#### FTL REPORT R85-5

### PROBABILISTIC MODELING OF LORAN-C FOR NON-PRECISION APPROACHES

John Kenneth Einhorn

June 1985

# DEPARTMENT OF AERONAUTICS & ASTRONAUTICS

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by

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#### Abstract

A mathematical model of the expected position errors encountered from LORAN-C during a non precision approach was formulated. From this, position error ellipses were generated that corresponded to two time difference correction schemes. One involved relaying corrections to the pilot just before he initiated the approach, and the other involved publishing time difference corrections in the instrument approach plates.

It was found that the errors associated with both update scenarios were well within FAA AC90-45A accuracy standards for non precision approaches. The former scenario showed a significant improvement over the latter.

Flight tests were conducted in a general aviation airplane carrying an equipment test bed designed to take data from a LORAN-C receiver and an ILS localizer receiver. The results of the flight tests show that the LORAN-C had a maximum error (average plus one standard deviation) of 1.276 degrees deviation from the localizer path, and an average error (average plus one standard deviation) of .648 degrees.

It is concluded that LORAN-C is a suitable navigation system for non precision approaches and that time difference corrections made every eight weeks in the instrument approach plates will produce acceptable errors.

Project Supervisor: Dr. Walter M. Hollister Title: Professor of Aeronautics and Astronautics at MIT

Research Supervisor: Dr. Robert W. Simpson Title: Director, Flight Transportation Laboratory

### Acknowledgements

This report is the result of many people's unselfish help and support. At the top of the list, I would like to thank Lyman R. Hazleton, Jr. His technical expertise and advice were invaluable, his emotional support and enthusiasm were an inspiration throughout the project, and the use of his private airplane for the flight tests was a great help.

Second, I would like to thank my thesis advisor, Professor Walter M. Hollister. His numerous suggestions and support through the tough times were also a great help.

Third, I wish to thank Professor Robert W. Simpson, the National Aeronautics and Space Administration, and the Federal Aviation Administration for their support through the *Joint University Program*.

Fourth, I wish to thank Norry Dogan and Professor Antonio L. Elias for their suggestions and help when the pressure was on.

Finally, the following list are persons I wish to thank, but brevity forces me to mention them by name only: Professor Robert John Hansman, Paul Bauer, Bill Hoffman, USGC R&D Center Staff, Lincoln Laboratory Flight Facility Staff, Al Shaw, Don and Phil Weiner, Earle Wassmouth, Francisco Salas-Roche, Garth Gehlbach. And of course I wish to thank my parents and Lora Childers for their support, confidence, and care packages during the final few weeks.

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# Chapter 1 INTRODUCTION

### **1.1 THEORY OF OPERATION**

LORAN-C is a high accuracy long range radionavigation system currently used by both the aviation and marine communities. It is a low frequency, pulsed system operating at 100 kilohertz. Position fixes are made by at least two hyperbolic lines of position formed from at least three transmitters. These transmitters are grouped into two categories: masters and secondaries.

The master transmits a signal which is followed by a signal from each of the secondaries. A coded time delay unique to each secondary identifies that transmitter and ensures that no two secondaries in the chain transmit signals simultaneously. Receivers measure the elapsed time between receiving the master's signal and any of the secondaries' signals. This gives one line of position for each secondary tracked. Two secondaries are enough for a position fix, and most receivers use only two although they generally track more. The intersection of the hyperbolic lines of position is the receiver's position. The sequence of master-secondary transmittion is repeated after the group repitition interval (GRI) which is typically between 0.05 and 0.1 seconds.

All transmitters are synchronized with cesium clocks as precise timing is the key to accurate information. The signal is a group of eight or nine pulses shaped so that 99% of the transmitted energy is kept within a bandwidth of 20 kilohertz (90 to 110 kilohertz).

#### **1.2 PRACTICAL OPERATION**

The LORAN-C receiver calculates position as the intersection of the two LOPs. This information is relayed to the operator by a number of means. Older sets display the actual time differences (TDs) which correspond to labeled LOPs on a special LORAN-C map. The operator must locate the LOPs on the map and find their intersection. State of the art receivers offer several options. These include latitude and longitude, cross track error from a specified course, and range and bearing to a specific destination. A detailed explanation of the theory behind LORAN-C is contained in reference one.

### **1.3 TRANSMITTER OPERATION**

A LORAN-C chain consists of a master and at least two secondaries.

There are currently sixteen LORAN-C chains throughout the world, six of which cover some part of the CONUS, two cover all of Alaska and one covers Hawaii. Each chain is referred to by an identifying number which is the chain's GRI in microseconds ( $\mu$ s) divided by 10. For example, the North East United States chain GRI is 99600  $\mu$ s, and is referred to as the 9960 chain. The numbers range from 4990 to 9990.

Some transmitters carry a double rating. That is their signals are used by two different chains. For example, Caribou, Maine is a secondary transmitter for the 9960 chain and is the master for the 5930 chain. The transmissions are timed such that there is no interference between the two chains.

### 1.4 ADVANTAGES OF LORAN-C

LORAN-C system navigation has several advantages which make it an attractive option for both the aviation and marine communities, however this section as well as the balance of this report deals in particular with the use of LORAN-C in the CONUS by general aviation users.

First of all, LORAN-C has a low user cost. Airborne units can be purchased for as little as \$400 dollars. With the exception of antenna purchase and installation, that is the extent of the cost to the user. There are no user fees. References two and three site examples and show LORAN-C to be very cost effective and competative with other navigation systems.

Because of its mode of operation, the system is non saturable. An

unlimited number of people can use the system with no effect on the quality of the service.

Coverage of the CONUS is another advantage of LORAN-C. At this writing, a large percentage of CONUS is covered by LORAN-C signals. The so-called 'mid-continent gap' which exists in middle CONUS is the only area currently uncovered. Plans to fill in this gap are currently being proposed and include boosting signals of nearby chains and the addition of a new chain or chains.

The system has been the object of many and varied studies which have proven it to be effective and reliable. The next section discusses some of these studies that are relavent to the content of this report.

### **1.5 BACKGROUND LITERATURE**

This section presents some of the previous testing and studies completed whose results are of interest in the context of this report.

#### **1.5.1** Signal Stability

The United States Coast Guard has been recording LORAN-C signals at numerous Harbor Monitor System (HMS) stations since 1980 for marine applications. They have installed five new sites in the Northeast section of CONUS in August, September, and October of 1984 for the FAA for the purpose of studying the stability of the signals. Each quarter, the Coast Guard publishes a document which presents this long term stability data. Reference four is an example of this document. The arta shows that a yearly pattern in the changes in the TDs exists. The data from 1980, 1981 and 1982 for example, all have the same shape when TDs are graphed as a function of time. Figure 1.1 shows an example of the data contained in an HMS quarterly report.

Reference five shows the repeatable accuracy of the existing LORAN-C system to be better than 40 meters, 2-drms, in 50% of the Northeast and Southeast United States (NEUS/SEUS) coverage area and better than 80 meters in over 90% of the same coverage area.

#### **1.5.2** Operational Testing

Two major studies completed that examined the operational effectiveness of LORAN-C were conducted by the USCG, and a joint effort by the DOT and the state of Vermont.

The study completed by the USCG is contained in reference six. This study focused on four program objectives. First, the suitability of LORAN-C as a navigation system for USCG search and rescue (SAR) missions in relation to operational requirements and constraints was examined. Second, accuracy data was gathered to examine LORAN-C suitability for use in USCG surveillance and enforcement missions. Third, to evaluate the suitability and compatibility of LORAN-C in the current VOR/DME



Figure 1.1: Quarterly And Yearly Data From USCG HMS Reports

NAS enroute navigation environment as well as existing and planned NAS area navigation constraints. Finally, to demonstrate the applicability of LORAN-C for use where VOR/DME coverage in inadequate, such as in offshore helicopter operations.

The results of the study showed that LORAN-C accuracy met FAA AC 90-45A specifications for all phases of flight. AC 90-45A is an FAA Advisory Circular first published in 1975 entitled: "Approval Of Area Navigation Systems For Use In The U.S. National Airspace System". It lists accuracy specifications that must be met for a navigation system to be approved by the FAA for enroute, terminal area, and non-precision approach use. LORAN-C was found to be compatible with RNAV routes and procedures and the current VOR/DME environment. Finally, the system performed adequately over water in absence of VOR/DME coverage and for USCG SAR and surveillance missions.

The second major study performed by the DOT and the state of Vermont examined the accuracy of LORAN-C as an enroute, terminal area, and approach navigation system in the state of Vermont where mountaineous terrain restricts conventional line of sight (LOS) systems such as VOR/DME. This is contained in reference seven.

The results of this study showed that LORAN-C met all accuracy requirements of AC 90-45A for all three phases of flight. In addition, the reliability of the receiver was found to be 99.5%, and no degredation in accuracy was found due to the mountaineous terrain.

Two additional, smaller scale but more recent studies done in Ohio and Massachusetts are contained in references eight and nine respectively. These studies confirm the conclusions of the USCG and Vermont reports.

### **1.6 SOURCES OF ERROR**

The sources of error in a position fix can be divided into two categories: those resulting from signal and propogation anomalies, and those resulting from receiver error. Any error in a position fix is going to have components of error from both categories, but for the purposes of explanation, it is convienent to deal with the two separately.

#### 1.6.1 Signal and Propogation Anomalies

As is shown in the USCG HMS quarterly reports, a seasonal drift in the TD values at a single, stationary point exists. This causes an error or TD bias in the LORAN position fix. The true TD value is not constant over long periods of time, resulting in what is called TD bias and grid warpage. If the hyperbolic grid consisting of the LOPs was drawn over an area once a week, the picture would be constantly changing.

Additionally, a short term variation in the TD values is present. This can be seen in standard deviations in TD values on the order of 5 to 50 nanoseconds over a five minute period. This is caused by changing terrain and atmospheric characteristics over and through which the LORAN signal travels.

#### 1.6.2 Receiver Error

Once the signal is received by the LORAN-C receiver, further errors can be introduced by the receiver itself. Poor signal to noise ratios make it difficult for the receiver to accurately track the signal.

There is no written standard that manufacturers must follow when choosing receiver bandwidths, tracking loop time constants, and other important parameters so that each set may have a different set of characteristics and tracking errors. The most noticable of these is the conversion from TDs to lattitude and longitude. Since no standard exists, each set will have its own conversion algorithm and corresponding errors.

It is the intent of this study to investigate the effect signal propogation anomalies have on actual position accuracy. Specifically this involves reducing the seasonal drift and grid warpage by giving the pilot TD correction factors. The two correction scenarios to be investigated are: 1) radio TD corrections to the pilot as he approaches the airport much like altimeter corrections are currently done, and 2) publish TD corrections or TD values at runway touchdown points on the bimonthly approach plates.

# Chapter 2

# EXPERIMENTAL OBJECTIVES

This study was undertaken with four specific test objectives in mind:

1) Develop a mathematical model that takes into account station geometry, receiver location, and runway heading to produce a bivariate normal distribution position error ellipse. Chapter three explains in more detail the position error ellipse. In the context of LORAN-C and this report, given the location of the receiver and the TD standard deviation error (or a predicted value for the standard deviation) an ellipse can be drawn with a known probability of being within the boundaries. The ellipse semi diameters are given in distance units such as feet.

2) Using this model, investigate different update frequencies for the touchdown TDs necessary to make a non-precision approach within AC 90-45A or other standards. As mentioned in chapter one, two update scenarios will be investigated for relaying TD corrections to the pilot: updating and publishing TDs in the bi monthly instrument approach plates, and giving the pilot LORAN-C corrections from the airport tower prior to the initiation of his approach, much like altimeter settings are accomplished today. TD errors will be predicted for each of the two scenarios and error ellipses will be generated to predict position error.

3) Compare these two update scenarios with different accuracy standards to see if they are accurate enough for standard practice. Once the error ellipses are generated, these can be compared with any accuracy standard to see if the scenario meets the standard.

4) Perform flight tests to investigate the validity of the model in terms of real flight applications. The model used to generate the ellipses is a known and accepted methodology, and thus I am not trying to verify its correctness. Rather, I am trying to investigate if flight data, gathered in *real* flight tests and in a moving plane fit the model. In addition, by following the flight organization and testing outlined in chapter four, I hope to show that LORAN-C is accurate enough to be a certified approach aid.

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# Chapter 3 MATHEMATICAL MODEL

This chapter outlines the mathematical model used to predict the errors associated with the two update schemes described in chapter two. More detailed development of the mathematical model shown in this chapter can be found in references 1, 10, and 11. In the LORAN hyperbolic coordinate system, the LOPs and their associated gradients  $(\nabla_n)$  can cross at an infinite number of angles. In other words, the crossing angle of the  $\nabla_n$ s could be any angle between  $0 + \epsilon$  and  $180 - \epsilon$  degrees where  $\epsilon$  is a very small value. Given the two gradients, for example, in ft/ $\mu$ s, and the respective TD errors in  $\mu$ s, by multiplying the two quantities together, a position error in feet is computed.

The final output of the model presented here is a position error ellipse. This is an ellipse of specified size such that the probability of being within or on the boundaries of the ellipse is a known or desired value. Given a desired probability of being within the ellipse, the size of the semi-diameters can be set so that the probability is reached. Conversely, given the size of an ellipse, the probability of being within the boundaries can be computed.

The probability distribution of position within the ellipse is defined by a bivariate normal distribution with a correlation coefficient of zero (this means that the axes are principal axes). The probability distribution function for the position along each axis is a normal distribution. Because these axes are principal axes, the correlation coefficient is zero, and movement along one axis does not influence position on the other. In other words, the errors along the axes are independent.

By definition, the semi diameters of an ellipse cross at a right angle. Because the gradients do not as a rule cross at 90 degrees, simply multiplying the TD error times the gradient and traveling out along the gradient direction the multiplied distance does not produce an ellipse. The gradients and the respective TD errors must be split into components whose intersection is a 90 degree angle. The directions of the components can be any direction that is convienent as long as the directions are known and meet at a 90 degree angle. This is the *arbitrary axis coordinate system*.

The first step in the computation of the position error ellipse is to generate a covariance matrix of position error (in this report, the units of position error are *feet*) in the *arbitrary coordinate system*. I choose for the most part, a North and East *arbitrary coordinate system*. This first step would be then, to generate a covariance matrix of position error in feet where the axes are North-South and East-West.

The second step is to perform a coordinate transformation on the position covariance matrix to principal axes. Reference 10 gives an explicit example of this type of transformation. The end result of this is a covariance matrix of position errors in principal axes. This matrix is used to compute the position error ellipse semi diameters and orientation.

The final step is to examine the sizes of the ellipses and compare them to accuracy standards for non-precision approaches. The following section outlines in more detail the procedure for generating a position error ellipse.

#### **3.1 COVARIANCE MATRIX**

In order to produce a position error ellipse, a covariance matrix for the situation under study must be calculated. In the context of LORAN-C, this matrix will contain the variances of the two secondaries and their covariance in units of feet squared.

#### 3.1.1 Arbitrary Axis Matrix

For any given position, a covariance matrix must first be calculated with reference to any *arbitrary axis*. The components of this matrix are computed through the following development.

A change or error in the TD  $(\Delta T_n)$  can be related to the error in position

 $(\delta r)$  by:

$$\Delta T_n = \nabla_n \cdot \delta r \tag{3.1}$$

where  $(\nabla_n)$  is the signal gradient in units of  $\mu$ s/foot. Since we are dealing with a two LOP fix, n=2. If we let H represent the 2 by 2 gradient matrix, then

$$\Delta T_n = \mathbf{H} \cdot \delta r \tag{3.2}$$

This basic relationship can be applied to the covariance matricies of the TDs, gradients, and position as well. This gives:

$$\overline{\Delta T \Delta T^T} = \overline{H \cdot \delta r \delta r^T \cdot H^T}$$
(3.3)

and

$$\mathbf{E} = \overline{\delta r \delta r^T} = H^{-1} (\overline{\Delta T \Delta T^T}) H^{T^{-1}}$$
(3.4)

where  $\mathbf{E}$  is the covariance matrix of error in position. For the purposes of this study, the covariances of the TDs are assumed to be zero. Thus

$$\Delta T \Delta T^{T} = \begin{pmatrix} \sigma_{TD1} & 0\\ 0 & \sigma_{TD2} \end{pmatrix}$$
(3.5)

When the position of interest is a runway, the *arbitrary* coordinate axes will be parallel and perpendicular to the runway direction. If the position of interest has no directionality then the arbitrary axes will be North/South and East/West. For the purposes of this section, we will assume that the point of interest is a runway. Table 3-1 lists the nomenclature for the gradient components in the H matrix.

