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An International Comparison of the Impact of Safety Regulation on LWR Performance

by

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# AN INTERNATIONAL COMPARISON OF THE IMPACT OF SAFETY REGULATION ON LWR PERFORMANCE

by

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B.S. Mech. Eng., Cornell University (1985)

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Submitted to the Technology and Policy Program on May 8, 1987 in partial fulfillment of the requirements for the Degree of Master of Science in Technology and Policy

#### ABSTRACT

During the decade 1975-1984, the US nuclear power industry achieved a lower level of reactor performance than that realized in many other Western nations. Previous work suggested that international differences safety regulation account for in much of the discrepancy. US annual regulatory losses averaged over 10% during the ten-year study period. The present investigation compares nuclear safety regulation in France, Sweden, and Switzerland with that in the United States 1) to determine whether greater regulatory stringency was indeed responsible for poorer US plant 2) to examine key international performance, and differences in the the division and coordination of responsibility between safety regulators and nuclear utilities for recognizing and solving technical problems.

Analysis of the US data revealed that, on average, over 90% of US regulatory outages were of attributed to one the following: technical specification limiting conditions of operation or NRCrequired inspections or NRC-required modifications. It was found that the European nations experienced the same variety of technical problems seen in the United Furthermore, the scope and stringency of States. European and US safety regulation are comparable. It was found that inconsistencies in outage reporting practices account for much of the discrepancy in regulatory loss between the United States and the other Therefore, it is concluded that safety nations. regulation is not the primary cause of differences in reactor performance observed between the United States and other nations.

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S. C. A. May 1987 Berlin (West)

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To my parents, for their love, patience, and support throughout my life

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#### 1.0 Introduction

#### 1.1 Background

Most light water reactors (LWRs) used around the world for electric power production share substantially the same design and technology. As a result, the same types of technical problems with these power plants are experienced internationally. In light of this, it is curious that the performance of these nuclear plants varies widely from nation to nation. In the United States, for instance, performance is significantly inferior to that achieved by many other Western This performance discrepancy likely arises nations. from varying human influences rather than from technical factors. For example, nuclear plant management policies and regulatory organizations assume a widely different character from nation to nation. Through an international comparison of such human structures, insight may be gained into the underlying causes of poor plant performance in the United States.

Earlier work comparing the Federal Republic of Germany with the United States identified regulation as a chief contributor to the performance discrepancy between these two nations.<sup>1</sup> Another previous investigation<sup>2</sup> revealed that the United States reports

significantly higher values of regulatory loss\* than are observed in many other nations. Table 1.1 on page 3 gives data for countries previously investigated for the ten-year period 1975-1984.

From the figures presented in Table 1.1, it is tempting to infer that the NRC, as the US safety regulator, enforces a more stringent set of requirements than do the regulators in the other nations. Some US utilities believe this to be true, blaming burdensome regulation as a significant cause of poor nuclear plant performance. Before reaching this conclusion, however, one must verify that all nations studied have used the same definition of regulatory loss in their reported statistics.

This investigation attempts to account for the international differences observed in regulatory losses, such as those in Table 1.1. The inquiry centers around the question of consistency among nations in defining what does and what does not constitute a regulatory loss. Without a uniform definition for these losses, one is left comparing the

<sup>\*</sup>For the uninitiated, an "annual loss" in the vernacular of performance statistics may be crudely defined as the total fraction of time that plants are shut down each year. Regulatory losses (i.e., losses due to the requirements of a regulatory body) are one More detailed of this annual loss. component information on performance statistics is given in Nuclear Power 1.3, "Measuring Plant Section Performance."

TABLE	1.1:	Average Annual Regulatory Loss,
		for Six Nations, 1975-1984
		(in percent)

Nation	PWRs	BWRS
Federal Republic of Germany	0.9	11.3
France	0.0	NA
Japan	0.0	0.0
Sweden	4.4	0.7
Switzerland	0.0	0.0
United States	10.9	10.4

(PWR = pressurized water reactor; BWR = boiling water reactor; NA = not applicable -- France had no BWRs included in the study)

Source: Wilson, pp. 290-92.

incomparable; reasonable inferences may not be drawn from the data of Table 1.1. Once consistency is assured, the relative impact of safety regulation upon plant performance in these nations will be clear.

earlier investigation applied consistent An outage classification criteria to data from the Federal Republic of Germany and the United States. Upon reclassification, the rather surprising result was that German regulatory losses (for all plants, PWRs and BWRs) exceeded those in the United States, when compared on an equal footing.\*, 3 The present investigation will analyze outage classification conventions in France, Sweden, and Switzerland and compare the practice of these nations to that of the United States. As indicated in the opening paragraph, the key difference among these nations is probably not reactor technology, but rather the responses of nuclear utilities and safety regulators to the complexities and problems of this technology.

Thus, two avenues of inquiry (somewhat intertwined) are proposed:

\*Citing Hulkower's results for regulatory loss from all US and German plants: As stated: US 10.7%; FRG 4.4% After reclassification: US 8.7%; FRG 10.3%.

- o Examine the nature of outage classification in France, Sweden, and Switzerland vis à vis that in the United States.
- Examine the relationships among the relevant actors
   in each nation's nuclear safety regulatory system,
   i.e., utilities, regulators, central government, and
   public intervenors.

The organizational environment is significant in the study of outage classification. In particular, the division of responsibility between utilities and their safety regulators will influence the rationale for outage classification in each nation.

With an understanding of outage classification conventions in the three European nations, a proper comparison may be made with US practices. Through this process, the unique burden of safety regulation on US nuclear reactor performance will be revealed.

# 1.2 The Importance of Good Performance

Nuclear power plant performance is not just a matter of jargon and statistics. Indeed, there are substantial costs, monetary and otherwise, incurred because of poor performance.

The most tangible and immediate cost is the cost of replacement power. Aside from hydropower, nuclear plants are the least expensive baseload units for a utility to operate (note that the low expense partially explains the baseloading).4 When nuclear facilities are not available to meet demand, power must be obtained from higher cost plants, usually oil-, coal-, or gas-fired. Another monetary cost, less immediate but just as real, is that new plants will have to be built sooner if the performance of existing plants is worse than expected. Conversely, as Wilson implies,<sup>5</sup> a substantial improvement in performance could actually forestall new plant construction. Faced with narrowing reserve margins as demand increases faster than expected, many US utilities are keenly interested in any alternatives to building new plants.

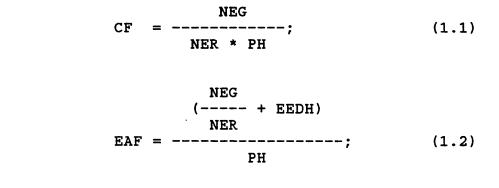
A potential cost of poor performance, primarily economic in nature, is that a great number of plant start-ups and shutdowns could hasten the deterioration of many plant systems. This is not to say that plants having such an operating history are unsafe, although some safety margins may well be narrowed by the cyclical stresses on the plant. The surest effect, that the service lives of affected rather, is be shortened; more frequent components will replacements will be required, thus raising maintenance costs. Furthermore, the entire plant's lifetime may be

abbreviated if mothballing becomes a less expensive alternative than continued operation with extensive, ongoing component replacement.

A non-monetary cost of poor performance is the increase in radiation exposure for utility maintenance personnel. A significant number of outages involve inspection or maintenance tasks conducted within the Naturally, many radiological containment building. safety precautions are taken to minimize the dose people performing work. received bv the the Nonetheless, fewer such outages will mean less radiation exposure for utility maintenance staff.

# 1.3 Measuring Nuclear Power Plant Performance

A variety of criteria are employed from nation to nation to gauge nuclear power plant performance around the world. These may be broadly divided into two classes: 1) load factor related, and 2) energy availability related. For this investigation, two such indices are important in representing the data of the four countries studied. The capacity factor (CF) is a common load-related criterion; the energy availability factor (EAF) is a criterion of the second type. These are defined below:



#### where

CF = Capacity factor EAF = Energy availability factor EEDH = Equivalent economic derating hours: the total equivalent full power hours lost for economic reasons, e.g., load following, fuel conservation, coastdown to refueling NEG = Net electrical generation (MW) NER = Net electrical rating (MW) PH = Period hours: for annual CF or EAF, the number hours in a year

(Any internally consistent set of units is acceptable.)

In nations that baseload their nuclear reactors, the economic losses (EEDH in equation 1.2) are negligible or zero. In this case, the CF and the EAF values are very close. This is, in fact, true in most nations; France is a notable exception. Over twothirds of the French electricity supply comes from nuclear sources. With this substantial nuclear fraction, some load following must be practiced with nuclear plants. This policy results in a 4.6 percentage point difference between CF and EAF in the performance statistics of France.<sup>6</sup>

For this investigation, the choice of performance indices for each nation is shown in Table 1.2 below.

TABLE 1.2: Performance Indices Used in the Study

Country	Performance Index
France	Energy Availability
Sweden	Capacity
Switzerland	Capacity
United States	Capacity

For countries where the discrepancy between capacity and energy availability is significant (only France in this study), EAF is the criterion of choice. As the name implies, this parameter expresses the energy that is obtainable from the plant, whether or not the electricity is actually required to meet most accurately assesses EAF thus the demand. capabilities of power plants, as it distinguishes true performance potential from the effects of external economic and demand factors. In countries where the two indices are substantially identical, the choice of statistics was made according to the availability and completeness of data.

Throughout the report, references are made to "regulatory losses." If applied to a particular country, this term refers to either capacity or availability loss, according to Table 1.2. When not applied to a specific country, regulatory loss refers

to the (negative) regulatory impact on performance, regardless of the means of measurement.

#### 1.4 Outline of the Investigation

Chapter 2 outlines the nature of the US data, including regulatory outages in particular. For purposes of international comparison, this chapter identifies the major causes of US regulatory loss and the plant systems affected by these losses.

The next three chapters, 3, 4, and 5, discuss the results of interviews in France, Sweden, and Switzerland, respectively, with regulatory officials and utility industry representatives. Outlined for each country are the nature and behavior of organizations relevant to nuclear safety, principally safety regulators and utilities. Outage classification is also analyzed. Finally, comparisons are drawn with the US situation.

Conclusions are presented in Chapter 6. In particular, US regulatory outages are reclassified according to European conventions. Recalculated values of US loss are then compared to the figures for other nations. A summary discussion is given of regulatory and organizational differences between the United States and the European nations. Some recommendations for further work conclude the report.

#### 2.0 Regulatory Impact on US Plant Performance

## 2.1 US Data -- Source and Method of Analysis

The source of US data for this study was a portion of the Operating Plant Evaluation Code - 2 (OPEC-2) database. OPEC-2 is maintained by the S. M. Stoller Corporation for the Institute of Nuclear Power Operations (INPO). The database incorporates all commercial LWRs in the United States larger than 400 MWe. All events at these plants which cause outages or which are otherwise significant are included in OPEC-2.\* The data used for this study were all those events (a total of 37,492) occurring in the decade 1975-1984.

Central to the OPEC-2 database is the descriptive numerical coding for each event, hereafter referred to as the cause code. The cause code is a fifteen-digit cipher which describes each event with respect to the plant hardware affected, external influences on the event (both physical and regulatory), particulars of safety system operation, and miscellaneous other considerations. A cause code list is supplied in Appendix 8.1 showing the various coding levels which together fully describe each event. For this

<sup>\*</sup>In addition to outages, significant events include: major repair or maintenance, safety system actuation or failure, and any event contributing to the critical path of an outage.

investigation, the database management software dBASE III by Ashton-Tate was used.

# 2.2 Regulatory Outage Classification

As the database manager, the Stoller Corporation uses data from several organizations, including utilities, equipment vendors, and the NRC in generating Among these sources, a variety of outage OPEC-2. classification schemes is in use. To ensure consistency in the database, Stoller applies uniform classification criteria in distingushing regulatory outages from purely technical problems. Thus, while the utilities have some influence on OPEC-2 outage classification, Stoller has the last word.

In the Cause Code List on page 110 of Section 8.1, Stoller lists the outage causes that it considers to be regulatory under the heading, "NRC Originated." Previous investigators had added some categories\* also thought to be regulatory to this grouping;<sup>7</sup> their additions are preserved here. Out of the total of 37,492 US events from 1975-1984, this investigation selected 5,105 as regulatory events for further analysis.

<sup>\*&</sup>quot;Fuel and Core -- Safety Restrictions" and "BWR Fuel Limits -- MCPR, MAPLHGR." These are found on pages 103 and 110, respectively, of the Cause Code List.

The first major step of this investigation was the determination of the most significant causes of regulatory loss. Within the regulatory loss category, further subdivisions may be made according to the exact cause of the outage, as listed in Section 8.1. In the United States, regulatory outages are attributed to safety limits of the technical specifications (also known as limiting conditions of operation (LCOS)), to required inspections or modifications, and to other less frequently observed causes. These different types of regulatory outages may be distinguished by sorting the database according to the regulatory information contained in the cause code for each event.

In addition to the regulatory classification provided, OPEC-2 distinguishes outages according to their urgency. The elementary categories used are "forced" and "scheduled."\* For regulatory outages, the relative amounts of forced and scheduled outages serve as one indicator of the stringency or inflexibility of regulation.

The various causes of regulatory outages are listed in descending order of significance in Table 2.1 for PWRs (excluding TMI) and Table 2.2 for BWRs on

<sup>\*</sup>In this work, forced outages are those that could not be postponed beyond the next weekend. Scheduled outages could be postponed beyond the weekend, but perhaps not until the next seasonal lowload period. This distinction is a simplification of that used by the OPEC-2 database.

pages 15 and 16 respectively.\* The figures in each table are the average annual capacity factors lost due to regulation during 1975-1984 (in percent). Note that the majority of regulatory outages for both plant types (91.9% of PWR loss and 94.4% of BWR loss) can be attributed to the same three causes: LCO violations, inspections, and modifications.\*\* The nature of each of these major causes is now explored in more detail.

<sup>\*</sup>Data for PWRs are reported "excluding TMI," i.e., not including the lost capacity from the two Three Mile Island plants. This distinction removes the distortion of the data due to the prolonged shutdown at these two plants. Outages at other plants brought about by regulatory directives issued in response to the accident (e.g., "TMI modifications") remain as a part of these PWR statistics.

<sup>\*\*</sup>Note that the "Combination" category, comprising inspections or LCO violations or modifications in combination with a non-regulatory cause is included in these percentages.

TABLE 2.1: Average Annual US Regulatory Capacity Loss, 1975-1984, for PWRs, excluding TMI (in percent) Classification by regulatory outage cause

Outage Cause	Capacity Loss (%)
NRC-originated inspections	3.47
NRC-originated modifications	2.33
LCO violations	1.86
NRC licensing proceedings & hearings	0.61
Fuel and core safety restrictions	0.04
Combination	0.04
Unavailability of safety-related equipment	0.03
TOTAL	8.38%

(Combination category comprises inspections or LCO violations or modifications in combination with a non-regulatory cause.)

Source: OPEC-2 Database

TABLE 2.2: Average Annual US Regulatory Capacity Loss, 1975-1984, for BWRs (in percent) Classification by regulatory outage cause

Outage Cause	Capacity Loss (%)
NRC-originated modifications	4.45
Combination	2.86
NRC-originated inspections	1.61
LCO violations	0.86
Fuel and core safety restrictions	0.32
NRC licensing proceedings & hearings	0.16
BWR fuel limits, i.e., MCPR, MAPLHGR	0.08
Unavailability of safety-related equipment	0.02
TOTAL	10.36%

(Combination category comprises inspections or LCO violations or modifications in combination with a non-regulatory cause.)

Source: OPEC-2 Database

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# 2.2.1 Technical Specifications/LCO Violations

The limiting conditions of operation (LCOs) are one part of the technical specifications. As the name implies, they are standing safety limits that govern plant operation. In the United States, the LCOs (and the rest of the technical specification, as well) are formulated by the utility with input from the equipment vendor. Prior to initial plant start-up, the NRC must approve the technical specifications for the entire plant. Subsequently, if an LCO is exceeded at any time, the plant is legally required to shut down. In such cases where an LCO causes an outage, the OPEC-2 database attributes the outage to regulation.

## 2.2.2 Inspections

Inspections can be motivated by the NRC in two ways: 1) through surveillance requirements, also part of the technical specifications, which stipulate a certain inspection schedule for critical plant systems, and 2) through inspection/enforcement bulletins (IEBs), NRC orders requiring plants to take action, often including inspections. Note a key distinction between these two types of regulatory inspections. Surveillance requirements are standing rules for each plant, and are in effect from day to day. IEBs, in contrast, are ad hoc responses by the NRC to problems brought to its attention.

Surveillance requirements in the United States sometimes stipulate that the surveillance interval is to be variable, depending on the number of defective components encountered. As an example, suppose that a plant's pipe supports are inspected, and none are found defective. In this case, the inspection might not be repeated for one year. If one support is defective, however, the next inspection might occur in three months; if two are defective, monthly inspections might be required, and so forth.

# 2.2.3 Modifications

In the OPEC-2 database, modifications ordered by the NRC are divided into two classes: 1) modifications due to a malfunction or a construction or design 2) modifications deficiency, and due to more restrictive criteria. For simplicity, these two categories have been lumped together under "modifications," since both embrace the same corrective measure, albeit for different reasons. Some modifications are made in response to IEBs, although the majority are due to other regulatory measures.

Of particular interest during the study period 1975-1984 were the effects of the accident at Three Mile Island (TMI) in 1979 upon US nuclear safety regulation. In the two years following the accident, many inspections and modifications were motivated by

the NRC through IEBs and other means. These measures were responsible for a substantial portion of the regulatory capacity loss in the years 1979 and 1980. Though the data used are not sufficient to establish a causal link between TMI and the entire increase in outages, many of the required changes addressed problems contributing to the TMI accident. In fact, many measures implemented at the plants were referred to as "TMI modifications."

# 2.3 Plant Systems Most Affected by Regulation

Table 2.3 (for PWRs, excluding TMI) on page 20 and Table 2.4 (for BWRs) on page 21 present the plant systems responsible for regulatory losses in descending order of significance. Again, the figures presented are the average annual capacity factors lost due to regulation during 1975-1984 (in percent). Steam generators are the components with the most associated losses for PWRs, while reactor coolant systems and containments are significant for both plant types. These three plant systems account for 70.6% of PWR and 79.2% of BWR regulatory losses.

Note also that economic losses are indeed small in the US statistics. No economic losses are observed for PWRs and they appear only in the twelfth rank for BWRs. This confirms the assertion made in the last chapter that the difference between capacity factor and

TABLE 2.3: Average Annual US Regulatory Capacity Loss, 1975-1984, for PWRs, excluding TMI (in percent) Classification by plant system

Rank	Plant System	Capacity Loss (%)
1	Steam Generators	2.74
2	Containment System	2.39
2 3	Reactor Coolant System	0.79
4	Condensate/Feedwater System	0.48
5	Core Cooling, Safety Injection	0.40
6	Fuel and Core	0.36
7	Undefined Failure	0.36
8	Refueling and Maintenance	0.23
9	Structural/Intersystem Problems	s 0.23
10	Turbine	0.12
11	Chemical and Volume Control	0.07
12	Reactor Trip System	0.07
13	Electrical Systems	0.05
14	Circulating/Service Water	0.04
15	Auxiliary Systems	0.03
16	Condenser	0.01
17	Component Cooling Water	0.01
18	Main Steam System	<0.01
19	Thermal Efficiency Losses	<0.01
20	Start-up, Operator Training	<0.01
21	Left Over	<0.01
22	Generator	<0.01
23	Utility Grid (Noneconomic)	<0.01
	TOTAL	8.38%

Source: OPEC-2 Database

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# TABLE 2.4: Average Annual US Regulatory Capacity Loss, 1975-1984, for BWRs (in percent) Classification by plant system

Rank	Plant System	Capacity Loss (%)
1	Containment System	4.18
2	Reactor Coolant System	4.03
3	Fuel and Core	0.94
4	Core Cooling, Safety Injection	0.45
5	Undefined Failure	0.14
6	Structural/Intersystem Problems	. 0.13
7	Circulating/Service Water	0.13
8	Electrical Systems	0.09
9	Chemical and Volume Control	0.08
10	Turbine	0.07
11	Refueling and Maintenance	0.05
12	Economic	0.03
13	Condenser	0.01
14	Reactor Trip System	<0.01
15	Auxiliary Systems	<0.01
16	Start-up, Operator Training	<0.01
17	Condensate/Feedwater System	<0.01
18	Main Steam System	<0.01
	TOTAL	10.36%

Source: OPEC-2 Database

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energy availability in the United States is negligible.

## 2.4 Conclusions

This chapter has established two conclusions on the nature of US regulatory losses that will be important in the rest of this investigation:

- The regulatory instruments responsible for the majority of US loss are LCOs of the technical specifications, inspections, and modifications.
- The plant components contributing most significantly to US regulatory losses are steam generators, reactor coolant systems, and containments.

These observations, in combination with additional information on the character of US regulatory outages, indicate an appropriate focus of inquiry for the remainder of this investigation. From here, the outage classification practices and problem management strategies of the French, Swedish, and Swiss nuclear industries may be compared with the US experience.

## 3.0 France

## 3.1 Organizations Influencing Performance and Safety

In France, three organizations make significant contributions to the safety of the nuclear industry. First, the safety regulator is the Central Service for the Safety of Nuclear Installations (SCSIN), a part of the Ministry of Industry and Research. Second, Electricité de France (EdF) is the government-owned national utility which operates all nuclear plants. Third, the Protection and Nuclear Safety Institute (IPSN) is an independent advisory body that provides expert technical support to both EdF and SCSIN. A very close working relationship is maintained among the three bodies.

## 3.1.1 Safety Regulators

The SCSIN was created in 1973 to fulfill two duties: 1) to act as the official state advocate of nuclear power, and 2) to ensure the safety of the public and the natural environment. An organizational diagram is given in Figure 3.1 on page 24.8 SCSIN comprises three expert groups, eight regional directors, four divisions (not shown), and a general secretariat.

