubt arose as to the validity of the assumption that the temperature gradients through the crystals and flask were negligible. To obtain a more accurate reaction zone temperature, the decahydrate crystals were grown around the bulb of a thermometer. The assumption was made that the heat flow necessary for the reaction would be through the gas surrounding the crystal

and not through the crystal beneath the zone of decomposition. Thus the thermometer would give the temperature of the reaction zone. This system showed much less tendency to have a lower water vapor pressure over the crystal than that corresponding to the equilibrium pressure at the temperature read on the thermometer.

The results of a fluidized bed procedure were similar. A bed of the finely divided decahydrate was fluidized by passing air through it. The vapor pressure of the water in the effluent air (measured by wet and dry bulb temperature readings) was initially very close to the corresponding equilibrium pressure at the bed temperature. However, as decomposition of the bed proceeded, the exit vapor pressure tended to go noticeably lower than the bed temperature equilibrium pressure. This might be explained by formation of a coating of anhydrous sulfate around each particle of the decahydrate. This coating could have acted as insulation by preventing the flow of heat to the reaction zone where the decahydrate was decomposing, or it could have acted as a barrier through which the water vapor evolved had difficulty diffusing. Also, with the formation of this anhydrous coating, there would be a decrease in the volume of each decahydrate particle and a corresponding decrease in the area of the surface of these particles. Thus, area of the reaction surface might be a factor in governing the reaction.

Using a similar fluidized bed technique (but using hot N_2 instead of air as a fluidizing medium) Lindal (5) found that low partial pressures of CO_2 could be obtained with the decomposition of a bed of $CaCO_3$. In fact the pressure was only half that corresponding to the bed temperature. This seems to indicate

that CO_2 is held to CaO much more strongly than H_2O is held to Na_2SO_4 . The answer to this may be that the first is a case of strong electron-sharing bonds whereas the second is a case of weaker Van der Waals forces.

Interpretation of the results is clouded by the fact that current work in the laboratory (Glass) indicates that a large part of the gas rising through a fluidized bed comes in to little contact with the solid particles in it. In consequence, one can think of some of the gas as practically completely bypassing the solids in its flow through the bed. However, this seems untenable in the light of the fact that in the early stages of the run in Figure 4 the out going gas is so very nearly in equilibrium with the solids in the bed. In that run the tendency of the out going gas to be farther from equilibrium as time went on is unmistakable, despite the fact that this failure to continue to reach equilibrium develops when only about one-quarter of the original decahydrate has decomposed. This is in contradistinction to the experience of Lindal who found the same fraction of equilibrium attained up to over 80% decomposition of his calcium carbonate. Despite the uncertainties, it seems indicated (1) that the gas initially approaches equilibrium with the decahydrate very closely indeed, whereas calcium carbonate, with approximately the same degree of contact between solids and gas, comes only about half way to equilibrium, but that (2) the rate of decomposition of the decahydrate begins to drop off at far lower percentage decomposition of the solid as compared with the behavior of the carbonate. These differences apparently stem from fundamental differences in the behavior of the two solids rather than differences in the character of the contact between gas and solids in the two cases.

Introduction

The phenomenon called supersaturation - saturation beyond equilibrium has been observed in many forms for many years. The sugar industry has used supersaturated solutions to crystallize sugar for years. Glass is a supercooled material - far below the equilibrium temperature at which it should crystallize - at room temperature. Hydrated salt crystals have been known to stay transparent and unchanged for years at room temperature and atmospheric conditions whereas data on dissociation pressures indicate that they should have effloresced (1). Certain salt crystallization processes use supersaturated solutions in which to grow the crystals (2).

Much literature has been written on the kinetics of reactions under supersaturated conditions (3). General agreement has been reached as to the process by which these conditions are relieved, the process being called nucleation and defined as "the generation of, within (upon) a metastable phase, then initial fragments of a new and more stable phase capable of developing into the gross fragments of the more stable phase" (3).

Unfortunately, the literature contains little clear and pertinent data, especially concerning the reaction: Solid \leftrightarrow Solid + Gas. However, several things may be deduced which have helped in my study.

(1) Supersaturated phases reduce their energy and approach equilibrium by the nucleation and growth of a new phase. (13)(10)

(2) Nucleation of a new phase upon a solid phase takes place at active centers or imperfections on the solid phase. (12)

(3) Reaction of the type under study take place at the interface between the solids. (7) (9) (4)

(4) In certain specific cases, the reaction zone at the interface moves from the surface inward at a constant linear rate. (7) (12)