$r_1$ is the component of $\nabla_1$ parallel to runway
$r_2$ is the component of $\nabla_2$ parallel to runway
$p_1$ is the component of $\nabla_1$ orthogonal to runway
$p_2$ is the component of $\nabla_2$ orthogonal to runway

Table 3.1: Gradient Components in the H matrix

This then gives rise to

$$H = \begin{pmatrix} r_1 & p_1 \\ r_2 & p_2 \end{pmatrix}$$
(3.6)

With the listed components in the position covariance equation 3.4, the covariance matrix becomes

$$\mathbf{E} = \begin{pmatrix} \alpha & \beta \\ \beta & \gamma \end{pmatrix}$$
(3.7)

where

$$\alpha = \frac{p_2^2 \sigma_1^2 + p_1^2 \sigma_2^2}{p_2 r_1 - p_1 r_2} \tag{3.8}$$

$$\beta = \frac{-r_2 p_2 \sigma_1^2 - r_1 p_1 \sigma_2^2}{p_2 r_1 - p_1 r_2} \tag{3.9}$$

and

$$\gamma = \frac{r_2^2 \sigma_1^2 + r_1^2 \sigma_2^2}{p_2 r_1 - p_1 r_2} \tag{3.10}$$

The matrix E is then the covariance matrix for position error in arbitrary runway coordinate axes.

#### 3.1.2 Principal Axis Matrix

The covariance matrix  $\mathbf{E}$  could produce an error ellipse, but because the axes are not principal, the two ellipse semi-diameters would be jointly Gaussian. A true position error ellipse is plotted in its principal axes such that the correlation coefficient is identically zero. To do that, a coordinate transformation is performed on the  $\mathbf{E}$  matrix. This consists of a rotation about the position origin and a recomputation of the principal axes position error.

The semi-major axis of the *principal* axis ellipse is rotated an angle  $(\Theta)$  counterclockwise from the right hand orthogonal axis. Figure 3-1 shows this transformation. The angle  $(\Theta)$  is computed from the expression

$$\Theta = \frac{1}{2} \arctan\left(\frac{2\rho\sigma_1\sigma_2}{\sigma_1^2 - \sigma_2^2}\right)$$
(3.11)

Where

$$\sigma_1 = \sqrt{\alpha} \tag{3.12}$$

$$\sigma_2 = \sqrt{\gamma} \tag{3.13}$$

and  $\rho$  is the correlation coefficient.

The two new variances,  $v_{p1}$  and  $v_{p2}$  in principal axes, can be calculated using the following two expressions:

$$v_{p1} = \frac{1}{2} \left( \sqrt{V} - \sqrt{Q} \right) \tag{3.14}$$



Figure 3.1: Rotation From Arbitrary Axes to Principal Axes

$$v_{p2} = \sqrt{V} - v_{p1}$$
 (3.15)

where

$$V = \sigma_1^2 + \sigma_2^2 + 2\sigma_1\sigma_2\sqrt{1-\rho^2}$$
 (3.16)

$$Q = \sigma_1^2 + \sigma_2^2 - 2\sigma_1\sigma_2\sqrt{1-\rho^2}$$
 (3.17)

The gradient for each master-secondary pair is calculated from equation (3.18), and the arbitrary axis components,  $r_n$  and  $p_n$  are computed from equations (3.19) and (3.20).

$$\nabla = \frac{2\nu}{c} \sin\left(\frac{\psi_s - \psi_m}{2}\right) \tag{3.18}$$

$$r = -\nabla \sin\left(\frac{\psi_s + \psi_m}{2} - \varsigma\right) \tag{3.19}$$

$$p = \nabla \cos\left(\frac{\psi_s + \psi_m}{2} - \zeta\right) \tag{3.20}$$

where  $(\psi_s)$  and  $(\psi_m)$  are the angles from North to the slave and master respectively, at the receiver, and  $(\zeta)$  is the runway heading.

The square roots of the new principal axes variances are the standard deviations used to plot the error ellipse. The ellipse is a bivariate normal ellipse of constant probability. If the semi-diameters are of length equal to three standard deviations, the probability of falling within the corresponding ellipse is approximately 98%. All ellipses genterated in this report are  $3\sigma$  ellipses.

A FORTRAN program has been written that does all of the transformations and rotations to produce a principal axis, bivariate normal ellipse. It is contained in Appendix A along with its supporting programs and subroutines.

### 3.2 DETERMINATION OF TD STANDARD DEVIATIONS

Two sets of TD standard deviations must be computed for use in the original TD covariance matrix. Since two TD update scenarios are being examined in this work, one set must be computed for each scenario. TD standard deviations for the approach plate scenario will be computed from the USCG HMS quarterly reports, as the relavent time frame is on the order of two months. TD STDs for the real time approach update scenario will be computed from data gathered during the flight tests. The analytical results chapter gives a more detailed description on actual TD STD calculation.

# Chapter 4 FLIGHT TEST ORGANIZATION

This chapter outlines the organization of the flight tests conducted to examine the validity of the mathematical model presented earlier. Both the data taking scheme and the flight plans are presented.

### 4.1 DATA TAKING METHOD

The flight tests were performed in a Grumman (Tiger) AA5B. During these tests, the information of interest was recorded from a LORAN-C receiver and a VOR/ILS transceiver. Figure 4-1 lists the equipment used and illustrates the flow of information and power between them.

During a data taking session, information is recorded from the two receivers. The LORAN-C receiver used is a Micrologic ML-3000 marine receiver outfitted with airborne type filters to make it essentially an airborne unit. The unit is equipped with a serial data output port which is connected



Figure 4.1: Data Taking Equipment

to a serial card in an Apple II+. The information collected by the Apple is the TDs of the two secondaries selected, their SNRs and the master's SNR.

The VOR transceiver used is a King KX-175B in conjunction with a KI-214 head. The ILS autopilot output from the head has been tapped, and the left/right error is sent to an analog interface card and in turn to the Apple. The output of the head will be 200 millivolts (floating) full scale deflection. The A/D card compares the analog voltage input with a comparison voltage on the card. This comparison voltage is divided into 256 step voltages. A clock steps the comparison voltage by one increment and compares the two. If there is no match, the process repeats until there is one. When there is a match, the now digital information is sent to the Apple. For the purpose of this research, a comparison voltage of +5v DC was chosen. This choice was made because it is convienently on the board as an option, and because the resolution was fine enough for excellent accuracy.

The output of the ILS head is two 30 Hz signals with a DC bias. Because the amplitude of these signals is so large, the DC information is masked. Consequently a 2 stage lowpass filter with a measured cutoff frequency of approximately 0.7 Hz was constructed. The analog input can take on negative values, consequently a difference amplifier was added to the system. A bias of +2.28 volts was added to shift the origin of the input, and the signal from the head was given a gain of +10 to make full scale deflection 2.0 volts. This gives a peak to peak swing of 4.0 volts. All of this gives better than 1.5% resolution. Figure 4.2 shows a schematic of the analog interface board, figure 4.3 shows a diagram of the filter and amplifier added to the board, and figure 4.4 is a photograph if the analog board and modification board. The maker of the board is Computer Continuum of Daly City, CA.

The information is called to the computer by a basic program that interrogates the two receivers every twelve GRI, which for the 9960 chain is about 1.2 seconds. This program was written by Professor Antonio Elias of MIT for related research and was modified by Lyman R. Hazleton, Jr. to interrogate the ILS receiver at the same time as it did the LORAN-C receiver. The program is contained in Appendix C. On board the plane, the information is stored on flexible disks.

The LORAN-C uses an antenna mounted on the rear of the plane. The ILS transceiver uses the antenna of an extra radio in the plane's avionics stack. Figure 4.5 is a photograph of the LORAN antenna location.

The equipment is powered by two 12v DC gel cells. The Apple and its monitor receive power from an inverter that converts 12v DC to 120v AC. The Apple system and the LORAN receiver receive power from one battery and the ILS transceiver receives power from the other one. This isolation of the ILS transceiver eliminated AC noise encountered from the inverter when all pieces of equipment were powered by one battery.


Figure 4.2: Analog Interface Board Schematic



Figure 4.3: Low Pass Filter and Difference Amplifier



Figure 4.4: Analog Interface and Modification Boards

Each cell is rated at 20 amp-hours. The total system draws 8.7 amps nominal current, and bench tests show that each cell can support this load for 3 hours 45 minutes before permanent damage to the cell begins.

All of the equipment is contained in an aluminum pallet which is itself placed in the rear passenger seat behind the pilot. With the exception of the antennas, the pallet and equipment is completely autonomous from the airplane's navigation and electrical systems. The autonomous pallet was used so the aircraft would not have to be put into experimental category. Figure 4.6 shows the pallet and equipment configuration. Figures 4.7 and 4.8 are photographs of the pallet after installation in the airplane.

Due to the weight, size, and location of the pallet, a special airworthiness certificate was necessary. The end result was the obtaining of a supplimentary airworthiness certificate for restricted category. This gives the plane two airworthiness certificates, a standard one which is valid when the pallet is NOT in the plane, and a restricted one which is valid then the pallet is installed.

Since the pallet is essentially part of the airframe when it is installed, detailed weight and balance calculations had to be made for the pallet and the airplane. When completed, it was found that the weight and balance were within the normal category for the plane.

Appendix C contains very detailed information on the pallet construction, copies of the form 337 and airworthiness certificate, and the airplane



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Figure 4.5: Pallet and Equipment Configuration

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Figure 4.6: Installed Pallet, Side View



Figure 4.7: Installed Pallet, Top View

weight and balance for several different scenarios. It should be noted that the detailed work on the pallet construction was necessary due to the nature of the testing.

## 4.2 AIRPORT CHOICE

For the purposes of this research, the pool of qualified airports is rather small. The first constraint is related to the data taking method. Because the control device, or the system that the LORAN is being compared to is an ILS localizer, we must test at airports with at least a localizer if not the whole ILS. Secondly, it must be located near a USCG HMS site. Because the flight tests are designed to test the mathematical model which includes long term variations in the LORAN signal, long term data is needed at each airport. However, due to several constraints, this is not possible. In lieu of data at the airports, they have been chosen so that they are within 20 miles of a HMS station. It is assumed that the seasonal data gathered at the HSM stations is valid for the neighboring airports.

Because of the constraint that the airport be near a HMS station, the first step was to choose stations with good, consistant data. Table 4-1 lists all of the 9960 chain HMS stations both past and present with their startup and shutdown dates and secondaries tracked.

After examining in detail all of the HMS quarterlies that contain the actual data it bacame clear that technical problems with some of the stations

STATION NAME	STARTUP	SHUTDOWN	SECONDARIES
Cape Elizabeth NJ	01AUG82	CURRENT	W,X,Y
Sandy Hook NJ	01AUG82	CURRENT	W,X,Y
Plumbrook OH	01SEP80	15MAY84	Z
Point Allerton PA	23SEP81	03DEC81	W,X,Y
Avery Point CT	01AUG82	CURRENT	W,X,Y
Glouchester City PA	07OCT81	20MAR84	X,Y,Z
Yorktown VA	20SEP81	12AUG84	X,Y,Z
Lewes DE	01AUG82	CURRENT	X,Y,Z
Nahant MA	25SEP81	27MAR84	W,X,Y
Massena NY	01AUG82	CURRENT	W,X,Z
Cape Vincent NY	02FEB82	16SEP83	W,X,Z
Buffalo NY	20OCT82	20AUG84	W,Y,Z
Bass Harbor ME	140CT82	30MAR84	W,X
Alexandria Bay NY	14SEP82	23AUG84	W,X,Z
Iroquois Lock ONT	11SEP82	03OCT83	W,X
Bequharnois QUE	14SEP82	03OCT83	W,X
Brossard QUE	12SEP82	03OCT83	W,X
Bristol RI	01OCT82	CURRENT	X,Y
Dunbar Forrest MI	14MAR83	15MAY84	Z
Pittsfield MA	01SEP84	CURRENT	W,X,Y,Z
Jackman ME	01OCT84	CURRENT	W,X
Newport VT	01AUG84	CURRENT	W,X,Y
Rutland VT	01AUG84	CURRENT	W,X,Y,Z
Burlington VT	01AUG84	CURRENT	W,X,Y,Z

Table 4.1: HMS Station Locations and Collection Dates

made their data sparse despite being on air for a long time. The HMS stations chosen as having good, consistent data over a significant period were: Nahant, MA; Bristol, RI; Avery Pt., CT; Bass Harbor, ME; Massena, NY; Glouchester City, NJ; Lewes, DE; and Alexandria Bay, NY. Due to time constraints and the need to take a reasonable amount of data, four of these sites were chosen as test sites. They were chosen on the basis of the size of the long term ellipses plotted for the sites, and the fact that four of five secondaries for the 9960 chain are covered.

In terms of the size of the long term ellipses, the sites were chosen so as to represent both good and bad airports. That is to say that some airports have a large expected error and some have a small expected error. The second criterion of covering all secondaries in the 9960 chain was not met, but proximity to MIT or more specifically, Hanscom AFB was also a factor in the choices.

The final selection of HMS sites fell on Avery Pt., CT; Bass Harbor, ME; Bristol, RI; and Nahant, MA. Once these sites were chosen, the airport selection was a matter of finding airports as close to the HMS sites as possible that had an ILS. Using this criterion, four airports were chosen, three with a complete ILS and one with the localizer portion. Table 4-2 lists these airports and their corresponding HMS sites.

HMS SITE	AIRPORT	TYPE
Avery Point CT	Groton/New London	ILS
Bristol RI	Newport, Newport State	LOC
Bass Harbor ME	Bar Harbor, Hancock County	ILS
Nahant MA	Bedford, Hanscom AFB	ILS

## 4.3 FLIGHT PLANS

This section describes the flight plans and overall data taking scheme during the flights.

## 4.3.1 Flight Data Taking Scheme

Each flight test involves gathering two forms of information: static and dynamic. The static testing involves gathering the short term TD standard deviations at the touchdown points. This allows the plotting of ellipses that correspond to the transmitted update to the pilot scenario. To do this, the plane will sit as close to the runway touchdown point as is allowed by the various towers. Ideally, the plane should be on the runway threshold. The Apple will collect TD data from the LORAN for five minutes. From this information, the mean and standard deviation of the signal over that time period will be calculated. If it is not possible to actually sit on the threshold, the plane must make a very short stop on the threshold before taking off to get the TDs for that point.

		STATIC	FLIGHT TEST
AIRPORT	RUNWAY	TRIADS	TRIADS
New London CT	5	WY	WY
		XY	XY
Newport RI	22	XY	XY
Bar Harbor ME	22	WX	WX
Bedford MA	11	WX	WX
		XY	XY

Table 4.3: Candidate Runways and Triads

The dynamic testing involves making ILS approaches to the runway using each LORAN-C triad being tested. Two approaches will be made for each triad. For the airports with full ILS, data taking will commence upon passing over the outer marker. This will be signaled by the flipping of the NDB display in the cockpit. Data taking will cease when the plane passes over the runway threshold.

For airports without the glide slope portion of the ILS, data taking will commence upon passing over a specified radial of a local VOR. Again, this will be signaled by the flipping of the NDB display in the cockpit.

The data collected will be stored on floppies after each approach or static test. This allows quick and virtually unlimited storage space, and the data can be recalled to verify its existance before leaving the test site.

Table 4-3 lists the runways and triads to be statically and dynamically tested for each airport.

# Chapter 5 STATIC TEST RESULTS

This chapter presents the results obtained from running the programs that produce a position error ellipse, and from the static tests performed while the airplane was stationary on the runway centerlines.

## 5.1 LONG TERM RESULTS

The goal of this part of the research was to plot position error ellipses that would correspond to an update scenario that included publishing TD corrections in the bi-monthly approach plates. Just as a pilot would look in the plates to obtain relavent VOR frequencies, for example, he would find the TDs for the touchdown point on the desired runway and enter them into his LORAN receiver.

#### 5.1.1 USCG Data

As mentioned earlier, the USCG has many Harbor Monitor Stations

Ave	Avery Point HMS $(3\frac{1}{4}$ years of data)						
	1 Jan	1Apr	1 Jul	1 Oct			
	31 Mar	30 Jun	30 Sep	31 Dec			
$\overline{\sigma_w}$	.085	.053	.029	.087			
σ <sub>wmax</sub>	.096	.064	.030	.091			
$\sigma_{\overline{w}}$	.043	.022	.039	.034			
$\overline{\sigma_{z}}$	.044	.030	.030	.038			
σ <sub>zmax</sub>	.053	.037	.033	.047			
$\sigma_{\overline{x}}$	.016	.018	.021	.018			

Table 5.1: Avery Point HMS Long Term Data

that have collected LORAN-C data over a period of two to four years. That was the data base used to compute the long term  $\sigma s$  for the approach plate scenario. The source of the data was the Harbor Monitor System quarterly reports, published every three months. This data is summarized in tables 5.1-5.4. The three parameters presented are 1)  $\overline{\sigma_s}$ , the average standard deviation of the TDs from year to year over the specified period, 2)  $\sigma_{smax}$ , the maximum standard deviation from year to year of the TDs over the period, and 3)  $\sigma_{\bar{s}}$ , the standard deviation of the mean TD values recorded from year to year over the specified period. When the entry for one of these paremeters is N/A, meaning that only one year of data was available, and no  $\sigma$  could be calculated.