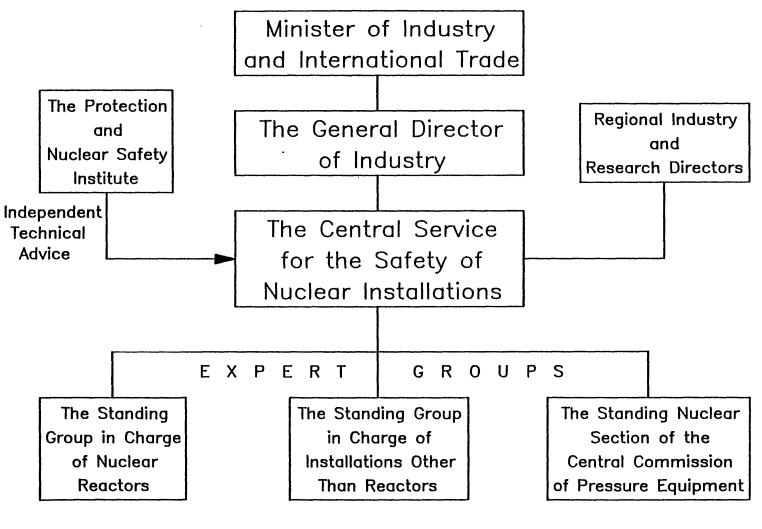


FIGURE 3.1: Organizational Structure of SCSIN Source: Reference 8.

#### 3.1.2 Utilities

Electricité de France, as the national electric utility, generates approximately 90% of France's electric power. The remainder is generated by some industries for internal consumption. Construction began on EdF's first PWR in 1969. As of 1985, 37,000 MWe of nuclear capacity were on line, amounting to 65% of France's electricity supply.

EdF maintains a substantial base of technical resources within its organization, and thus does not look to SCSIN for technical assistance. Since EdF itself is responsible for plant construction as well as operation, it is in the best position to provide for the safety of the plant, literally from the ground up. Therefore, EdF maintains a very capable technical staff to oversee all aspects of safety, in both construction and operation. At its headquarters, there is a group of technical experts that strive to identify the underlying causes of current technical problems, and to recommend appropriate action.

In addition, EdF maintains a direct technical liaison with the NRC in the United States, as well as with the regulatory bodies of other nations. EdF has access to a French database on worldwide nuclear plant outages, which is used to augment the substantial plant experience data from French plants. The OECD plant

database and other resources are also available to EdF, such as those of the IAEA.

Interestingly, EdF was its own regulator for the operation of its earliest plants. The early gas reactors were built before any regulatory authority existed. The plants were actually constructed by a national engineering firm, and then operated by EdF. Such a situation illustrates the high degree of trust placed in EdF's analytical and technical capacities, which today translates to a positive and professional relationship with SCSIN.

EdF has nearly always enjoyed an excellent public image. Its twofold commitment to safety and cost containment has won the utility much support. (France has typically had the lowest cost electricity in Western Europe.) Also important, EdF is considered a prestigious place to work, and the company has no trouble attracting some of the most talented engineering graduates.

So far, EdF has not been content to rest on its laurels. Its policies and practices have continued to stress and achieve safe, economical operation. Because of the high degree of design standardization among French plants, EdF has much to gain from operating experience analysis. This program is aggressively pursued with input from operating, management, and

construction personnel. Their evaluation of plant characteristics and problems helps in generating guidelines for the design of the next generation of plants.

observed, EdF is committed to economical As operating practices. Characteristically, EdF responds to problems in a plant with a "temporary fix," a remedy that safely suffices until the next refueling outage, not necessarily a repair acceptable in the long term. In this way, technical resources may be brought to bear the problem in an unhurried, controlled, and on Also, the more time-consuming, organized way. comprehensive repairs may later be conducted in conjunction with the annual refueling outage, significantly increasing the availability factor.

There are cases, of course, where the problem cannot wait until refueling, and interim measures are unsatisfactory. For the examples of valve replacement or steam generator leakage, the start of the outage may be able to be delayed a few days to a week, in order to coincide with other repair work or with a lower electricity demand period. The decision will depend on, among other things, the historical trend of the problem and the season of the year. It is important to note that such hardware problems are considered technical problems; the regulator is never blamed for

any resulting outage. This point will be elaborated later.

The primary concern of most of EdF's policies is safety. As an example, consider the complete plant evaluation/inspection performed on each power station upon completion of its first year in service. This is the same comprehensive inspection that is commonly performed every ten operating years in France and elsewhere. EdF believes that no other nation's nuclear industry performs the same complete one-year evaluation.

EdF maintains an independent safety committee that is the equivalent of the Advisory Committee on Reactor Safequards (ACRS) in the United States. The safety committee addresses current plant problems, often the same issues which the regulator, SCSIN, is An example of the committee's action studying. occurred in response to a report of ruptured tube guide pins, first from one plant, then from a second. The problem was especially vexing, because the plants were of different generations. EdF's safety committee analyzed the failures and recommended to SCSIN that staggered replacement be accomplished during refueling. SCSIN accepted the committee's proposition.

Another example of an EdF initiative came in response to problems caused by the severe winter of

1986-1987. Several plants experienced instrumentation problems due to the cold weather. These difficulties were not very severe in themselves, but they were disturbing to EdF as a possible indication that the effects of a cold winter on its plants were not well understood. Accordingly, EdF instituted а comprehensive review of the impact of cold weather on many aspects of plant operation. This action addressed not only the instrumentation problems, but was also designed to foresee and prevent other malfunctions induced by extreme weather.

To conclude this look at the nature of EdF, the utility's coherent outage management and safety philosophy is noted. Consistent with the emphasis on the technical nature of nuclear safety, EdF maintains excellent engineering resources in its own organization. Also, when technical problems cause plants to shut down, the outages are blamed on faulty equipment rather than on a capricious regulator or an unreasonably stringent specification. This emphasis on technology extends to the close, cooperative relationships with SCSIN and IPSN. In discussions with these bodies, engineers do the talking; lawyers and non-technical bureaucrats do not play pivotal roles. Finally, despite the checks and balances afforded by SCSIN oversight and the independent technical capacities of IPSN, responsibility for plant safety

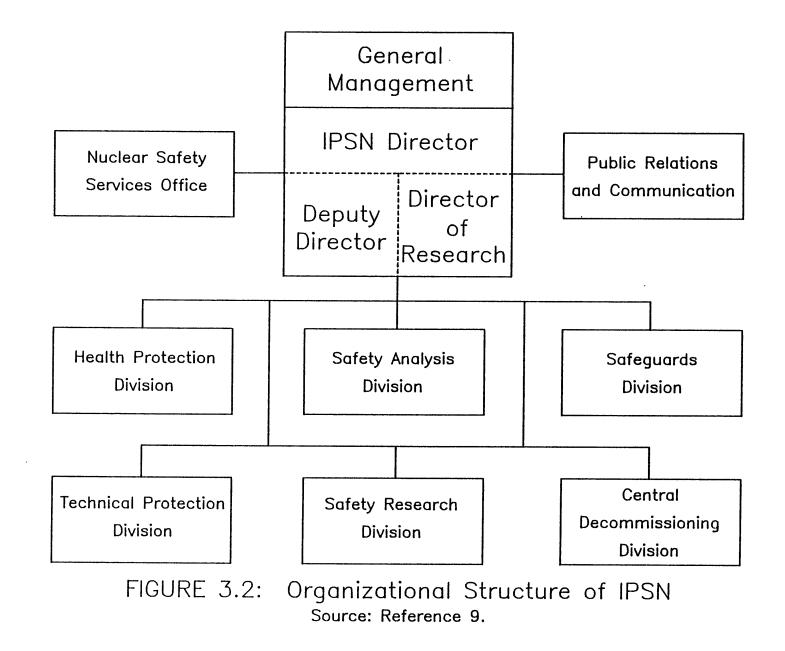
rests foremost with the plant operator. To date, these policies have served both EdF and the nation quite well.

## 3.1.3 Technical Advisors

The Protection and Nuclear Safety Institute (IPSN) is one of nine institutes within the French Atomic Energy Commission (CEA). An organization chart is given in Figure 3.2 on page 31.9 IPSN has diverse responsibilities within its mandate, but for the nuclear industry, its major contributions lie in research and development, reactor safety, and radiation protection. IPSN is the main technical support for the regulatory body, SCSIN, and also has daily contacts with EdF.

IPSN created by ministerial decree was in November 1976 as a focus for CEA's efforts in radiation protection, nuclear safety, and safeguards. The organization serves the nuclear industry in particular, also provides technical assistance to but the Ministries of Industry and Research, Health, Internal Affairs and Decentralization, Transport, and Environment. IPSN employs close to 1500 people; its 1986 budget was approximately FF 1 billion.10

IPSN is indeed well-qualified and equipped to advise others in the field of reactor safety. Four



research reactors and many experimental and test facilities (including critical facilities and test loops) are utilized by IPSN in its research programs. More than 300 technical specialists perform safety analysis studies for the Ministry of Industry and Research. These activities provide detailed and sophisticated technical knowledge that is vital for the drafting and implementation of appropriate regulations.

Nuclear safety regulation takes three different forms in France:<sup>11</sup>

- o Ministerial orders and decrees
- o Technical specifications to support ministerial recommendations
- o Guidelines from component vendors

IPSN is intimately involved in preparing both technical specifications and vendor guidelines. A part of the technical specifications is referred to as the Basic Safety Rules (RFS). SCSIN prepares these rules based on the outcome of research programs conducted by IPSN specialists. The vendor guidelines include the Design and Construction Rules (RCC), which are submitted for SCSIN approval by the plant vendor. IPSN then evaluates the prudency of the proposed standards and makes a recommendation to SCSIN. The RCC, in

particular, are not prescriptive guidelines. They allow plant-specific, innovative solutions, and permit plants to keep pace with technological change.

IPSN and EdF agree that plant operators are fundamentally responsible for reactor safety. Accordingly, safety analysis is chiefly based on EdF's studies and research. Operating experience data from similar plants is also useful in addressing safety questions. The high degree of plant standardization in France makes this data resource especially valuable. EdF's efforts, however, do not discourage IPSN from maintaining its own research program to check and substantiate the utility's work.

IPSN's scope of research is truly impressive. of its work addresses PWR power plants Much in particular. Included in these efforts are research on the behavior of structures and components, reliability and probability of failure analyses, and special studies of human factors considerations. This last area of interest gained additional significance after the Three Mile Island accident. Concerning risk studies, the thermohydraulics of two-phase transients in PWRs receives much attention. Other research at the various IPSN test facilities includes work on fuel behavior (including conditions of major fuel damage), the behavior of cesium and iodine aerosols under

various containment conditions, and the filtered venting of containments. Finally, joint research programs are underway between IPSN and many Western nations, as well as the Soviet Union.<sup>12</sup>

## 3.2 Organizational Relationships in Practice

The chain of responsibility for reactor safety in France begins with each plant's operating staff. EdF as a whole has the next closest oversight, followed only then by SCSIN, the safety regulator. The regulator itself has competent technical people, and also has access to the exhaustive resources of IPSN. EdF and the individual plants, however, have the most detailed, plant-specific safety information. Hence, the technical opinion of EdF is believed and respected by the other bodies involved in the French nuclear industry. This trust facilitates a professional, constructive, and technical dialog among all parties.

There are several examples of SCSIN finding fault with EdF's procedures and standards, but even in these cases, SCSIN is not considered to have caused any plant outages that may have resulted. This is largely because of the mutual respect felt by EdF and SCSIN for their respective roles in the nuclear industry. EdF promptly informs SCSIN of any problems, and readily takes the initiative in proposing solutions, preventing the necessity of regulatory intervention. There are

legal requirements for EdF to notify SCSIN immediately of unusual events at power plants; however, EdF appears to be voluntarily more forthright than required by law. After notification, EdF typically presents an informal proposal for remediation of the problem to SCSIN. This action is intended to encourage the airing of all opinions and to prepare the way for building a consensus.

Differences of opinion between EdF and SCSIN are actually rather Α joint committee common. is established between the two organizations to resolve these conflicts. This group performs its function well (and usually peacefully), as no stalemates or arguments remain over the agreements forged by this committee. As a result, EdF has never been seen by the public as challenging SCSIN's policies or procedures, or as being generally unruly, argumentative, and uncooperative. Thus, the participatory process of conflict resolution in a professional atmosphere minimizes any later dissent.

An example of this process may be cited. EdF wrote a proposal to SCSIN revising the surveillance requirements for safety system testing. IPSN independently reviewed it, and some relatively minor differences of opinion surfaced among the three bodies. The collaborative committee was successful, however, in

resolving the disagreement. The proposal was then accepted with minor amendments.

Private citizens, advocacy groups, and governmental bodies have never intervened substantially in the actions and decisions of EdF or SCSIN. No private individuals have ever motivated an SCSIN action, either directly or indirectly. SCSIN is not legally required to act upon or even to acknowledge any petition from the public. There have been no protracted inquiries made of EdF's affairs by its overseer in the legislature, the Parliamentary Energy This Committee is free to ask questions, Committee. but this usually occurs via informal means, such as memoranda and telephone calls rather than through formal hearings or investigations. In response to the Chernobyl accident, there were some Parliamentary regarding conditions at French power discussions plants. Some information was asked of EdF, which was Parliament seemed satisfied, as no further supplied. action was taken.

and IPSN also appear to have EdF a sound scope of their communication The relationship. encompasses technical discussions on reactor safety, and IPSN's advice and comment on EdF's proposals to When there is a difference of opinion between SCSIN. IPSN, SCSIN must choose between the EdF and

recommendations, or create its own compromise. EdF and IPSN disagree fairly often in this process, so SCSIN's judgment is frequently necessary.

One avenue through which the personnel of EdF and IPSN have extensive contact is through the on-site liaison engineer from IPSN who is present during the start-up of any plant. This liaison is available for technical support and does not perform inspection The purpose of having the engineer on-site is duties. to give IPSN a firsthand knowledge of activities at the site, not to analyze the plant for possible deficiencies. IPSN considers it important to understand the depth and variety of the technical problems facing EdF, as well as the utility's solution strategies. There is, of course, much more happening during start-up preparation than one person can oversee; therefore, all activities are assigned In this way, the liaison can concentrate priorities. effort on the most critical aspects of the start-up period.

IPSN does conduct its own analysis of start-up activities. Yet, it is EdF's responsibility to recognize any difficulties and to report them promptly to IPSN so that its analysis can be performed punctually. With input from the liaison engineer, IPSN prepares a status report for SCSIN and an advisory

paper for EdF. These official documents are preceded by much informal discussion amongst the three bodies. Thus, the content of the formal reports is no surprise to anyone, and rarely creates any controversy.

Another example of EdF/IPSN cooperation includes a joint research effort extending plant licensing analyses to include beyond-design-basis accidents. In 1979-1980, the two organizations adopted the practice of routinely planning for these accidents. They view such collaborative research as important, not only for enhancing cooperation but also for preventing duplication of effort. In the same spirit, even the plant vendor Framatome joins EdF and CEA in dividing and coordinating the research agenda.

## 3.3 Outage Reporting and Classification

### 3.3.1 General Principles and Examples

France reports no regulatory losses. French reactors experience the same sorts of difficulties as those in the United States, but the French industry classifies these problems differently from US industry. There is, in France, no such thing as an outage motivated by a regulator. The various requirements of SCSIN are automatically assumed to be reasonable, just, and appropriate. When some component of plant equipment violates one of SCSIN's requirements, it is

the equipment that is held accountable for any resulting outage, not the requirement. According to an EdF representative, labeling outages as regulatory is deemed "unwise," and is hence not practiced.

Alternatively, human error can cause outages and thus is also cited by EdF as an outage cause. For example, some required tests are very delicate and sensitive, offering many opportunities for human error or misjudgment to cause a reactor trip. Any resulting outages are, however, attributed to human error, rather than to the set of regulations prescribing the testing.

Another cause of outages reported by EdF pertains to violations of axial offset limits. These are treated as "administrative" limits; the plant operator manages the reactor so as to stay within them. These are viewed by some in EdF as causing regulatory outages, but these outages are never reported as such.

## 3.3.2 Technical Specifications/LCO Violations

Technical specifications are written by EdF. In most cases, their content is discussed with SCSIN before their formal issuance. Thus, the final documents are no surprise to the regulator, and contain standards upon which all parties have agreed. SCSIN is free to ask questions or propose modifications to the

specifications. Any such changes are effected in a joint EdF/SCSIN committee.

The baselines for establishing the first French technical specifications were modeled after those of the US reactor vendor, Westinghouse. All French plants built before 1982 were constructed by Framatome (the French nuclear vendor), using what was substantially a Westinghouse design. Even today, French technical specifications are quite similar to those for US PWRs. EdF personnel were confident that the stringency of the two nations' specifications is most often comparable, with French standards more stringent in some areas.

Technical specifications are implemented through EdF policies and observed by the plant operators. Each operator monitors trends in the critical parameters indicative of the reactor's physical state. If an LCO violation appears imminent and unavoidable by less drastic means, the operator shuts down the plant. Many times, however, the LCOs are never closely approached in operation. This is because EdF observes a set of operating specifications that are often more stringent LCOs contained in the than the technical specifications. EdF adopts these conservative policies in the interest of achieving plant lifetimes of 30-40 In order to realize reliable operation over years. this period of time, EdF believes that both operating and maintenance practices must be painstaking and exacting, erring only on the side of conservatism and prudency.

One notable case may be cited of a disagreement between EdF and SCSIN over the implementation of technical specifications. In a power plant quite close to the French border with the Federal Republic of Germany, SCSIN ordered a shutdown before any LCO was closely approached. This was done due to the sensitive location of the plant. EdF disagreed with the order, but did not delay in obeying the directive. This considered a technical outage was specification violation, as SCSIN's judgment is never blamed for an outage. Thus, SCSIN merely acts to call attention to objective conditions in the plant. Such conditions, when evaluated using standards and criteria accepted by EdF and SCSIN, may necessitate a shutdown.

## 3.3.3 Inspections

During regular plant operation, no inspector is present. Frequent plant visits are preferred instead, customarily two per month. The date of the inspection and the agenda for the visit are established in advance to ensure that the plant staff and other technical resources are available for discussions and analysis.

Nearly all routine inspections in France are accomplished in conjunction with other outages, particularly the annual refueling outage. To appreciate the success of French inspection policies, note that the equivalent energy availability lost in 1986 due to routine inspections of French 900 MW PWRs was only 0.08%. For comparison, the average value (1975-1984) of annual capacity loss due to so-called "regulatory" inspections for US PWRs (excepting TMI) was 3.47%, over 43 times greater.

One explanation for the discrepancy in inspection outages lies in the nature of the two nations' surveillance requirements. Unlike the United States, France does not have a variable surveillance interval that depends on the number of component malfunctions. Furthermore, France has nothing analogous to the US inspection/enforcement bulletins. Yet, despite an apparently more formidable set of US regulatory requirements, standards demanded in French plants are no lower. For example, recall that a comprehensive ten-year inspection is conducted in each French plant after only one year of operation. This inspection is conducted as a matter of policy by EdF; it is not the result of any regulatory directive.

## 3.3.4 Modifications

France did not make as many modifications in response to the TMI accident as did some other nations. Some modifications that were typical reactions to TMI in other countries had fortuitously been effected by France prior to the accident. For those changes implemented in France after the accident, a concerted effort was made by EdF and SCSIN to schedule the work during annual refueling outages. In general, EdF devotes resources to outage many planning and scheduling, to minimize forced outages and extensions of planned outages. Many of EdF's post-TMI modifications addressed human factors concerns in the control room.

EdF representatives could not recall any post-TMI modifications that were too urgent to be delayed until refueling. There were a few plants where cracks were discovered in steam generator outlet piping, but this was probably not TMI-motivated, according to EdF. With certain time restrictions, SCSIN allowed EdF to devise its own schedule for remediation. In some cases, the work necessitated shutdowns prior to refueling. Nonetheless, the outage cause reported was pipe cracking rather than a regulatory order. It is likely that 1) the high degree of standardization among French plants, and 2) the existence of only one electric utility, EdF, were significant reasons why

SCSIN allowed EdF such discretion and freedom in scheduling repairs. Most any problem is likely to be generic in the plants, as all share the same types of components. Furthermore, EdF's standards and policies apply to all French plants; these standards are wellunderstood by SCSIN.

### 3.4 Comparisons with US Experience

λs noted in the section on technical specifications, EdF observes a set of operating specifications more stringent than the officially established LCOs. These company standards are adopted voluntarily, without regulatory pressure; EdF considers them one element of prudent engineering practice. This is not the case in the United States.

Regarding inspections, France has no resident inspectors at the plants, no variable surveillance intervals, and nothing analogous to an IEB, unlike the United States. Yet, between the efforts of EdF and SCSIN, French inspection requirements are similar to those in the United States. EdF appears to compensate for the less demanding regulatory surveillance with its own policies. For example, performing the comprehensive ten-year inspection after only one year of operation is an EdF practice not seen in the United States.

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SCSIN never forced a modification outage upon EdF. At most, SCSIN's requested changes were discussed with the utility, and implemented by EdF to the regulator's satisfaction. Indeed, no regulatory impositions have ever been made in France; conflicts between the regulator and utility are always resolved via technical discussions. In the United States, technology frequently plays a muted role in such dialogs, where legal concerns dominate the agenda.

It is apparent that while French regulations are in some areas less intrusive than US statutes, EdF makes up the difference with its voluntary safety As observed, these are frequently more practices. stringent than the regulation itself. Thus it is usually EdF's policies that are responsible for Even if an SCSIN requirement should reach outages. beyond EdF's standards, any consequent outage is considered a technical difficulty and never а regulatory imposition.

Four fundamental differences between the US and French nuclear industries should be borne in mind when making regulatory comparisons:

o Plant age. French plants (indeed, those in all of Western Europe) are significantly younger, on average, than US plants. Many of the most

troublesome problems (steam generator leaks, for instance) worsen with age.

- o Plant standardization. With the tremendous degree of standardization observed in France, data from the detailed inspection of one plant may be statistically extrapolated to all other plants, barring plantspecific features. Hence, detailed inspections may be distributed among all the plants. Furthermore, standardization implies that most every problem is generic. The resources of EdF may thus be concentrated on these difficulties (relatively few, yet probably widespread) rather than on a host of local problems at each plant.
- o Utility diversity. EdF is a monolith. Its policies are well-known to SCSIN and to IPSN. Furthermore, these policies are applied consistently to all plants (this is partly facilitated by standardization, in turn). Thus, with a minimum of effort and inquiries, SCSIN may be confident of understanding how any problem at any plant will be attacked. The same may not be said of the NRC's position in the United States.
- O Utility size. EdF's size is an asset in achieving and maintaining a high level of technical competence.
   In the United States, there are dozens of nuclear utilities with varying sizes and technical

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capacities. Some small utilities do have excellent technical resources, but in general, small size and meager budgets are tough obstacles to establishing and maintaining high-caliber technical abilities.

There remain significant differences between the industries of the two nations, however, that are not plausibly explained by the factors above. For instance, the many positive characteristics of the EdF/SCSIN relationship in France form a stark contrast with the nature of the typical utility/NRC relationship in the United States. In the French industry, a professional, mutually respectful, and technically oriented environment prevails. In the United States, the atmosphere is instead characterized by mistrust, litigation, and poor plant performance.