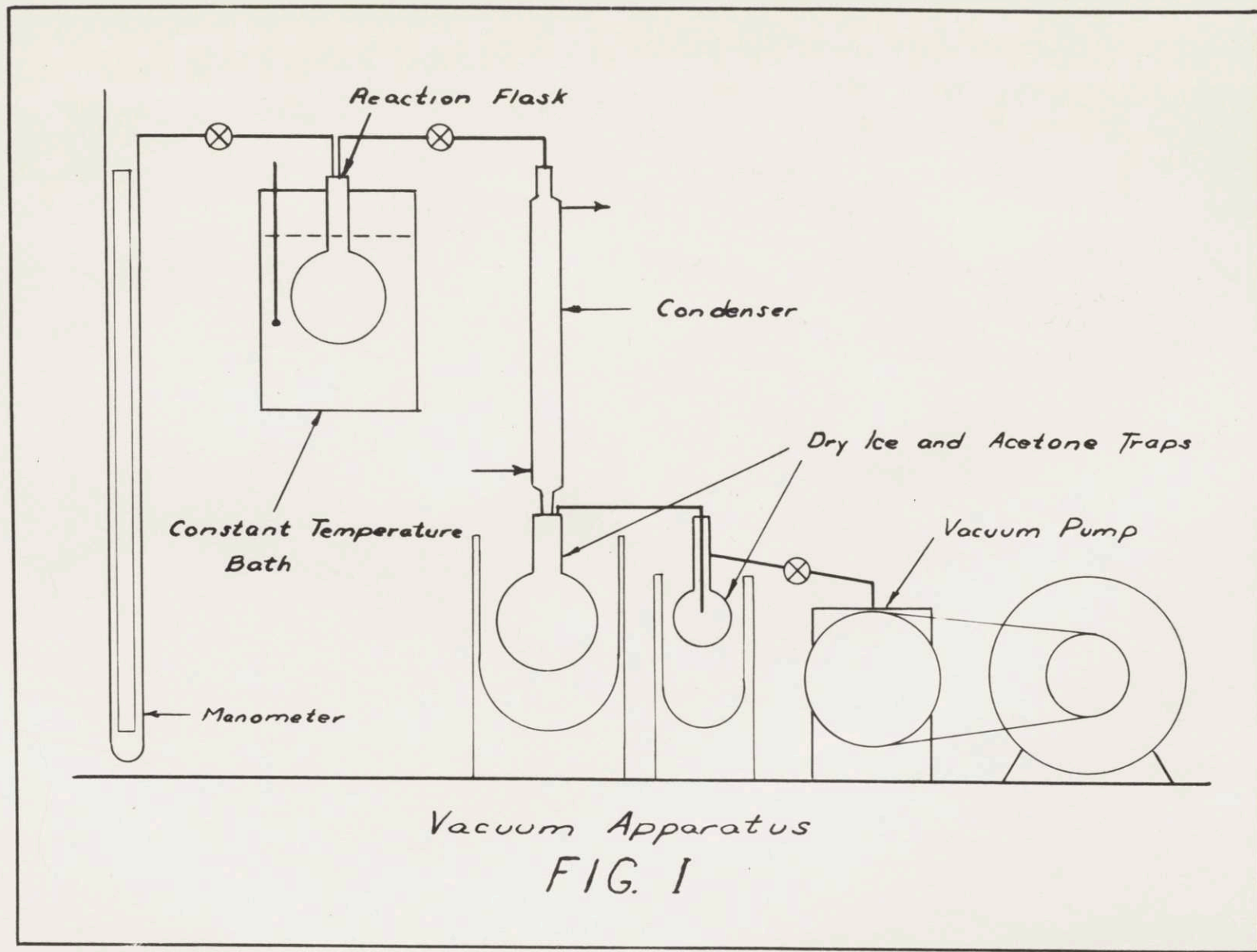
Lindal (5) fluidized a bed of CaCO_3 with nitrogen at high enough temperature to decompose the carbonate. When a plot was made of the P/P_e (P was observed pressure of the CO_2 given off and P_e was the dissociation pressure of the carbonate at the bed temperature) against the fraction decomposed, a straight line at P/P_e equal to 0.5 was obtained until the carbonate was depleted at 0.9 decomposed. Thus the actual pressure was only 0.5 the equilibrium pressure for the observed temperature. This demonstrates that the material was superheated and some distance from equilibrium.

Similarly, in this thesis a bed of $\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$ was fluidized with air and the effluent water vapor pressure measured and compared to the bed temperature equilibrium pressure. This technique was used because it gave a constant mixing, even temperature reaction zone, in which localized heat flow and supersaturation was cut to a minimum, and the temperature at the reaction zone was found easily and accurately.

Also, the degree of supersaturation of the decahydrate obtainable in a fixed bed was found.

Procedure I

A boiling saturated solution of sodium sulfate was filtered and put into a 600 cc. round bottom flask. It was then cooled to 30°C. and "seeded" with a small crystal of $\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$. By letting the seed grow overnight, a crystal of considerable size was obtained (about 100 gm.). The excess mother liquor was poured off as far as practicable. The flask was returned to a vertical position, placed in a water bath (the temperature of which was measured carefully), a two-hole rubber stopper inserted, and the pressure over the crystal was slowly reduced. The apparatus used is shown in Figure I. A series of condenser and dry ice-acetone traps insured even pumping rates to low water vapor pressures. The pressure was read at various times on a manometer which was attached to the reaction flask.