One year of HMS data is contained in four sections, each section being three months in length. The approach plates are published six times a year in eight week intervals. Since the approach plates are to carry the

Bass Harbor HMS $(1\frac{1}{4}$ years of data)						
	1 Jan	1 Apr	1Jul	1 Oct		
	31 Mar	30 Jun	30 Sep	31 Dec		
$\overline{\sigma_w}$	.071	.031	.048	.079		
$\sigma_{wmax}$	.072	.031	.048	.079		
$\sigma_{\overline{w}}$	.004	N/A	N/A	N/A		
$\overline{\sigma_z}$	.052	.033	.032	.054		
$\sigma_{xmax}$	.052	.033	.032	.054		
$\sigma_{\overline{x}}$	.047	N/A	N/A	N/A		

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Table 5.2: Bass Harbor HMS Long Term Data

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Bristol HMS (2 years of data)						
	1 Jan 1 Apr 1 Jul 1 Oct					
	31 Mar	30 Jun	30 Sep	31 Dec		
$\overline{\sigma_x}$	.035	.029	.024	.028		
$\sigma_{xmax}$	.036	.031	.026	.028		
$\sigma_{\overline{x}}$	.019	.025	.023	.006		
$\overline{\sigma_{y}}$	.106	.061	.041	.099		
$\sigma_{ymax}$	.125	.064	.045	.122		
$\sigma_{\overline{y}}$	.012	.011	.002	.003		

Table 5.3: Bristol HMS Long Term Data

Nahant HMS $(2\frac{1}{2}$ years of data)						
	1 Jan	1 Apr	1 Jul	1 Oct		
	31 Mar	30 Jun	30 Sep	31 Dec		
$\overline{\sigma_w}$	.058	.030	.022	.032		
$\sigma_{wmax}$	.099	.036	.025	.037		
$\sigma_{\overline{w}}$	.022	.014	.003	.013		
$\overline{\sigma_z}$	.065	.044	.032	.068		
$\sigma_{zmax}$	.091	.045	.039	.086		
$\sigma_{\overline{z}}$	.011	.042	.060	.014		
$\overline{\sigma_y}$	.089	.053	.033	.083		
σ <sub>ymax</sub>	.109	.061	.039	.086		
$\sigma_{\overline{y}}$	.026	.039	.058	.018		

Table 5.4: Nahant HMS Long Term Data

TD corrections, the  $\sigma$ 's must be rearranged so as to correspond to the six approach plate segments. For 1985, the approach plate publication intervals are 17 Jan-14 Mar, 14 Mar-9 May, 9 May-4 July, 4 July-29 Aug, 29 Aug-24 Oct, 24 Oct-19 Dec. The HMS data segments are 1 Jan-31 Mar, 1 Apr-30 Jun, 1 Jul-30 Sep, 1 Oct-31 Dec. In most cases, as would be expected, there is some overlap between the two schedules. The approach plate dates cross over and cover some fraction of more than one HMS segment.

As can be seen from tables 5.1-5.4, the  $\sigma s$  vary with the season, the winter months generally being worse than the summer. If an assumption is made that the eight week publication segments can effectively be increased to twelve weeks, a linear relationship between the plate and HMS segments can be found. Twelve weeks is chosen primarily because it is the segment

Plate #	Segment Dates	Formula		
1	17 Jan-14 Mar	$\sigma_{a1}=\sigma_{h1}$		
2	14 Mar-9 May	$\sigma_{a2} = \frac{1}{3}\sigma_{h1} + \frac{2}{3}\sigma_{h2}$		
3	9 May-4 Jul	$\sigma_{a3} = \frac{5}{6}\sigma_{h2} + \frac{1}{6}\sigma_{h3}$		
4	4 Jul-29 Aug	$\sigma_{a4} = \frac{1}{6}\sigma_{h2} + \frac{5}{6}\sigma_{h3}$		
5	29 Aug-24 Oct	$\sigma_{a5} = \frac{1}{2}\sigma_{h3} + \frac{1}{2}\sigma_{h4}$		

Table 5.5: HMS  $\sigma$  to Approach Plate  $\sigma$  formulae

length of the HMS data. This also allows one week lead time for actual printing and distribution and three weeks lag time for pilots using old approach plates. This simplifying assumption will tend to increase the  $\sigma s$  over the plate segments because the segments are now twelve instead of eight weeks. Overestimation of the errors is preferable to underestimation, so this assumption is acceptable.

The approach plate  $\sigma's$  are then the HMS quarterly  $\sigma's$  times the fraction of the plate segment covered by the quarterly segment. Table 5.5 lists the conversion equations used for this transformation.  $\sigma_{an}$  is the standard deviation for approach plate *n*, and  $\sigma_{hn}$  is the standard deviation for HMS quarter *n*.

As mentioned earlier, it is more desirable to overestimate than to underestimate the errors. Consequently, the standard deviation used in the equations in table 5.5 will be the  $\sigma_{hmax}$ , the maximum standard deviation for each HMS segment. Table 5.6 lists the  $\sigma_{an}s$  as a function of secondary transmitter. The top row lists the approach segments from table 5.5.

	(1)	(2)	(3)	(4)	(5)			
Avery Point HMS								
$\sigma_w$	.096	.075	.058	.036	.061			
$\sigma_x$	.053	.042	.036	.034	.040			
$\sigma_y$	.147	.095	.065	.050	.081			
	Ba	ass Ha	rbor H	MS				
$\sigma_w$	.072	.045	.034	.045	.064			
$\sigma_x$	.052	.039	.033	.032	.043			
		Briste	ol HMS	5				
$\sigma_{x}$	.036	.033	.028	.027	.027			
$\sigma_y$	.125	.084	.061	.048	.084			
Nahant HMS								
$\sigma_w$	.099	.057	.034	.027	.031			
$\sigma_x$	.091	.060	.044	.040	.063			
$\sigma_{u}$	.109	.077	.057	.043	.063			

Table 5.6: Approach Plate Segment Standard Deviations

#### 5.1.2 Long Term Error Ellipses

The standard deviations listed in table 5.6 were used in conjunction with the FORTRAN programs listed in appendix A to generate the long term position error ellipses. The program follows the mathematical model outlined in chapter three. Table 5.7 lists the important parameters calculated by the program.  $S_1$  and  $S_2$  are secondaries one and two, CA is the crossing angle of the two gradients, RWY is the runway number,  $\nabla_1$  and  $\nabla_2$  are the magnitude of the gradients in feet/ $\mu s$ , and  $SD_{max}$  and  $SD_{min}$ are the  $3\sigma$  semi-major and semi-minor diameters in feet.

Site	Rwy	$S_1$	$S_2$	$\nabla_1$	$\nabla_2$	CA	$SD_{max}$	$SD_{min}$
BED	11	W	X	591.8	532.9	124	147.5	79.0
BED	11	X	Y	532.8	962.7	143	395.6	90.3
BAR	22	W	X	599.9	1042.5	97	123.5	80.5
NEW	22	X	Y	491.9	850.4	124	261.1	48.3
GRO	5	W	Y	671.2	778.2	94	222.7	150.7
GRO	5	X	Y	499.8	778.2	119	255.9	62.4

Table 5.7: Position Error Ellipse Parameters

These parameters which define the position error ellipse can be run through a simple plotting program with the result being a plotted ellipse. This was done for all of the situations listed in table 5.7. The short term errors and corresponding ellipses are contained in the next section.

Figures 5.1-5.6 contain the ellipses listed in Table 5.7. For the airports, the top of the figure is the runway direction, and right is orthogonal to the runway.



Figure 5.1: Long Term W,X Error Ellipse for Bedford



Figure 5.2: Long Term X,Y Error Ellipse for Bedford



Figure 5.3: Long Term W,X Error Ellipse for Bar Harbor



Figure 5.4: Long Term X,Y Error Ellipse for Newport



Figure 5.5: Long Term W,Y Error Ellipse for Groton



Figure 5.6: Long Term X,Y Error Ellipse for Groton

The box drawn around the ellipses at a distance of 500 ft is there to provide a better reference for the ellipse. The one semi-major axis is drawn to give a better view of the angle that the ellipse is rotated from the horizontal. After the short term results are presented in the next section, these long term ellipses will be compared to the corresonding short term ellipses.

# 5.2 SHORT TERM RESULTS

This section presents short term results in two categories. First, data was taken on the various runways while the airplane was stationary. The results of these experiments will be presented, and using these results, short term position error ellipses will be generated.

The goal of this section of the research was to plot error ellipses corresponding to the scenario of radioing TD corrections to the pilot as he nears the airport.

#### 5.2.1 Airplane Ground Test Results

Data was collected by the system described in chapter four while on the centerline of the various runways. The plane was taxied to the centerline and was positioned between the first set of VASI lights, 500 to 700 feet from the runway threshold, depending on the airport. This point between the VASI lights served as the reference point for both the static and the flight tests. The program FR2, contained in Appendix B collected the time differences, SNRs of the master and secondaries, and the cross track error of the ILS. The ILS data was taken to help identify the center point of the localizer in terms of the output of the program. This will be explained in detail in chapter six. The program recorded 250 data points at 1.19 second intervals (for a total of 5 minutes). A second program PLOTFILE, also contained in Appendix B was run to calculate averages and standard deviations. The results of this are presented in table 5.8.

The same PLOTFILE program can also plot the TD points. Figures 5.7 through 5.12 are the scatter plots of the same tests listed in table 5.8. Just as with the long term ellipses, the top of the figure is the direction of the runway.

Hanscom AFB						
	Test 1	Test 1	Test 2	Test 2		
	Caribou(W)	Nantucket(X)	Nantucket(X)	Carolina Beach(Y)		
$\overline{TD}$	14119.1829	26032.0798	26032.083	44367.8865		
σ	.02453	.02141	.02311	.02600		
SNR	216	236	236	204		
<b>SNRM</b>	236		234			
Bar Harb	OUL					
	Test 1	Test 1				
	Caribou(W)	Nantucket(X)				
$\overline{TD}$	12304.3961	25861.9411				
σ	.02303	.02657				
SNR	229	232				
<b>SNRM</b>	202					
Newport						
	Test 1	Test 1				
	Nantucket(X)	Carolina Beach(Y)				
$\overline{TD}$	25753.1447	44011.0707				
σ	.02109	.03524				
SNR	237	220				
SNRM	233					
Groton						
	Test 1	Test 1	Test 2	Test 2		
	Caribou(W)	Carolina Beach(Y)	Nantucket(X)	Carolina Beach		
$\overline{TD}$	14692.2282	43997.4371	26128.3875	43997.4386		
σ	.02654	.01480	.03880	.02223		
SNR	198	227	236	228		
SNRM	236		236			
$\overline{SNRM}$ is the average SNR for Seneca (master )						

Table 5.8: Ground Test Data



Figure 5.7: Scatter Plot of Bedford W,X Short Term Data



Figure 5.8: Scatter Plot of Bedford X,Y Short Term Data



Figure 5.9: Scatter Plot of Newport X,Y Short Term Data



Figure 5.10: Scatter Plot of Bar Harbor W,X Short Term Data



Figure 5.11: Scatter Plot of Groton W,Y Short Term Data



Figure 5.12: Scatter Plot of Groton X,Y Short Term Data

Site	Rwy	$S_1$	$S_2$	$\nabla_1$	$\nabla_2$	CA	SD <sub>max</sub>	SD <sub>min</sub>
BED	11	W	X	591.8	532.9	124	62.0	33.0
BED	11	X	Y	532.9	962.7	143	123.3	33.5
BAR	22	W	X	599.9	1042.5	97	72.7	41.3
NEW	22	X	Y	491.9	850.4	124	69.2	29.3
GRO	05	W	Y	671.2	778.2	94	62.4	53.1
GRO	05	X	Y	499.8	778.2	119	110.2	54.6

Table 5.9: Position Error Ellipse Parameters

## 5.2.2 Short Term Error Ellipses

Using the standard deviations computed in the last section, short term position error ellipses can be generated using the same method as presented in section 5.1.2. The ellipse parameters calculated are presented in table 5.9.

Again, using the same method as presented in section 5.1.2, the short term position error ellipses can be plotted. These ellipses are contained in figures 5.13 through 5.18.

# 5.3 COMBINED RESULTS

This section presents the preceding results in perspective with each other. Section 5.2.1 compares the short term error ellipses with the LORAN scatter plots. Section 5.2.2 compares the long term ellipses with the short term ellipses.

### 5.3.1 Short Term Ellipses vs. Scatter Plots

The short term ellipses generated in section 5.2.2 are predictions of the error in position with the given standard deviations used in their formulation. On the other hand, the scatter plots from which the standard deviations were computed are *real* errors in position. By superimposing the two plots, it is possible to see how well the ellipses predict the scatter plots. Figures 5.19 through 5.24 contain these superimposed plots. It should be kept in mind that only 250 data points were taken and this may not be enough to get the whole picture as far as the *real* error. Another important point to keep in mind is that the simplifying assumption was made that the correlation coefficient between the two TD standard deviations was zero.
Discussion and analysis of these plots as well as the plots in section 5.3.2 appears in chapter seven ANALYSIS OF RESULTS.

#### 5.3.2 Long Term vs. Short term Ellipses

Two update scenarios have been presented and position error ellipses have been generated for each. A good method of comparing the two scenarios against each other is to superimpose the long term and short term plots and compare the errors. Figures 5.25 through 5.30 contain the superimposed plots. Again, discussion and analysis of these plots is reserved for chapter seven.



3Sg Short Term W-X Ellipse Bedford(FEET)

Figure 5.13: Short Term W,X Error Ellipse for Bedford



Figure 5.14: Short Term X,Y Error Ellipse for Bedford



3Sg Short Term Ellipse w-x Bar Har(FEET)

Figure 5.15: Short Term W,X Error Ellipse for Bar Harbor



Figure 5.16: Short Term X,Y Error Ellipse for Newport



Figure 5.17: Short Term W,Y Error Ellipse for Groton



3Sg Short Term Ellipse X-Y Groton (FEET)

Figure 5.18: Short Term X,Y Error Ellipse for Groton



Figure 5.19: Scatter Plot and Short Term Ellipse, W,X Bedford



Figure 5.20: Scatter Plot and Short Term Ellipse, X,Y Bedford



Figure 5.21: Scatter Plot and Short Term Ellipse, W,X Bar Harbor



Figure 5.22: Scatter Plot and Short Term Ellipse, X,Y Newport



Figure 5.23: Scatter Plot and Short Term Ellipse, W,Y Groton



Figure 5.24: Scatter Plot and Short Term Ellipse, X,Y Groton



Figure 5.25: Long and Short Term Ellipses, W,X Bedford



Figure 5.26: Long and Short Term Ellipses, X,Y Bedford



Figure 5.27: Long and Short Term Ellipses, W,X Bar Harbor







Figure 5.29: Long and Short Term Ellipses, W,Y Groton





# Chapter 6 FLIGHT TEST RESULTS

A total of fourteen approaches were made at the four target airports. This chapter presents the data taken and problems encountered. These flight tests were performed a fair amount of time behind schedule. This is a tribute to the difficulty involved in performing flight tests. For a successful flight test, the data taking equipment had to be functioning perfectly, the airplane had to be in working order, the weather had to be VFR, and the winds had to be out of such direction that we could fly the ILS runways. The biggest problem encountered was that of the data taking equipment functioning. Two missions had to be scrubbed due to equipment failures that were caused by the vibration and sometimes quite violent movement of the airplane.

### 6.1 LOCALIZER CALIBRATION

As mentioned in chapter four, the localizer data was left and right cross

track error taken from the autopilot output of the ILS head. Once filtered, this was in the form of a DC voltage sent through an analog to digital converter and recorded by the Apple. The actual values recorded were interger numbers between 0 and 255. To assure that the relationship between needle deflection and number output was not only known, but linear as well, a VOR/ILS test set from Lincoln Laboratories in Bedford was used in conjunction with an Apple to measure the values.