The French utility, EdF, is technically excellent in its own right, independent of SCSIN or IPSN. The utility is treated as a technical peer of the regulator or IPSN. Because of this common level of competence, a permanent technical dialog exists among the three, one that evolves to address new issues as they arise. Again, the US situation is sharply different. As many utilities have only mediocre technical abilities, the NRC is relied upon for the analysis and assurance of reactor safety. The NRC also houses regulatory and technical analysis functions under one roof. In

France, these roles are filled by separate organizations, SCSIN and IPSN respectively. Technical analysis is much less likely to be tainted by nontechnical factors when the two functions are separated.

IPSN and SCSIN officials shared opinions of the US nuclear industry, utilities and NRC alike, in relation to that of France. Regarding utilities, several representatives perceived that the US utilities were generally more reticent than EdF to accept responsibility for the technical state of their plants. Additionally, utility management in the United States was thought to suffer from inadequate organization. Regarding outage reporting practices, one EdF official felt that US utilities readily blamed excessively stringent regulation for what would be considered technical problems in France. Addressing and avoiding such technical problems at the plants would be simply part and parcel of EdF's voluntary engineering practices.

Concerning the NRC, EdF representatives perceived US regulation as "going too far," or being too prescriptive. It was also recognized that greater prescription may be required (or at least be more convenient) when dealing with nonstandard plants operated by a wide variety of utilities. Whatever

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technical expertise that does exist at nuclear plants, however, is rarely sought by the NRC. Lastly, the tradition of the resident inspector at US plants epitomizes the mistrust between regulator and utility, and points to the dearth of a professional relationship between them.

#### 4.0 Sweden

## 4.1 Organizations Influencing Performance and Safety

The Swedish Nuclear Power Inspectorate (SKI) is Sweden's nuclear safety regulatory authority, analogous to the NRC in the United States. Other administrative and scientific bodies in Sweden are responsible for related nuclear safety issues, namely:<sup>13</sup>

- National Institute of Radiation Protection (SSI).
   Established by the Radiation Protection Act, SSI
   works closely with SKI to ensure safe conditions at
   all nuclear facilities.
- Swedish Plant Inspectorate (SA). Conducts testing
   of pressure vessels at nuclear installations.
- National Board for Spent Nuclear Fuel (NAK).
   Oversees technical research and coordinates financing for the handling and disposal of spent fuel.
- National Environmental Protection Board (SNV).
   Created by the Environment Protection Act, SNV
   monitors non-nuclear disturbances in the vicinity of
   nuclear facilities.
- National Board of Occupational Safety and Health,
   National Electrical Inspectorate. These bodies

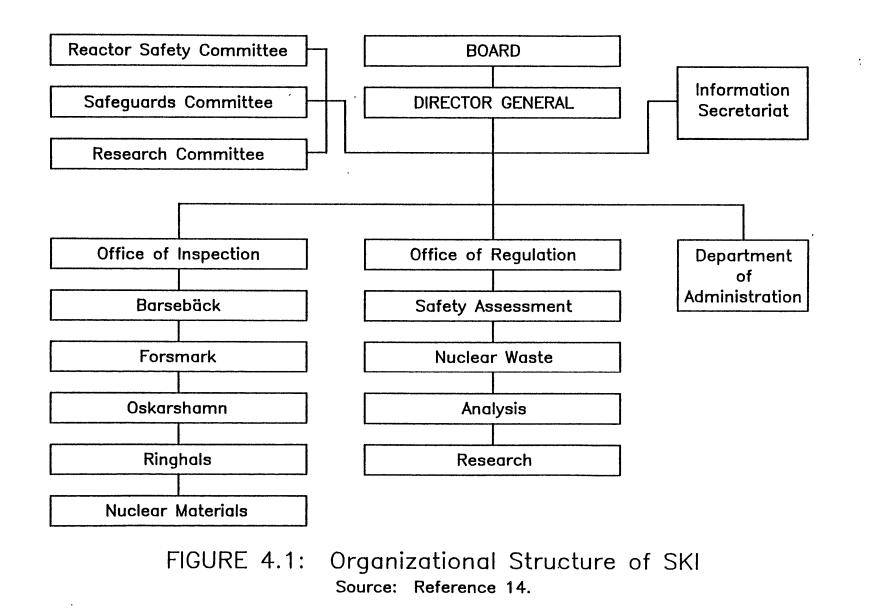
exercise the same surveillance duties at nuclear and non-nuclear installations.

In addition, each of the four municipalities having a nuclear power station nearby maintains a local safety committee. These groups keep informed of current and proposed nuclear safety and radiation protection regulations at their respective power plants. The committees also perform public information and emergency planning duties.

## 4.1.1 Safety Regulators

The principal functions of SKI, the safety are nuclear facility licensing regulator, and oversight, the promotion of safety, and the supervision handling and storage of fissionable nuclear of material. SKI and the utilities both stress, however, that primary and direct responsibility for plant safety lies with the utility operating the plant. Supplementary duties of SKI include coordinating technical research and development in nuclear safety and communicating nuclear safety information to the public.

An organization chart is given for SKI in Figure 4.1 on page 52.<sup>14</sup> The SKI Board is appointed by the government; the Director General serves as its chair. Reporting to the Board are the two technical Offices,



с Ц the Office of Inspection and the Office of Regulation, as well as the Administration and Information sections. The key functional distinction between the two offices is that the Office of Regulation is responsible for the text and specifications of regulations, while the Office of Inspection is concerned with enforcement of these regulations. The Inspection Office assigns one liaison inspector for each plant. This official is not an inspector in residence at the site (there are none); instead, frequent visits are made.

Also indicated in the chart, three advisory committees are a part of SKI:<sup>15</sup>

- The Reactor Safety Committee keeps informed of SKI's supervisory activities and provides technical advice on reactor safety and licensing matters.
- o The Safeguards Committee advises SKI on safeguarding nuclear material, including measures to combat theft and sabotage committed against a nuclear facility or a transport vehicle.
- o The Research Committee proposes and evaluates research projects and is available as an advisor to the Research Division.

SKI is financed with monies from the nuclear power utilities and with funds allocated by the

government. The total budget for budget year 1984/85 was SEK 25,000,000 (roughly \$3 million at that time). An additional SEK 44,400,000 (approximately \$5 million at that time) was allocated for nuclear safety research.<sup>16</sup>

SKI currently has about 85 employees: 60 professionals and 25 supporting personnel. All employees work at a single location in Stockholm.

## 4.1.2 Utilities

Sweden has four utilities owning nuclear power plants: the state-owned Swedish State Power Board, and three (at least partly) private utilities, Forsmarks Kraftgrupp AB, Sydkraft AB, and OKG Aktiebolag. In 1980, partly in response to the Three Mile Island accident, the four nuclear utilities formed the Nuclear Safety Board of the Swedish Utilities (RKS). As of 1987. RKS the merged with personnel training organization run by the utilities to form the Nuclear Training and Safety Center (KSU), which today houses the utilities' safety collaboration efforts and training programs.

KSU both coordinates the in-house safety efforts of the individual utilities and conducts its own safety projects, drawing on the combined resources of the utilities. Much of KSU's attention is devoted to

managing the experience feedback program, whereby operating data from domestic and foreign plants are collected, analyzed, and disseminated in useful form to the nuclear utilities. Experience feedback aims to provide each plant with a relevant set of data on technical disturbances that can serve as an information resource in anticipating and resolving problems. In addition, KSU and the utilities emphasize outage planning and investment in high quality, high availability measures.

## 4.2 Organizational Relationships in Practice

In discussions with SKI, the safety regulator, and KSU, the utilities' own safety organization, both groups characterized the regulator/utility relationship as positive, technically oriented, and cooperative rather than adversarial. The two bodies seem jointly committed to a safe and viable nuclear industry in Sweden. To this end, SKI takes pains to give utilities the maximum possible advance notice of upcoming regulatory actions, so that each plant may schedule outages most efficiently.

There was no instance of a regulatory order so extreme that it forced a plant to cold shutdown. KSU noted, however, that plant start-up from a shutdown (usually refueling) had sometimes been delayed by regulatory action (see next paragraph). KSU was asked

how SKI was likely to implement changes in the stringency of regulations, for example, modifications arising from revisions in computer codes for seismic analysis. KSU felt that the utilities would be allowed a reasonably long time (i.e., until the next refueling) within which to schedule the necessary work. This contrasts with the NRC's handling of the issue of seismic design criteria, revisions in which were sufficient cause for near-immediate shutdowns.

In the opinion of KSU officials, the most extreme regulatory action taken by SKI occurred upon the discovery of cracked piping at the Ringhals 1 plant in August 1986. This defect was uncovered in the last week of the refueling outage. As a result, Ringhals 1 was down for four more weeks for inspection and welding work. SKI also issued a statement giving notice that all BWRs would be inspected within a short period of time.

Another anecdote illustrates the usual outcome when there is a technical difference of opinion between a utility and SKI. In the Oskarshamn 3 and Forsmark 3 plants, the main steam isolation valves had been newly repaired. Inspections of the valves were to occur at intervals ranging from weekly to every three weeks. The respective utilities felt this inspection frequency to be unnecessarily conservative; they requested a

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change in inspection frequency, decreasing it to every four weeks. SKI did not permit this change. At other times, ring inspections in generators and requirements for auxiliary power supplies have elicited utility/regulator disagreements.

In all these cases, the utility concerned expressed its dissent in numerous discussions, but eventually complied with SKI's wishes. Vehement protests by utilities over safety regulation do not occur in Sweden, as it would be very damaging politically to be seen arguing with SKI. With the current moratorium in Sweden (see p. 67), as well as post-Chernobyl anxieties, the industry's position is already tenuous at best. Thus, the precariousness of nuclear power can create a rather placid regulatory environment.

The availability of new analysis techniques enabling more sensitive monitoring or more accurate modeling have not forced the regulator's hand, causing SKI to shut down plants until the new methods may be implemented. In reality, many new techniques are developed voluntarily by the utilities themselves. This work is, as one might expect, enthusiastically encouraged by SKI, but SKI has never forced new methods on a utility. With the foresight and initiative

generally demonstrated by the utilities, SKI may never have had the opportunity to do so.

Indeed, the Swedish utilities frequently lead SKI in recognizing and addressing technical problems. The individual plants do seem justified in maintaining (and SKI agrees) that each plant is its own technical expert, and that primary safety responsibility lies with the operator. There are strong incentives for the utilities to be alert, competent, and cooperative. Just as it is unwise to appear an adversary of SKI, likewise, the utilities cannot afford to let SKI lead them around, scolding and cajoling them, presenting the regulatory hoops through which the utilities must jump. One of the KSU staff observed that the typical utility/regulator relationship in Sweden was characterized by "more dialog than directives."

Representatives of KSU were asked if there was ever any complaint from SKI of untimely notification of the regulatory authority regarding events at a plant. No significant cases of this were recalled. The reporting routine followed in Sweden includes daily operating information transmitted to SKI from each nuclear utility. Any deviation from normal conditions is to be reported; requirements governing the utilities' response to most such deviations are incorporated in the standard operating procedures of

each plant. SKI does have the authority to require that extreme measures be taken (including plant shutdown), but as noted above, such extraordinary cases have not occurred.

#### 4.3 Outage Reporting and Classification

# 4.3.1 General Principles and Examples

Sweden reports few regulatory losses. Nationally, the highest regulatory capacity loss figures were about 12% for PWRs (in the years 1975, 1982, and 1983) and 4% for BWRs (in 1976).<sup>17</sup> All other years had an insignificant amount of these losses. Reactor technology is quite similar in the United States and Sweden; one would expect the same technical problems in the two nations, but perhaps different criteria for classifying the resulting outages as regulatory or otherwise. Thus, it was necessary to ascertain what does and does not constitute a regulatory loss in Sweden.

In a discussion with KSU, its representatives indicated that required redesign of steam generator preheater sections has been considered a regulatorimposed loss. This activity was responsible for the high capacity losses in 1982 and 1983. One explanation given for the absence of many large losses was that most of the tasks required by the regulator could be

accomplished during the annual refueling outage. There is a cooperative effort between SKI and the utilities to schedule nearly all regulatory work during this time. Such was the case with modifications due to hydrodynamic load calculations for BWRs. Another example of a regulatory outage occurred at the Oskarshamn I plant. A recent refueling period was extended for replacement of the core grid when the grid support bolts cracked. Yet another case of a regulatory loss occurred at Ringhals 2 with a charging pump problem.

Noting all these examples, one of the KSU representatives offered a general definition of a regulatory loss in Sweden. He proposed that nearly all such losses arise from an unresolved technical difference of opinion between SKI and a utility. If SKI insisted on its viewpoint in these situations, the utility was very likely to label any resulting outage as regulatory. Most of those present accepted this statement, although some preferred a more inclusive definition.

As mentioned above, one reason for the infrequency of SKI-motivated losses is that much of the work that SKI might require is scheduled in conjunction with other outages, particularly refueling. Utilities maintain a "stop list" of pending repairs and

preventive maintenance, which assigns priority to these tasks for the next forced or scheduled outage. Thus, unless SKI's required work forces the shutdown or significantly extends an outage, the outage is not considered regulatory.

As an example of an outage (a derating, actually) not considered regulatory, consider the Ringhals 2 It has been operating at 80% power since last plant. year when cracks were found in the steam generator tubes. The steam generators had already been scheduled for replacement in 1989, however, so the utility was interested in prolonging their life until that time. The utility found (and SKI agreed) that by lowering the plant's power just 20%, pressure and temperature would drop such that crack growth essentially stopped. SKI probably would have prohibited operation if the cracks continued to grow, but it was essentially the utility's decision to derate the plant. Thus, this derating was not treated as a regulatory imposition. It was mentioned that, in the case of an SKI-ordered derating, the lower power level is adopted as a new baseline for calculating capacity losses. This practice masks these deratings in the data, so these must be treated independently when seeking regulatory losses.

At the Ringhals 1 plant, some four-inch piping was found to have intergranular stress corrosion

cracking (IGSCC). This might have resulted in a regulatory loss, but no shutdown was required. The repairs were accomplished while operating. In the wake of this discovery, no other plants were forced down for inspection or testing. There are numerous cases in the United States where problems at one plant have prompted the NRC to call for inspections at others, often necessitating shutdowns.

Next, the stringency of different facets of Swedish safety regulation will be evaluated: technical specifications, inspections, and modifications.

## 4.3.2 Technical Specifications/LCO Violations

Swedish technical specifications are drafted by the utility, drawing upon the data and experience of the plant's vendor. The specifications must be approved by SKI. A joint committee is convened to resolve significant differences of opinion prior to official approval. In this way, there is much informal contact and negotiation between utility and regulator. These processes make the official approval of the specifications by SKI very straightforward. Some questions of interpretation and understanding may remain, but these are normally inconsequential for the plant's operation.

Swedish technical specifications come in two There are specifications for varieties. standard and there is also a special operation, set of specifications that apply during refueling outages. In addition, there are rules and procedures separate from either set of technical specifications that are embodied in the Surveillance Test Book (STB). The STB contains requirements that are more detailed and plantspecific than the technical specifications. Criteria for the performance of individual plant components are enumerated in this document. The STB is not ancillary to the technical specifications; both documents carry equal weight and standing. Like the technical specifications, the STB can be revised and reworked by a joint SKI/utility committee.

specifications Technical are applied rather conservatively in practice. Utilities customarily monitor critical parameters of the reactor's operation to ensure that the plant remains safely within the If a trend in one of these parameters indicates LCOs. an impending LCO violation, the utility itself will shut the plant down if no lesser corrective action is effective. Alternatively, SKI may see that the plant already in violation of the LCO and order is a shutdown. The latter is much less frequent, as the utilities view it as good practice (and in their own best interest) to remain within technical

specifications and within the strictures of the STB. Such utility-motivated shutdowns are not classified as regulatory losses, whereas the rare SKI imposition is considered a regulatory loss.

KSU representatives were asked if violations of technical specifications are clear-cut, deterministic events, or rather, if judgment and discretion are often applied in establishing violations. They responded that some negotiation occurs over whether or not a in down when violation of plant would shut Usually, however, there is not much specifications. discussion, as the specifications include restrictions on the time allowed until shutdown or repair that are observed without question.

Technical specifications may be changed via a process analogous to the process of their initial formation. The utility desiring the change proposes a new text which then must be approved by SKI. Such changes are actually quite common, especially in the early years of a plant's operation. It is noteworthy that the only participants in the discussion of proposed revisions are SKI and the utility, i.e., no public hearings are held. Swedish citizens must go directly to the government with grievances; this avenue of dissent has not been used frequently.

#### 4.3.3 Inspections

SKI does not employ resident inspectors at the plants. Creating such a position might be considered an anti-cooperative gesture by KSU; indeed, some KSU personnel saw such inspectors in the United States as a manifestation of the distrust between the NRC and the US utilities. At the Forsmark plants in Sweden, the SKI inspector visits about every two weeks. The visit customarily announced is in advance; surprise inspections are a rarity. According to KSU, a "continuous dialog" exists between each utility and its SKI inspector. SKI itself has daily contact with these inspectors.

Plant components are inspected according to a constantly evolving hierarchy of emphasis. Those systems exhibiting the most problems will receive the greatest amount of scrutiny. It appears that the amount of surveillance and testing done in Sweden and the United States is commensurate, with Sweden performing occasionally more. The major difference is not the amount of testing and inspection, but rather how systems are selected for testing in each country.

## 4.3.4 Modifications

KSU personnel could recall no modifications required due to construction or design deficiencies.

SKI has, however, issued more restrictive criteria which required plant modifications. The most notable example of this action was in response to the TMI accident in the United States.

SKI devised an "action program" (with some input from the utilities) in the wake of the TMI incident comprising certain required backfits. 1979. In Ringhals 2 was the only PWR in operation; it was actually conducting refueling at the time of the accident. SKI's required modifications extended the refueling outage for three weeks. In addition, SKI added mandatory safety reporting requirements for all Periodically, an as-operated safety nuclear plants. analysis report would be required, as well as a comprehensive ten-year safety report after each decade of operation.

A second major reaction to TMI came from the government, although SKI was also involved. A commission was assembled to conduct a reactor safety study, which was completed in early 1980. The utilities, universities, and SKI were among the collaborators. This study was one component of widespread discussions on the safety of nuclear power after TMI. Because of the attention now focused on the industry, the construction of the Forsmark plants 1, 2,

and 3, Oskarshamn 3, and Ringhals 3 and 4 was delayed at least one year.

In March 1980, shortly after the reactor safety study was released, a public referendum was held on the future of nuclear power in Sweden. People voted in favor of phasing out nuclear power completely by 2010. KSU representatives felt that the TMI accident was the primary motivator of the referendum and the major determinant of its outcome.

# 4.4 Comparisons with US Experience

The discrepancy in the amount of regulatory loss reported by Sweden and the United States is due almost entirely to the outage classification scheme used by each nation. Some differences exist in the means of regulation; for instance, Sweden has no resident inspectors and nothing analogous to an IEB. However, similar technical specifications and inspection requirements are in place in the two nations. Where differences appear, Swedish regulations are usually stricter, as with their conservative application of the LCOs. More information on technical specifications is given below. Furthermore, the same technical problems were most troublesome for both countries. The key difference is that when outages are incurred (whether for technical specification violations for or inspections), Swedish utilities hold the hardware

accountable, labeling the difficulty as a technical problem. In the United States, it is the regulation or the regulator that is considered the cause of the outage. Hence, far more regulatory outages are reported in US performance statistics than in those of Sweden.

Comparing technical specifications in Sweden with those in the United States, some differences appear. Efforts are made in Sweden to create specifications that are site-specific and plant-specific. US specifications tend to be more generic. For the early Swedish plant specifications (drafted in 1973-1974), the baseline data was taken from US vendor information (i.e., from Westinghouse). Specifications used by ASEA-ATOM, the Swedish vendor of most later plants, are somewhat more stringent than those in the United States. In particular, BWR specifications are more demanding concerning water chemistry requirements. In addition, Swedish technical specifications stress functional requirements of plant systems, e.g., leakage rates, rather than prescriptive standards, e.g., specifications on pipe or vessel integrity.

Representatives of KSU were certain that US regulations were far more voluminous than those of Sweden. This observation must be interpreted with care, because any difference in regulatory scope may be

due to significant differences between Swedish and US utilities. On balance, Swedish utilities are more technically competent, take greater initiative with safety measures, and set higher internal standards than do US utilities. Hence, a less prescriptive and less intrusive set of regulations may be justified for more vigilant utilities, as those in Sweden appear to be.

Unique among the European nations studied, Sweden did report some regulatory loss. It was associated with the redesign of steam generator preheater sections. This was classified as regulatory because there was an unresolved technical difference of opinion between SKI and the utilities over the shutdowns.

#### 5.0 Switzerland

# 5.1 Organizations Influencing Performance and Safety

#### 5.1.1 Safety Regulators

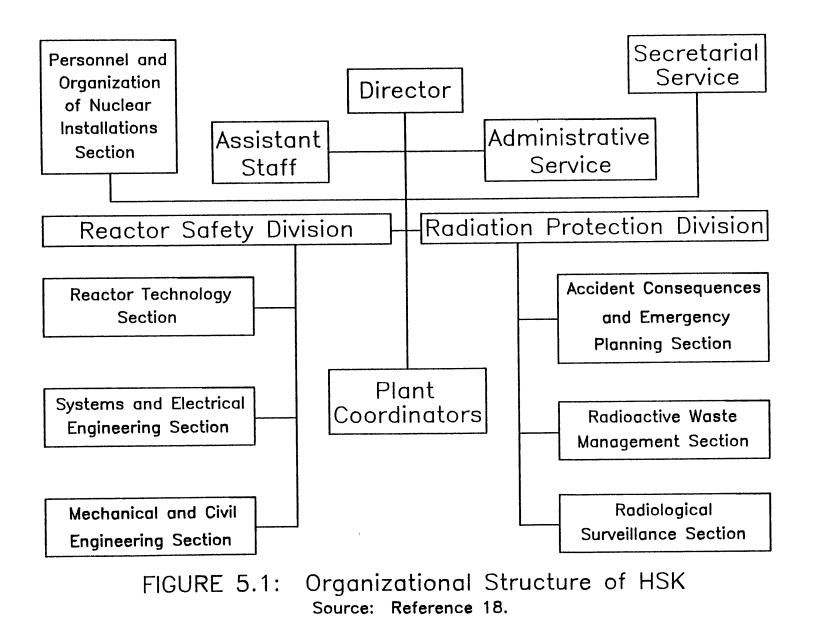
The nuclear safety regulator in Switzerland is the Swiss Federal Nuclear Safety Inspectorate (HSK), within the Swiss Federal Office of Energy. Broadly, its responsibilities are nuclear safety and radiation Similar to the NRC, the major technical protection. functions performed by HSK are conducting safety analyses for proposed power plants, writing technical reviews, and performing surveillance and backfitting analyses for existing plants. Unlike the NRC, however, This is so because HSK HSK has no legal section. operates in a less politically charged environment. A separate section of the Office of Energy assumes legal responsibilities, such as the granting of plant permits. This section is also the legal advisor for HSK.