Procedure II

After quite some experimentation, the following method of growing the decahydrate crystals around the bulb of a thermometer was adopted.

A saturated solution of sodium sulfate was boiled, filtered, and cooled to 25 C. A small seed crystal was then introduced into the solution whereupon many needle-like crystals quickly grew. After several hours of growth, a strong, well-formed "needle" was picked and fastened to the bulb of the thermometer by means of a rubber band. The bulb and the crystal were then suspended in a saturated solution, made as the previously mentioned one, but cooled only to 30 C. This solution was constantly rotated about the crystal. Within several hours a crystal which covered most of the bulb had grown.

The wet crystal on the bulb was put in the 600 cc. reaction flask so as not to touch the walls. This was done by putting the thermometer through the rubber stopper and suspending it down into the flask. The flask was then slowly evacuated. (The apparatus used was the same as in Procedure I.) The manometer and thermometer readings were recorded at the time when white specks first appeared on the crystal.

Procedure III

Crystals of $\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$ (Reagent) were ground in a ball mill until the size of the particles was less than 1 mm. in diameter. These were then made into a fluidized bed by passing air at about 2 cu. ft./min. (measured by pressure drop across an orifice) through them. (Figure 2) Before entering the bed, the air was humidified by bubbling it through water, the temperature of which was fixed by a constant temperature water jacket. The partial pressure of water vapor entering and leaving the fluidized bed was measured by means of wet and dry bulb thermometer readings. (Figure 5) The fluidized bed jacket temperature was kept constant within 3 C. by a continuous flow of water that was heated by a Bunsen burner before entering the jacket. The temperature of the bed was measured by a thermometer suspended in the center of the reaction zone. By reading and recording the various temperatures at 5 min. intervals, the dehydration of the bed was followed.