The set output was adjusted to give a known needle deflection, and the output of the A/D board was recorded. The needle deflection was adjusted in one dot localizer increments, and was set by eye. The accuracy therefore of this adjustment is assumed to be  $+/-\frac{1}{5}$  of a dot. Table 6.1 lists the deflection in dots right or dots left, the corresponding angle in degrees, and the hex and decimal outputs. The localizer width is set so as to give full deflection with 700 feet cross track error at the runway theshold. This gives 0.46 degrees per dot for Hanscom, 0.71 degrees per dot at Groton, 1.11 degrees per dot at Newport, and 0.68 degrees per dot at Bar Harbor. The program used during the flight tests records decimal numbers, however the program used to test the localizer on the test bench records hex numbers. Consequently the hex numbers had to be converted to their decimal equivalent. The *centered* column lists the output if the zero point, 107, is subtracted from the output. This gives a directionality to the data not easily seen otherwise. The centering of the data was employed

Dots	Angle	Hex	Decimal	Centered
5R	2.30°	BA	186	79
4R	1.84°	A7	167	60
3R	1.38°	98	152	45
2R	0.92°	87	135	28
1R	0.46°	79	121	14
0	0	6B	107	0
1L	0.46°	5D	93	-14
2L	0.92°	<b>4</b> E	78	-29
3L	1.38°	3D	61	-46
4L	1.84°	<b>2</b> B	43	-64
5L	2.30°	16	22	-86

Table 6.1: Localizer Calibration Values

before plotting the results as well.

Figure 6.1 shows a plot of this information, dots versus decimal output with a  $+/-\frac{1}{5}$  dot error envelope. The plot clearly shows the linearity of the relationship between dots and decimal output. There is some non-linearity present as 4 dots and greater are reached, but the assumption of linearity is still made. The vast majority of the flying was done within 3 dots or better of center, within which this is an excellent assumption.

The program PLOTFILE that eventually transforms the decimal output back to angles uses these ranges. For example, .46° corresponds to 121 and .92° corresponds to 135. If the output is 130 then the corresponding angle  $(\phi)$  is

$$\phi = .46^{\circ} + .46 \frac{130 - 121}{14} = .76^{\circ} \tag{6.1}$$



Figure 6.1: Needle Deflection versus Decimal Output

# 6.2 FIGHT TEST DETAILS

The airplane was flown well past the outer marker of the runway to give the pilot ample time to lock onto the localizer signal and to give the operator sufficient time to ready the data taking program. As the pilot flew the plane toward the outer marker, the copilot watched the NDB needle for swing. As the plane passed over the outer marker and the NDB needle passed either 270 or 90, the copilot yelled *mark*. At this time, the operator started the data taking program by pressing any key on the Apple keyboard, and started a stopwatch.

As the plane flew over the centerline of the runway and passed the first set of VASI lights, the copilot again yelled *mark*. This was the operator's que to stop the program and the stopwatch. Because the program has a cycle time of 1.19 seconds, *ie* writes a line of data every 1.19 seconds, the along track portion of the LORAN data can have an error of up to 1.19 seconds times the speed of the airplane. Since the target speed of the aircraft was 90 knots, any along track measurements could have an error of +/-178 feet. As the goal of this portion of the work is to obtain cross track error, this is not a catestrophic problem.

The time measurements from outer marker to VASI lights were used to compute the ground speed of the plane. Although the plane was oscillating about the localizer center, and thus travelling faster than would be indicated by multiplying the elapsed time and the distance from outer marker to VASI light, what is important is the effective ground speed along the beam. That *is* calculated by multiplying the elapsed time and the distance traveled along the beam.

It was mentioned in chapter five that ILS data was recorded during the static portions of testing. This was to determine the local ILS center. The center measured on the test bench was 107, however it was observed that the center on the runway was different for different days. On the first flying day, 10 May, the center was 100, and on the second day, 12 May, the center was 118. There were equipment problems between days and several IC chips were replaced. It is very possible that they had different operating characteristics.

A second reason for recording the localizer data during the static testing was to see how much noise was present. With the airplane completely stationary, the localizer output varied by a maximum of 2 bits. In other words, the localizer center might be 100 and the recording would see some 102s and 98s. At the runway threshold at Hanscom, 2 bits corresponds to 9.1 feet and at the outer marker (4 nautical miles from the threshold) 2 bits corresponds to 36.6 feet. For the Grumman Tiger, that is well under one wing span. The localizer data is quite clean.

One area that was not investigated was the correctness of the localizer beam itself. No analysis was performed to see if bends in the beam or scalloping were present. The key factor is that the beam is certified. Even if the beam bends or is scalloped it is nontheless a certified *precision* approach aid.

# 6.3 FLIGHT TESTING RESULTS

This section presents the actual results of the flight tests. The information is not presented in the exact same form as recorded because lists of TD values and decimal numbers would not be very meaningful. It is, however displayed in a format that makes the errors easy to visualize.

Table 6.2 lists the flight test numbers, date flown, LORAN-C triads used, elapsed time of approach, speed along localizer beam, localizer center point, gives a pilot number (the approaches were flown by three pilots), the number of hours of flying each pilot has.

The LORAN data recorded is in the form of TDs, collected once every 1.19 seconds. Given a reference time difference, it is possible to transform the TDs into position information in the form of North and East distances from the reference point. This is accomplished by multiplying each time difference minus the reference point by a coefficient that is either the North or East component of the gradient. The result of this transformation then is a North and an East distance for each TD point. These points can then be plotted with respect to the reference point.

The program PLOTFILE does such a transformation. For these tests, the reference point was chosen as the point on the runway centerline be-

Test	Date	Triad	Time(min)	$\mathbf{Speed}(\mathbf{kts})$	Center	Pilot	Hours
Hanscom AFB							
1	10 May	W,X	2:18	104.4	100	1	100
2	10 May	W,X	2:06	114.4	100	1	100
3	12 May	X,Y	2:44	87.9	118	2	850
4	12 May	X,Y	2:25	99.4	118	3	55
5	12 May	W,X	3:00	80.1	118	2	850
Newport							
6	24 May	X,Y	3:45	97.6	123	1	850
7	24 May	X,Y	4:08	88.6	123	1	850
Groton							
8	24 May	W,Y	4:24	75.1	118	1	850
9	24 May	W,Y	3:54	84.7	118	1	850
10	24 May	X,Y	4:15	77.7	118	1	850
Bar Harbor							
11	29 May	W,X	3:31	92.0	118	1	850
12	29 May	W,X	3:26	94.5	118	1	850
13	29 May	W,X	3:32	91.8	118	1	850

Table 6.2: Flight Test Parameters

tween the first set of VASI lights. The TDs used for this reference point were the average TDs calculated from the static tests. It is possible then to plot the path that the LORAN says the plane took during each approach. The program PLOTFILE also plots the paths after doing the coordinate transformation. Plots of the LORAN paths appear later in this section. The program PLOTFILE appears in Appendix C.

The localizer data recorded is in the form of cross track angles. It is also possible to plot the localizer path in terms of distance from runway and cross track error in feet. Each data point is recorded every 1.19 seconds. The velocity of the plane down the localizer beam has already been computed. If the assumption is made that the last data point of each run was recorded as the reference point was passed, it is possible to backtrack along the data and compute the distance from the runway. The second to last data point would then be recorded 1.19 seconds prior to passing the reference point. Given, for example the speed of approach number one, 104.4 kts, 1.19 seconds traveling at 104.4 kts is 207 feet. Therefore the second to last data point was taken 207 feet from the reference point. The third to last data point was taken 414 feet from the reference point, and so on. The localizer angle of error is referenced to the localizer array, which is located between 3000 and 8000 feet from our reference point, depending on the airport and runway in question. The distance from the array is now known, and the data point is the angle off of the centerline of the beam.

If y is the distance from the reference point in feet, and the distance from the reference point to the localizer array is 7950 feet as is the case with Hanscom, and  $\alpha$  is the angle off of the beam, the cross track error in feet, x is computed by

$$x = (y + 7950) \tan(\alpha)$$
 (6.2)

The along track (along the runway centerline) distance is known and from that the cross track distance is computed. It is now possible to plot the localizer path in the same coordinate system as the LORAN paths. Plots of the localizer paths also appear later in this section with the corresponding LORAN paths.

Examining superimposed plots of the LORAN and localizer paths give a good qualitative and somewhat quantitative feel for the differences between the two. The idea is that the localizer is a certified precision approach system, and if the LORAN can closely track the localizer path, that makes a strong statement about the accuracy of the LORAN system.

One method of comparing the two paths is to subtract the localizer cross track error from the LORAN cross track error leaving only LORAN error. Once the localizer error has been subtracted out, the residual error would be pure LORAN error. This would simulate the airplane flying exactly down the center of the localizer beam.

The difficult part of this type of analysis is computing the localizer cross track error. The cross track error is a direct function of distance from the localizer array, as shown in equation 6.1. The method used earlier to compute the localizer distance out assumes a constant velocity during the entire approach. This assumption is fine for plotting the path, but introduces undesirable errors when doing numerical calculations.

A second method is to use the LORAN distance out as the localizer distance out. Since the two sets of data are perfectly correlated time-wise, the true distance out is the same for both. This method has one major flaw. The goal of this research is to test the accuracy of LORAN. The ILS has been chosen as the system to test the LORAN against. Using the LORAN distance out would be like using the LORAN to test the accuracy of LORAN. The two sets of data would be strongly correlated, which is of course undesirable.

The chosen method of comparing the two sets of data is to look at angle error only. This is accomplished in the following manner. The localizer data is already an angle error. The LORAN data can be easily converted to along track and cross track distances. This is what is done in order to plot the path. These distances are referenced to the VASI-runway centerline point already mentioned. By adding on the 7950 feet from this reference point to the localizer array, the LORAN data is now referenced to the array, as is the localizer data. Once again, if we let y be the distance out from the VASI reference point, let x be the cross track error in feet, and let $\alpha$  be the error angle,

$$\alpha = \arctan(\frac{x}{y}) \tag{6.3}$$

The LORAN error is now expressed as an error angle referenced to the same point as the localizer error angle. By simply subtracting the localizer angle from the LORAN angle, the angle that the LORAN differes from the localizer is computed. This can be done for each point in the data sets. This needs no simplifying assumptions, introduces no correlation, and is simply 'clean' error. It is also possible to do statistical analysis on the error such as calculating the mean and standard deviation. The program PLOTFILE does this. It transforms the LORAN data into angle error, subtracts the localizer angle from the loran angle, and then computes the mean difference angle and the standard deviation of the difference angle.

The following pages contain the localizer path plots, LORAN path plots, superimposed LORAN and localizer path plots, and a listing of the LORAN error angle, localizer error angle, difference between the two, and the standard deviation and mean of this difference.

One point to be noted on approach number two at Hanscom. Initially, the LORAN differs from the localizer by more than a degree. This is attributed to a momentary power outage which caused the LORAN to lose track of the stations. It takes the LORAN roughly two to five minutes to lock on to a triad. This momentary outage was one of the vibration induced problems mentioned earlier. During the flight, the outage went unnoticed. However, it does explain the rapid rate at which the LORAN catches up to the localizer. Similar reasoning is applied to approach two at Newport.

It should also be noted that the first two data points in each set are ignored. The program is selecting the location of the information during these two interrogations of the receivers.

Approach three at Bar Harbor was done keeping the ILS indicator at three dots to the right. Approach two at Bar Harbor was flown using the magnetic heading of the runway instead of the localizer beam in an effort to find any scalloping or bending of the beam. Approach four at Groton was flown in an oscillatory manner using a 15 degree intercept angle to examine the LORAN's performance under large acceleration.

Finally, when viewing the combined LORAN-localizer plots from the runway, so that the plane is coming toward you, a positive differential angle means that the LORAN is to the left of the localizer.



Figure 6.2: Hanscom Approach 1, WX LORAN Path



Figure 6.3: Hanscom Approach 1, WX Localizer Path



Figure 6.4: Hanscom Approach 1, WX Combined Paths

.

#	LOCALIZER	LORAN	DIFFERENCE
PNT	ANGLE	ANGLE	LORAN-LOC
1	.8871	.8356	051
2	4.048	.8189	-3.22
3	1.352	.8138	539
4	1.38	.8241	555
5	1.441	.8208	620
6	1.472	.8295	642
7	1.472	.8287	643
8	1.410	.8420	568
9	1.441	.8519	589
10	1.472	.8583	613
11	1.502	.8684	634
12	1.594	.9060	688
13	1.625	.9396	685
14	1.594	.9597	634
15	1.656	.9885	667
16	1.686	1.006	679
17	1.717	1.006	711
18	1.686	1.027	659
19	1.656	1.028	627
20	1.533	1.033	500
21	1.410	1.021	388
22	1.352	.9968	356
23	1.163	.9583	205
24	.9741	.9123	061
25	.69	.8424	.1524
26	.4928	.7622	.2694
27	.3942	.7022	.3079
28	.0657	.6248	.5591
29	131	.5211	.6526
30	262	.4598	.7227
31	328	.4016	.7302
32	394	.3648	.7591
33	46	.3124	.7724
34	361	.2819	.6433
35	262	.2606	.5235
36	131	.2037	.3352
37	131	.1637	.2951

Begin approach

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Table 6.3: Hanscom Approach 1, WX Error Angles

.
38	065	.1193	.1850
39	0	.0879	.0879
40	.0657	.0581	-7.51
41	.1314	.0322	099
42	.1642	.0409	123
43	.1971	.0287	168
44	.23	.0375	192
45	.2957	.0618	233
46	.3942	.0757	318
47	.3942	.1009	293
48	.4271	.1441	283
49	.5257	.1808	344
50	.6571	.2006	456
51	.69	.2362	453
52	.7228	.2389	483
53	.69	.2507	439
54	.5914	.2459	345
55	. 46	.2529	207
56	.2628	.2197	043
57	.0328	.2292	.1964
58	131	.1994	. 3308
59	23	.2186	.4400
60	328	.2104	.5390
61	394	.1822	. 3/64
62	490	.1404	.0311
63	46	.1237	.383/
64	582	.0963	.6/90
65	674	.0521	./200
66	736	.0443	./003
67	736	.0499	.7009
68	674	.0252	.6333
69	674	- 014	.0007
70	674	014	.6390
71	552	-9.6/	. 3423
72	46	024	2638
73	262	1.009	. 2030
74	065	.0213	2 201
75	.0657	.0689	<b>3.</b> 401
76	.23	.1059	- 129
77	.2957	.1/48	120

Table 6.4: Hanscom Approach 1, WX Error Angles Continued

78	.3942	.2265	167	
79	.3942	.2479	146	
80	. 46	.2770	182	
81	.5257	.2905	235	
82	.4271	.3283	098	
83	. 46	.3299	130	
84	.4928	.3428	150	
85	.5257	.4141	111	
86	.5914	. 4249	166	
87	.4928	.4720	020	
88	. 46	.4699	9.951	
89	.3942	.4822	.0879	
90	.3942	.5075	.1132	
91	.2628	.5188	.2559	
92	.2628	.5457	.2829	
93	.1971	.5248	.3276	
94	.0985	.5643	.4657	
95	.0985	.5151	.4165	
96	.0328	.4898	.4569	
97	032	.4512	.4841	
98	098	.4234	.5219	
99	098	.4070	.5056	
100	131	.3848	.5162	
101	131	.4062	.5376	
102	032	.3936	.4264	
103	.0657	.3609	.2952	
104	.0985	.3976	.2990	
105	.0328	.4043	.3714	
106	0	.4172	.4172	
107	0	.3877	.3877	
108	065	.3218	.3875	
109	131	.3855	.5170	
AVERAG	GE ERROR ANGLI	E = .05885	592559	
STANDARD DEVIATION = .455759259				

## Table 6.5: Hanscom Approach 1, WX Error Angles Continued

End approach

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Figure 6.5: Hanscom Approach 2, WX LORAN Path



Figure 6.6: Hanscom Approach 2, WX Localizer Path



Figure 6.7: Hanscom Approach 2, WX Combined Paths

This	is the data	for BED	AP2	WX2
#	LOCALIZER	LORAN		DIFFERENCE
PNT	ANGLE	ANGLE		LORAN-LOC
1	.5914	1.389		.7980
2	4.048	1.336		-2.71
3	521	1.280		1.801
4	295	1.218		1.514
5	295	1.166		1.462
6	328	1.111		1.440
7	394	1.053		1.447
8	490	.9718		1.462
9	521	.9178		1.439
10	582	.8627		1.445
11	613	.7944		1.407
12	644	.7163		1.360
13	736	.6500		1.386
14	736	.5958		1.331
15	766	.5232		1.289
16	797	.4825		1.279
17	797	.4164		1.213
18	<del>-</del> .766	.3470		1.113
19	797	.2935		1.090
20	<del>-</del> .766	.2423		1.009
21	797	.2014		.9987
22	766	.1412		.9078
23	674	.1152		.7899
24	674	.0659		.7406
25	674	.0252		.6999
26	674	9.917		.6756
27	674	035		.6392
28	582	055		.5275
29	521	082		.4384
30	46	075		.3843
31	328	066		.2623
32	197	048		.1485
33	131	062		.0686
34	065	077		012
30	.0657	068		133
36	.1642	8.586		155
37	.3942	.0232		371

Begin approach

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Table 6.6: Hanscom Approach 2, WX Error Angles