The Office of Energy in the Federal government grants three different permits to nuclear plants: general, construction, and operating. HSK's responsibility includes any decision for a plant within the purview of one of the three permits. As an example, when the Swiss seismic risk charts were developed in 1979, all plants had to be requalified.

In particular, the anchoring of electrical panels was analyzed and modified if necessary. This action required no change in the operating permit, so HSK managed the recertification.

Currently, HSK employs a total of 54 people, professional and supporting. The 1983 budget (latest figures available) was approximately SF 5 million. An additional SF 10 million was allocated for external research contracts. See Figure 5.1 on page 72 for a diagram of the structure of HSK.<sup>18</sup>

The Swiss Corporation for Pressure Vessel Supervision (SVDB) has authority over pressure vessel quality. The Corporation has conventional and nuclear divisions; the nuclear section works under HSK. No resident inspector is present at the plants, only a part-time liaison who performs periodic checks. There has been some support from the government for appointing a full-time resident inspector at each plant.



#### 5.1.2 Utilities

The Swiss nuclear utilities employ rather small staffs. The technical departments are small as well, but highly dedicated and competent. Each plant maintains a skilled engineering staff on-site; there is no separate technical headquarters. There is much emphasis on hiring quality workers, whether engineers or laborers, and on doing so early in the start-up This practice, in combination with a turnover phase. rate of only a few percent each year, creates a dedicated and professional staff thoroughly familiar with the plant.

The utilities emphasize quality and redundancy in the entire plant, in both the nuclear and balance of plant fractions. HSK supports this policy. The utilities feel that non-nuclear induced stresses on a plant (scrams caused by turbine trips, for example) are just as severe as many nuclear events, from a safety standpoint. Hence, pains are taken to avoid such events; quality assurance measures and redundancy permeate the entire plant. This is not tantamount to introducing greater complexity into the plants. On the contrary, utilities strive to keep the plants simple and transparent.

While quality is a priority, the utilities manage the plants to maximize their availability according to:

# Availability = F(Reliability, Maintenance)

This equation is applied to safety equipment as well as to the power production system. The relation implies that high quality (reliability) measures requiring scheduled outage time are adopted to decrease the amount of forced outages (maintenance) experienced. This is done up to the point that the forced outage time saved equals the scheduled outage time invested. The mathematical relation is always tempered by safety considerations; reliability is felt to be intimately connected with safety.

In planning scheduled outages, the utilities budget the time to prevent hurried maintenance. Efforts are made not to overwork the employees. This keeps the staff alert, and minimizes carelessness. Also, time is reserved for unanticipated work during the outage, which always seems to arise.

## 5.2 Organizational Relationships in Practice

The professional staffs of both HSK and the utilities employ engineers and scientists exclusively. Thus, their discussions are always technically rather than legally oriented. The dialog is "fair, open, and tough."

Even in the relatively small Swiss nuclear industry, considerable diversity exists. Out of the five nuclear utilities which own at least a share of a nuclear plant, a range of technical opinions is usually found. By themselves, the utilities have formed a national association to discuss technical aspects of reactor safety and to promote excellence. Their differences of opinion are often lessened through these meetings. As the regulator, HSK adopts a more conservative position than most utilities, but the gap is rarely large. Diversity is also found in the variety of Swiss nuclear plant designs. Excepting possibly the two Beznau plants, no two of the five plants operating in Switzerland are markedly similar.

Despite such diversity in both utilities and plant hardware, HSK refrains from drafting prescriptive requirements. Rather, HSK's standards are functionally oriented, requiring a certain level of performance instead of specifying the use of certain technologies and systems. Furthermore, HSK strives to be consistent in interacting with all the nation's utilities. Since HSK does not divide the industry into regions, geographically or otherwise, most of HSK's officials are well-acquainted with key personnel at each plant. Of course, the small size of the Swiss nuclear industry significantly reduces the need for administrative partitioning or layering.

Such policies of HSK have created a peaceful and cooperative environment for the nuclear industry in Switzerland. Nevertheless, opportunities for the resolution of disagreements and the amendment of requirements have been provided by policy and law. For example, if a utility believes that a certain inspection requirement is no longer reasonable, it may propose and defend a new standard in meetings with HSK. The final decision on such a proposal, however, is HSK's alone. Even if the proposal is rejected by HSK, there remains some latitude for negotiation on the exact timing of any outages that may be required. Swiss utilities have availed themselves of this proposal and review process numerous times, often with This demonstrates that HSK and utility success. perceptions of safe and prudent industry practice are largely in agreement.

Before passing judgment on a controversial issue, HSK is required to hear the arguments of the utility. If a utility is not satisfied with HSK's subsequent findings, it may appeal to the Federal government for another decision. None, however, have ever resorted to this avenue of redress.

The harmonious professional relationship between the regulator and each utility is created and supported by their close and regular communication. Each plant

is required to submit a monthly operating report to HSK. Moreover, unusual events are to be reported immediately, so that HSK is apprised of the plants' condition. Potentially dangerous conditions at plants close to international borders also entail notification of other nations. Also of importance are periodic meetings between HSK and the staff of each plant to discuss both general concerns and plant-specific matters.

The Swiss response to the widely experienced problems of escalating plant costs and extended construction periods serves as an excellent example of industry-wide collaboration. In Switzerland as around the world, there was great interest in containing plant capital costs and shortening construction times without compromising safety or availability. To this end, a force comprising representatives task of plant suppliers, engineering firms, and the regulatory authorities worked on these issues under the sponsorship of the Federal Office of Energy. The task force met frequently from 1983 to 1986. The final report\* issued in January 1986 presented many promising recommendations for reducing costs and construction times, and for backfitting existing plants.

<sup>\*</sup>The report was entitled Projektabwicklung und Qualitätssicherung bei Kernkraftwerken (PQS), or Project Management and Quality Assurance for Nuclear Power Plants.

Inspection practices in Switzerland reflect the same collaborative, cooperative spirit. No HSK inspectors are resident at the plants. There are designated liaison personnel for each plant within HSK, who make periodic checks of plant conditions and procedures. Unannounced inpections are permitted, but are unusual, as both parties prefer that the technical agenda for each inspection be established in advance.

As utilities are responsible for the technical state of the plant, many inspections are conducted on initiative. Each plant is their own primarily responsible for its own safety; HSK oversees the utilities and ensures that these responsibilities are carried out. If HSK were dissatisfied with the quality or extent of a plant's particular testing or inspection procedure, the regulator would require that the routine In sensitive cases, such tests might be be repeated. supervised or assisted by an HSK (or an HSK-appointed) expert. In general, however, HSK does not keep abreast of the many detailed questions requiring attention in each plant. Thus, it is the utilities that must be the first to recognize and address technical problems.

Some specific examples of regulator/utility interactions may be given. At the Leibstadt plant for instance, batteries for powering emergency equipment were found to be defective; replacements were ordered.

Because these batteries were required to withstand earthquakes of a certain intensity, the replacements would not be easy to acquire. In fact, it would be one month before the equipment qualified for the task would arrive. Because the plant could not legally operate without such back-up power, the plant staff asked HSK for permission to operate using ordinary batteries (not earthquake-proven) for the 30 days until the new ones arrived. HSK allowed this modification of standard procedures.

At the Leibstadt and Gösgen plants, a special emergency heat removal system (SEHR) had been installed, separate from the standard low pressure emergency core cooling system (ECCS). For these plants, permission was requested to perform maintenance on the ECCS. The work would require the temporary disabling of the ECCS during the operation of the plant. Ordinarily, such an action would be imprudent. Because of the redundancy, however, the request was Some minor amendments to the technical granted. required. specifications were These examples illustrate HSK's general flexibility in rulemaking and receptivity to utility requests.

Conversely, utilities appear to have an open ear for regulatory proposals. In the case of the SEHR system at Leibstadt, this system was actually first

proposed by HSK to the utilities. Most agreed with HSK that such a capability was a sound idea and should be installed in their plants. As demonstrated above, such extra requirements are often accompanied by compensating regulatory flexibility.

A case of a disagreement between HSK and a utility concerned design problems with the Leibstadt This impasse ultimately resulted in а plant. considerable construction delay. In the utility's opinion, certain regulatory rules were, at first, not sufficiently explicit regarding standards of design and The utility also questioned the document review. control procedures observed by HSK prior to construction.

Once construction was underway, HSK's safety requirements became more explicit and demanding; new standards led to some redesign. The design basis established in a 1973 contract between Leibstadt and the supplier was no longer adequate. The utility also objected that some equipment orders for the plant had been significantly delayed by HSK design reviews. In the utility's perspective, HSK was motivated to become external political pressures, demanding by more including some from neighboring nations. HSK learned and discovered more detailed information about the plant's design and construction. The regulator took

issue with many of the newly revealed design characteristics, thus causing the delay. The utility nonetheless attributed the delay to political forces rather than viewing it as a direct result of HSK's actions.

HSK's views on the Leibstadt construction delay are somewhat different. According to the regulators, the plant incorporated a new containment design which had not been used before. In addition, the design of the nuclear island was new, both to the supplier and to the regulator. The utility began plant construction without awareness of the potential problems that these new designs could present. Regulatory officials objected that the utility did not allow them sufficient time to check the proposed design before proceeding with construction. As a result, HSK's standards were still evolving while the plant was being built.

In addition to its relationship with utilities, HSK is affected by governmental actions and, to a more limited extent, by the public. HSK officials can have their actions scrutinized by a political proceeding. Hearings to gather information are fairly common. For these meetings, HSK staff may be required to testify or to supply written statements. Dismissals or other extreme or capricious actions, however, are very rare.

Members of Parliament (MPs) can request that HSK provide answers to specific questions on plant safety. Some HSK staff members usually travel to Bern to assist the Energy Minister in answering the questions of the Parliament. The government also controls HSK's budget. This power has not been used as a tool of anti-nuclear sentiment, as has happened occasionally in the United States. In general, MPs say privately to HSK that they favor more money for the regulatory body. As the regulatory budget has not been prominent on the public agenda, budget increases have not been formally An increase in personnel was recently discussed. requested by HSK, which it received.

The Swiss public has one main avenue by which it may require HSK action. This opportunity is intended especially for those people living within a certain radius of a nuclear plant (including, incidentally, those German citizens close to a Swiss plant.) These people may require answers of HSK to questions affecting their health and safety. The technical information contained in the permit application, accompanied by safety reports, is usually adequate. Hence, additional safety analysis motivated by public hearings has not caused delays in plant construction or start-up.

# 5.3 Outage Reporting and Classification

### 5.3.1 General Principles and Examples

The Swiss industry reports no regulatory outages. Similar to the practice of France and Sweden, problems that arise, whether LCO violations or needed modifications, are classified as technical difficulties and never as regulatory outages.

An illustration of outage reporting may be cited. At Leibstadt, there was a scram due to operator error. This caused a short outage, which was attributed to human error. Upon start-up, a safety relief valve and discharge line were found leaking.

The leak was not safety issue; an urgent Leibstadt chose to defer the repair. This decision was acceptable to HSK. An inspection, however, was requested by HSK one week prior to the repair in order to identify the leak's precise location and to gauge the extent of the work required. Leibstadt complied with this wish, but would have performed the repair without a preliminary inspection. Neither the repair the additional inspection time, however, was nor considered a regulatory loss. Rather, they were viewed technical issues for which the as utility was responsible, and classified accordingly.

At the Leibstadt plant in 1986, only 0.17 EFPH was lost due to testing. The tests conducted were of the MSIV and the turbine inlet valve. At first, testing the turbine inlet valve required reducing the plant's power to 90%. Even with this relatively small loss, the utility was able to reduce the EFPH lost still further in later tests. This was accomplished by learning the plant's sensitivity to scrams, test by test. In subsequent turbine valve tests, the utility only needed to lower power to about 98%. For the year 1986, Leibstadt had only 1.66% capacity lost due to forced outages.

# 5.3.2 Technical Specifications/LCO Violations

Swiss technical specifications, especially those developed for newer plants, are very similar to those in the United States. Swiss LCOs were basically derived from US values and remain quite similar to them Older specifications, while also using US today. vendor information as a baseline, are tailored to the designs of the earlier Swiss plants. individual Important differences in the regulation of old and new plants arise from greater redundancy in the newer This feature has lengthened the inspection plants. interval and the allowable inoperability time for many components.

# 5.3.3 Inspections

Swiss surveillance requirements are also of similar stringency to the US rules. The chief difference is that the Swiss requirements do not incorporate the variable surveillance interval found in the US documents. Both plant operators and regulators see some countervailing considerations that limit both the scope and stringency of surveillance requirements. First, there is the economic incentive to keep capacity losses due to inspections reasonably low. Second, inspection time is minimized to prevent plant employees conducting the checks from receiving more of a radiation dose than is absolutely necessary. Last, components are assigned strict inspection priorities to prevent the diversion of technical attention and expertise from the most important systems. Since the employees' time is a scarce resource, it must first be concentrated on the weakest and most vulnerable systems.

HSK has very rarely asked for mid-cycle shutdowns for inspections. The few that have been ordered were to verify the adequacy of earlier repair work performed during the annual refueling outage. An example of such an outage occurred at the Mühleberg plant in January 1986. An inspection of the stainless steel recirculation piping was required. This piping was to be replaced in the refueling outage later that year;

thus, the utility was likely not inclined to check the piping on its own initiative, in the absence of signs of trouble. HSK allowed the work to be scheduled at the utility's convenience. Officially, this inspection was motivated by a temporary change in the technical specifications; here, this was tantamount to the implementation of additional safety precautions. The inspection revealed that the earlier repairs were intact; no further corrective measures were necessary prior to pipe replacement.

## 5.3.4 Modifications

When a new problem is discovered at a plant, the principle of utility responsibility for plant safety governs the responses of both HSK and the utilities. HSK has the legal right to shut the plant down, but such extreme action has never occurred. In responding to problems, the utility is not normally faced with strict time limits, unless the situation's urgency demands it. Rather, management takes the time to formulate a measured, careful response that they can stand behind in confidence. The utility's package of solution strategies, including its proposed modifications, is presented to HSK for discussion and approval.

Utilities that take the initiative in presenting appropriate solutions are in a better position to

control the modifications required of their plants. By taking the lead in problem resolution, it is easier to resist the introduction of unproven experimental procedures and hardware or unnecessary complexity by a well-meaning but meddlesome regulator. This is not to say that HSK is meddlesome. On the contrary, much of the regulatory burden has been lifted from HSK by the utilities' technical competence and vigorous efforts toward trouble-free plants.

HSK's actions and policies are consistent and harmonious with the utilities' behavior. If a problem is brought to its attention (by an event at a nuclear plant elsewhere in the world, for example), HSK would ask each utility to render an opinion explaining how the foreign development is relevant to its plants. HSK and the utilities keep informed of international nuclear events and research. For example, both groups carefully followed the international problems with stress corrosion cracking and reactor trip systems.

The primary response to the TMI accident by HSK was the establishment of an independent internal study group to examine critically various TMI-related issues. In particular, the study group was to address the problem of hydrogen formation and the possibility of filtered containment venting for pressure relief. A

group of expert specialists outside of HSK was also convened for consultation on these topics.

Remarkably, no outages were experienced in Switzerland as a result of TMI. There was, however, a delay in the initial start-up of one plant after the accident. No modifications or other delays related to TMI caused any outages after the start of commercial operation. HSK required some modifications, similar to the new US requirements, for operating plants which arose from the TMI accident. Again, these changes were effected during the annual refueling outage, causing no further shutdowns or deratings.

## 5.4 Comparisons with US Experience

comparing the Swiss and US nuclear When industries, one must keep in mind that the Swiss system is an order of magnitude smaller in terms of the number of plants. This difference in scale accounts for many disparities between the two nations. For example, it is much easier for the HSK to be consistent in its treatment of Swiss utilities than for the NRC to do likewise in the United States. The five administrative regions of the NRC may encourage the same close relationship between regulator and utility as exists in a smaller system. This division of the NRC, however, lead to interregional inconsistencies which could confound the uniform implementation of regulation on a

national scale. Also because of the size of the US industry, it is infeasible for the NRC to oversee certain critical test procedures at plants. HSK is able to send support personnel or an expert consultant if requested for especially sensitive work.

Despite these differences in size, the Swiss and US nuclear industries share the characteristic of having a wide variety of plant designs. HSK is able to respond effectively to this diversity with functionally oriented regulations; NRC requirements, in contrast, are generally far more prescriptive.

Swiss LCOs were modeled after those in the United States; they remain substantially similar today. Like France and Sweden, Switzerland considers the observation of the LCOs merely good practice. Thus, violations are technical problems in Switzerland, not regulatory outages as in the United States.

Inspection requirements in Switzerland include no provision for a variable surveillance interval, resident inspectors, or IEBs. Furthermore, where the redundancy of safety systems exceeds that in the United States, longer times of inoperability are permitted in Switzerland. Perhaps as a result, very few mid-cycle inspections have ever been required.

Modifications in Switzerland (including those for TMI) were accomplished without incurring any forced outages. This contrasts sharply with the US experience of a substantial number of forced outages for modifications, especially in the wake of TMI.

#### 6.0 Conclusion

#### 6.1 Data Reclassification and Conclusions

In the last three chapters, significant differences in European and US outage classification practices were revealed and discussed. Now, in the final chapter, the central question of this investigation will be put to the test. Knowing more about European outage classification conventions, the US data will be reclassified according to European This adjustment will yield a more accurate standards. picture of the burden of US regulation relative to that in the other nations studied.

As expected, because of highly similar technologies, the plant systems most troublesome in the United States were also those causing the most outages in Europe. More importantly, the same "regulatory" constructs and practices observed in the United States (e.q., technical specifications, surveillance requirements, and required modifications) were in place in Europe. Furthermore, the stringency of the US and European requirements is comparable. The difference, however, between the US and European systems is fourfold:

 In the European nations studied, the voluntary operating standards and practices of the utilities

are apparently at least as stringent as safety regulations in those nations. Thus, a shutdown may be required when a plant exceeds these operating limits established by industrial practice, before those limits imposed by external regulation are reached.

- 2) The European nations consider capacity lost due to operating limits as a forced outage, rather than as a regulatory outage, as in the United States.
- 3) In the US, safety regulation imposes losses on utilities, through forced outages in particular, in a manner in which European regulation does not.
- 4) Frequent discussions and interactions occur between utilities and regulators in Europe. This dialog takes place between technical people and is characterized by professionalism and respect. The regulator/utility relationship has none of the litigious or antagonistic atmosphere seen in the United States.

The third point above highlights a key distinction that must be made here between regulatory behavior, on the one hand, and outage classification on the other. Regarding scheduled outages, the regulators of all four nations in the study have issued orders resulting in scheduled outages. Only in the United

States (and Sweden, to a much lesser extent), however, have these outages actually been classified as regulatory.\* Thus, largely similar regulatory behavior on both sides of the Atlantic\*\* has met with distinct classification methodologies for resulting outages. In reclassifying the US regulatory outage data, scheduled outages will be subtracted from the regulatory loss totals to make the data conform more closely to European conventions.

For forced outages, the picture is different. This investigation found no evidence that the European utilities studied had ever been faced with a regulatory order requiring a forced outage. This may indeed be the reason why no forced regulatory outages are reported in France or Switzerland, and only a few in

<sup>\*</sup>Sweden's regulatory losses, as noted in the fourth chapter, come as a result of technical differences of opinion between the regulator and a The Swedish scheduled losses are utility. not classified as regulatory quite as readily and arbitrarily as are some US scheduled losses. In Sweden, a bona fide disagreement must exist; in the United States, any regulatory order (an IEB, for example) regardless of utility opinion, may cause a regulatory outage.

<sup>\*\*</sup>Regulatory behavior among nations is not completely comparable for scheduled outages, although less international variation is observed than for forced outages. The NRC often stipulates a shorter time horizon for outage planning than do Europe's regulators. Refer to the discussion following Tables 6.1 and 6.2 for further information.

Sweden.\* Again, in contrast, the United States reports a substantial amount of regulatory forced outages. Here, the transatlantic differences in outage classification may be indicative of true disparities in regulatory behavior. The data do not show conclusively how the European utilities would respond to a nonnegotiable demand for a forced outage. In particular, it is unclear how any resulting outage would be classified.

Because of these uncertainties, it will be assumed that the US forced outages result from regulatory actions that are not observed in the three European nations. Thus, in recasting the US data, forced outages alone will be treated as unique and bona fide sources of regulatory loss. In general, the reclassification will observe this rule. Namely, only the regulatory loss unique to the United States (in particular, the forced outage component of regulatory loss) will be included in the reclassification.

A different rule will be used for LCO violations and outages due to the unavailability of safety-related equipment. For these, neither scheduled nor forced

<sup>\*</sup>Concerted efforts are made by the regulator and utilities in Sweden to schedule needed repairs at a time that is best for the utility. This policy is apparently successful in achieving far more scheduled than forced regulatory outages. Many of the extensive discussions between SKI and the utilities would be preempted by forced outages.

outages will be included in the reclassification. This is because the three European nations, without exception, treat safety readiness and the observance of LCOs as an integral part of industry practice, rather than as burdensome impositions by the regulator.

The reclassified US data appear in Table 6.1 (for PWRs, excluding TMI) and Table 6.2 (for BWRs) on pages 96 and 97, respectively. These include the original data presented in Tables 2.1 and 2.2, respectively, for comparison. The downward revisions discussed above are reflected in the reclassified data. Note that the scheduled outage component is also subtracted from the lesser outage categories -- licensing, fuel and core safety restrictions, BWR fuel limits. These causes of regulatory loss were not addressed in this study due to their small effect. It is assumed, however, that as with the major outage causes, only the forced outages are unique to the United States. Therefore, only this component is included.