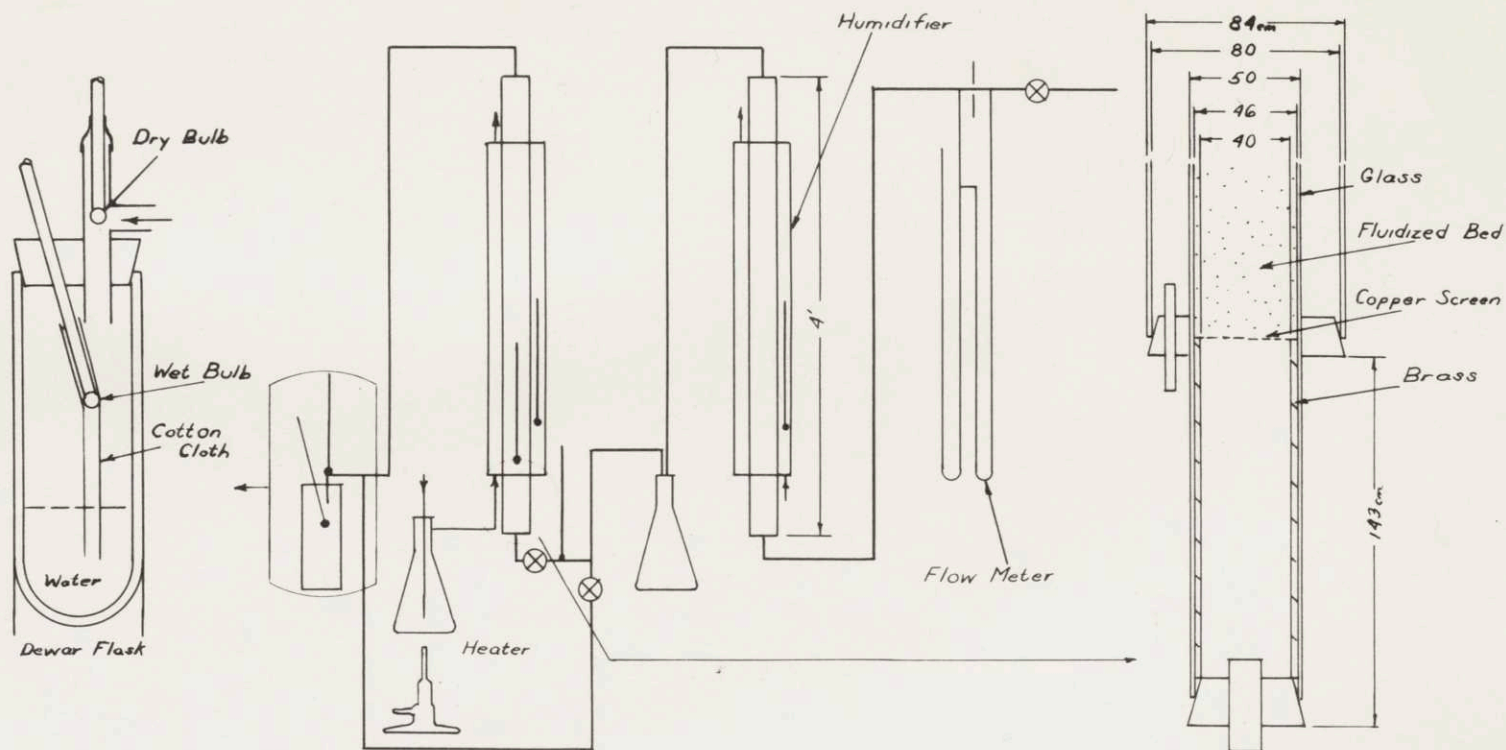


FIG. 2
Fluidized Bed Apparatus

Results

Procedure I

It was noted as the pressure was slowly reduced, the first visible change in the reaction flask was the formation of clear needle-like crystals of decahydrate on the wetted sides of the reaction flask. After this solution disappeared, and at about 1.5 mm. (Hg) below the equilibrium pressure of $\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$ corresponding to the bath temperature, white specks appeared on the side crystals. These specks rapidly increased both in number and size. Within several minutes the large crystal bumped as vapor from the solution under it forced its way out. When the pressure reached about 3 to 6 mm. (Hg) below the equilibrium pressure previously mentioned, white specks began to appear on the surface of the large crystal. Figure 3 shows graphically the results of a typical run using Procedure I.

Fig. 3

Dehydration of $\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$ Crystal

Run 4 at 29°C , Barometric Pressure 771.9 mm.

Absolute Pressure in cm.

dissoeriation
pressure

Appearance of white on walls

Bumping of large crystals

Appearance of white on
large crystal

Time in minutes

Results

Procedure II

As the pressure in the reaction flask was reduced and neared the equilibrium pressure of the decahydrate, the temperature of the crystal around the thermometer bulb dropped several degrees. The following table shows the temperature and pressure at which white spots appeared on the crystals.

	Run 1	Run 2	Run 3	Run 4
Barometric Pressure	769.3 mm	769.0	770.3	769.9
Manometer Reading	754.5 mm	753.7	755.0	754.5
Absolute Pressure in Flask	14.8 mm	15.3	15.3	15.4
Crystal Temperature	21.1 C.	23.4	23.0	23.1
Equilibrium Pressure	14.1 mm	16.4	15.9	16.0
<u>Equil. Press. - Absol. Press.</u> Equilibrium Press.	-.049	.067	.037	.037

Results

Procedure III

The results of this procedure are shown graphically in Figure 4. The vapor pressures shown correspond to wet and dry bulb readings. (Figure 5) (Appendix C) Initially the decahydrate particles appeared crystalline - glossy and with sharp edges. As time passed and the dehydration reaction proceeded the particles loss their luster and edges off in fine pieces. At the end of the run, the particles were found to be soft on the outside - as the anhydrous sulfate - and hard on the inside - as the decahydrate. The run decomposed about $3/5$ of the decahydrate bed.