38	.4271	.0725	354
39	.5257	.1119	413
40	.5585	.1717	386
41	.69	.2522	437
42	.7557	.3034	452
43	.7228	.3557	367
44	.69	.3837	306
45	.69	.4378	252
46	.69	.4673	222
47	.6242	.5025	121
48	.5257	.5292	3.541
49	. 46	.5392	.0792
50	.4271	.5669	.1398
51	.3942	.5871	.1928
52	.3285	.6228	.2942
53	.2957	.6120	.3162
54	.2628	.6037	.3409
55	.2628	.5953	.3324
56	.2628	.5867	.3238
57	.2628	.5909	.3281
58	.2957	.5850	.2893
59	.3942	.6133	.2190
60	.3942	.6075	.2132
61	.3285	.6229	.2943
62	.3942	.6388	.2445
63	.3942	.6518	.2576
64	.46	.6621	.2021
65	.5257	.6725	.1468
66	.6571	.6898	.0327
67	.7885	.7224	066
68	.8542	.7641	090
69	.9741	.8104	163
70	.9741	.8355	138
71	1.082	.8754	206
72	1.082	.9766	105
73	1.082	.9801	102
74	1.082	1.003	078
75	1.055	1.015	039
76	.92	.9845	.0643
77	.7228	.9790	. 2061

Table 6.7: Hanscom Approach 2, WX Error Angles Continued

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78	.4928	.9734	.4805
79	.1971	.9580	.7608
80	.0328	.9241	.8912
81	197	.8850	1.082
82	328	.8015	1.130
83	328	.7778	1.106
84	394	.7236	1.117
85	46	.6718	1.131
86	490	.6534	1.144
87	295	.5781	.8738
88	197	.5320	.7291
89	131	.5144	.6458
90	098	.5128	.6114
91	032	.4674	.5003
92	.0657	.4871	.4214
93	.1642	.4670	.3027
94	.2628	.4279	.1650
95	.3942	.4056	.0113
96	. 46	.4256	034
97	.5585	.4966	061
98	.69	.5654	124
99	.7885	.5646	223
100	.7885	.5370	251
101	.7557	.5509	204
102	.7228	.5152	207
103	.5914	.4777	113
AVERA	GE ERROR ANGLI	<b>E = .1</b> 649	
STAND	ARD DEVIATION	= .4281	

## Table 6.8: Hanscom Approach 2, WX Error Angles Continued

End approach

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Figure 6.8: Hanscom Approach 3, XY LORAN Path



Figure 6.9: Hanscom Approach 3, XY Localizer Path



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Figure 6.10: Hanscom Approach 3, XY Combined Paths

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This	is the data	for BED	AP3	XY1
#	LOCALIZER	LORAN		DIFFERENCE
PNT	ANGLE	ANGLE		LORAN-LOC
1	1.298	.5902		708
2	-2.55	.6255		3.176
3	.3614	.6912		.3297
4	.4271	.7340		.3069
5	.4928	.7529		.2600
6	.5585	.8084		.2498
7	.6571	.8097		.1525
8	.8214	.8603		.0388
9	.9741	.8500		124
10	.9470	.8768		070
11	.9470	.9665		.0195
12	1.001	.9945		-6.58
13	1.163	1.003		159
14	1.271	1.057		213
15	1.271	1.106		165
16	1.271	1.097		174
17	1.244	1.133		111
18	1.217	1.169		047
19	1.190	1.114		075
20	1.028	1.105		.0772
21	1.001	1.116		.1148
22	.9470	1.079		.1326
23	.7885	1.042		.2537
24	. 4928	1.045		.5525
25	. 46	.9659		.5059
26	.3942	.9276		.5333
27	.3285	.8673		.5387
28	.23	.7707		.5407
29	.0985	.7508		.6522
30	0	.7169		.7169
31	.0328	.6111		.5783
32	065	.5473		.6130
33	131	.5468		.6782
34	065	.4/3/		.5394
30	- 164	.3775		. 3638
0C 7C	164	.3908		.0001
37	404	.3343		.0134

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Begin approach

Table 6.9: Hanscom Approach 3, XY Error Angles

328	.3137	.6423
328	.3278	.6564
361	.2508	.6122
262	.2030	.4659
164	.2240	.3882
164	.1212	.2855
197	.1344	.3315
197	.0844	.2815
131	.0346	.1661
0	.0246	.0246
.0328	5.648	027
.0985	.0207	077
0	-6.34	-6.34
032	.0155	.0484
065	012	.0536
065	072	-7.27
032	067	034
0	095	095
0	142	142
.0328	120	153
0	113	- 016
065	081	018
065	015	-7 96
0	- 010	- 076
.0657	010	- 034
.0657	.0518	- 042
.0985	1277	0620
.0657	1447	.0790
.0007	.1429	.1429
0657	.1125	.0468
.0657	.1208	.0551
.0328	.0792	.0463
.0985	.0383	060
.1642	.0461	118
.1314	.0837	047
.1642	.1314	032
197	.1498	.3470
.1971	.0981	099
.2628	.1458	116
	328 328 361 262 164 197 197 197 131 0 .0328 .0985 0 032 065 065 065 065 0657 .0652 .0657 .0652 .062 .062 .062 .062 .062 .062 .062 .062 .062 .062 .062 .062 .062 .062 .072 $.072$ $.07$	328 $.3137$ $361$ $.2508$ $262$ $.2030$ $164$ $.2240$ $164$ $.1212$ $197$ $.1344$ $197$ $.0844$ $131$ $.0346$ $0$ $.0246$ $.0328$ $5.648$ $.0985$ $.0207$ $0$ $-6.34$ $032$ $.0155$ $065$ $012$ $065$ $012$ $065$ $072$ $032$ $067$ $0$ $142$ $.0328$ $120$ $0$ $113$ $065$ $081$ $065$ $013$ $0$ $-7.86$ $.0657$ $.0316$ $.0985$ $.0562$ $.0657$ $.1277$ $.0657$ $.1277$ $.0657$ $.1277$ $.0657$ $.128$ $.0328$ $.0792$ $.0985$ $.0383$ $.1642$ $.0383$ $.1642$ $.1314$ $197$ $.1498$ $.1971$ $.0981$ $.2628$ $.1458$

Table 6.10: Hanscom Approach 3, XY Error Angles Continued

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78	.2628	.1339	128
79	.1642	.1546	-9.65
80	.1971	.1425	054
81	.2628	.1418	121
82	197	.0311	.2282
83	0	.1048	.1048
84	.0328	.1366	.1038
85	197	.0905	.2876
86	065	.0877	.1534
87	.0985	.1882	.0897
88	.1971	.1303	066
89	0	.0367	.0367
90	.0328	-1.13	032
91	065	050	.0152
92	065	066	-5.68
93	065	154	088
94	0	160	160
95	.0657	191	257
96	.0657	246	312
97	.1314	354	486
98	.1314	351	482
99	.1314	357	489
100	.0657	456	522
101	.0657	387	453
102	0	357	357
103	.0328	336	369
104	.0657	263	328
105	.0328	203	236
106	.1642	211	375
107	197	218	021
108	0	283	283
109	032	262	229
110	032	270	237
111	032	217	185
112	0	240	240
113	065	295	229
114	0	211	211
115	.0657	267	<del>-</del> .332
116	.0657	228	294
117	.0328	268	301

Table 6.11: Hanscom Approach 3, XY Error Angles Continued

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118	.0657	343	409
119	.0328	218	251
120	032	330	297
121	131	371	240
122	0	344	344
123	.0328	299	332
124	0	382	382
125	0	246	246
126	.0328	120	153
127	.0985	050	148
128	.0985	017	116
129	.0985	.1164	.0178
130	0	.1561	.1561
131	.0985	.2789	.1803
132	.0328	.3862	.3534
133	065	.4127	.4784
134	0	.5712	.5712
135	.0328	.6236	.5907
136	0	.4735	.4735
AVERA	GE ERROR ANG	LE = .0407	962196
STAND	ARD DEVIATIO	N = .30484	6632

## Table 6.12: Hanscom Approach 3, XY Error Angles Continued

End approach



Figure 6.11: Hanscom Approach 4, XY LORAN Path



Figure 6.12: Hanscom Approach 4, XY Localizer Path

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Figure 6.13: Hanscom Approach 4, XY Combined Paths

This	is the data	for BED	AP4	XY2
#	LOCALIZER	LORAN		DIFFERENCE
PNT	ANGLE	ANGLE		LORAN-LOC
1	1.298	.2480		-1.05
2	-2.55	.2873		2.838
3	46	.2862		.7462
4	521	.3198		.8411
5	613	.3302		.9436
6	705	.2867		.9920
7	797	.3028		1.100
8	889	.2826		1.171
9	974	.2254		1.199
10	-1.02	.1910		1.219
11	-1.10	.1630		1.272
12	-1.24	.0656		1.310
13	-1.35	.0244		1.377
14	-1.45	043		1.413
15	-1.50	073		1.434
16	-1.58	168		1.415
17	-1.66	219		1.441
18	-1.71	284		1.427
19	-1.76	343		1.419
20	-1.76	396		1.366
21	-1.73	403		1.334
22	-1.61	430		1.179
23	-1.58	464		1.120
24	-1.48	478		1.004
25	-1.40	520		.8854
26	-1.35	498		.8540
27	-1.29	506		.7919
28	-1.19	513		.6769
29	-1.10	457		.6515
30	-1.02	500		.5281
31	92	457		.4620
32	828	401		.4262
33	736	394		.3414
34	736	343		.3921
35	705	327		.3773
36	705	386		.3191
37	674	349		.3251

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Begin approach

Table 6.13: Hanscom Approach 4, XY Error Angles

38	644	341	.3023
39	613	333	.2797
40	613	363	.2494
41	613	341	.2717
42	613	373	.2396
43	613	334	.2783
44	613	<b></b> 335 ′	.2780
45	521	288	.2331
46	394	295	.0985
47	262	212	.0498
48	197	203	-6.08
49	164	184	019
50	065	214	148
51	032	229	196
52	032	160	127
53	0	097	097
54	0	042	042
55	.0657	.0373	028
56	.0328	.0941	.0612
57	.0985	.0268	071
58	.0328	.0214	011
59	.0328	-2.42	035
60	032	.0104	.0432
61	131	051	.0798
62	098	-1.15	.0974
63	131	.0769	.2083
64	197	.1656	.3627
65	262	.1507	.4136
66	295	.1658	.4615
67	262	.1030	.3659
68	23	.1474	.3774
69	197	.0925	.2897
70	328	.1158	.4444
71	361	.1314	.4928
72	295	.0745	.3702
73	197	.0475	.2447
74	197	.0184	.2155
75	131	1.886	.1333
76	098	026	.0716
77	065	023	.0419
78	164	1.871	.1661

Table 6.14: Hanscom Approach 4, XY Error Angles Continued

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7 <b>9</b>	197	040	.1570
80	197	7.326	.2044
81	295	091	.2044
82	262	054	.2086
83	23	122	.1070
84	262	191	.0713
85	262	299	036
86	262	-,251	.0109
87	295	350	054
88	295	376	080
89	262	429	166
90	- 262	- 495	- 232
91	23	435	- 205
92	- 164	- 385	- 221
03	- 197	- 281	- 084
94	- 121	- 324	- 192
95	- 065	- 301	- 225
90	000	- 200	- 101
70 07	090	290	- 212
31	065	3//	314
90	0	411	411
99	032	4/6	443
100	.0328	378	411
101	.0657	413	479
102	.0985	542	641
103	.1642	552	716
104	.1314	643	775
105	.0985	622	721
106	.0328	619	651
107	0	647	647
108	0	780	780
109	065	813	747
110	065	776	710
111	098	678	580
112	032	559	526
113	098	495	397
114	0	589	589
115	098	523	424
116	065	516	450
117	098	380	281
118	131	216	085
AVERAG	E ERROR ANGLE	E = .238602	2091
STANDA	ARD DEVIATION	= .5941332	246

Table 6.15: Hanscom Approach 4, XY Error Angles Continued

End approach



Figure 6.14: Hanscom Approach 5, WX LORAN Path



Figure 6.15: Hanscom Approach 5, WX Localizer Path



Figure 6.16: Hanscom Approach 5, WX Combined Paths

#	LOCALIZER	LORAN	DIFFERENCE
PNT	ANGLE	ANGLE	LORAN-LOC
1	098	.2232	.3218
2	-2.46	.2143	2.681
3	.0657	.2190	.1533
4	.0657	.2237	.1580
5	.0657	.2562	.1905
6	.0985	.2534	.1548
7	.1642	.2768	.1126
8	.1971	.2899	.0928
9	.1314	.2935	.1620
10	.0657	. 2908	.2251
11	0	.2766	.2766
12	032	.2918	.3246
13	098	.2728	.3714
14	164	.2519	.4162
15	131	.2472	.3786
16	164	.2176	.3819
17	197	.2024	.3996
18	262	.1777	.4405
19	328	.1694	.4980
20	394	.1404	.5347
21	490	.1178	.6085
22	46	.0968	.5568
23	490	.0890	.5797
24	394	.0867	.4810
25	328	.0787	<b>.</b> 4073
26	328	.0951	.4237
27	295	.1029	.3986
28	23	.0790	.3090
29	131	.0798	.2112
30	098	.0735	.1720
31	0	.0832	.0832
32	.0657	.0879	.0222
33	.0985	.1071	8.568
34	.0985	.0916	-6.96
35	.1314	.1057	025
36	.0657	.1180	.0523
37	.0657	.1326	.0668

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Begin approach

Table 6.16: Hanscom Approach 5, WX Error Angles

38	.0985	.1283	.0297
39	.1314	.1335	2.154
40	.1314	.1643	.0329
41	.0657	.1678	.1021
42	.1314	.1463	.0148
43	.1314	.1321	7.239
44	.1314	.1298	-1.59
45	.0985	.1353	.0367
46	.0657	.1308	.0651
47	.0657	.1385	.0728
48	.0328	.1442	.1114
49	.0657	.1478	.0820
50	065	.1329	.1986
51	164	.1364	.3007
52	197	.1422	.3393
53	23	.1625	.3925
54	164	.1495	.3138
55	164	.1594	.3237
56	197	.1548	.3519
57	197	.1648	.3620
58	164	.1750	.3393
59	164	.1878	.3521
60	131	.1696	.3011
61	131	.1866	.3180
62	098	.1948	.2934
63	065	.2122	.2779
64	131	.2208	.3522
65	131	.2644	.3959
66	164	.2567	.4210
67	131	.2978	.4292
68	098	.3140	.4126
69	065	.3185	.3843
70	0	.3352	.3352
71	.0985	.3590	.2605
72	.0985	. 4009	.3023
73	.0985	.4159	.3174
74	.0328	.4019	.3691
75	.0657	. 4425	.3767
76	.0328	. 4399	.4070
77	.0328	.4401	.4073

Table 6.17: Hanscom Approach 5, WX Error Angles Continued

78	.1314	.4589	.3275
79	.0985	.4853	.3868
80	.1314	.5297	.3983
81	.1642	.5409	.3767
82	.1642	.5479	.3836
83	.1971	.5654	.3683
84	.1971	.5803	.3831
85	.2628	.5513	.2885
86	.2957	.5663	.2706
87	.2628	.5459	.2831
88	.2628	.5252	.2624
89	.3285	.5120	.1835
90	.2628	.5335	.2707
91	.1971	.5378	.3406
92	.23	.5276	.2976
93	197	.5025	.6996
94	.1971	.5066	.3094
95	.1314	. 4991	.3677
96	.0985	.4680	.3694
97	.1971	.4685	.2/13
98	.2628	.4878	. 449
99	.3285	.4851	.1060
100	.23	.4838	. 2008
101	197	.4085	.8000
102	.0328	.4093	.4303
103	.0328	.40/5	2001
104	.0328	.4363	3119
105	.1314	.4434 /8//	3530
106	1214	4926	3612
107	1642	5047	.3404
100	1214	4864	.3550
110	0985	. 4852	. 3866
111	.0505	. 4976	. 4319
112	.0007	.5144	.4158
112	0328	. 4913	. 4585
114	1642	.5003	.3360
115	. 1971	.5424	.3452
116	.1642	.5042	.3400
117	- 197	. 4947	.6919
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Table 6.18: Hanscom Approach 5, WX Error Angles Continued

118	.1971	.4616	.2644
119	.1642	.4750	.3107
120	.0985	.4691	.3705
121	.0657	.4630	.3973
122	0	.4277	.4277
123	032	.4165	.4493
124	032	.4302	.4630
125	.0328	.4186	.3858
126	0	.3689	.3689
127	.0657	.3562	.2905
128	0	.3944	.3944
129	0	.4039	.4039
130	.0657	.4136	.3479
131	065	.3652	.4309
132	131	.3052	.4366
133	098	.2904	.3890
134	.0328	.3073	.2744
135	.0657	.3246	.2589
136	032	.3425	.3754
137	0	.3360	.3360
138	0	.3854	.3854
139	.0328	.4107	.3778
140	.0657	.3584	. 2927
141	131	.2895	.4210
142	0	.3028	.3028
143	.0657	.3164	.2507
144	032	.2869	.3197
145	065	.2220	.2877
146	0	.1836	.1836
147	0	.1669	.1669
148	032	.2155	.2484
AVERAGE ERROR ANGLE = .307816709			
STAND	ARD DEVIATION	= .1434780	95