From Tables 6.1 and 6.2, it can be concluded that international differences in safety regulation are not the primary source of the performance difference between the United States and the European countries studied. The recalculated totals for US regulatory loss are comparable to losses in other countries studied, from Table 1.1. The data represent an

TABLE 6.1:Reclassified Average Annual US Regulatory<br/>Capacity Loss,<br/>1975-1984, for PWRs, excluding TMI<br/>(in percent)Classification by regulatory outage cause

<u>Outage Cause</u>	-	Capacity Loss (%)		
	(as	originally	(as	
		stated)	reclassified)	
NRC-originated				
inspections		3.47	1.15	
NPC-oniginated				
NRC-originated		0 00	0.00	
modifications		2.33	0.63	
LCO violations		1.86	0.0	
Leo violacions		1.00	0.0	
NRC licensing proceedings	2			
& hearings		0.61	0.24	
		0101	0.24	
Fuel and core				
safety restrictions		0.04	0.02	
-				
Combination		0.04	0.02	
Unavailability of				
safety-related equipment		0.03	0.0	
TOTAL		8.38%	2.06%	

(Combination category comprises inspections or LCO violations or modifications in combination with a non-regulatory cause.)

Source: OPEC-2 Database

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TABLE 6.2: Reclassified Average Annual US Regulatory Capacity Loss, 1975-1984, for BWRs (in percent) Classification by regulatory outage cause

Outage Cause		Capacity Loss (%)		
	(as originally	(as		
	stated)	reclassified)		
NRC-originated		• • • •		
modifications	4.45	0.41		
Combination	2.86	0.05		
Compliation	2.00	0.25		
NRC-originated				
inspections	1.61	0.53		
100000000	1.01	0.00		
LCO violations	0.86	0.0		
		•••		
Fuel and core				
safety restrictions	0.32	0.31		
NRC licensing proceedings				
& hearings	0.16	0.03		
BWR fuel limits,				
i.e., MCPR, MAPLHGR	0.08	0.05		
Vacuailabilitu of				
Unavailability of	0.02	0 0		
safety-related equipment	0.02	0.0		
TOTAL	10.36%	1.58%		
IVIAL	10.00%	T. 20.0		

(Combination category comprises inspections or LCO violations or modifications in combination with a non-regulatory cause.)

Source: OPEC-2 Database

estimate of US regulatory losses, and should be interpreted in light of the two caveats discussed below.

excluding all By scheduled losses in the reclassified data. amount of the bona fide US regulatory loss is understated. Some of the scheduled losses arise from impositions by the NRC that would not occur in the other nations studied. These impositions are not as urgent as those eliciting forced outages; still, US utilities are not given the freedom to schedule their work optimally in these cases. The US data available in the OPEC-2 database do not usually discriminate between short-term scheduling (e.g., ten days ahead of time) and long-term scheduling (e.g., during the annual refueling outage, perhaps ten months away). Without such a distinction in the US data, it is not possible to more closely observe the European outage classification conventions.

A second, and countervailing qualification for the reclassified US data should also be remembered. The retention of all forced outages in Tables 6.1 and 6.2 results in an overstatement of US regulatory losses. It is improbable that the European utilities would respond with a regulatory classification for all forced outages. Their propensity to take technical responsibility for the plant would likely lead them to

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believe that some of the forced outages are recommended by good engineering practice.

No further conclusions may be drawn about the source of the performance discrepancy between Europe and the United States. Some generalizations about European utilities' attitudes and behavior may be made, however. European utilities are clearly responsible for:

- o Maintaining a competent in-house technical capability
- Proper systematic monitoring and management of plant
   operation to anticipate and prevent problems
- Taking the initiative in proposing plans of action to the regulators as problems do arise
- Encouraging a detailed understanding of the operation and characteristics of individual plants
- Advancing the development and adoption of improved safety systems at their plants.

The cornerstone of the European approach to nuclear safety is that plant safety is first and foremost the responsibility of each utility. This tenet explains much of the Europeans' regulatory policy and industry practice.

Accordingly, European utilities exercise leadership and demonstrate a high level of technical competence in anticipating, recognizing, and preventing technical problems. Despite the utilities' exacting standards, difficulties with the plant do surface occasionally, in Europe as in the United States. When such problems arise, European utilities take vigorous initiatives in formulating solutions, cooperating with the safety regulators in a collaborative, constructive, and technical dialog.

As with US plant performance levels, the practices of US utilities vary widely. From this investigation, however, it is apparent that many US utilities do not embrace the same practices, policies, and attitudes as do European utilities. At the same time, one must recognize the structural disincentives existing in the United States which discourage more positive behavior. Economic, regulatory, and political forces external to the utility all contribute negatively to the environment of the nuclear industry. Nonetheless, it is clear from this study that US utilities could benefit themselves, the nuclear industry, and the public by judiciously assimilating some elements of the style of their European counterparts.

# 6.2 Further Work

This investigation demonstrated that the plant performance differential between Europe and the United States arises from sources other than safety regulation. As indicated by some of the descriptive passages in this report, a logical next step would be an international comparison of utility policies and Differences here should be probed to practices. determine if they explain the observed performance At best, an in-depth investigation of discrepancy. many aspects of utility management might attempt to correlate good performance with certain management styles and policies.

As a second layer of complexity, further studies could bring other organizations and influences into consideration. For example, attention could be focused on the effects of the legal environment in which the US industry operates, and the influence of organized public opposition in the form of intervenor groups.

Also of interest are the complex influences of economic regulation on performance. Here, specific topics worth examining include economic disincentives to good performance, the effects of capital and operating budget restrictions on plant quality and performance, and the sometimes contradictory objectives of economic and safety regulation.

7.0 References

<sup>1</sup>K. F. Hansen and D. K. Winje, <u>Disparities in</u> <u>Nuclear Power Plant Performance in the United States</u> <u>and the Federal Republic of Germany</u> (Cambridge, MA: MIT-EL 84-018, 1984).

<sup>2</sup>Christopher T. Wilson, <u>A Numerical Comparison of</u> <u>International Light Water Reactor Performance 1975-1984</u> (Cambridge, MA: MIT-EL 86-007, 1986), pp. 290-92.

<sup>3</sup>Seth David Hulkower, <u>The Effects of Regulation</u> on the Performance of Nuclear Power in the United <u>States and The Federal Republic of Germany</u> (Cambridge, MA: MIT-EL 86-008, 1986), p. 75.

> 4 Ibid., p. 2. 5 Wilson, p. 18. 6 Ibid., p. 37. 7 Hulkower, pp. 17-18.

<sup>8</sup> E. Beckjord, et.al.; <u>International Comparison of</u> <u>LWR Performance</u> (Cambridge, MA: MIT-EL 87-004, 1987); p. 3-29.

<sup>9</sup>Comissariat à l'Énergie Atomique (CEA); <u>The</u> <u>Protection and Nuclear Safety Institute</u>, <u>IPSN</u> (Fontenay-aux-Roses, France: CEA); p. 18.

> <sup>1</sup>° Ibid., p. 2. <sup>1</sup><sup>1</sup> Ibid., p. 3. <sup>1</sup><sup>2</sup> Ibid., pp. 4-5.

<sup>13</sup> Swedish Nuclear Power Inspectorate (SKI), <u>A</u> <u>Presentation of Our Activities</u> (Stockholm: SKI), p. 15.

> <sup>14</sup> Ibid., pp. 4-5. <sup>15</sup> Ibid., p. 3. <sup>16</sup> Ibid. <sup>17</sup> Wilson, pp. 293, 295.

<sup>18</sup> Swiss Federal Department of Transportation, Communications, and Energy; Swiss Federal Nuclear Safety Inspectorate (HSK), Tasks and Organization (Würenlingen, Switzerland: HSK, 1984); p. 5.

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### Revision 10 Date - 4/84

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First

Level

# OPEC IL CAUSE CODES

First	Second Level	Third Level
Level	Level	

Noter 1. Code check valves "1" in the Third Level.

- 01 Undefined Failure
- 02 Fuel and Core
  - Miscellaneous
     Miceallaneous fuel (such as PWR preconditioning)
  - 6 Core/fuel problems
    - 2. Burnable poison problems (e.g., BPRA vibration B&W
      - -1978) 1. Fuel failures/RCS activity (PWR)
      - Fuel failures/RC
         Foreign object
      - Foreign object
         BWR PCROMR (Event No. must follow event this is associated with)
    - 7 Operational Restrictions
    - 4. Poison curtain changes (BWR)
      - 6. Control rod repatch (PWR esp. B&W)
    - 8 Mechanical Restrictions L. Increase core D/P (NH\_OH addition)
      - (crud accumulation)
      - 2. Poison curtain vibrations (BWR-VY+PH-1973-1974)
      - 3. LPRM vibrations (NWR -4 1975-1976)
      - 4. Fuel failure offgas limits (BWR)
      - 5. Fuel densifications
      - 6.
         Control Rod Guide Tube nut (N&W 1981)
         10

         7.
         Control Rod Guide Tube (CE 1977)
         10
    - 9 Safety Restrictions
      - 2. BWR control rod changes (includes luel soak)
      - 3. ECCS peaking factor (PWR)
      - 4. EOL scrain reactivity/rod worth restrictions (includes
      - shutdown (nargin)
      - 5. Core tilt/Xenon restriction (out of llux band)
      - 6. DWR thermal limits (includes "rod limited")
      - 7. Thermal power restriction
      - 8. Reactivity coefficient (e.g., mod.temp. coeff.)

#### 93 Reactor Coolant System

- 2 Pumps
  - Reactor conlant/recirc pumps and motors (except inotor oil cooler-0363)
  - 3 Piping/Tanks
    - 2. Auxiliary piping (1-inch or less, vents, drains)
      - 3. Main process piping linclude HPI nozzle/sale end crack
      - B&W 1982 and HiPI thermal sleeve crack)
      - 4. Flanges, manways, fittings
      - 5. Supports, snubbers

# OPEC II CAUSE CODES, (Cont.) Third

- Second Level Level 6. Strainers, filters Core spray piping - IGSCC (no sale-end problems-0339/other 7. nozzle problems-0373) Recirc valve bypass piping (BWR beginning in 1974 -3. IGSCC) 9. Sale-end problem (BWR - IGSCC) 4 - Valves Auxiliary piping valves 2. On-off valves (stop, stop-check, isolation) ١. 4. Control valves Relief valves (excluding primary system relief valves) 5. Main steam isolation valve (BWR) (for PWR MSIV-9846) 6. Primary system relief valves (PWR pressurizer; 3WR 7. main steam) RV, SRV, ARV, PORV, OPS \$. Pressurizer spray valves 3. Recirc. flow control 5 - Instruments & Controls Flow 2. ٦. Temperature (BWR-main steam high temperature) Pressure & Overpressure protection system (OPS) 4. Level 5. Nuclear (ex-core detectors) (in-core/ex-core calibrations) 6. 7. In-core detectors (TIP, LPRM, APRM, APDM, all BWR nuclear monitors) (no RBM, LPRM vibration) 8 Loose part monitor/nuclear noise systems/RDS (B&W) \$. 9. Integrated control system (ICS) (B&W) 6 - Heat Exchangers/Fans Control rod drive cooling Ian and heat exchanger 2. Reactor coolant pump motor-oil cooler 3. 7 - Reactor Vessel & Internals Other (including CSS Sparger) 10 1. Flanges/Seal Ring 2. Versel nozzles (excluding safe-end problem - 0339) ther-mal stress (see also 03**21** - BWR CR nozzles) 1. Internals (e.g., holddown spring - CE; thermal shield-4. W) Feedwater spargers (DWRs - 1972-1976) 5. Jet pumps (BWR-3s 1973-1975) 6. Specimen holders SSHT (NAW 1976) 7. Control rod guide tube pin (Westinghouse 1982) 8. 10 Control rod nozzles thermal stress (BWR - see also 9. 2373) 10 3 - Control Rod Assemblies Motor drives/magnetic jack drives (PWR) 2. 3. Hydraulic drive (BWR) Scrain mechanism + NWR accumulator & pilot valve 4. + ATWS I+C (see also 1298) Control rods (BWR - 1973- 1974 inverted CR; cracking)
  - 7. MG sets/logic/relays/power supply/sequence controller4
  - 8. Control rod position indication

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First		Second	Third	
Leve	1	Level	Level	
		9 - Water	Quality/Chemistry	
			2. RCS chemistry	
			3. RCS chemical clean	
			4. RCS boron concentration	
Ŋ4	Steam	n Generato		•
		3 - Piping	(SG nozzle problem 1979 - see 0739)	9
			<ol> <li>Auxillary piping (1-inch or less, vents, drains)</li> <li>Flanges manways, fittings, handholes</li> </ol>	2
			<ol> <li>Franges manways, freeings, nanonoles</li> <li>Snubbers/Supports</li> </ol>	2
		4 . Valves	(except blowdown system valves)	
		· · · · · · · · · · · · · · · · · · ·	2. Auxiliary piping valves	7
			3. Off-on valves	
			4. Control valves	
			5. Relief valves	
		5 - Instru	nents and Controls	
			4. Pressure	
			5. Level	•
			3. Loose Parts Monitor	9
04		6 - 13lowd	own System	
4			2. Supports 3. Piping	
			4. Valves	
			5. Instruments & controls for blowdown system	•
		7 - Steam	Generator Tubes	
			2. Caustic attack	
			3. Thinning	
			4. Denting (eddy current testing & tube support plate det	le-
			rioration)	< •
		8 - Other	Components	
			2. Spargers 3. Clad separation	10
			<ol> <li>Clad separation</li> <li>Moisture separators/moisture carryover</li> </ol>	
			6. Internal tube supports (excluding denting problem)	
			7. Clad problems (other than separation)	
		9 - Chemi	stry Modifications	
			2. Chemistry changeover (AVT-phosphate changeover)	
			3. Sludge lancing	
			4. Circulation modifications	
			5. Chemical cleaning	
			6. Boric acid soak	10
05	Cheu	nical & Vo	ume_Control System/RX Water Cleanup System	
.,,	2.1.1	2 - Pump		2
			2. Charging (B&W Makeup Water Pumps)	-
			1. Boric Acid Transfer Pump	
		3 - Piping		
		•	2. Auxiliary piping	
			3. Main process piping	
			4. Flanges, fittings	