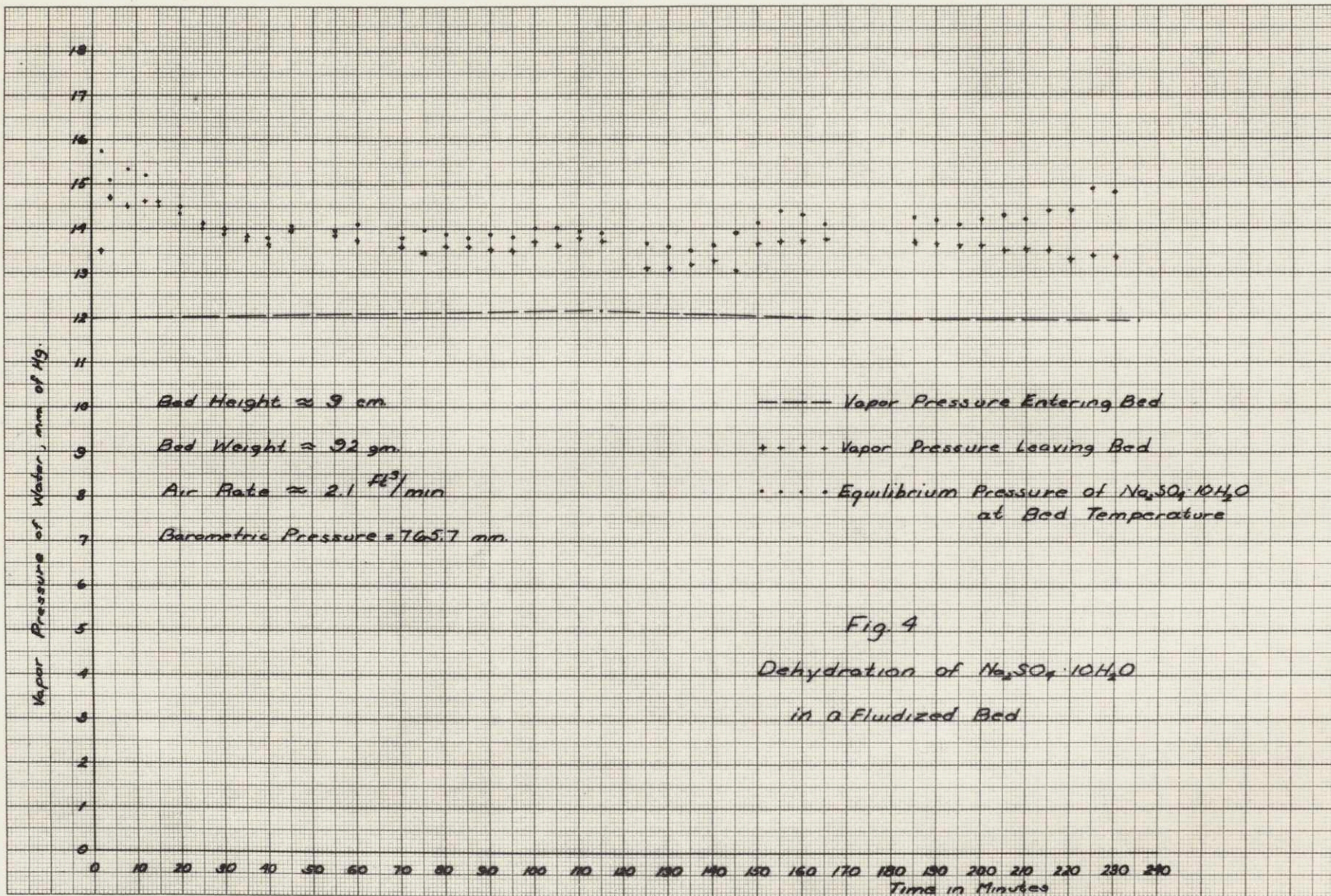
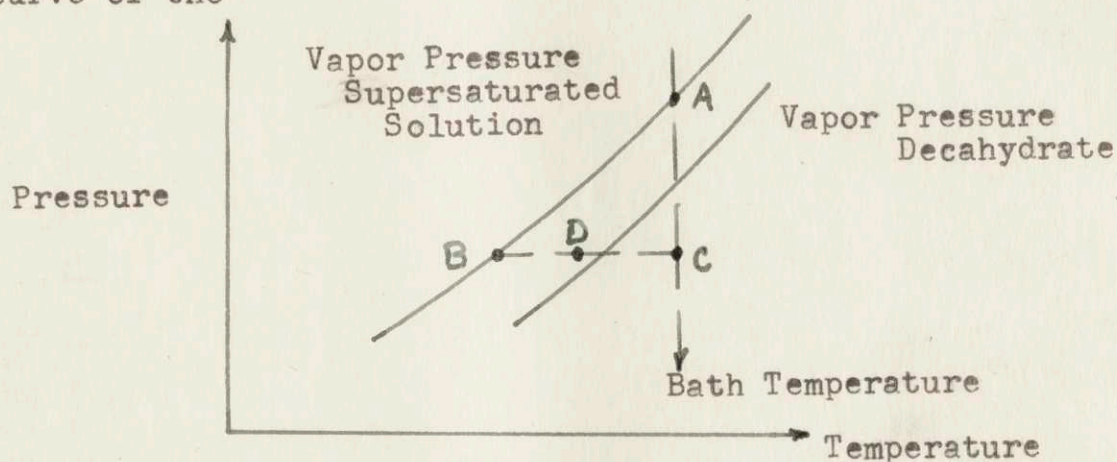


Fig. 4
 Dehydration of $\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$
 in a Fluidized Bed

Discussion

In Procedure I, supersaturation of from 3 to 6 mm. (Hg) was obtained. However, because of the dehydration of the crystals on the walls of the reaction flask before the initiation of dehydration on the large crystal, some doubt arose as to the exact temperature of the large crystal. It is thought that the evaporation and removal of the water from the flask cooled the solution and crystals down along the vapor pressure curve of the



supersaturated solution (A to B). When all the water had been taken from the flask, the crystals were then heated to the bath temperature by heat flow from the bath (B to C). The crystals on the walls heated quickest since they were nearest the source of heat and also were smaller (thus requiring less heat to raise their temperature). By the time they reached the bath temperature they probably were considerable below the vapor pressure curve of the decahydrate (C) and thus quite supersaturated. On the other hand, the heat flow to the surface of the large crystal was not as fast and therefore its temperature was still lower than the bath temperature and above the vapor pressure curve of the decahydrate (D). This explains why the crystals on the walls of the flask dehydrated first.

Notice should be taken of the "peaks" on the curve (Figure 3) at 54 min. and at 74 min. The first one corresponds to the evaporation of the last drops of the solution and the formation of the decahydrate. The second corresponds to the point where the decahydrate begins to turn to the anhydrous sulfate.