Table 6.19: Hanscom Approach 5, WX Error Angles Continued

End approach

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Figure 6.17: Newport Approach 1, XY LORAN Path



Figure 6.18: Newport Approach 1, XY Localizer Path



Figure 6.19: Newport Approach 1, XY Combined Paths

#	LOCALIZER	LORAN	DIFFERENCE
PNT	ANGLE	ANGLE	LORAN-LOC
1	2.807	. 9752	-1.83
2	-6.40	.8662	7,273
3	1,902	.7584	-1.14
4	1,902	.6593	-1.24
5	1.823	.5714	-1.25
6	1.744	. 4970	-1 24
7	1.665	. 4375	-1.22
8	1.506	.3814	-1.12
9	1.506	.3228	-1.18
10	1,506	. 2655	-1.24
11	1.506	. 2293	-1 27
12	1.506	. 1997	-1 30
13	1.427	. 1615	-1 26
14	1.427	. 1410	-1.28
15	1.506	.1169	-1 38
16	1.347	. 1032	-1.24
17	1.11	.0912	-1.01
18	.7928	.0844	708
19	.8721	.0808	791
20	.8721	.0960	776
21	.7928	.1106	682
22	.6342	.1058	528
23	.3964	.1289	267
24	.3964	.1474	249
25	.3964	.1771	219
26	.3964	.1871	209
27	.2378	.2000	037
28	.2378	.2264	011
29	.1585	.2496	.0910
30	079	.2808	.3601
31	158	.3146	.4732
32	237	.3295	.5674
33	237	.3655	.6033
34	237	.4084	.6462
35	317	.4336	.7507
36	317	.4628	.7800
37	317	.5043	.8215

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Table 6.20: Newport Approach 1, XY Error Angles

38	396	.5478	.9442
39	396	.5851	.9816
40	475	.6215	1.097
41	396	.6505	1.047
42	555	.6813	1.236
43	555	.7042	1.259
44	475	.7190	1.194
45	475	.7314	1.207
46	396	.7271	1.123
47	317	.7298	1.047
48	158	.7284	.8869
49	079	.7340	.8133
50	.0792	.7326	.6533
51	.0792	.7283	.6491
52	.2378	.7138	. 4759
53	.3171	.7079	.3907
54	.3964	.7136	.3171
55	.3964	.6793	.2829
56	.3964	.6596	.2632
57	.4757	.6336	.1579
58	.555	.6193	.0643
59	.555	.6020	.0470
60	.6342	.5844	049
61	.6342	.5755	058
62	.7135	.5621	151
63	.7135	.5546	158
64	.7135	.5437	169
65	.555	.5217	033
66	.555	.5363	018
67	.555	.5301	024
68	.4757	.512/	.0370
69	.4757	.5063	.0306
70	.3964	.4933	.0968
71	.3964	.4934	.0966
72	.3964	.4829	.0865
73	.3964	.4044	.0580
74	. 3964	.4370	.0433
10	.3704	.4300	0287
/0	.3704	4007	.0262
11	. 3704	. 744/	.0202

Table 6.21: Newport Approach 1, XY Error Angles Continued

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78	.3964	.4024	6.034
79	.3964	.3927	-3.68
80	.3964	.3880	-8.42
81	.3964	.3812	015
82	.3964	.3822	014
83	.4757	.3905	085
84	.4757	.3895	086
85	.555	.3886	166
86	.555	.3782	176
87	.3964	.3942	-2.13
88	.2378	.3837	.1458
89	.2378	.3924	.1546
90	.0792	.3718	. 2925
91	0	.3565	.3565
92	0	.3531	.3531
93	079	.3416	.4209
94	158	.3482	.5068
95	079	.3549	.4342
96	079	.3535	.4328
97	0	.3394	.3394
98	.0792	.3522	.2729
99	.1585	.3485	.1899
100	.3171	.3447	.0275
101	.3964	.3384	057
102	.2378	.3407	.1029
103	.2378	.3280	.0901
104	.2378	.3150	.0771
105	0	.2992	.2992
106	0	. 2907	.2907
107	0	.3118	.3118
108	079	.3047	.3840
109	079	.3171	.3964
110	0	.3032	.3032
111	0	.2794	.2794
112	0	.2701	.2701
113	.0792	.2567	.1774
114	079	.2610	.3403
115	158	.2738	.4324
116	317	.2668	.5839
117	475	.2641	.7398

Table 6.22: Newport Approach 1, XY Error Angles Continued

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118	555	.2979	.8529
119	713	.3221	1.035
120	792	.3439	1.136
121	872	.3449	1.217
122	872	.3813	1.253
123	872	.4185	1.290
124	872	.4426	1.314
125	792	.4195	1.212
126	555	.4329	.9879
127	555	.4351	.9901
128	396	. 4258	.8223
129	237	.4163	.6541
130	237	.3881	.6259
131	079	.3591	.4384
132	079	.3326	.4119
133	.1585	.3089	.1503
134	.2378	. 2901	.0523
135	.3171	.2977	019
136	.3964	.2947	101
137	.1585	.3347	.1761
138	.2378	.3395	.1017
139	.1585	.3236	.1650
140	.1585	.3345	.1760
141	.1585	.3242	.1656
142	.0792	.3355	.2563
143	.0792	.3393	.2600
144	.1585	.3554	.1968
145	.3171	.3678	.0507
146	.1585	.3766	.2180
147	.3171	.3547	.0376
148	.3964	.3162	080
149	.3964	.2969	099
150	.3964	.3258	070
151	.3964	.3012	095
152	.3964	.3049	091
153	.4757	.2616	214
154	.4757	.2469	228
155	.4757	.2597	215
156	.4757	. 2968	1/8
157	.555	.2389	316

Table 6.23: Newport Approach 1, XY Error Angles Continued

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158	.4757	.2470	228
159	.4757	.2160	259
160	.4757	.2556	220
161	.3964	.3177	078
162	.3964	.3192	077
163	.2378	.2470	9.205
164	.2378	.2914	.0536
165	0	.3444	.3444
166	.0792	.4109	.3316
167	.1585	.4018	.2433
168	.0792	.4171	.3379
169	0	.4077	.4077
170	.0792	.3494	.2701
171	237	.4269	.6648
172	237	.4091	.6469
173	158	.3981	.5566
174	.0792	.3255	.2462
175	.2378	.3507	.1128
176	.4757	.2709	204
177	.555	.1607	394
178	.555	.1020	452
179	.3964	.0383	358
180	0 .	.0182	.0182
181	555	.1104	.6654
182	-1.11	.1573	1.267
183	-1.11	.1402	1.250
184	872	.1475	1.019
185	872	.1281	1.000
186	872	.1866	1.058
AVERAGE ERROR ANGLE = .159461351			
STANDARD DEVIATION = .608785016			

## Table 6.24: Newport Approach 1, XY Error Angles Continued

End approach

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Figure 6.20: Newport Approach 2, XY LORAN Path



Figure 6.21: Newport Approach 2, XY Localizer Path



Figure 6.22: Newport Approach 2, XY Combined Paths

This	is the data	for NEW	AP2	XY2
#	LOCALIZER	LORAN		DIFFERENCE
PNT	ANGLE	ANGLE		LORAN-LOC
1	2.807	.3264		-2.48
2	-6.40	.2679		6.675
3	3.7	.2115		-3.48
4	3.922	.1553		-3.76
5	3.922	.0781		-3.84
6	3.996	8.699		-3.98
7	4.07	056		-4.12
8	4.144	113		-4.25
9	4.218	166		-4.38
10	4.144	204		-4.34
11	4.144	240		-4.38
12	4.07	268		-4.33
13	3.996	293		-4.28
14	3.922	311		-4.23
15	3.922	330		-4.25
16	3.848	327		-4.17
17	3.774	332		-4.10
18	3.774	320		-4.09
19	3.7	324		-4.02
20	3.552	307		-3.85
21	3.33	294		-3.62
22	3.134	277		-3.41
23	2.938	252		-3.19
24	2.807	226		-3.03
25	2.546	192		-2.73
26	2.350	150		-2.50
27	2.061	109		-2.17
28	1.823	062		-1.88
29	1.823	015		-1.83
30	1.744	.0362		-1.70
31	1.506	.0853		-1.42
32	1.268	.1414		-1.12
33	.8721	. 2031		668
34	.6342	.2589		375
35	.3964	.3137		082
36	.1585	.3795		.2210
37	.0792	.4413		.3620
38	0	.4927		.4927
39	0	.5313		.5313

Begin approach

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Table 6.25: Newport Approach 2, XY Error Angles

40	079	.5837	.6630
41	079	.6179	.6972
42	158	.6525	.8110
43	158	.6713	.8298
44	158	.7065	.8650
45	158	.7409	.8994
46	079	.7699	.8492
47	079	.7883	.8676
48	0	.8083	.8083
49	.0792	.8201	.7409
50	.0792	.8265	.7472
51	.1585	.8385	.6799
52	.2378	.8336	.5957
53	.2378	.8458	.6079
54	.2378	.8424	.6045
55	.2378	.8476	.6097
56	.2378	.8572	.6194
57	.3171	.8582	.5411
58	.2378	.8592	.6213
59	.2378	.8528	.6149
60	0	.8522	.8522
61	0	.8711	.8711
62	158	.8752	1.033
63	237	.8778	1.115
64	317	.8927	1.209
65	317	.8877	1.204
66	317	.8920	1.209
67	237	.9057	1.143
68	396	.9117	1.308
69	317	.8910	1.208
70	237	.8954	1.133
71	237	.8726	1.110
72	079	.8689	.9482
73	.0792	.8440	.7647
74	.0792	.8385	.7592
75	.0792	.8526	.7733
76	.1585	.8238	.6652
77	.2378	.8013	.5634
78	.2378	.7852	.5473
79	.2378	.7621	.5242
80	.3964	.7351	.3387
81	.3964	.7063	.3098

Table 6.26: Newport Approach 2, XY Error Angles Continued

82	.3964	.6872	.2908
83	.3964	.6609	.2645
84	.555	.6431	.0881
85	.3964	.6160	.2196
86	.3171	.6084	.2913
87	.3964	.6116	.2152
88	.0792	.6000	.5207
89	079	.5868	.6661
90	237	.5623	.8001
91	396	.5368	.9332
92	555	.5431	1.098
93	634	.5643	1.198
94	634	.5689	1.203
95	634	.5776	1.211
96	634	.5726	1.206
97	634	.5969	1.231
98	713	.5863	1.299
99	872	.5912	1.463
100	872	.5999	1.472
101	-1.18	.6051	1.789
102	-1.33	.6082	1.940
103	-1.18	.5930	1.777
104	-1.11	.5921	1.702
105	872	.5930	1.465
106	872	.6005	1.472
107	872	.5997	1.471
108	872	.6092	1.481
109	872	.6188	1.490
110	872	.6073	1.479
111	792	.6239	1.416
112	634	.6234	1.257
113	396	.5891	.9856
114	237	.5745	.8124
115	079	.5433	.6226
116	0	.5073	.5073
117	.1585	.4797	.3212
118	.1585	.4634	.3049
119	.1585	.4537	.2951
120	.0792	.4178	.3385
121	.0792	.3882	.3089
122	.0792	.3605	.2813

Table 6.27: Newport Approach 2, XY Error Angles Continued

123	. 1585	.3492	.1907
123	.0792	.3179	.2386
125	0	.2903	.2903
126	079	. 2935	.3728
127	237	.2866	.5244
128	396	.2766	.6731
129	396	.2752	.6716
130	396	.2813	.6778
121	396	.2603	.6568
132	- 475	.2557	.7314
133	- 555	.2479	.8029
124	- 475	.2742	.7499
125	- 317	.2584	.5755
136	- 317	.2760	.5931
137	- 237	. 2599	. 4977
128	- 237	. 2549	. 4927
130	- 237	.2763	.5142
140	- 158	.2799	. 4385
141	- 079	.2597	.3390
142	- 158	.2511	.4096
1/2	- 158	.2422	. 4008
144	- 079	.2366	.3159
145	- 079	.2183	.2976
145	- 158	. 2051	.3637
140	- 158	. 2153	.3739
1/12/	- 158	.2352	.3937
140	- 079	.2688	.3481
150	0792	. 2459	.1666
151	1585	.2436	.0850
152	3171	.2435	073
152	.3964	.2153	181
154	.2378	.2085	029
155	.2378	.1790	058
156	.2378	.2089	028
157	.0792	.2462	.1669
158	.0792	.2739	.1946
159	0	.2674	.2674
160	079	.2962	.3755
161	0	.3058	.3058
162	.1585	.2745	.1159
163	.2378	.3140	.0761
164	.2378	.3031	.0652
165	.3964	.3087	087

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Table 6.28: Newport Approach 2, XY Error Angles Continued

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166	.2378	.2944	.0566
167	.3964	.3098	086
168	.3964	.3207	075
169	.3964	.3009	095
170	.3964	.2569	139
171	.3964	.2352	161
172	.4757	.2182	257
173	.4757	.1398	335
174	.3964	.1288	267
175	.2378	.1058	132
176	.2378	.1878	049
177	.2378	.1982	039
178	.2378	.1753	062
179	.0792	.1639	.0846
180	0	.1808	.1808
181	0	.1624	.1624
182	079	.1566	.2359
183	079	.1851	.2643
184	158	.1476	.3061
185	079	.1082	.1875
186	0	.1786	.1786
187	.0792	.2185	.1392
188	.0792	.2286	.1493
189	.2378	.1711	066
190	.1585	.1266	031
191	.2378	.1267	111
192	.2378	.0385	199
193	.3964	.0175	378
194	.555	.0143	540
195	.4757	9.653	474
196	.3964	.0568	339
197	0	-2.76	-2.76
198	158	.1380	.2966
199	555	.2384	.7934
200	872	.2313	1.103
201	-1.11	.1935	1.303
202	872	.1715	1.043
203	872	.1735	1.045
204	872	.1892	1.061
205	000	.0431	.5981
206	475	043	.4326
AVER	AGE EKKUR	ANGLE = .55359	0652
STAN	JAKU UEVIA	1110N = .510426	103

Table 6.29: Newport Approach 2, XY Error Angles Continued

End approach



Figure 6.23: Groton Approach 1, WY LORAN Path



Figure 6.24: Groton Approach 1, WY Localizer Path



Figure 6.25: Groton Approach 1, WY Combined Paths

#	LOCALIZER	LORAN	DIFFERENCE
PNT	ANGLE	ANGLE	LORAN-LOC
1	202	.4235	.6263
2	-3.93	.4913	4.428
3	202	.5632	.7661
4	202	.6323	.8351
5	202	.6970	.8999
6	101	.7353	.8367
7	0	.7825	.7825
8	0	.7989	.7989
9	0	.8377	.8377
10	0	.8530	.8530
11	0	.8648	.8648
12	0	.8665	.8665
13	.1014	.8522	.7508
14	.1521	.8606	.7085
15	.2028	.8529	.6501
16	.3042	.8368	.5325
17	.3042	.8153	.5110
18	.355	.7988	.4438
19	.3042	.7875	.4833
20	.3042	.7703	.4660
21	.3042	.7459	.4416
22	.3042	.7213	.4170
23	.3042	.7040	.3997
24	.3042	.6806	.3763
25	.3042	.6625	.3582
26	.3042	.6666	.3623
27	.355	.6537	.2987
28	.4057	.6224	.2167
29	.4057	.6208	.2151
30	304	.5964	.9007
31	.2028	.5873	.3845
32	.1521	.5720	.4199
33	.1014	.5662	.4648
34	.0507	.5432	.4925
35	.1014	.5200	.4186
36	.0507	.5041	.4534
37	.0507	.5018	.4511
38	0	.4758	.4758
39	.0507	.4793	.4285
40	.0507	.4827	.4320
41	0	.4644	.4644
42	0	.4720	.4720
43	0	.4654	.4654

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Table 6.30: Groton Approach 1, WY Error Angles

44	0	.4610	.4610
45	0	.4501	.4501
46	0	.4475	.4475
47	0	. 4096	.4096
48	.0507	.4171	.3664
49	.1014	.4104	.3090
50	.1014	.3932	.2917
51	.0507	.3710	.3203
52	.1014	.3659	.2645
53	.0507	.3457	.2950
54	.2028	.3424	.1395
55	.1014	.3434	.2420
56	.1521	.3272	.1750
57	.0507	.2974	.2467
58	.2535	.2673	.0137
59	.2028	.2500	.0471
60	.1014	.2304	.1290
61	.1521	.2102	.0581
62	.2028	.1947	-8.06
63	.1014	.1724	.0710
64	.1014	.1541	.0526
65	.0507	.1448	.0941
66	.3042	.1146	189
67	.3042	.0934	210
68	.2535	.0811	172
69	253	.0570	.3106
70	050	.0586	.1093
71	.0507	.0411	-9.54
72	.2535	.0164	237
73	.2028	.0152	187
74	.1014	2.056	099
75	.3042	013	318
76	.355	063	418
77	.2028	089	292
78	.355	131	486
79	.4564	<del>-</del> .133	589
80	.4564	140	596
81	.5071	135	642
82	.355	159	514
83	253	164	.0886
84	.355	177	532
85	. 4057	185	590
86	. 4057	221	626
87	.4057	229	634
88	.355	203	558

Table 6.31: Groton Approach 1, WY Error Angles Continued

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.