5. Supports, souldoes

# OPEC II CAUSE CODES, (Cont.)

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Level       6.       Strainers, filters       7.         6.       Strainers, filters       7.         8.       DWST, Primary Water Makeup Tank       7         9.       Valves       7         9.       Valves       7         9.       Control valves       7         9.       Temperature (including heat tracing circuits)       3         4.       Pressure       7         5.       Level       6       Chemistry         7.       Regenerative       8       6         6.       Use Stripper       9       7         9.       Chemistry       7       9         10.       Stripper       10       10         10.       Permistry       10       10         10.       Dero	First	Second	Third	
7.       Fank (Hill, HAT or BAST, VCT)       2         8.       DWST, Primary Water Makeup Tank       7         4 - Valves       2.       Auxiliary piping valves       7         5.       On-off valves       5.       Control valves         5.       Retief valves       5.       S         5.       Retief valves       5.       Retief valves         6.       Chemistry       3       4.         6.       Chemistry       7       7         7.       Boration       6.       Chemistry         7.       Boration       6.       Chemistry         7.       Boration       6.       Chemistry         7.       Boration       6.       Chemistry         8.       Excess letdown       5.       RCP seal return         7.       Chemicalizers (BWR - makeup systemXsee 077)       9         9.       Deron concentration       3.       Boron stratification in tank         06       Condenser       10       3       10         9.       Condenser       10       9       7         9.       Contenser Vacuum I+C       9       9       7         10.       Satifies	Level	Level	Level	
<ul> <li>B. DWST, Primary Water Makeup Tank</li> <li>4 - Valves</li> <li>Auxiliary piping valves</li> <li>Con-off valves</li> <li>Control valves</li> <li>Control valves</li> <li>Control valves</li> <li>Relief valves</li> <li>Relief valves</li> <li>Flow</li> <li>Flow</li> <li>Temperature (including heat tracing circuits)</li> <li>Presure</li> <li>Level</li> <li>Chemistry</li> <li>Boration</li> <li>Heat Exchangers</li> <li>Regenerative</li> <li>Nonregenerative</li> <li>Regenerative</li> <li>Regenerative</li> <li>Nonregenerative</li> <li>Regenerative</li> <li>Nonregenerative</li> <li>Boron concentration</li> <li>Boron stratification in tank</li> </ul>			6. Strainers, filters	
<ul> <li>4 - Valves</li> <li>Auxiliary piping valves</li> <li>3. On-off valves</li> <li>4. Control valves</li> <li>5. Retict valves</li> <li>5. Instrumentation &amp; Controls</li> <li>6. Flow</li> <li>1. Temperature (including heat tracing circuits)</li> <li>3. Temperature (including heat tracing circuits)</li> <li>4. Pressure</li> <li>5. Level</li> <li>6. Chemistry</li> <li>7. Boration</li> <li>6 - Heat Exchangers</li> <li>2. Regenerative</li> <li>3. Nonregenerative</li> <li>4. Excess letdown</li> <li>5. RCP seal return</li> <li>7. Chemical Processing Equipment</li> <li>2. Boron concentration</li> <li>3. Boron stratification in tank</li> </ul> 06 Condenser <ul> <li>3. Pipes</li> <li>4. Demineralizers (BWR - makeup systemXsee 077)</li> <li>9. Chemistry</li> <li>2. Boron concentration</li> <li>3. Boron stratification in tank</li> </ul> 06 Condenser <ul> <li>3. Flipes</li> <li>4. Valves</li> <li>8. Loss of Vacuum 1+C</li> <li>9</li> <li>7. Tubes</li> <li>8. Loss of Vacuum and Back Pressure Limits (see 1674)</li> <li>9. Components</li> <li>2. Shell/casing</li> <li>3. Air ejector</li> <li>4. Waterbox (e.g., fouling see also 1674)</li> <li>5. Dattles</li> <li>6. Staking (Palisades, PB-2)</li> </ul> 07 Condensate/Freedwater/Makeup Water Systems <ul> <li>4. Heater drain</li> <li>5. Conviensat//bonster pumps</li> <li>4. Heater drain</li> <li>5. Chemical/-bonster pumps</li> <li>4. Heater drain</li> </ul>				2
<ul> <li>Auxiliary piping valves <ol> <li>On-off valves</li> <li>On-off valves</li> <li>Control valves</li> <li>Retief valves</li> </ol> </li> <li>Instrumentation &amp; Controls <ol> <li>Flow</li> <li>Temperature (including heat tracing circuits)</li> <li>Pressure</li> <li>Level</li> <li>Chemistry</li> <li>Boration</li> </ol> </li> <li>Heat Exchangers <ol> <li>Regenerative</li> <li>Nonregenerative</li> <li>Rosator</li> <li>Excess letdown</li> <li>Ref seal return</li> </ol> </li> <li>Chemical Processing Equipment</li> <li>Evaporator/concentrator</li> <li>Gas stripper</li> <li>Deron concentration</li> <li>Boron concentration</li> <li>Boron stratilication in tank</li> <li>Condenser</li> <li>Condenser Vacuum I+C</li> <li>Tubers</li> <li>Loss of Vacuum and Back Pressure Limits (see 1674)</li> <li>Components</li> <li>Si Air ejector</li> <li>Waterbox (e.g., fouling see also 1674)</li> <li>Battles</li> <li>Staking (Palisades, PB-2)</li> <li>Condensate/Freedwater/buoster pumps <ol> <li>Condensate/buoster pumps</li> <li>Heater drain</li> <li>Chemical/demineratizer</li> <li>Other</li> <li>Waterbox (e.g., fouling see also 1674)</li> <li>Chemical/demineratizer</li> <li>Chemical/demineratizer</li> <li>Other</li> <li>Chemical/demineratizer</li> </ol></li></ul>			8. DWST, Primary Water Makeup Tank	1
<ul> <li>J. On-off valves</li> <li>4. Control valves</li> <li>5. Retief valves</li> <li>5. Instrumentation &amp; Controls</li> <li>2. Flow</li> <li>3. Temperature (including heat tracing circuits)</li> <li>3. Pressure</li> <li>5. Level</li> <li>6. Chemistry</li> <li>7. Boration</li> <li>6. Heat Exchangers</li> <li>2. Regenerative</li> <li>3. Nonregenerative</li> <li>4. Processing Equipment</li> <li>2. RCP seal return</li> <li>7. Chemical Processing Equipment</li> <li>2. Boron concentration</li> <li>3. Boron stratification in tank</li> </ul> 06 Condenser <ul> <li>3. Pipes</li> <li>4. Station</li> <li>6. Staking (Palisades, PB-2)</li> </ul> 07 Condensate/Freedwater/Auxiliary Feedwater (FW) <ul> <li>3. Convenset (FW)</li> <li>3. Convenset (FW)</li> <li>4. Staking (Palisades, PB-2)</li> </ul> 07 Condensate/Freedwater/Lowing (Palisades, PB-2) <ul> <li>7. Condensate/Freedwater/Lowing (Palisades, PB-2)</li> <li>7. Convensate/Line (FW)</li> <li>3. Convenset/booster pumps</li> <li>4. Convenset/booster pumps</li> <li>4. Convensate/booster pumps</li> <li>5. Convensate/booster pumps</li> <li>6. Other</li> <li>7. Auxiliary feedwater</li> </ul>		4 - Valves		
<ul> <li>6. Control valves</li> <li>3. Relief valves</li> <li>3. Instrumentation &amp; Controls</li> <li>2. Flow</li> <li>3. Temperature (including heat tracing circuits)</li> <li>3. Pressure</li> <li>3. Level</li> <li>6. Chemistry</li> <li>7. Boration</li> <li>6. Heat Exchangers</li> <li>2. Regenerative</li> <li>3. Nonregenerative</li> <li>4. Excess letdown</li> <li>5. RCP seal return</li> <li>7. Chemical Processing Equipment</li> <li>2. Evaporator/concentrator</li> <li>3. Gas stripper</li> <li>9. Demineralizers (BWR - makeup system/see 077)</li> <li>9. Chemistry</li> <li>2. Boron concentration</li> <li>3. Boron stratification in tank</li> </ul>			2. Auxiliary piping valves	
5. Relief valves 5. Instrumentation & Controls 2. Flow 3. Temperature (including heat tracing circuits) 3. Quere 5. Level 6. Chemistry 7. Boration 6. Heat Exchangers 2. Regenerative 3. Nonregenerative 4. Excess letdown 5. RCP seal return 7. Chemical Processing Equipment 2. Evaporator/concentrator 3. Gas stripper 4. Demineralizers (BWR - makeup system/(see 077)) 9. Chemistry 2. Boron concentration 3. Boron stratilication in tank 06 Condenser 3. Pipes 4. Demineralizers (BWR - makeup system/(see 077)) 9. Chemistry 2. Boron concentration 3. Boron stratilication in tank 06 Condenser 3. Pipes 4. Use of Vacuum I+C 7. Tubes 8. Loss of Vacuum and Back Pressure Limits (see 1674) 9. Components 2. Shell/casing 3. Air ejector 4. Waterbox (e.g., Iouling see also 1674) 5. Datlles 6. Staking (Palisades, PB-2) 07 Condensate/Freedwater/Makeup Water Systems 4. Converset/Booster pumps 4. Heater drain 5. Chemical/demineralizer 6. Other 7. Auxiliary feedwater			3. On-off valves	
<ul> <li>5 - Instrumentation &amp; Controls <ol> <li>Flow</li> <li>Flow</li> <li>Frequent (including heat tracing circuits)</li> </ol> </li> <li>4. Pressure <ol> <li>Level</li> <li>Chemistry</li> <li>Boration</li> </ol> </li> <li>6 - Heat Exchangers <ol> <li>Regenerative</li> <li>Regenerative</li> <li>Excess letdown</li> <li>RCP seal return</li> </ol> </li> <li>7 - Chemical Processing Equipment <ol> <li>Excess letdown</li> <li>RCP seal return</li> </ol> </li> <li>7 - Chemical Processing Equipment</li> <li>Exposator/concentrator</li> <li>Gas stripper <ol> <li>Demineralizers (BWR - makeup systemXsee 077)</li> </ol> </li> <li>9 - Chemistry</li> <li>Boron concentration</li> <li>Boron stratilication in tank</li> <li>06 Condenser <ol> <li>Boron stratilication in tank</li> </ol> </li> <li>06 Condenser <ol> <li>Shell/casing</li> <li>Air ejector</li> <li>Waterbox (e.g., fouling see also 1674)</li> <li>Battles</li> <li>Staking (Palisades, PB-2)</li> </ol> </li> <li>07 Condensate/Fredwater/Makeup Water Systems <ol> <li>Condenset (FW)</li> <li>Condenset/booster pumps</li> <li>Heater drain</li> <li>Chemical/-formineralizer</li> <li>Other</li> <li>Chemical/-formineralizer</li> <li>Other</li> <li>Chemical/-formineralizer</li> </ol> </li> </ul>			4. Control valves	
<ul> <li>2. Flow <ol> <li>Temperature (including heat tracing circuits)</li> <li>Temperature (including heat tracing circuits)</li> <li>Tensure <ol> <li>Level</li> <li>Chemistry</li> <li>Boration</li> </ol> </li> <li>6 - Heat Exchangers <ol> <li>Regenerative</li> <li>Excess letdown</li> <li>RCP seal return</li> </ol> </li> <li>7 - Chemical Processing Equipment <ol> <li>Evaporator/concentrator</li> <li>Gas stripper</li> <li>Temineralizers (BWR - makeup systemXsee 077)</li> </ol> </li> <li>9 - Chemistry <ol> <li>Boron concentration</li> <li>Boron stratification in tank</li> </ol> </li> </ol></li></ul> <li>06 Condenser <ol> <li>Shell/casing</li> <li>Air ejector</li> <li>Shell/casing</li> <li>Air ejector</li> <li>Waterbox (e.g., fouling see also 1674)</li> <li>Dattles</li> <li>Condensate/Fredwater/Auxiliary Feedwater/Makeup Water Systems</li> <li>Condenset / Fung Drives (elaborate in comments)</li> <li>Feedwater (I'W)</li> <li>Condenset / Limits (base for pumps)</li> <li>Heater drain</li> <li>Chemical/-temineralizer</li> <li>Other</li> <li>Chemical/-temineralizer</li> <li>Other</li> </ol> </li>				
<ul> <li>J. Temperature (including heat tracing circuits)</li> <li>4. Pressure</li> <li>5. Level</li> <li>6. Chemistry</li> <li>7. Boration</li> <li>6- Heat Exchangers</li> <li>2. Regenerative</li> <li>3. Nonregenerative</li> <li>4. Excess letdown</li> <li>5. RCP seal return</li> <li>7 - Chemical Processing Equipment</li> <li>2. Boron concentrator</li> <li>3. Gas stripper</li> <li>4. Demineralizers (BWR - makeup system/see 077)</li> <li>9 - Chemistry</li> <li>2. Boron concentration</li> <li>3. Boron stratilication in tank</li> </ul> 06 Condenser <ul> <li>3 - Pipes</li> <li>4. Demineralizers (BWR - makeup system/see 077)</li> <li>9 - Chemistry</li> <li>2. Boron concentration</li> <li>3. Boron stratilication in tank</li> </ul> 06 Condenser <ul> <li>3 - Pipes</li> <li>4. Demineralizers (BWR - makeup system/see 077)</li> <li>9 - Chemistry</li> <li>2. Boron concentration</li> <li>3. Boron stratilication in tank</li> </ul> 06 Condenser <ul> <li>3 - Pipes</li> <li>4. Narejector</li> <li>5. Components</li> <li>2. Shell/casing</li> <li>3. Air ejector</li> <li>4. Waterbox (e.g., fouling see also 1674)</li> <li>5. Datfles</li> <li>6. Staking (Palisades, PB-2)</li> </ul> 07 Condensate/Freedwater/Makeup Water Systems <ul> <li>2. Feedwater (I*W)</li> <li>3. Conviensate/booster pumps</li> <li>4. Heater drain</li> <li>5. Chemical/-femineralizer</li> <li>6. Other</li> <li>7. Auxiliary feedwater</li> </ul>		5 - Instrum		
<ul> <li>4. Pressure <ol> <li>Level</li> <li>Chemistry</li> <li>Boration</li> </ol> </li> <li>6 - Heat Exchangers <ol> <li>Regenerative</li> <li>Nonregenerative</li> <li>Nonregenerative</li> <li>Excess letdown</li> <li>RCP seal return</li> </ol> </li> <li>7 - Chemical Processing Equipment <ol> <li>Evaporator/concentrator</li> <li>Gas stripper</li> <li>Condenser</li> <li>Boron concentration</li> <li>Boron stratilication in tank</li> </ol> </li> <li>6 Condenser <ol> <li>Pipes</li> <li>Boron stratilication in tank</li> </ol> </li> <li>6 Condenser Vacuum I+C</li> <li>Shell/casing</li> <li>Air ejector</li> <li>Waterbox (e.g., fouling see also 1674)</li> <li>Battles</li> <li>Staking (Palisades, PB-2)</li> <li>7 Condensate/Freedwater/Auxiliary Freedwater/Makeup Water Systems</li> <li>Condenset (Fw)</li> <li>Chemical/demineralizer</li> <li>Other</li> <li>Chemical/demineralizer</li> </ul>				_
<ul> <li>S. Level</li> <li>6. Chemistry</li> <li>7. Boration</li> <li>6 - Heat Exchangers</li> <li>2. Regenerative</li> <li>3. Nonregenerative</li> <li>4. Excess letdown</li> <li>5. RCP seal return</li> <li>7 - Chemical Processing Equipment</li> <li>2. Evaporator/concentrator</li> <li>3. Gas stripper</li> <li>4. Demineralizers (BWR - makeup systemXsec 077)</li> <li>9 - Chemistry</li> <li>2. Boron concentration</li> <li>3. Boron stratification in tank</li> </ul> 06 Condenser <ul> <li>3 - Pipes</li> <li>4. Demineralizers (BWR - makeup systemXsec 077)</li> <li>9 - Chemistry</li> <li>2. Boron concentration</li> <li>3. Boron stratification in tank</li> </ul> 06 Condenser <ul> <li>3 - Pipes</li> <li>4. Demineralizers (BWR - makeup systemXsec 077)</li> <li>9 - Chemistry</li> <li>2. Boron concentration</li> <li>3. Boron stratification in tank</li> </ul> 06 Condenser <ul> <li>3 - Pipes</li> <li>4. Valves</li> <li>10</li> <li>9 - Condenser Vacuum I+C</li> <li>9 - Tubes</li> <li>8 - Loss of Vacuum and Back Pressure Limits (see 1674)</li> <li>9 - Components</li> <li>2. Shell/casing</li> <li>3. Air ejector</li> <li>4. Waterbox (e.g., fouling see also 1674)</li> <li>5. Balfles</li> <li>6. Staking (Palisades, PB-2)</li> </ul> 07 Condensate/Freedwater/Auxiliary Feedwater/Makeup Water Systems <ul> <li>2. Feedwater (FW)</li> <li>3. Conviensate/booster pumps</li> <li>4. Heater drain</li> <li>5. Chemical/fermineralizer</li> <li>6. Other</li> </ul>			<ol> <li>Temperature (including heat tracing circuits)</li> </ol>	3
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<ul> <li>4. Excess letdown</li> <li>5. RCP seal return</li> <li>7. Chemical Processing Equipment</li> <li>2. Evaporator/concentrator</li> <li>3. Gas stripper</li> <li>4. Demineralizers (BWR - makeup systemXsee 077)</li> <li>9. Chemistry</li> <li>2. Boron concentration</li> <li>3. Boron stratification in tank</li> </ul> 06 Condenser <ul> <li>3. Boron stratification in tank</li> </ul> 06 Condenser <ul> <li>3. Boron stratification in tank</li> </ul> 06 Condenser Vacuum I+C <ul> <li>9</li> <li>7. Tubes</li> <li>8. Loss of Vacuum and Back Pressure Limits (see 1674)</li> <li>9. Components</li> <li>2. Shell/casing</li> <li>3. Air ejector</li> <li>4. Waterbox (e.g., fouling see also 1674)</li> <li>5. Balfles</li> <li>6. Staking (Palisades, PB-2)</li> </ul> 07 Condensate/Freedwater/Auxiliary Feedwater/Makeup Water Systems <ul> <li>2. Feedwater (FW)</li> <li>3. Cuvelensate/booster pumps</li> <li>4. Heater drain</li> <li>5. Chemical/lemineralizer</li> <li>6. Other</li> <li>7. Auxiliary feedwater</li> </ul>			2. Regenerative	
<ul> <li>3. RCP seal return</li> <li>7 - Chemical Processing Equipment</li> <li>2. Evaporator/concentrator</li> <li>3. Gas stripper</li> <li>4. Demineralizers (BWR - makeup systemXsee 077)</li> <li>9 - Chemistry</li> <li>2. Boron concentration</li> <li>3. Boron stratilication in tank</li> </ul> 06 <u>Condenser</u> <ul> <li>3. Boron stratilication in tank</li> </ul> 06 <u>Condenser</u> <ul> <li>3. Boron stratilication in tank</li> </ul> 06 <u>Condenser</u> <ul> <li>3. Boron stratilication in tank</li> </ul> 06 <u>Condenser</u> <ul> <li>3. Boron stratilication in tank</li> </ul> 06 <u>Condenser</u> <ul> <li>3. Boron stratilication in tank</li> </ul> 06 <u>Condenser</u> <ul> <li>3. Boron stratilication in tank</li> </ul> 07 - Condenser Vacuum I+C <ul> <li>9</li> <li>7 - Tubes</li> <li>8 - Loss of Vacuum and Back Pressure Limits (see 1674)</li> <li>9 - Components</li> <li>2. Shell/casing</li> <li>3. Air ejector</li> <li>4. Waterbox (e.g., fouling see also 1674)</li> <li>5. Battles</li> <li>6. Staking (Palisades, PB-2)</li> </ul> 07 <u>Condensate/Freedwater/Auxiliary Feedwater/Makeup Water Systems</u> <ul> <li>2. Feedwater (IFW)</li> <li>3. Convelensate/booster pumps</li> <li>4. Heater drain</li> <li>5. Chemical/lemineralizer</li> <li>6. Other</li> <li>7. Auxiliary feedwater</li> </ul>			3. Nonregenerative	
<ul> <li>7 - Chemical Processing Equipment <ol> <li>Evaporator/concentrator</li> <li>Gas stripper</li> <li>Demineralizers (BWR - makeup system)(see 077)</li> </ol> </li> <li>9 - Chemistry <ol> <li>Boron concentration</li> <li>Boron stratification in tank</li> </ol> </li> <li>06 Condenser <ol> <li>Boron stratification in tank</li> </ol> </li> <li>06 Condenser <ol> <li>Boron stratification in tank</li> </ol> </li> <li>06 Condenser <ol> <li>Boron stratification in tank</li> </ol> </li> <li>06 Condenser <ol> <li>Boron stratification in tank</li> </ol> </li> <li>06 Condenser <ol> <li>Boron stratification in tank</li> </ol> </li> <li>06 Condenser <ol> <li>Boron stratification in tank</li> </ol> </li> <li>06 Condenser <ol> <li>Boron stratification in tank</li> </ol> </li> <li>07 Condenser Vacuum I+C <ol> <li>Shell/casing</li> <li>Air ejector</li> <li>Waterbox (e.g., fouling see also 1674)</li> <li>Battles</li> <li>Staking (Palisades, PB-2)</li> </ol> </li> <li>07 Condensate/Freedwater/Auxiliary Feedwater/Makeup Water Systems <ol> <li>Pumps &amp; Pump Drives (elaborate in comments)</li> <li>Feedwater (IfW)</li> <li>Convensate/booster pumps</li> <li>Heater drain</li> <li>Chemical/lemineralizer</li> <li>Other</li> <li>Auxiliary feedwater</li> </ol> </li> </ul>			4. Excess letdown	
2. Evaporator/concentrator     3. Gas stripper     4. Demineralizers (BWR - makeup systemXsee 077)     9 - Chemistry     2. Boron concentration     3. Boron stratification in tank  06 Condenser     3 - Pipes     10     4 - Valves     10     5 - Condenser Vacuum I+C     9     7 - Tubes     8 - Loss of Vacuum and Back Pressure Limits (see 1674)     9 - Components     2. Shell/casing     3. Air ejector     4. Waterbox (e.g., fouling see also 1674)     5. Baffles     6. Staking (Palisades, PB-2)  07 Condensate/Freedwater/Auxiliary Feedwater (Makeup Water Systems     4. Heater drain     5. Chemical/lemineralizer     6. Other     7. Auxiliary feedwater			5. RCP seal return	
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<ul> <li>9. Demineralizers (BWR - makeup system/(see 077))</li> <li>9. Chemistry <ol> <li>Boron concentration</li> <li>Boron stratilication in tank</li> </ol> </li> <li>06 Condenser <ol> <li>Boron stratilication in tank</li> </ol> </li> <li>06 Condenser <ol> <li>Pipes</li> <li>Pipes</li> <li>Valves</li> <li>Condenser Vacuum I+C</li> <li>Condenser Vacuum I+C</li> <li>Components</li> <li>Shell/casing</li> <li>Air ejector</li> <li>Waterbox (e.g., fouling see also 1674)</li> <li>Battles</li> <li>Staking (Pallsades, PB-2)</li> </ol> </li> <li>07 Condensate/Freedwater/Auxiliary Feedwater/Makeup Water Systems <ol> <li>Pumps &amp; Pump Drives (elaborate in comments)</li> <li>Feedwater (IfW)</li> <li>Condensate/booster pumps</li> <li>Heater drain</li> <li>Chemical/lemineralizer</li> <li>Other</li> <li>Auxiliary feedwater</li> </ol> </li> </ul>				
<ul> <li>9 - Chemistry <ol> <li>Boron concentration</li> <li>Boron stratification in tank</li> </ol> </li> <li>06 Condenser <ol> <li>Pipes</li> <li>Pipes</li> <li>Pipes</li> <li>Pipes</li> <li>Condenser Vacuum I+C</li> <li>Condenser Vacuum I+C</li> <li>Components</li> <li>Shell/casing</li> <li>Air ejector</li> <li>Waterbox (e.g., fouling see also 1674)</li> <li>Battles</li> <li>Staking (Palisades, PB-2)</li> </ol> </li> <li>07 Condensate/Freedwater/Auxiliary Feedwater/Makeup Water Systems <ol> <li>Pumps &amp; Pump Drives (elaborate in comments)</li> <li>Feedwater (FW)</li> <li>Condensate/Fooster pumps</li> <li>Heater drain</li> <li>Chemical/Jemineralizer</li> <li>Other</li> <li>Auxiliary feedwater</li> </ol> </li> </ul>			3. Gas stripper	
2. Boron concentration 3. Boron stratification in tank 06 <u>Condenser</u> 3 - Pipes 4 - Valves 5 - Condenser Vacuum I+C 7 - Tubes 8 - Loss of Vacuum and Back Pressure Limits (see 1674) 9 - Components 2. Shell/casing 3. Air ejector 4. Waterbox (e.g., fouling see also 1674) 5. Balfles 6. Staking (Palisades, PB-2) 07 <u>Condensate/Freedwater/Auxiliary Feedwater/Makeup Water Systems</u> 2. Feedwater (I'W) 3. Condensate/Eredwater date in comments) 2. Feedwater drain 3. Chemical/Jemineralizer 6. Other 7. Auxiliary feedwater			<ol><li>Demineralizers (BWR - makeup system)(see 077)</li></ol>	
3. Boron stratilication in tank 06 <u>Condenser</u> 3 - Pipes 10 4 - Valves 10 5 - Condenser Vacuum I+C 9 7 - Tubes 2 8 - Loss of Vacuum and Back Pressure Limits (see 1674) 9 - Components 2. Shell/casing 3. Air ejector 4. Waterbox (e.g., fouling see also 1674) 5. Balfles 6. Staking (Palisades, PB-2) 07 <u>Condensate/Freedwater/Auxiliary Feedwater/Makeup Water Systems</u> • 2 - Pumps & Pump Drives (elaborate in comments) 2. Feedwater (IW) 3. Condensate/Booster pumps 4. Heater drain 5. Chemical/Jemineralizer 6. Other 7. Auxiliary feedwater		9 - Chemi		
06       Condenser       10         3 - Pipes       10         4 - Valves       10         5 - Condenser Vacuum I+C       9         7 - Tubes       8 - Loss of Vacuum and Back Pressure Limits (see 1674)         9 - Components       2.         2.       Shell/casing         3.       Air ejector         4.       Waterbox (e.g., fouling see also 1674)         5.       Battles         6.       Staking (Palisades, PB-2)         07       Condensate/Freedwater/Auxiliary Feedwater/Makeup Water Systems         2.       Pump Drives (elaborate in comments)         2.       Feedwater (FW)         3.       Condensate/foreity (endwater for pumps 4)         4.       Heater drain         5.       Chemical/lemineralizer         6.       Other         7.       Auxiliary feedwater				
3 - Pipes       10         4 - Valves       10         5 - Condenser Vacuum I+C       10         7 - Tubes       9         8 - Loss of Vacuum and Back Pressure Limits (see 1674)       9         9 - Components       2. Shell/casing         3. Air ejector       4. Waterbox (e.g., fouling see also 1674)         5. Baffles       6. Staking (Palisades, PB-2)         07       Condensate/Freedwater/Auxiliary Feedwater/Makeup Water Systems         2. Pumps & Pump Drives (elaborate in comments)       2. Feedwater (I*W)         3. Condensate/booster pumps       4. Heater drain         3. Chemical/Jermineralizer       6. Other         7. Auxiliary feedwater       7. Auxiliary feedwater			3. Boron stratification in tank	
<ul> <li>6 - Guidenser Vacuum I+C</li> <li>7 - Tubes</li> <li>8 - Loss of Vacinim and Back Pressure Limits (see 1674)</li> <li>9 - Components</li> <li>2. Shell/casing</li> <li>3. Air ejector</li> <li>4. Waterbox (e.g., fouling see also 1674)</li> <li>5. Battles</li> <li>6. Staking (Pallsades, PB-2)</li> </ul> 97 Condensate/Freedwater/Auxiliary Feedwater/Makeup Water Systems <ul> <li>2. Pumps &amp; Pump Drives (elaborate in comments)</li> <li>2. Feedwater (FW)</li> <li>3. Convensate/booster pumps</li> <li>4. Heater drain</li> <li>5. Chemical/lemineralizer</li> <li>6. Other</li> <li>7. Auxiliary feedwater</li> </ul>	06	Condenser	,	
9 3 - Condenser Vacuum I+C 7 - Tubes 8 - Loss of Vacuum and Back Pressure Limits (see 1674) 9 - Components 2. Shell/casing 3. Air ejector 4. Waterbox (e.g., fouling see also 1674) 5. Balfles 6. Staking (Palisades, PB-2) 07 <u>Condensate/Freedwater/Auxiliary Feedwater/Makeup Water Systems</u> 2. Pumps & Pump Drives (elaborate in comments) 2. Feedwater (I'W) 3. Condensate/Booster pumps 4. Heater drain 5. Chemical/Jemineralizer 6. Other 7. Auxiliary feedwater		3 - Pipes		• •
<ul> <li>7 - Tubes</li> <li>8 - Loss of Vacinin and Back Pressure Limits (see 1674)</li> <li>9 - Components <ol> <li>Shell/casing</li> <li>Air ejector</li> <li>Waterbox (e.g., fouling see also 1674)</li> <li>Baffles</li> <li>Staking (Palisades, PB-2)</li> </ol> </li> <li>97 Condensate/Fredwater/Auxiliary Feedwater/Makeup Water Systems <ol> <li>Feedwater (I*W)</li> <li>Condensate/booster pumps</li> <li>Heater drain</li> <li>Chemical/Jennieralizer</li> <li>Other</li> <li>Auxiliary feedwater</li> </ol> </li> </ul>		4 - Valves		
8 - Loss of Vacinin and Back Pressure Limits (see 1674) 9 - Components 2. Shell/casing 3. Air ejector 4. Waterbox (e.g., fouling see also 1674) 5. Baffles 6. Staking (Palisades, PB-2) 77 <u>Condensate/Freedwater/Auxiliary Feedwater/Makeup Water Systems</u> 2. Fumps & Pump Drives (elaborate in comments) 2. Feedwater (I'W) 3. Condensate/booster pumps 4. Heater drain 5. Chemical/Jermineralizer 6. Other 7. Auxiliary feedwater		5 - Conde	nser Vacuum I+C	9
9 - Components 2. Shell/casing 3. Air ejector 4. Waterbox (e.g., fouling see also 1674) 5. Daffles 6. Staking (Palisades, PB-2) 77 <u>Condensate/Fredwater/Auxiliary Feedwater/Makeup Water Systems</u> 2. Feedwater (IFW) 3. Condensate/booster pumps 4. Heater drain 5. Chemical/Jennineralizer 6. Other 7. Auxiliary feedwater		7 - Tubes		
2. Shell/casing     3. Air ejector     4. Waterbox (e.g., fouling see also 1674)     5. Baffles     6. Staking (Palisades, PB-2)  07 <u>Condensate/Freedwater/Auxiliary Feedwater/Makeup Water Systems     2. Pumps &amp; Pump Drives (elaborate in comments)     2. Feedwater (I'W)     3. Condensate/booster pumps     4. Heater drain     5. Chemical/Jemineralizer     6. Other     7. Auxiliary feedwater </u>		8 - Loss o	d Vaciniin and Back Pressure Limits (see 1674)	
<ul> <li>3. Air ejector</li> <li>4. Waterbox (e.g., fouling see also 1674)</li> <li>5. Baffles</li> <li>6. Staking (Palisades, PB-2)</li> <li>97 Condensate/Freedwater/Auxiliary Feedwater/Makeup Water Systems</li> <li>2. Fumps &amp; Pump Drives (elaborate in comments)</li> <li>2. Feedwater (I*W)</li> <li>3. Condensate/booster pumps</li> <li>4. Heater drain</li> <li>5. Chemical/-lequineralizer</li> <li>6. Other</li> <li>7. Auxiliary feedwater</li> </ul>		9 - Compo		
<ul> <li>4. Waterbox (e.g., fouling see also 1674)</li> <li>5. Baffles</li> <li>6. Staking (Palisades, PB-2)</li> <li>77 <u>Condensate/Fredwater/Auxiliary Feedwater/Makeup Water Systems</u></li> <li>2. Pump &amp; Pump Drives (elaborate in comments)</li> <li>2. Feedwater (I*W)</li> <li>3. Condensate/booster pumps</li> <li>4. Heater drain</li> <li>5. Chemical/Jemineralizer</li> <li>6. Other</li> <li>7. Auxiliary feedwater</li> </ul>			2. Shell/casing	
5. Baliles 6. Staking (Palisades, PB-2) 97 <u>Condensate/Fredwater/Auxiliary Feedwater/Makeup Water Systems</u> 2. Pump & Pump Drives (elaborate in comments) 2. Feedwater (FW) 3. Condensate/booster pumps 4. Heater drain 5. Chemical/Jemineralizer 6. Other 7. Auxiliary feedwater				
6. Staking (Palisades, PB-2) 07 <u>Condensate/Fredwater/Auxiliary Feedwater/Makeup Water Systems</u> 2 Pumps & Pump Drives (elaborate in comments) 2. Feedwater (FW) 3. Condensate/booster pumps 4. Heater drain 5. Chemical/Jenuineralizer 6. Other 7. Auxiliary feedwater			<ol><li>Waterbox (e.g., fouling see also 1674)</li></ol>	
97 <u>Condensate/Fredwater/Auxiliary Feedwater/Makeup Water Systems</u> 2 Pumps & Pump Drives (elaborate in comments) 2. Feedwater (I*W) 3. Condensate/booster pumps 4. Heater drain 5. Chemical/Jenuineralizer 6. Other 7. Auxiliary feedwater				
2 - Puinps & Puinp Drives (elaborate in comments) 2. Feedwater (FW) 3. Condensate/booster puinps 4. Heater drain 5. Chemical/Jennieralizer 6. Other 7. Auxiliary feedwater			6. Staking (Palisades, PB-2)	
2 - Puinps & Puinp Drives (elaborate in comments) 2. Feedwater (FW) 3. Condensate/booster puinps 4. Heater drain 5. Chemical/Jennieralizer 6. Other 7. Auxiliary feedwater	97	Condensate/Fr	edwater/Auxiliary Feedwater/Makeup Water Systems	•
3, Condensate/booster pumps 4, Heater drain 5, Chemical/Jenuineralizer 6, Other 7, Auxiliary feedwater		2 - Pumps	s & Pump Drives (elaborate in comments)	
9. Heater drain 5. Chemical/Jennineralizer 6. Other 7. Auxiliary feedwater		•	2. Feedwater (FW)	
9. Heater drain 5. Chemical/Jennineralizer 6. Other 7. Auxiliary feedwater		1	3. Condensate/booster pumps	
6, Other 7. Auxiliary feedwater				
7. Auxiliary feedwater			5. Chemical/Hemineralizer	
			6. Other	
3 - Piping/Tanks				
		3 - Piping	g/ Lanks	