To get better temperature reading of the crystals at the point of initial dehydration, it was decided to grow the crystals around the bulb of a thermometer. The idea for this was that the temperature inside the crystal would be the same as on the outside surface where the dehydration process was taking place. This would be true if the heat which was necessary for the reaction flowed from the vapor surrounding the crystal and not through the crystal itself. If there was no heat flow through the crystal, there was no temperature gradient and the temperature inside the crystal was the same as at the reaction zone.

The figures from this procedure (see Results-Procedure II) showed much less supersaturation than the previous procedure. This was due to the better temperature readings. They also are contrary to what Faraday (1) wrote since he supersaturated the crystals enough so that a mere scratch would start the dehydration process.

The reason for this discrepancy was thought to have been that where Faraday's crystals were surrounded by air and water vapor with a total pressure of one atmosphere, my crystals were surrounded by only water vapor. The "partial" pressure of air was thought to have some effect upon the degree of supersaturation obtainable. This was the main reason for carrying out the fluidized bed experiments, since the total pressure would be the sum of the water and air partial pressures.

The results (Figure 4) failed to show any effect of air upon the degree of supersaturation obtained. The vapor pressure of the water in the effluent air was very near to the equilibrium pressure for the decahydrate corresponding to the bed temperature.

As the dehydration of the bed proceeded, the effluent vapor pressure became noticeably lower than the equilibrium pressure, thus indicating that the rate of dehydration was decreasing. Since the results to Procedures I and II show that little supersaturation can be obtained and noticing that a coating of anhydrous sulfate was built up around the decahydrate particles, it is possible that the temperature reading on the bed thermometer was the temperature of the outside of the particles while the temperature inside at the reaction zone was lower and equal to that corresponding to the effluent vapor pressure. Thus, the coating might have been acting as insulation - blocking the heat flow to the reaction zone.

Another possible explanation for this low vapor pressure might be that the coating formed around the particles prevented the water that was produced by the reaction from diffusing rapidly from the reaction zone.

In view of the facts presented by Lindal and Faraday, the results obtained in this thesis are somewhat startling.

As far as Faraday is concerned, I do not believe he had controlled conditions and thus reliable data.

However, Lindal's data is not to be discarded as unreliable. Since the carbonate superheated and the decahydrate did not, it is reasonable to say that the CO_2 is held more strongly to CaO than H_2O to Na_2SO_4 .

Werner (11) made distinction between first order compounds, such as H_2O , NaCl , SO_3 , etc., which are held together with (Primary) valence forces and compounds of higher order which are formed from combination of first order compounds. When two elements combine to form a compound of the first order, their primary valence forces become saturated. But there is still a field of force around the molecule which enables it to combine with other molecules to form compounds having almost any degree of stability. The molecules are then said to be held by residual or secondary valence forces. According to this theory, both the decahydrate and the carbonate are formed from primary compounds by secondary valence forces. However, the magnitude of these forces must be different for these compounds, since a much higher degree of supersaturation is required for decomposing the carbonate than the decahydrate.

Professor Michaels (6) says that molecular crystals (built up of aggregates of molecules rather than crystals of diamond type, etc.) differ in that some have a big spread between boiling points and melting point, whereas others have little spread or even negative spread. Another way of saying the same thing is that some crystals have very low vapor pressure at their melting point, whereas others have high. The melting point is the point at which thermal agitation of the molecules becomes enough to shake the molecules in the crystals loose and let them slip over into the liquid phase. However, in the liquid phase the molecules are still attracted to each other but the attractions are now different because the arrangement of the molecules is now largely random rather than highly oriented. If the mutual molecular attractions in random arrangements are high relative to those in the oriented arrangements in the crystals, the boiling point of the liquid will be high and the vapor pressure at the melting point low. If the random attractions in the liquid phase are low relative to the oriented attractions in the crystals, the reverse will be the case.

Professor Michaels points out that if the random attractions in the liquid are high, this will interpose an obstacle to rearrangement of the molecules into the crystal orientation, i.e., the tendency of the liquid to supersaturate on cooling below the freezing point will be great. That this correlation exists is indicated by the evidence of such materials as glycol, glycerin, and the higher polyhydric alcohols in which the tendency becomes very great. In other words, if vapor pressure

is high at the melting point, superheating and supersaturation will tend to be small. From this point of view, it is very unfortunate that we picked out sodium sulfate $\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$ to try to get supersaturation.

Conclusions

The data found in this thesis indicates that abnormally low water vapor pressures - supersaturation - over $\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$ can not be obtained. Also, the factor controlling the dehydration process was found to be either the rate of heat supply to the reaction zone, or the rate of diffusion of water vapor from this zone, or a combination of both.

Recommendations

(1) Investigation of $\text{Na}_2\text{S}_2\text{O}_5$ to find if supersaturation can be obtained may put more light on type of reaction studied.

(2) Investigation of crystal structure of CaCO_3 and $\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$ may give some clues as to the difference in the degree of supersaturation obtainable.