89	.355	208	563
90	.3042	214	518
91	.3042	219	524
92	.2535	214	468
93	.2028	223	426
94	.1521	242	394
95	.1014	226	327
96	.1014	199	300
97	.2535	243	497
98	.3042	232	537
99	.2028	233	435
100	.2028	250	452
101	.3042	256	560
102	.3042	245	549
103	.3042	259	564
104	.355	268	623
105	.4057	304	710
106	.4057	316	722
107	.5071	329	836
108	.5071	342	849
109	.5071	394	901
110	.5071	413	920
111	.4057	424	830
112	.4057	435	840
113	.4057	424	830
114	.4057	447	853
115	.4057	443	849
116	.3042	476	781
117	.2535	469	723
118	.2535	490	744
119	.3042	502	806
120	.3042	485	789
121	.3042	468	772
122	.3042	457	761
123	.2535	439	692
124	.2535	468	721
125	.2535	487	/40
126	.1014	468	570
127	.2535	46/	/21
128	. 2030	494	/ 4 /
120	.1014	- 524	- 040
121	. 3044 266	U34 _ 5/7	030
100	1014	04/	304
132	.1014	- 499	- 702
133	. 4040	433	/04

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Table 6.32: Groton Approach 1, WY Error Angles Continued

134	. 2028	513	715
135	. 2535	486	740
136	.0507	492	543
137	.1014	495	596
138	.3042	467	772
139	.4057	401	807
140	.4057	438	843
141	.5071	389	896
142	.4057	348	754
143	.5071	369	876
144	.5071	354	862
145	.5071	392	899
146	.5071	406	913
147	.5578	429	987
148	.6085	464	-1.07
149	.6085	433	-1.04
150	.6592	427	-1.08
151	.71	417	-1.12
152	.71	445	-1.15
153	.7607	452	-1.21
154	.71	446	-1.15
155	.6592	444	-1.10
156	.71	456	-1.16
157	.6085	445	-1.05
158	.6085	466	-1.07
159	.5071	478	985
160	.5071	439	946
161	.4057	403	808
162	.4057	376	781
163	.3042	368	6/2
164	.2535	325	5/8
165	.1521	275	42/
166	.0507	297	34/
167	.0507	251	301
168	0	225	225
169	0	225	- 204
170	.0507	203	- 419
171	.2028	215	- 267
172	.1521	215	- 390
173	.1521	- 196	- 440
1/4	.4030	- 256	- 611
175	.300	- 250	668
177	- 2027	- 287	-,084
170	202	- 342	- 849
110			

Table 6.33: Groton Approach 1, WY Error Angles Continued

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179	.5071	362	870
180	.5071	434	941
181	.5071	456	963
182	.5071	428	935
183	.4057	431	837
184	.3042	428	733
185	.2028	412	615
186	.0507	408	459
187	0	356	356
188	202	258	055
189	304	244	.0594
190	304	230	.0738
191	304	110	.1934
192	304	101	.2028
193	304	.0258	.3301
194	304	.1580	.4623
195	405	.2216	.6274
196	355	.2540	.6090
197	304	.3566	.6609
198	405	.4458	.8515
199	304	.5388	.8431
200	253	.5538	.8074
201	101	.5235	.6250
202	.0507	.5197	.4689
203	.2535	.5069	.2533
204	.4057	.5717	.1660
205	.5071	.5481	.0410
206	.6085	.5561	052
207	.7607	.6269	133
208	.8114	.6347	176
209	.8114	.6130	198
210	.8621	.6340	228
211	.9128	.6666	246
212	.9128	.5810	331
213	.9128	.6897	223
214	.9635	.6632	300
215	.9635	.5581	405
216	.9128	.4587	454
217	.8621	.4509	411
218	.8114	.3445	466
219	.71	.4233	286
AVERAG	E ERROR ANGLE	=21815	7664
STANDA	RD DEVIATION	= .5744974	63

Table 6.34: Groton Approach 1, WY Error Angles Continued

End approach

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Figure 6.26: Groton Approach 2, WY LORAN Path



Figure 6.27: Groton Approach 2, WY Localizer Path



Figure 6.28: Groton Approach 2, WY Combined Paths

This	is the data	for GRO	AP2	WY2
#	LOCALIZER	LORAN		DIFFERENCE
PNT	ANGLE	ANGLE		LORAN-LOC
1	2.004	.3248		-1.67
2	-3.93	.3290		4.266
3	050	.3389		.3896
4	050	.3469		.3976
5	101	.3495		.4510
6	101	.3539		.4553
7	101	.3510		.4525
8	101	.3779		.4793
9	101	.3789		.4804
10	101	.3800		.4815
11	101	.3678		.4693
12	101	.3516		.4531
13	101	.3639		.4653
14	101	.3475		.4490
15	101	.3349		.4363
16	152	.3297		.4819
17	101	.3191		.4205
18	101	.3141		.4155
19	101	.3171		.4185
20	101	.3139		.4153
21	050	.2989		.3496
22	.0507	.2997		.2489
23	.1014	.3105		.2090
24	0	.2929		.2929
25	.0507	.2531		.2024
26	.0507	.2638		.2131
27	.1521	.2499		.0978
28	050	.2257		.2764
29	101	.2299		.3313
30	101	.2114		.3128
31	101	.2160		.3174
32	.0507	.2140		.1633
33	.1014	.2120		.1105
34	0	.2037		.2037
35	0	.1909		.1909
36	050	.2146		.2653
37	0	.1933		.1933

Begin approach

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Table 6.35: Groton Approach 2, WY Error Angles

38	050	.2108	.2615
39	050	.2197	.2704
40	0	.2200	.2200
41	.0507	.2446	.1939
42	050	.2225	.2732
43	101	.2361	.3376
44	101	.2208	.3222
45	152	. 2099	.3620
46	101	.1828	.2843
47	101	.1944	.2959
48	050	.1785	.2292
49	.0507	.1530	.1022
50	.1521	.1158	036
51	.2028	.0944	108
52	.2535	.1010	152
53	.2535	.0959	157
54	.2028	.0907	112
55	.2028	.0783	124
56	.2028	.0706	132
57	.1521	.0750	077
58	.1521	.0669	085
59	.1521	.0713	080
60	.2028	.0607	142
61	.2028	.0500	152
62	.2028	.0368	166
63	.1521	.0207	131
64	.1014	010	112
65	0	011	011
66	0	4.837	4.837
67	050	1.044	.0517
68	101	018	.0831
69	101	027	.0737
70	152	021	.1311
71	202	022	.1806
72	253	2.981	.2565
73	304	.0179	.3222
74	304	.0140	.3183
75	304	.0211	.3254
76	405	-4.67	.4010
77	304	-3.18	.3010

Table 6.36: Groton Approach 2, WY Error Angles Continued

78	304	021	.2830
79	304	025	.2787
80	304	035	.2686
81	202	034	.1685
82	152	055	.0962
83	101	066	.0350
84	152	114	.0373
85	152	096	.0555
86	101	119	018
87	101	148	047
88	101	139	037
89	050	180	130
90	0	192	192
91	050	183	132
92	050	180	129
93	152	170	018
94	202	148	.0544
95	202	151	.0517
96	253	157	.0965
97	253	150	.1032
98	253	124	.1295
99	405	152	.2530
100	304	155	.1486
101	456	158	.2978
102	456	161	.2947
103	456	154	.3017
104	456	144	.3123
105	507	126	.3804
106	507	164	.3431
107	456	153	.3032
108	405	173	.2319
109	304	212	.0918
110	405	216	.1895
111	456	180	.2758
112	456	183	.2727
113	456	212	.2435
114	405	197	.2077
115	405	216	.1892
116	304	269	.0351
117	304	247	.0572

Table 6.37: Groton Approach 2, WY Error Angles Continued

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118	202	285	083
119	202	244	041
120	152	275	123
121	152	264	112
122	101	229	128
123	050	225	175
124	050	237	187
125	0	250	250
126	.0507	254	305
127	.1014	317	419
128	.1014	297	399
129	.1521	285	438
130	.2028	325	528
131	.2535	326	580
132	.355	354	709
133	.4057	347	753
134	.5071	326	833
135	.5071	332	839
136	.5071	384	891
137	.5071	465	972
138	.5071	511	-1.01
139	.6085	548	-1.15
140	.6085	576	-1.18
141	.4057	605	-1.01
142	.5071	585	-1.09
143	.5071	615	-1.12
144	.6085	625	-1.23
145	.5071	615	-1.12
146	.355	620	975
147	.4564	583	-1.04
148	.4057	577	983
149	.355	593	948
150	.4057	598	-1.00
151	.3042	604	908
152	.4564	621	-1.07
153	.5071	615	-1.12
154	.4057	586	991
155	.4564	508	964
156	.2535	452	706
157	.1521	456	608
158	050	397	346

Table 6.38: Groton Approach 2, WY Error Angles Continued

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159	101	292	191
160	202	268	065
161	304	144	.1598
162	304	182	.1213
163	304	141	.1630
164	304	050	.2538
165	304	-4.81	.2994
166	405	.0357	.4414
167	304	.0551	.3594
168	304	.1357	.4400
169	304	.1816	.4859
170	202	.2453	.4481
171	152	.2882	.4404
172	0	.3181	.3181
173	.0507	.4556	. 4049
174	.1521	.5067	.3545
175	.2028	.5503	.3474
176	.2028	.5777	.3749
177	.2028	.6627	.4598
178	.2028	.7327	.5299
179	.2028	.7670	.5641
180	.1521	.7711	.6190
181	.2028	.8795	.6767
182	.2028	.9238	.7209
183	.1014	.9137	.8122
184	.1014	1.013	.9118
185	.2028	1.038	.8357
186	.2028	1.133	.9311
187	.355	1.029	.6746
188	.4564	1.130	.6741
189	.5071	1.163	.6559
190	.5071	1.170	.6631
191	.5071	1.206	.6992
192	.5071	1.144	.6374
193	.4057	1.113	.7081
AVERA	GE ERROR ANGL	E = .045	7058082
STAND	ARD DEVIATION	1 = .4843	48923

Table 6.39: Groton Approach 2, WY Error Angles Continued

End approach



Figure 6.29: Groton Approach 3, XY LORAN Path



Figure 6.30: Groton Approach 3, XY Localizer Path



Figure 6.31: Groton Approach 3, XY Combined Paths

This	is the data	for GRO	AP3	XY1
#	LOCALIZER	LORAN		DIFFERENCE
PNT	ANGLE	ANGLE		LORAN-LOC
1	507	124		.3828
2	3.937	138		-4.07
3	253	129		.1243
4	304	134		.1693
5	355	137		.2174
6	304	128		.1755
7	253	128		.1248
8	253	119		.1343
9	253	133		.1199
10	202	127		.0754
11	202	118		.0847
12	253	103		.1505
13	253	093		.1598
14	.2028	093		296
15	202	095		.1072
16	202	092		.1106
17	202	085		.1172
18	152	085		.0670
19	202	093		.1092
20	202	090		.1127
21	202	083		.1197
22	202	079		.1235
23	202	072		.1304
24	253	081		.1725
25	253	071		.1823
26	0	070		070
27	202	076		.1266
28	152	078		.0732
29	152	069		.0830
30	202	065		.1377
31	202	054		.1480
32	253	050		.2025
33	050	047		3.623
34	202	043		.1593
35	101	039		.0622
36	050	031		.0190
37	101	031		.0702
38	050	026		.0239
39	101	022		.0791
40	101	021		.0800

Begin approach

Table 6.40: Groton Approach 3, XY Error Angles

41	101	-6.75	.0946
42	0	7.645	7.645
43	.1014	1.884	099
44	.0507	9.901	040
45	.1014	.0140	087
46	.1014	.0218	079
47	.1014	.0230	078
48	.1014	.0350	066
49	.1014	.0292	072
50	0	.0267	.0267
51	0	.0314	.0314
52	0	.0400	.0400
53	0	.0341	.0341
54	050	.0316	.0823
55	101	.0256	.1270
56	101	4.796	.1062
57	152	-1.43	.1507
58	253	015	.2383
59	101	033	.0683
60	202	032	.1707
61	152	057	.0942
62	101	041	.0597
63	101	052	.0489
64	101	051	.0498
65	101	046	.0544
66	101	049	.0517
67	050	060	010
68	101	071	.0301
69	0	054	054
70	0	041	041
71	050	040	.0100
72	.0507	039	090
73	.1014	030	131
74	.2028	020	223
75	.2028	-6.94	209
76	.2535	7.028	246
77	. 2535	.01/1	230
78	.2028	.0190	103
79	.2535	.0249	440
80	.3042	.0308	- 260
81	.3042	.03/4	200 _ 166
82	.2028	.04//	- 124
83	.1521	.02/8	124

Table 6.41: Groton Approach 3, XY Error Angles Continued

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84	.0507	.0252	025
85	0	.0230	.0230
86	0	.0203	.0203
87	0	3.911	3.911
88	050	-4.12	.0465
89	101	010	.0904
90	101	023	.0782
91	152	040	.1117
92	202	052	.1498
93	202	060	.1424
94	253	092	.1612
95	355	124	.2303
96	.2535	152	406
97	253	171	.0824
98	253	165	.0877
99	202	159	.0429
100	202	163	.0389
101	202	168	.0344
102	202	172	.0302
103	202	156	.0460
104	152	155	-3.85
105	152	155	-3.02
106	152	149	2.812
107	152	137	.0142
108	101	137	035
109	101	152	050
110	152	162	010
111	202	172	.0307
112	202	166	.0367
113	253	165	.0882
114	.1521	158	310
115	050	129	078
116	152	116	.0358
117	050	103	052
118	050	102	051
119	050	101	050
120	050	093	042
121	050	080	029
122	050	066	016
123	101	053	.0479
124	101	069	.0318
125	101	048	.0525
126	202	053	.1489

Table 6.42: Groton Approach 3, XY Error Angles Continued

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127	355	058	.2965
128	405	075	.3298
129	507	069	.4380
130	507	093	.4134
131	507	112	.3945
132	507	119	.3879
133	507	138	.3684
134	507	131	.3755
135	405	131	.2737
136	507	124	.3825
137	405	152	.2534
138	456	144	.3114
139	405	144	.2607
140	405	138	.2670
141	355	132	.2227
142	304	125	.1792
143	253	080	.1732
144	253	081	.1719
145	253	073	.1799
146	253	066	.1873
147	304	042	.2618
148	355	027	.3279
149	405	-3.05	. 4026
150	405	011	.3944
151	405	4.177	. 4098
152	405	.0292	.4349
153	405	.0290	.4347
154	456	.0207	.4772
155	507	.0212	.5283
156	405	.0655	.4712
157	405	.0583	.4640
158	355	.0766	.4316
159	304	.0870	.3913
160	253	.1240	.3776
161	253	.1343	.3879
162	202	.1266	.3294
163	101	.1187	.2201
164	050	.1214	.1721
165	202	.1891	.3919
166	101	.2110	.3124
167	.0507	.2151	.1644
168	.0507	.2078	.1571
169	.1014	.2508	.1494

Table 6.43: Groton Approach 3, XY Error Angles Continued

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170	.1521	.2759	.1237
171	.1521	.2896	.1375
172	.1521	.2952	.1430
173	.1014	.2785	.1771
174	.1014	.3257	.2242
175	.0507	.3077	.2570
176	.0507	.3126	.2619
177	.0507	.3176	.2669
178	.0507	.3682	.3175
179	.0507	. 4326	.3818
180	0	. 4287	. 4287
181	.0507	. 4248	.3741
182	.0507	. 4434	.3927
183	.1014	. 4657	.3643
184	.1014	. 4973	. 3959
185	. 1521	.5688	. 4167
186	.1521	.5671	. 4149
187	. 2535	.5775	. 3239
188	.3042	.6704	.3661
189	. 3042	.7269	4226
190	.3042	.7558	4516
191	. 4057	.7859	3802
192	.3042	.8370	.5327
193	. 3042	.8723	.5680
194	.3042	.9369	.6326
195	. 4057	.9759	.5702
196	. 4057	.9683	.5626
197	. 4057	1,039	.6337
198	.3042	1,000	.6957
199	. 2535	1,005	.7517
200	.1014	.9976	.8962
201	101	.9379	1.039
202	304	.8526	1.156
203	507	.8948	1.401
204	659	.8037	1.463
205	912	.7469	1.659
206	-1.11	.6898	1.805
207	-1.31	.6263	1.944
208	-1.50	.5360	2.039
209	-1.67	.4430	2.113
210	-1.83	.4115	2.249
AVER	AGE ERROR	ANGLE = $.22503$	84218
STANE	DARD DEVIA	TION = .396713	8361