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7. Main steam bypass (to condenser) + BWR dump to con-

denser hotwell

Third

Level

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				Address and a second		•
	2.	Auxiliary piping			5 - Instruments à	Y Controls
	3.	Main process piping			2.	Flow
	4.	Flanges, fittings			3.	Temperature
	5.	Supports, snubbers			л. Э.	Pressure
•	6.	Strainers, filters			5.	Level
	7.	Extraction steam system/heater drains/HDT	10		<i>.</i> 6.	Moisture separator reheater
	8.	Demineralizer system			0. 7.	
	9.	FW&SG nozzles & safety portion of FW piping (IAE				Steain bypass/steain duinp arator/Reheater (MSR)
		Nulletin 79-13)	3		2.	
4 - Valv	es				2.	Drains/carryover/water level control problems
	2.	Auxiliary piping valves			-	Tubes/tube support problems (including tube leaks)
	3.	On-oll			4.	MSR relief valve problems
	4.	Control			5.	Other MSR valve problems
	5.	Relief			6.	MSR steam supply valve
	6.	FW reg. valves				
	7.	Extraction steam		09 <u>Tur</u>	bine	
	3.	Demineralizer system			3 - Piping	
	3. 9.	FW isolation valves	2		2.	Auxiliary piping
		nd Controls	-		Э.	Crossover piping
) - Instr					4 - Valves	•••
	. 2.	Flow			2.	Auxiliary piping valves
	3.	Temperature			١,	intercept/stop
	4.	Pressure			4.	Control/throttle/governor valves
	5.	Level (including FW heater level controls)		1	5.	Combined intercept valves (CIV)
	6.	Chemistry (e.g., chloride monitor)			5 - Instruments (	
	7	FW flow control (except B&W ICS-0359) (S/G high or			2.	Instruments
		low trips)			3.	EHC/supervisory system/ (GE-permanent magnet)
6 - Heat	t Exchan				4.	Pressure Regulator (DWR-IPR EPR + MPR)
	2.	Feedwater heaters			5.	Turbine Protective Devices (overspeed test)
	3.	Other (include FWP gland seal condenser)			7 - Components	fulbine i totective trevices (overspeed test)
7 - Dem	nineraliz	ers			2.	Shaft/blades
	2.	Capacity limitations				
9 - FW (	Chemist				3.	Bearings
		•			4.	Gland seals
Main Steam S	vstem				5.	Turning gear
	ng/Tanks				6.	Casing
2 . i ipi	2.	Auxiliary piping			7.	Turbine Balancing
	<u>.</u>	Main Process piping			8 - Oil System (d	lo not include bearing or EHC problems)
	4.	Flanges, fittings				
	5.	Supports, snubbers		10 <u>Gen</u>	erator	
	6.	Strainers, filters			5 - Instruments &	k Controls ,
4 - Valv		Stramers, most			2.	Instruments
v - vatv		Auxiliary piping valves			3.	Logic/controls (including under frequency relay)
	2.	On-off	•		4.	Core monitor (ionization detector)
	3.				5.	Voltage regulator
	4.	Control Relief (MSRV & steam dump value for PWRs) (MSRV			7 - Auxiliary Sys	terns
	5.					H <sub>2</sub> Cooling
		for BWR-0347)				H <sub>2</sub> 0 Cooling
	6.	Main steam isolation valves (PWR) and reverse checks			4.	Oil (for bearings, control, seals)
		(MSIV for BWR 5-0346)			5.	Bus duct/leads/bus duct cooling
	7.	Main steam bypass (to condenser) + BWR dump to con-				the second s

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First

Level

Second

Level

8 - Components

Third

Level

# **OPEC II CAUSE CODES, (Cont.)**

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2. Exciter (permanent magnet except in GE-EHC)

First	Second	Third
Level	Level	Leve

- Level
- Level 3. Rotor
- 4. Stator
- 5. Shaft
- Bearings 6.
- 7. Bushing
- Turbine-generator-exciter shaft coupling 8.

#### **Electrical Systems** 11

- 7 Transformers
  - 2. Main
  - Other (startup, station auxiliary) 3.
- 8 Switchgear/buses (except instrument & safeguards buses)
- 9 Safety-related equipment
  - 2. Uninterruptable power supply (DC power system; 125 VAC instrument buses, inverters, MG sets, relays)
  - Emergency diesels (including output breakers) 3.
  - Essential/vital safeguards buses (safeguards other elec-4.
  - trical)
  - Electrical connectors 5.
  - Gas turbines
  - 6.

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#### Reactor Trip System (Only failures of RTS or spurious trips not caused by actual 12 trip parameters or detector/transmitter failures) 2 2 6 - RCS Input Channels and Other Channels

- **RCP** breaker 2.
- Mode switch 3.
- 7 Reactor coolant system (RCS) input channels (continued)
  - Nuclear instrumentation 2.
  - **RCS** water level 3.
  - **Reactor** pressure 4.
  - **RCS coolant flow** 5.
  - **RCS** temperature 6.
  - Pressurizer pressure 7.
    - Delta temp./low DNBR trip (CE Thermal Margin + Low P) 8.

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- Under voltage/under frequency trip 9.
- 8 Secondary system inputs
  - Turbine/generator inputs Ζ.
    - Feedwater/steam flow mismatch and low steam generator 3. level (steam & feed rupture control system)
    - Main steam isolation valve closure 4.
    - Main steam activity or temperature 5.
    - Main steam pressure 6.
    - Feedwater flow 7
  - 8. Steam generator level
  - Main steam flow (high or low) 9.
- 9 Other channel/components
  - Containment drywell 2.
  - Safety injection signal 3.
  - **RCS leak detection** 4.

  - Containment high pressure ٩,

OPEC II CAUSE CODES, (Cont.) Third First Second Level Level Level 6. Logic/relays/permissives 7. Manual Reactor trip breakers (see also 0384) 8. Rod drop signal 9. 13 <u>Auxiliary Systems</u> 7 - Off gas systems (AOG)/Ventilation Systems Offgas (excluding recombiners) 1. Recombiner (I/WR) 2. Plant Vent/Filter System (PWR see also 2283), (SBGTS 3. (BWR), (SLCRC-BV) 8 - Other systems 2. Instrument/service air or nitrogen Radioactive waste (RMCU) + RMS (area and process 3. inonitoring systems) Process computer/RWM/rod block/DDPS (at TP + SL) 4. **Auxiliary** boiler 5. Fire Protection System (including fire barriers) 6. 7. Meteorological instruments 3. Seismic instruments Refueling/Maintenance 14 6 - Core physics tests 7 - Refueling 8 - Refueling equipment problems 9 - Maintenance Utility Grid (Noneconomic) 15 6 - Other off-site grid problems (grid maintenance) 7 - Loss of load/load rejection 9 - Loss of off-site power or off-site caused under-voltage condition or other electrical disturbance Circulating Water/Service Water System 16 2 - Pujnps Circulating water pump 2. Service water pump (BV - River Water System) 3.

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- Cooling tower circulation pump 4.
  - 5. River Water Pumps (Farley) Aux RWS (BV)
- 3 Piping 2. **Auxiliary** piping
  - Main process piping 3.
  - Flanges, manways, fittings 4.
  - Supports, snubbers 5.
    - Strainers, filters, fish & trash rake (see also 1672)
- 4 Valves **Auxiliary** piping 2.
  - 3. On-off
  - 4. Control
- 5 Instruments & controls

6.

First Leve		Third Level	
	-	2.	Flow
		3.	Temperature (for circ. water temperature limits - 1674)
		4.	Pressure
			Level
			Chemistry
	6 - Heat		
	-		Cooling towers (no CT temp lim-1674/ultimate heat sink/saleguards CT-2362)
		3.	Fube/shell
		4.	Intake heaters
	7 - Intake	s/discha	arges (spray-pond problems)
			Fouting/icing
			Structural failure
		4.	Cooling water temperature/design insufficiency/
			high temperature
		5.	Excessive fish kill
		6.	Discharge diffuser
			EPA discharge limit
	8 - Water	treatm	ent
17	Thermal Efficient	ency Lo	sses
19	Core Cooling/S	afety In	jection System
	2 - Pump	s (conta	inment spray pump - see 2223)
	•		High pressure core injection
		3.	Low pressure core injection (except RHR pumps)
		4.	Residual heat removal (RHR) (no BWR-see LPCI)
		5.	Recirculation (I/ORSP - BV, S, NA)
		6.	RCIC (BWR)

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7.	Core	Sacau	Durne	(LPCS)
· •	COLE	spiay	cump	111 (23)

3 - Piping/tanks

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2.

- 3.
- 4. 5.
- 6. 7.
- s Auxillary piping Main process piping Flanges, fittings Supports, snuhbers Strainers, filters RWST & CST (B&W BWST; BWR DWST see 0538) Dur

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- 8. BIT
- Accumulator (Core Flood Tanks, SIT, UHI) 9.

4 - Valves

- Auxiliary piping valves On-off valves Control valves Relief valves 2.
- 3.
- 4. 5.

- Check valves SBLC explosive valve 6. 7.

# OPEC II CAUSE CODES, (Cont.)

	t Second El Level Level	Third		
	5 - Instruments	y contro	nts	
	7 - 11311 F MG113		low	
			Temperatures	
			ressure	
			evel	
			afety injection actuation (logic circuitry/actuators)	
			PCI Loop Selection Logic	
	6 - Heat e			
			CHR heat exchanger	
			solation Condenser (NWR)	
	9 - Cheinis	stry		
20	Initial Plant Sta			
	7 - Startup			
			m/reduced power operation	_
	9 - Operat	or Train	ning/Emergency Plan Testing	7
21	Paired Unit Imp	a <u>ct</u>		
22	Containment Sy 2 - Pumps	stein (sh	nield building)	
		2. 0	)rywell pump	
			Containment building (quench) spray pump (no -	
			/ORSP-1925)(primarily on BWR-2 units)	7
	3 - Piping			
		2. /	Auxiliary piping	
			Main process piping	
			langes, fittings	
		5. S	supports, snubbers, high energy line problems, general	
			nubber inspection	
		6. S	itrain <b>ers, l</b> ilters	
	4 - Valves			
			Other valves (e.g., BWR vacuum breaker)	
			Auxiliary piping valves	
			Dn-off valves	
			Control valves	
			Relief valves (include PWR vacuum relief)	
			Containment building (CB) isolation valves (except MSIV k FW IV)	2
			CB purge/exhausit valves (torus vent valve)	8
			SWR MSIV leakage control system valves	7
			Acumm relief (BWR)	7
	5 - Instrum	-		·
			Flow	
			Temperature	
			ressure	

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4. 5.

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Level

First	Second	Third		
Level	Level	Level		
		6.	CB Isol actuation (VIAS)	
		7.	CB spray actuation (CDA)	5
		3.	Gas analyzer (BWR - Containment Inerting System)	
			(PWR II-2 analyzer)(see also 2287) 1	0/4
	6 - Heat	exchang	ers	
		1.	Drywell cooling	
		2.	Ice condensers	
,		3.	Recirculation fan coolers (see also 2283)	
		4.	Casing Cooling System (NA - subatinospheric)	7
	7 - Conta	inment	structures	
		2.	Torus	
		3.	Penetrations	2
		4.	Containment leakage	
•		5.	Drywell	
		6.	Liner (e.g., WCPS)	
		1.	Airlocks (including airlock seal leakage)	
		8.	Integrity (ILRT-App J Tests - 5th Tier-03) App 3 Test or unknown	5
	8 - Fans/	air filte	rs (Plant vent lilters & SBGTS-1373)	
		2.	Recirculation air fans & dampers-PWRs (BWRs-drywell coolers)	
		3.	CB ventilation fans and ducts, and outside filters + H <sub>2</sub> purge (see also 1373 & 2263)	4
		4.	CB charcoal filters (inside CB)	

- Vacuum pumps (sub-atmospheric containments)
   Penetration cooling fans
   H2 recombiner (PWRs)/blowers (see also 1372)

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# 23 <u>Component Cooling Water</u> 2 - Pumps

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2. Component cooling water pump

3 - Piping

- Auxiliary piping
   Main process piping
   Flanges, fittings
   Supports, soubbers
   Strainers, filters

- 4 Valves
  - Auxiliary piping valves 2.
  - On-off valves 3.
  - Control valves Relief valves 4.
  - 5.
- 5 Instruments & controls
  - 2. Flow
    - 3. Temperature
    - 4. Pressure
    - 5. Level
- 6 Heat exchangers
  - Cooling towers, ultimate hat sink CT (no normal CT-1662)
     Tube/shell

# OPEC II CAUSE CODES, (Cont.)

First Level	Second Level	Third Level	
			2
24 Str	uctures + In	ersystem Problems	-
	7 - Struc	ures .	
		2. Control building (e.g., Trojan 1978 pr	oblem)
		<ol> <li>Auxiliary bldg. (e.g., Salem 1980)</li> </ol>	9
		4. Main steam tunnel (see also 1285 or	1373) 9
	8 - Elect		4
	9 - CIACI		
		2. Cable routing	
		3. Cable splices and electrical connects	ors 7
		<ol> <li>Browns Ferry fire</li> </ol>	. 10
		5. San Onofre L cable fire	10
			10
25 Ec	onomic		10
	7 · Fuel	Conomic	
		2. Coast to refueling/fuel depletion	:0
		1. Fuel conservation	
	8 - Grid	conomic	
	•	2. Low-system demand/spinning reserv	e 10
		3. Load following	10

2. Load following 3.

Left Over 99

### FOURTH LEVEL: PROBLEM MODE/EXTENT

- No failure, abnormality or malfunction 00
- Unknown failure or problem undefined by below categories 91
- Active Components (Purnps, Valves, Snubbers, Motors, etc.) 50 Total Lailure to operate, start or run (or just says failure)
- Failure of automatic functioning but not manual 51
- Failure of control (operates but erratic or incorrect control) 52
- Mispostioning/misaligning/spurious closure (MSIV)/misoperation (e.g., erroneous 53 Start of pump). Note: component still working but did wrong thing Performance degradation (operates out of spec) 5 54
- Flow performance degradation/limits Level degradation/limits
- 55
- 56 57
- Time performance degradation/limits
- 58 Chemical degradation/limits
- 59 Radioactivity limits
- Noncurtailing degradation (operable but nondisabling problem present) 60
- Valve seat leakage 61
- Structural/design/construction inadequacy 62

#### aine Sustem (Descence Boundary, Pines, Strainers) ο.

ran	sive system (rressire boundary, ripes, strandtar	
65	Total failure (complete loss of flow)	
66	Performance degradation	
67	Flow performance degradation/limits (fouling/ice formation)	
68	Level performance degradation/limits	
67	Time performance degradation/limits	
70	Chemical degradation/limits (water chemistry)	
71	Radioactivity limits	
72	Noncurtailing degradation (operable but nondisabling problem present)	
73	Unspecified leak	
74	Defective weld	
75	Crack - no leak (stated)	
76	Crack - leak	4
77	Tube léak	
78	External leak from seal, gasket, packing, etc.	
61	Valve seat Inakage	)
79	Structural/design inadequacy/construction deficiency	5
Act	ive Electrical Components (Generators, Relays, Breakers, Switch, Detectors, et	ic.)
80	Total failure to operate or perform (or just says failure)	
84	Failure of automatic functioning but not manual	
32	Failure of control (operates but erratic or incorrect control)	
48	Mispositioning/Misoperation (see 4th Level, #53)	6
83	Performance degradation (operates out of spec)	
34	Current degradation/limits	
85	Time performance degradation/limits	
86	Voltage degradation/limits (UV) (see also #93)	
38	Setpoint drift	)
87	Noncurtailing degradation (operable with nondisabling problem present)	
	Second second	1

Structural/design/construction inadequacy 49

# FOURTH LEVEL: PROBLEM MODE/EXTENT, (Cont.)

5

Passive Electrical Systems (Buses, MCCs, Power Cables, Transformer)

- Total failure (shorts, faults, grounds, arching, current interrupts from blown 90 fuse resulting in complete loss of power)
- Performance degradation 91

1. 4

- Current degradation/limits 92
- Voltage degradation/limits (UV, voltage spike) (see also #86) 93
- Noncurtailing degradation (e.g., cracks in insulation-corroded contacts) 74
- Structural/design/construction inadequacy 15

#### Old Fourth Level Coding (may be encountered in some pre-1978 data)

Leakage/Crack

- External leakage (packing/seals/gaskets)
- Unspecified leakage 14
- 26 Tube leakage (IIT exchanger/condenser)
- External leakage cracks 31
- Detective weld 32
- Valve seat leakage 18

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- Activity 05 High gaseous (external to plant)
- 06 High liquid
- High process 07 (in plant)
- High area 08
- Components

#### 16 Valve operator

- Valve component 17
- Valve seat leakage 18
- Relief valve lifting/failure to seat 21
- 19 Local control (pump to valve)
- 20 Pump components
- 22 Pump drive
- 23 Pump bearing
- 24 Pump M/G sets
- 33 Oil seal

# Other

- Water chemistry 02
- Water temperature 23
- Fouling heat exchanger/intake/discharges, etc. 27
- Structural failure 29
- 32 Defective weld
- 25 **Electrical penetration welds**
- Offgas explosion 13

# FIFTH LEVEL: EXTERNAL CAUSE OF EVENT

- Not specifically specified as an external cause 00
- External cause-not covered below 01

#### **NRC** Originated

- Regulatory/Operational limit (Safety Limit of T.S.) (use only if outage results) 4 Õ2
- Regulatory requirement to inspect for possible deficiency 11 Regulatory require nent to modify equipment due to malfunction or construc-34 tion/design deficiencies
- Regulatory requirement to modify equipment due to more restrictive criteria 95
- NRC licensing proceedings and hearings 29
- Unavailability of safety-related equipment (use "92" if limit or restriction 19 is known)

#### Plant Originated External Causes

- Testing luse for power red. or S.D. for test, not trips or failure during test) 06
- Testing error 07
- Maintenance error 08 these include procedural inadequacies
- Operator error 99
- Personnel involvement suspected to have precipitated problem/failure 50
- Non-NRC precipitated derating (discretionary derating-no equipment failure) 26
- No failure/problem purely preventive maintenance or inspection 52
- No mention of problem (possible preventive maintenance or NRC required 53 2 mod - no degradation stated)

# External Equipment Malfunction

- Mallimction of local instrument air/service air supply/cooling air 12 Malfunction of local oil supply 13 Malfunction of local electrical supply 14 Fuel supply 17 Local control/instrumentation (part of component package) 18 Other auxiliary system malfunction (e.g. cooling) 15 **BWR Fuel Limits** 10 CR seq. or pattern change ( every 5 EFPW) CR Adj. Extension, etc. 31
- Periodic reduction for testing at CR adj. frequency (in BWR-TV test-1/month) 32 (no mention of CR adjustment)
- Periodic reduction for load following at CR adj. frequency 33
- Periodic reduction for unknown cause at CR adj. frequency 34
- Periodic reduction for other reason at CR adjust frequency (no mention of 35 CR) 36 Weekly reduction for testing
- Weekly reduction for other reason (suspected testing) 17
- 40 MCPR
- 41 MAPLHGR
- General thermal limit or comb. of 40 & 41 42
- Persistent undefined messing around between 80% & 109% 43
- 44 Load drop (suspect fuel thermal limit)