A P P E N D I X

Appendix A

Literature Citations

(1) Faraday's statement from (4)

"As a curious illustration of mechanical forces over chemical affinity, I will quote the refusal of certain substances to effloresce when their surfaces are perfect, which yield immediately upon the surface being broken. If crystals of carbonates of soda, or phosphate of soda or sulfate of soda having no part of their surface broken, be preserved from external violence, they will not effloresce. I have thus retained crystals of carbonate of soda perfectly transparent and unchanged from September 1827, to January 1833; and crystals of sulfate of soda from May 1832 to the present time, November 1833. If any part of the surface were broken or scratched, then efflorescences began at that part, and covered the whole. The crystals were merely placed in evaporating basins and covered with paper."

Since Faraday knew nothing of equilibrium vapor pressures at various temperatures, he took little precaution when scratching these crystals to make sure that the crystals were not at such a state in which they should ordinarily decompose.

(2) Jeremassen, F., and Svance, H., - Chem. Met. Eng. Vol. 39 (1939)

(3) La Mer - Ind. Eng. Chem. Vol. 44 (1952) p.1270

(4) Langmuir, I. - Am. Chem. Soc. J. Vol. 38 (1916) p. 2264

(5) Lindal - B.S. Thesis, MIT. 1951

(6) Michaels, Prof. A.S. - Personal Communication

(7) Spencer and Topley - Chem. Soc. Lon. J. (1929) p.2264

(8) Symposium on Nucleation - Ind. Eng. Chem. Vol.44 (1952)

(9) Topley, B. and Hume, W. -Roy. Soc. Lon. Proc. A126

(1928) p.211

(10) Webre, A.L. - Mech. Eng. Vol. 27 (1935)

(11) Werner - from (4)

(12) Zawadski, J. and Bretsnajder, S. - Trans. Far. Soc.
Vol. 34 (1936)

(13) Notes from MIT Course 311, Engineering Metals

Appendix B

Fluidized Bed Dehydration of $\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$

Barometric Pressure 765.7 mm.
 Air rate 2.1 cu. ft./min.
 Bed weight 92 gm.

Time	Wet Bulb	Dry Bulb	Bed	Bed Jacket	Humid. Jacket	Entering Temp.
min.	°C.	°C.	°C.	°C.	°C.	°C.
0	16.94	21.95		22.9	10.5	24.3
2	19.0	25.0	22.7	22.75	10.5	22.8
4	19.7	24.8	22.1		10.5	
8	19.55	24.55	22.4	22.7	10.5	22.5
12	19.55	24.4	22.25	23.0	10.5	22.2
15	19.5	24.25	21.2	22.9	10.5	22.15
20	19.4	24.2	21.35		10.4	
25	18.95	23.65	20.95	22.1	10.4	21.25
30	18.85	23.6	20.85		10.4	21.3
35	18.5	23.0	20.65	21.55	10.4	20.9
40	18.5	23.4	20.7	21.9		
45	18.7	23.35	21.0	22.6		20.95
55	18.65	23.5	20.9	22.4	10.3	20.6
60	18.8	23.85	21.1	23.5	10.3	20.6
70	18.45	23.25	20.7	21.85	10.3	20.4
75	18.45	23.5	20.9	22.55	10.3	20.55
80	18.45	23.2	20.8	22.1	10.3	20.55
85	18.35	23.0	20.7	21.9	10.4	20.65
90	18.35	22.9	20.8	22.05	10.45	20.55
95	18.3	23.0	20.75	22.1	10.55	20.7
100	18.5	23.2	21.0	22.15	10.6	20.8
105	18.55	23.5	21.0	21.9	10.6	20.95
110	18.45	22.85	20.85	22.0	10.65	
115	18.4	22.8	20.9			
	Check on entering vapor pressure					
	16.25	19.75				
125	17.9	22.5	20.6	21.0	10.6	20.35
130	17.8	22.3	20.45	21.15	10.5	
135	17.8	22.2	20.4	21.55	10.5	20.25
140	17.6	21.35	20.5	22.0	10.3	19.75
145	18.25	23.75	20.8	23.35	10.3	21.1
150	18.75	24.35	21.15	23.25	10.35	21.45
155	18.95	24.5	21.4	23.0	10.3	21.8
160	19.0	24.65	21.3	23.1	10.35	21.9
165	19.0	24.5	21.1	22.45	10.35	21.9
	Check on entering vapor pressure					
	16.6	21.0				
180	18.9	25.0	21.6	23.2	10.45	22.4
185	18.95	24.5	21.25	22.7	10.4	21.8
190	18.8	24.25	21.2	22.8	10.4	21.85
195	18.75	24.25	21.1	22.5	10.4	21.85
200	18.75	24.25	21.2	23.1	10.3	21.8
205	18.7	24.2	21.3	23.15	10.3	21.8
210	18.7	24.2	21.2	22.85	10.3	21.8
215	18.7	24.2	21.4	23.5		
225	18.8	25.0	21.4	23.3	10.5	21.65
235	19.2	25.9	21.8	24.35	10.45	21.65
	Check on entering vapor pressure					
	16.4	20.7				

Appendix CNotes on Calculation on Vapor Pressure of Water in Air

The apparatus used to find the vapor pressure of water in an air stream is shown in Figure 2. It consisted of a Duwar flask with water in the bottom, a wet bulb covered with cotton cloth that extended down into the water, and a stream of air with the vapor passing over the wet bulb. The air stream velocity in the 12 mm. tubing (just before passing over the wet bulb) was approximately 29 ft./sec. The dry bulb was in this same tubing, upstream from the wet bulb. Both wet and dry bulb thermometers could be read to 0.1°C. From dry bulb reading, the difference between the wet and dry readings, and Figure 5, the vapor pressure was found.

Fig. 5

Vapor Pressure of Water in Air
 from Wet and Dry Bulb Readings
 (from Landolt Bornstein)

$$\Delta T = T^{\circ}\text{C}_{\text{dry bulb}} - T^{\circ}\text{C}_{\text{wet bulb}}$$

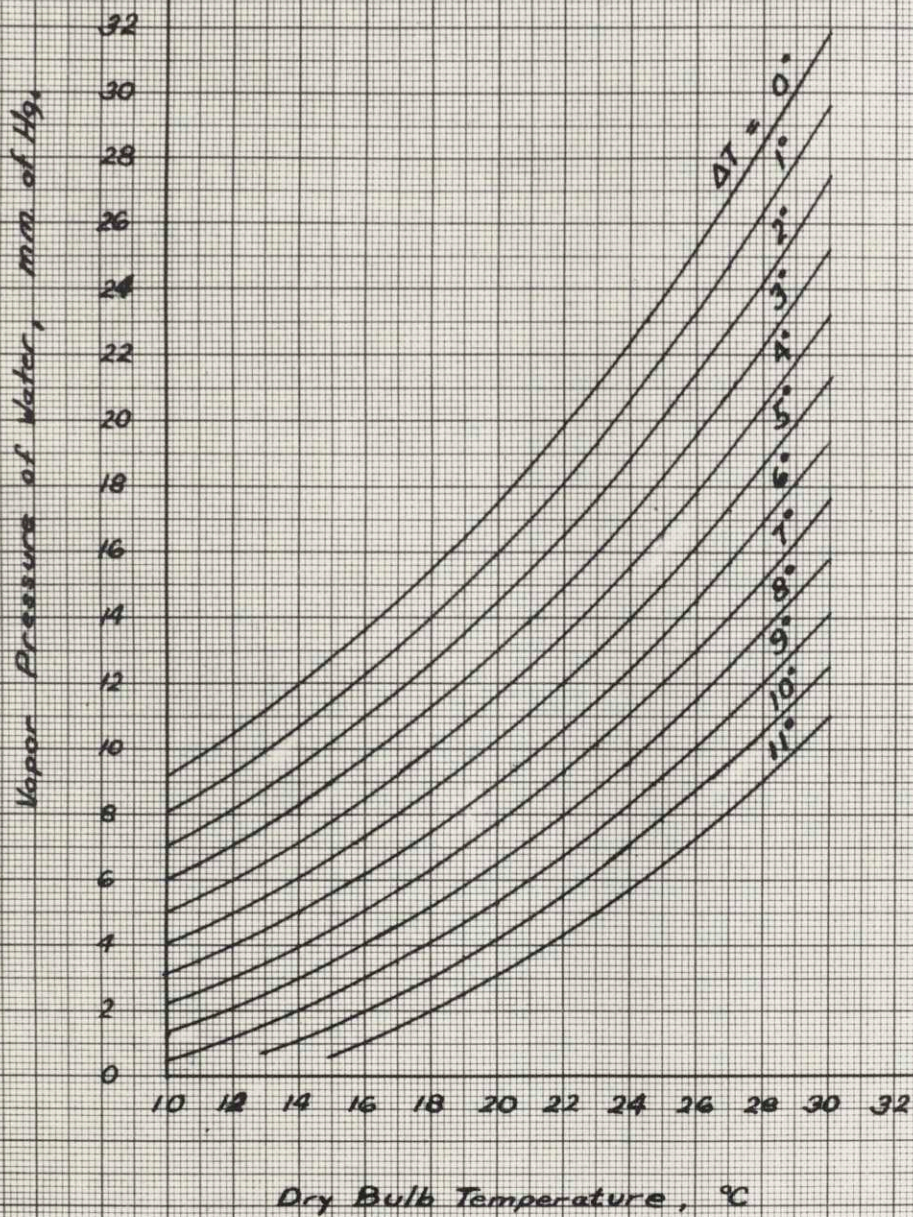


Fig. 6

Solubility of Na_2SO_4 in H_2O
(Int. Crit. Tables, Vol. 4, P. 236)