#### FIFTH LEVEL: EXTERNAL CAUSE OF EVENT (Cont.)

Cracking 71 Vibration induced crack 10 SCC induced crack 72 10 Thermal fatigue induced crack 73 10 Other Ž4 "Plant internal or external environmental effects (lightning, icing)

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25 Fires

#### 61 Bearing inalfunction

62 Pump or valve-drive mechanism

#### Combination

91	Combination	62 (drive) & other 5th-level coding	10
92		07, 08, 09, 50 (error) & other Sth-level coding	10
93	*	02, 03, 04, 05 (NRC) & other 5th-level coding	iõ
94	4	3X, 4X, (BWR fuel) & other 5th-level coding	10
95	*	61 (Bearing) & other 5th-level coding	10
98	Multiple combi	nation of 91, 92, 93, 94	10
99	Other level 5 c		10

#### SIXTH LEVEL: METHOD OF SHUTDOWN

#### NOTES:

- Use coding of method of shutdown reported in Gray Books (except for 1. Classification 4 and 9).
- Rather than using the Gray Book Classification 4, a consistent coding 2. of the method of shutdown should be used for each outage if it extends into multiple monthly periods (unless the status changes - e.g., reduction 2 to shutdown).
- Classifications marked with an asterisk are different than those in the 3. Gray Books.
- The number of startups equals the number of outages of Classification 1, 4. 2. and 3.
- Not an outage or reduction (work which is done with unit operating and no derating - e.g., LERS which occur during operations but cause no shutdown) Manual (includes manual shutdowns with a unit trip at low power
- Manual scrain 2
- Automatic scrain (including test performed with intent of tripping unit) 1
- Turbine trip with no reactor trip\* (reactor trip is assumed unless told differ-
- ently)
- 5 Load reductions
- Continuation of other outage (no interstitial electrical generation)\*
- Noncurtailing or concurrent work or inspection within an outage\* (including
- all ROs during an outage) Related transient (ic., second failure that follows from events of an earlier
- failure or abnormal functioning during the earlier failure)\*
- Unknown\* 9

# SEVENTH LEVEL: SHUTDOWN PARTICULARS

#### No extra information or no shutdown 0

SI signal generated (only one per SI generated--with most immediate cause) There are related transients or significant subsequent events following this 2

- 3 event (must always precede event with 8 in 6th level)
- 2 + 5 7
- The outage/incident results from a test/inspection/test failure (not an operational failure)
- Scheduled test performed with intent of tripping the turbine or reactor (see #3. Level 6)
- 3+62
- 3 + 5 .
- 9 3+2

#### EIGHTH LEVEL: SIGNIFICANT TRANSIENT INITATOR

### NOTES:

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- Significant transient initiating events or precursors should be denoted 1. in this code classification.
- Initiating events are to be coded (i.e., are significant) if they result in 2. or would have resulted in a trip or runback of the unit (e.g., loss of feedwater flow should be coded only if the reactor trips or a feedwater pump trips) except for those transients where no trip is expected (no operations out of spec without a resulting trip should be coded here).
- Such significant transients identified in WASH 1400 are identified by 3. an asterisk(\*).
- Multiple significant transient initiators in a single event should be denoted 4. by a new code classification.

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- 00 No significant transient initiator
- 91 Unknown or uncertain significant transient initiator
- 99 Unclassified as yet
- Reactor trip (no other initiating events noted) + spurious reactor trips 02
- Generator trip 03

#### **Turbine/Generator Transients**

- Turbine trip (overspeed trip)\* 05
- Turbine trip (other)\* 06
- High steam flow\* (no RV or Dump V stuck open) (see 77, 31) 07
- Low steam flow\* 08
- 42 Loss of load with subsequent loss of off-site power
- 63 Excessive lond increase with subsequent loss of off-site power
- 44 Loss of load
- 45 Excess load increase\*
- 46 Furbine trip with failure of generator breaker to open (failure to relay auxiliary loads to off-site power)\*
- 67 Other

# **Electrical Power Transients**

- 40 Loss of power on an auxiliary bus (6.9 kv, 480 v, 120 v)
- Loss of AC power from off-site network\* (station blackout) (include partial 41 blackout)
- 12 Loss of load with subsequent loss of off-site power
- Excessive load increase with subsequent loss of off-site power 63
- 44 Loss of load\*
- 45 Excess load increase\*
- Turbine trip with failure of generator breaker to open (failure to relay auxiliary 46 loads to off-site power)\*
- 47 Other

Feedwater, Condensate, Circulating Water and CVC System Transient Loss of FW Ilow - FW pump or pump drive problem\*

- 12 Loss of FW flow malfunction of FW flow control\* (including valve failure and low SG level)
- Increase of FW flow malfunction of FW flow control\* (including valve failure 13 and high SG level)
- 15 Loss of condensate pumps\*

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#### EIGHTH LEVEL: SIGNIFICANT TRANSIENT INITATOR, (Cont.)

Feedwater, Condensate, Circulating Water and CVC System Transient, (Cont.)

- Loss of circulating water pumps\* (causing unit trup a runback) 16
- Loss of condenser vacuum\* 17
- Loss of FW heating\* (60°F step change) 13
- CVC5 or other malfunction resulting in RCS boron dilution\* (no trip necessary) 19
- Radiation release from CVCS or other system in auxiliary building ino trip 91 necessary)

#### Reactor Coolant Pump/Recirculation Pump Transients

- Trip caused by startings of mactive RC or recirculation loop 31
- Recirculation flow control failure decreasing flow (BWR)\* 57
- Recirculation flow control failure increasing flow (DWR)\* 53
- RCP trip or malfunction\* (including shaft break and partial loss of flow) 54
- 55 RCP seizure\*
- **RCP** seal failure 74

#### Reactor Coolant System Pressure and Temperature Transients or SL or RXT

- Inadvertent depressurization of primary system (no leaks) (no trip necessary) 36
- Inadvertent overpressurization of primary system (no trip necessary) \$7
- Excessive cooldown or heatup rate (no trip necessary) 58
- High or Low RCS Temp. (no trip necessary) or T&P thicuations 59
- Pressure and/or level fluctuations including bubble in RCS (no 60
- trip necessary)
- Inadvertent SI or spurious SI signals (HPCI pump start BWT)\* 65
- Accidental depressurization of the main steam system (e.g., stuck open RV) 66 (see #34) (no trip necessary)
- Reactor trip (no other initiating events noted) + spurious reactor trips 02

#### **Control Rod Transients**

- Uncontrolled (for improper) rod (assembly or bank) withdrawal at power\* 61
- Uncontrolled rod withdrawal during startup\* 62
- Control rod assembly drop or misalignment\* (no trip necessary) 63
- 76 Rod ejection or CRDM housing rupture

#### **Valve Malfunction Transients**

- ĴĨ Malfunction of control resulting in inadvertent opening of a turbine steam hypass valve\* (see 07,77) (or stuck open bypass valves) Closure of MSIV\*
- 32
- Spurious opening of S/RV (RCS for PWR, MS for DWR)\* (no trip necessary) 11
- Stuck open S/RV (see 66) 34
- Spurious opening of S/G PORV (PWR)\* (no trip necessary) 35

# Reactor Coolant System/Steam Leak (LOCA and Steam Break)

- Large RCS leak (from equivalent 6-inch diameter hole or larger)\* 71
- Small RCS leak\* 72
- 34 Stuck open S/RV
- SG tube leak\* (PWR) (see 9th L 051) 73
- 76 **RCP** seal tailure
- RCS system boundary valve failure\* (leak past valve see #72) (9L #062) 75
- CRD mechanism housing rupture or CR ejection 76
- 77 Steam line break\* (all sizes) (see 07,31)
- 78 FW pipe break\* (all sizes)

# EIGHTH LEVEL: SIGNIFICANT TRANSIENT INITATOR, (Cont.)

- Accidental depressurization of the main steam system (e.g., stuck open RV) 66 (no trip necessary)
- High steam flow\* (no RV or Dump V stuck open) (see 77,31) 07
- Low steam flow\* 08

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#### Other Transient Initiators

- Fuel misloading (no trip necessary) 85
- Refueling accident (e.g., dropped fuel assembly or dropped RV component) 36 (no trip necessary)
- Shipping fuet pool accident (e.g., cracked pool liner) (no trip necessary) 37
- Shipping cask storage tank release (no trip necessary) 88
- Waste gas storage tank release (no trip necessary) 39
- Liquid waste storage tank release (no trip necessary) 90
- Radiation release from CVCS or other system in auxiliary building or outside 91 CB (except \$9 and 90) (no trip necessary)
- Environmental (tornadoes, flooding, fire, earthquake) (no trip necessary) 92
- Control room uninhabitability (9th Level 104) (no trip necessary) 93
- Loss of Service Water System (9th Level 081) 24
- Loss of Instrument Air System (9th Level 191) 95
- Loss of RHR flow (no trip ncessary) 96

# NINTH LEVEL: SIGNIFICANT SAFETY SYSTEM PERFORMANCE

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					Atta	SHILL WELL SUZANDUZANT CACCTV SVETCH DENDON
ОN	TES: L.	A failure unles	s otherwise specified is defined as follows:		<u>NIN</u>	ITII LEVEL: SIGNIFICANT SAFETY SYSTEM PERFOR
			tem failure of a system to meet minimum de	tion convinc		
		ine	its (e.g., minimum flow through proper paths	sign require-	RIS = Re	actor Trip System (or ROS)
		b. Cor	nponent failure - failure of the component to	). 	031 Sys	tein failure (failure of more than 2 full-length CR to ins
	,	as i	ntended or meet specifications. Examples:	periorin		nserted CR following trip
			mention of meet specifications. Examplest		033 R1	5 I&C or logic unconservative malfunction (no spurious t
		(i)	Valve failure - failure to operate, or in wr			nnel) (refer to LER Prompt #1, 30 Day Report #1) (inclu
			or leakage past valve	ong postrion,	035 CR	D or CRD system problem (no dropped CR)
		(ii)				• •
		(,	tration out of spec (inconsistent with speci	(instinue)		Actuation
		iii)	Pump failure - failure to start, keep runnin	nications)		tem failure
			design flow	ig, or deriver	037 Log	ic or I+C unconservative malfunction (including detecto
	2.	If there is a cou	propert failure that searche to search of the		Containm	ent and Secondary Containment Problems
		the outage the	nponent failure that results in a system failu Id be coded as a system failure.	re as well,	040 Oth	er CB failure - not listed below ( e.g., low torus DP)
		the outage shot	no be codeu as a system tanure.			ge leak (= Xcfm) in airlocks, penetrations, etc. + system
	3.	Multiple failure	e or failures of enfotu success and		039 Oth	er containment subsystem system failure
	5.	coding classific	s or failures of safety systems not covered b	y the following		all leak ( Xcfm) in airlocks, penetrations, etc.
		coung classific	ations should be given a new code number.			itainment Isolation System I&C, logic, actuating circuit
	4.	Most LERs that	are coded should have an entry in this level.			tainment isolation valve failure and leaks (including ver
	••		are coved should have an entry in this level.			tainment vent/purge - Standby Gas Treatment System (
						lrogen recombiner failure
000	No	unconservative fa	ilure in safety system		047 Wel	d Channel Pressurization System component failure (PW
001	Unk	nown	indic in surery system			stainment recirculation fan/cooler/filter system compo- well Cooler (BWR)
					049 Pos	t-accident pressure relief system component (PWR) + Va
					052 Saul	bber or piping support out of compliance of failure
		lassified	4.1		053 MSI	V failure (including leaks)
		ailure - procedura		-	957 BWI	R MSIV leakage control system (valves & controls)
107	140 1	ailure - QA inade	quacy	8	954 FW	isolation valve failure
-			Inde Calata Erran		055 CB	vacuum pump failure
			Mode Safety Event		264 Con	tainment Depressurization Actuation I+C failure (PWR)
			s in SAR accident analyses or Tech Spec bas		507 ADS	actuation problems (BWR)
			citating of safeguards equipment (describe in		056 CB	Inerting System component failure (include gas/H2 analy
			edicted value of reactivity balance (LER Pro			
			potentially affecting safety	2	NOTE:	For CB Spray see 530s for BWRs and 260s for PWRs
			entially affecting safety			
		ber out of compli		-	Salety Sy:	stem Boundary Abnormal Degradation (LER Reportable
			tential inadequacy affecting safety	2	Delayed #	(4)
017			puacy affecting safety	-	061 In fi	iel cladding
018	1.001	modifications		7	062 In re	actor coolant pressure boundary (including RCS - not C
FD -	Floor	tric Power			teak	
			icient AC or DC power to safeguard buses to		(see abov	e) In primary containment
021		mum ESS féature		operate	063 In o	ther container of radioactivity
022			re (failure to start on demand, while running,	to load	264 Loos	se part in RCS
			t system that would incapacitate the DG)	2	065 Loos	se part in Steam Generator
023	Gas	turbine failure/by	dro unit failure (Oconee)	2		
024	DC	nower supply fails	re (battery, inverter, etc.)		Salety Sy	stem Coolant System (PWR = CHRS or Component Cool
027	Safe	guards electrical	failure (other than bus)	2	= (IPSW)	
028	00	ite power source.	nahlan	2 9	071 Syst	em failure
025	Safe	guards bus failure		7	072 CHI	ts/HPSW pump failure
		rument bus failure				t exchanger failure
028	Othe	er affsite problem		9		ein vatve failure
		a sume homen	s ino Oconee hydro uniti	7	075 Svst	em MC failure

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# FETY SYSTEM PERFORMANCE, (Cont)

0	31	System	láilure	(failure	of more	than 2 full-lengt	h CR to insert)

l or	ESF Actuation	
35	CRD or CRD system problem (no dropped CR)	10/9
33	RTS I&C or logic unconservative malfunction (no spurious trip - or tripped channel) (refer to LER Prompt #1, 30 Day Report #1) (including detector)	
	Burk	

Logic or I+C unconservative malfunction (including detectors)
 signant and Secondary Containment Backleme

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- <u>nt Problems</u> w ( e.g., low torus DP) enetrations, etc. + system failures in CIAS 5 Ś
- tein failure
- netrations, etc.
- , logic, actuating circuitry failure
- re and leaks (including ventilation valves) y Gas Treatment System (SDGTS) failure

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- ein component failure (PWR) oler/filter system component failure (PWR)
- em component (PWR) + Vacuum breaker (BWR)
- ompliance of failure
- (valves & controls)
- lure (include gas/H2 analyzer)

WRs and 260s for PWRs

# adation (LER Reportable Item Prompt #3,

- ry (including RCS not CB isolation valve

- CHRS or Component Cooling Water; BWR
- 075 System RC failure 076 Öther failure

# NINTH LEVEL: SIGNIFICANT SAFETY SYSTEM PERFORMANCE, (Cont)

Emergency Service Water System (Level 8-94) (NSRW) (BV - River water pumps) 081 System failure

- 082 Emergency service water pump failure
- 083 System valve failure
- 084 System I&C failure
- 085 Other failure

# Ultimate (Safeguards) Heat Sink 091 System failure

- 092 System valve failure
- 093 System I&C failure
- 094 Other lailure

#### Service Systems

101	Instrument Air System component failure (Level 3-95)
102	Fire Protection System component failure
103	
104	CCR habitability systems component failure (Level \$-93)
125	Radiation Monitoring System component failure
106	
	SIIGTS (IIWRs)
-	

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### Other

120 Turbine stop valve (TSV) or CV does not close or slow response

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#### ESS (EMERGENCY SAFEGUARDS SYSTEMS)

PWR		•	
		Emergency Coolant Injection)	
	211	System Lubre (Lailure of accumulator, LPIS, HPIS, etc.)	
	212	Refueling Water Storage Tank (RWST) failure/incapacitation	
	213	Heat tracing system component failure	3
	214	RCS leak detection system	9
		Failures	
	221	Accumulator failure/incapacitation	
	220	RHR pump failure	2
	222	LP pump failure	
	223	System valve failure	
	224	l&C failure	
	225	Other failure	
	HPIS	Failures	
	230	Charging pump failure	2
	231	Ill' pump failure	
	232	Boron Injection Tank (BIT) failure/incapacitation	
	233	Borie Acid Tank (BAT) failure/incapacitation	
	234	System valve failure	
	235	làC failure	
	236	Other component failure of HPIS	
	237	Other component failure of CVCS or Boron Addition System	3
	238	Upper head injection system valves	
	239	Upper head injection accumulator and other	9
	Z 39	Upper head injection accumulator and other	٩

LPRS (Low Pressure Recirculation System)

- 241 System failure
- 242 System valve failure
- 243 MC failure
- 244 Other Lailure .

ECR (HPRS) (Emergency Coolant Recirculation for Small Break LOCA) 232 System valve failure 253 I&C failure 254 Other failure CSIS (Containment Spray Injection System) (CSS) 261 System failure 262 Containment spray pump failure 263 System valve failure 264 System I&C failure (include CDA) 265 Other lailure CSRS (Containment Recirculation System) (I/ORSP) 271 System failure 272 Containment recirculation pump failure 273 System valve failure 274 System MC failure 275 Other failure SHA (Sulium Hydroxide/Hydroxine Addition) 281 System failure 282 NACHI (or hydrazine) tank failure/incapacitation 233 System valve failure 284 System MC failure 285 Other failure AFWS (Auxiliary Feedwater System) 291 System failure 2%) Unspecified AFW pump failure 292 Small AFW pump failure 293 Large AFW pump failure 299 Condensate Storage Tank (CST) failure 275 System valve laibure 296 System MC failure 297 Other failure Salety and Relief Valves (S/R) 101 RCS pressurizer cride salety valve failure to open 102 RUS pressurizer code salety valve failure to reseat 103 RCS pressurizer S/R valve failure to open 304 RCS pressurizer code S/R valve failure to reseat 305 **RCS pressurizer Overpressure Protective System failure** RCS pressurizer safety other problem 311 312 RCS pressurizer relief valve other problem 306 MS safety valve failure to open 307 AIS safety valve failure to reseat 108 M5 relief valve failure to open 309 MS relief valve failure to reseat 110 MS SRV other problem RHR System 321 Will System failure 229 RHR pump failure 322 RHR valve failure 121 RIHT for failure

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175 Other Bills Fullene

# ESS (EMERGENCY SAFEGUARDS SYSTEMS), Cont.

BWR

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/R		
	ECI (	Emergency Coolant Injection)
	411	System failure not listed below
	412	Condensate Storage Tank (CST) failure/incapacitation
	413	MUD-DSWT
	914	Leak detection system component problem
	LPCI	S + RHR Failures (LPCI/RHR/VCCS)
		Pump failure
	422	System valve failure
	423	System I&C failure
	424	Other failure
	425	RHR heat exchanger problem
		Failures (CS)
		(LP) core spray pump failure
	432	System valve failure

- 433 System I&C failure
- 434 Other failure

- HPCIS Failures 44 HP core injection pump failure
- 442 System valve failure 443 System IAC failure
- 444 Other failure

# Standby Liquid Poison Injection System 451 SLPI system failure

- 452 SLPI tank failure
- 453 SLPI pump failure
- 454 Explosive plug valve failure
- 455 System I&C failure
- 456 Other failure

# RCIC Failures + Isolation Condenser System Failures

- 461 RCIC pump failure
- 462 Isolation condenser failure
- 463 System valve failure
- 464 System l&C failure 465 Other failure

# VS (Vapor Suppression) System 481 System failure

- 482 Torus support cracks 483 Other torus problem
- 484 Torus DP problem
- 485 Vacuum breaker problem (drywell to torus)
- 486 Other VS problem

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487 Vacuum relief problem (CB to RxB) include permissive problems

FW (Feedwater System
491 System failure
492 Feedwater pump failure
493 Condensate pump failure
494 System valve failure
495 System I&C failure
496 Other failure
S/R (Safety and Relief Valves) + ADS
301 MS safety valve failure to open
502 MS safety valve failure to reseat
503 MS S/R valve failure to open - manual operation
504 MS S/R valve failure to open - automatic operation
•
505 MS S/R valve failure to reseat
506 MS S/R valve other performance failure
507 ADS actuation problems
-
Other
520 Component failure in dump to condenser Hotwell System
Containment Server Sustein (DWD 20)
Containment Spray System (BWR-2s) 330 CSS System failure
SIL CSS pump failure
532 CSS valve failure
533 CSS heat exchanger failure
534 CS5 I+C failure
535 Other CSS component failure

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# 8.2 Glossary of Abbreviations Used

- ACRS Advisory Committee on Reactor Safeguards
- BWR Boiling Water Reactor
- CEA French Atomic Energy Commission (Commissariat à l'Énergie Atomique)
- CF Capacity Factor
- EAF Energy Availability Factor
- ECCS Emergency Core Cooling System
- EdF Électricité de France
- EFPH Equivalent Full Power Hours
- FF French Francs
- FRG Federal Republic of Germany
- HSK Swiss Federal Nuclear Safety Inspectorate (Hauptabteilung für die Sicherheit der Kernanlagen)
- IAEA International Atomic Energy Agency
- IEB Inspection/Enforcement Bulletin (US)
- IPSN Protection and Nuclear Safety Institute (Institut de Protection et de Sureté Nucléaire)
- KSU KärnkraftSäkerhet och Utbildning (Nuclear Training and Safety Center)
- LCO Limiting Condition of Operation
- LWR Light Water Reactor
- MAPLHGR Maximum Average Planar Linear Heat Generation Rate
- MCPR Minimum Critical Power Ratio
- MIT-EL Massachusetts Institute of Technology -Energy Laboratory
- MP Member of Parliament
- MSIV Main Steam Isolation Valve
- MW Megawatts

- MWe Megawatts (electric)
- NRC Nuclear Regulatory Commission (US)
- OECD Organisation for Economic Cooperation and Development
- OPEC-2 Operating Plant Evaluation Code 2
- PWR Pressurized Water Reactor
- RCC Design and Construction Rules (France)
- RKS Nuclear Safety Board of the Swedish Utilities (Rådet för KärnkraftSäkerhet)
- SCSIN Central Service for the Safety of Nuclear Installations (Service Central de Sureté des Installations Nucléaires)
- SEK Swedish Kronor
- SF Swiss Francs
- SKI Swedish Nuclear Power Inspectorate (Statens Kärnkraftinspektion)
- STB Surveillance Test Book (Sweden)
- TMI Three Mile Island
- US United States