Table 6.44: Groton Approach 3, XY Error Angles Continued

End approach



Figure 6.32: Groton Approach 4, XY LORAN Path



Figure 6.33: Groton Approach 4, XY Localizer Path



Figure 6.34: Groton Approach 4, XY Combined Paths

This	is the data	for GRO AP4	XY2
#	LOCALIZER	LORAN	DIFFERENCE
PNT	ANGLE	ANGLE	LORAN-LOC
1	-2.00	.0648	2.069
2	3.937	.0627	-3.87
3	.1014	.0747	026
4	.1014	.0669	034
5	.1521	.0590	093
6	.1521	.0596	092
7	.1521	.0602	091
8	.2028	.0556	147
9	.1521	.0623	089
10	.1014	.0571	044
11	.1014	.0582	043
12	0	.0651	.0651
13	050	.0654	.1161
14	050	.0604	.1111
15	050	.0521	.1029
16	050	.0435	.0943
17	050	.0323	.0830
18	101	.0238	.1252
19	050	9.505	.0602
20	152	.0128	.1649
21	101	-1.40	.1000
22	101	-7.37	.1006
23	101	-6.29	.0951
24	050	011	.0388
25	101	011	.0901
26	050	010	.0406
27	050	016	.0346
28	0	012	012
29	.0507	-5.01	055
30	.1014	.0217	079
31	.3042	.0354	268
32	.5071	.0561	450
33	.71	.0842	625
34	.8993	.1219	777
35	1.136	.1634	972
36	1.230	.1925	-1.03
37	1.325	.2313	-1.09
38	1.545	.2944	-1.25
39	1.670	.3617	-1.30

Begin approach

Table 6.45: Groton Approach 4, XY Error Angles
40	1.921	.4333	-1.48
41	2.046	.4984	-1.54
42	2.208	.5878	-1.62
43	2.327	.6684	-1.65
44	2.485	.7605	-1.72
45	2.682	.8493	-1.83
46	2.84	.9363	-1.90
47	2.941	1.027	-1.91
48	3.076	1.137	-1.93
49	3.211	1.241	-1.96
50	3.414	1.354	-2.06
51	3.516	1.456	-2.05
52	3.582	1.560	-2.02
53	3.711	1.669	-2.04
54	3.808	1.786	-2.02
55	3.905	1.885	-2.01
56	3.969	1.980	-1.98
57	4.034	2.083	-1.95
58	4.034	2.158	-1.87
59	4.034	2.214	-1.81
60	4.066	2.281	-1.78
61	4.001	2.328	-1.67
62	3.969	2.379	-1.59
63	3.969	2.407	-1.56
64	3.872	2.441	-1.43
65	3.775	2.451	-1.32
66	3.711	2.475	-1.23
67	3.55	2.472	-1.07
68	3.347	2.462	885
69	3.516	2.442	-1.07
70	3.582	2.415	-1.16
71	3.582	2.401	-1.18
72	3.414	2.361	-1.05
73	3.042	2.317	725
74	2.761	2.266	494
75	2.563	2.208	355
76	2.366	2.127	238
77	2.248	2.038	209
78	2.13	1.955	174
79	2.287	1.874	412
80	2.248	1.786	461
81	2.004	1.673	331
82	1.837	1.573	264

Table 6.46: Groton Approach 4, XY Error Angles Continued

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83	1.587	1.444	142
84	1.041	1.335	.2946
85	1.041	1.207	.1663
86	.71	1.072	.3626
87	.5578	.9356	.3777
88	.2535	.7966	.5430
89	101	.6659	.7673
90	202	.5228	.7257
91	659	.3874	1.046
92	963	.2263	1.189
93	-1.06	.0770	1.142
94	-1.31	084	1.234
95	-1.50	243	1.259
96	-1.71	395	1.316
97	-2.00	564	1.439
98	-2.22	711	1.513
99	-2.46	861	1.600
100	-2.69	-1.02	1.675
101	-2.91	-1.18	1.732
102	-3.10	-1.32	1.773
103	-3.28	-1.47	1.816
104	-3.36	-1.61	1.745
105	-3.51	-1.78	1.731
106	-3.72	-1.95	1.774
107	-3.94	-2.09	1.844
108	-4.11	-2.25	1.861
109	-4.36	-2.38	1.984
110	-4.43	-2.52	1.916
111	-4.50	-2.66	1.840
112	-4.68	-2.78	1.897
113	-4.79	-2.91	1.880
114	-4.82	-3.03	1.796
115	-4.93	-3.13	1.803
116	-4.93	-3.21	1.720
117	-4.89	-3.29	1.605
118	-4.50	-3.35	1.158
119	-4.68	-3.39	1.289
120	-4.61	-3.39	1.219
121	-4.43	-3.41	1.023
122	-4.29	-3.40	.8945
123	-4.08	-3.35	.7253
124	-3.94	-3.33	.6100

,

Table 6.47: Groton Approach 4, XY Error Angles Continued

125	-3.69	-3.27	.4194
126	-3.51	-3.20	.3120
127	-3.28	-3.11	.1734
128	-3.13	-3.02	.1125
129	-2.87	-2.90	027
130	-2.60	-2.77	170
131	-2.22	-2.63	408
132	-1.92	-2.47	554
133	-1.67	-2.35	679
134	-1.31	-2.16	841
135	963	-1.98	-1.01
136	608	-1.80	-1.19
137	253	-1.60	-1.35
138	.1521	-1.37	-1.52
139	.5071	-1.15	-1.66
140	1.041	935	-1.97
141	1.461	716	-2.17
142	1.837	470	-2.30
143	2.088	197	-2.28
144	2.485	.0885	-2.39
145	2.721	.3637	-2.35
146	2.975	.6089	-2.36
147	3.279	.8820	-2.39
148	3.482	1.159	-2.32
149	3.711	1.406	-2.30
150	3.872	1.654	-2.21
151	4.034	1.900	-2.13
152	4.098	2.150	-1.94
153	4.098	2.342	-1.75
154	4.098	2.524	-1.57
155	3.969	2.660	-1.30
156	3.775	2.797	978
157	3.55	2.885	664
158	3.279	2.924	354
159	3.009	2.947	061
160	2.721	2.943	. 2221
161	2.406	2.894	.4882
162	2.004	2.876	.8722
163	1.670	2.812	1.141
164	1.230	2.711	1.480
165	.8046	2.599	1.795
166	.3042	2.477	2.172

Table 6.48: Groton Approach 4, XY Error Angles Continued

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167	101	2.317	2.418
168	659	2.178	2.837
169	-1.21	1.995	3.212
170	-1.67	1.779	3.450
171	-2.04	1.628	3.674
172	-2.50	1.406	3.915
173	-2.95	1.232	4.184
174	-3.25	.9886	4.239
175	-3.51	.7674	4.280
176	-3.72	.5067	4.234
177	-3.86	.2365	4.106
178	-3.90	.0636	3.968
179	-3.76	103	3.659
180	-3.51	276	3.236
181	-3.06	367	2.697
182	-2.41	410	2.003
183	-1.58	375	1.211
184	557	353	.2044
185	.5578	234	792
186	1.545	124	-1.66
187	2.406	.0736	-2.33
188	3.076	.3533	-2.72
189	3.582	.6016	-2.98
190	3.937	.8310	-3.10
191	4.163	1.065	-3.09
192	4.227	1.301	-2.92
193	4.098	1.508	-2.59
194	3.872	1.624	-2.24
195	3.482	1.682	-1.79
196	2.907	1.691	-1.21
197	2.088	1.739	348
198	1.230	1.557	.3263
199	.2028	1.506	1.304
200	557	1.378	1.936
201	-1.21	1.264	2.481
202	-1.58	1.161	2.748
203	-1.79	1.032	2.828
204	-1.83	.9125	2.750
205	-1.92	.7269	2.648
206	-2.04	.5918	2.638
AVERA	GE ERROR	ANGLE = 9.982	87284E-03
STANE	DARD DEVIA	TION = 1.7285	4893

Table 6.49: Groton Approach 4, XY Error Angles Continued

End approach



Figure 6.35: Bar Harbor Approach 1, WX LORAN Path



Figure 6.36: Bar Harbor Approach 1, WX Localizer Path



Figure 6.37: Bar Harbor Approach 1, WX Combined Paths

This	is the data	for BAR	AP1	WX1
#	LOCALIZER	LORAN		DIFFERENCE
PNT	ANGLE	ANGLE		LORAN-LOC
1	437	.0714		.5086
2	3.709	.0622		-3.64
3	.2914	.0384		252
4	.2914	.0482		243
5	.2914	.0678		223
6	.3885	.0632		325
7	.3885	.0586		329
8	.34	.0910		248
9	.4371	.0914		345
10	.3885	.1093		279
11	.3885	.1048		283
12	.3885	.1155		273
13	.4371	.1288		308
14	.4371	.1423		294
15	.4371	.1714		265
16	.3885	.1619		226
17	.3885	.1732		215
18	.2914	.1688		122
19	.2914	.1776		113
20	.2914	.1600		131
21	.2914	.1688		122
22 `	.2914	.1643		127
23	.2914	.1381		153
24	.2914	.1089		182
25	.2428	.0794		163
26	.1942	.1127		081
27	.1942	.1104		083
28	.1457	.1110		034
29	.0971	.1087		.0116
30	.1457	.0868		058
31	.1457	.1154		030
32	.1457	.1245		021
33	.1942	.1394		054

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Table 6.50: Bar Harbor Approach 1, WX Error Angles

.1942	.1343	059
.1942	.1379	056
.1942	.1299	064
.2428	.1364	106
.2914	.1871	104
.2914	.1792	112
.1942	.1802	014
.1457	.2021	.0564
.0971	.2484	.1513
.0971	.2680	.1709
.1457	.3031	.1574
.1457	.3232	.1775
.1942	.3683	.1740
.1942	.3922	.1979
.2428	.3539	.1110
.2914	.3433	.0519
.2914	.3770	.0856
.4371	.3951	041
.4857	. 4328	052
.4857	. 4321	053
.68	. 4997	180
.7253	.5094	215
.816	.5323	283
.816	.5755	240
.8613	.6527	208
.9973	.6671	330
.952	.7360	215
.9066	.7376	169
.9973	.8045	192
1.042	.8204	222
1.042	.8714	171
.9973	.8668	130
.9973	.9293	068
.9066	.9361	.0294
.9066	.9430	.0363
.7706	.9463	.1756
	.1942 .1942 .2428 .2914 .2914 .1942 .1457 .0971 .1457 .1457 .1457 .1457 .1457 .1457 .1457 .1457 .1457 .4857 .4857 .4857 .4857 .4857 .4857 .68 .7253 .816 .816 .816 .8613 .9973 .952 .9066 .9973 1.042 1.042 .9973 .9973 .9076 .9076	.1942 $.1343$ $.1942$ $.1379$ $.1942$ $.1299$ $.2428$ $.1364$ $.2914$ $.1792$ $.1942$ $.1802$ $.1457$ $.2021$ $.0971$ $.2484$ $.0971$ $.2680$ $.1457$ $.3031$ $.1457$ $.3232$ $.1942$ $.3683$ $.1942$ $.3683$ $.1942$ $.3683$ $.1942$ $.3683$ $.1942$ $.3683$ $.1942$ $.3683$ $.1942$ $.3683$ $.1942$ $.3683$ $.1942$ $.3683$ $.1942$ $.3683$ $.1942$ $.3683$ $.1942$ $.3683$ $.1942$ $.3683$ $.1942$ $.36911$ $.68$ $.4997$ $.7253$ $.5094$ $.816$ $.5323$ $.816$ $.5755$ $.8613$ $.6527$ $.9973$ $.6671$ $.952$ $.7360$ $.9066$ $.7376$ $.9973$ $.8045$ $1.042$ $.8714$ $.9973$ $.9293$ $.9066$ $.9361$ $.9066$ $.9430$ $.7706$ $.9463$

Table 6.51: Bar Harbor Approach 1, WX Error Angles Continued

.

.5828	.9170	.3341
.4857	.9422	.4565
.34	.8792	.5392
.1942	.8152	.6210
.1457	.8105	.6648
.0971	.7978	.7007
.0971	.7737	.6766
.0971	.7493	.6521
.0485	.7284	.6798
0	.7226	.7226
0	.7680	.7680
0	.7227	.7227
.0971	.7610	.6639
.0971	.7471	.6500
.1942	.7534	.5591
.1942	.7555	.5612
.1942	.7870	.5927
.1942	.7938	.5995
.2428	.7545	.5117
.2914	.7228	.4314
.2914	.7292	.4378
.34	.7184	.3784
.3885	.6635	.2749
.3885	.6297	.2412
.34	.6177	.2777
.2914	.5737	.2822
.2914	.5608	.2694
.1942	.4694	.2752
.0971	.4089	.3118
.1457	.3941	.2484
.0971	.3601	.2630
.0971	.4017	.3045
.0485	.4153	.3668
0	.4633	.4633
0	.4825	.4825
.0485	.4675	.4189
	.5828 .4857 .34 .1942 .1457 .0971 .0971 .0971 .0485 0 0 0 .0971 .1942 .1942 .1942 .1942 .1942 .1942 .2428 .2914 .2914 .2914 .34 .3885 .34 .2914 .2914 .2914 .1942 .0971 .1457 .0971 .1457 .0971 .1457 .0971 .1457 .0971	.5828 $.9170$ $.4857$ $.9422$ $.34$ $.8792$ $.1942$ $.8152$ $.1457$ $.8105$ $.0971$ $.7978$ $.0971$ $.7737$ $.0971$ $.7737$ $.0971$ $.7493$ $.0485$ $.7284$ $0$ $.7226$ $0$ $.7680$ $0$ $.7227$ $.0971$ $.7610$ $0971$ $.7471$ $.1942$ $.7534$ $.1942$ $.7555$ $.1942$ $.7870$ $.1942$ $.7938$ $.2428$ $.7545$ $.2914$ $.7228$ $.2914$ $.7292$ $.34$ $.6177$ $.2914$ $.5737$ $.2914$ $.5737$ $.2914$ $.5737$ $.2914$ $.5608$ $.1942$ $.4694$ $.0971$ $.4017$ $.0485$ $.4153$ $0$ $.4633$ $0$ $.4825$ $.0485$ $.4675$

Table 6.52: Bar Harbor Approach 1, WX Error Angles Continued

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106	.0485	.4672	.4186
107	.0485	.5276	.4790
108	.0485	.5845	.5359
109	.1457	.6734	.5277
110	.1942	.7015	.5073
111	.1942	.6826	.4883
112	.1457	.6791	.5334
113	.1457	.7842	.6385
114	.1942	.7324	.5382
115	.2428	.7351	.4922
116	.1942	.7601	.5658
117	.1942	.7063	.5120
118	.0971	.7773	.6802
119	.0971	.7978	.7006
120	.0485	.7719	.7233
121	.0485	.6858	.6372
122	.0971	.6518	.5546
123	.0971	.6169	.5198
124	.0971	.6367	.5395
125	.1457	.6818	.5361
126	.0971	.7280	.6309
127	.1457	.8141	.6684
128	.1457	.8308	.6851
129	.0971	.7820	.6848
130	.0971	.7790	.6819
131	.0485	.7282	.6797
132	0	.6489	.6489
133	0	.6786	.6786
134	.0485	.6876	.6390
135	.0971	.6473	.5501
136	.0971	.7071	.6100
137	.1457	.6291	.4834
138	.0971	.7058	.6086
139	.1457	.5651	.4193
140	.1942	.5433	.3490
141	.1942	.5359	.3416

Table 6.53: Bar Harbor Approach 1, WX Error Angles Continued

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142	.1942	.5601	.3658
143	.0971	.6171	.5200
144	.0971	.5536	.4565
145	.1942	.5878	.3935
146	.2428	.6918	.4490
147	.1942	.5219	.3276
148	.1942	.4692	.2750
149	.1942	.3613	.1670
150	.1942	.3679	.1736
151	0	.2909	.2909
152	.0971	.3060	.2088
153	.1457	.0886	057
154	.0971	018	115
155	.1457	.0309	114
156	0	.0312	.0312
157	0	.0314	.0314
158	0	.1072	.1072
159	0	056	056
160	.0971	091	188
161	.1457	221	367
162	.2914	345	637
163	.3885	367	755
164	.3885	327	715
165	.2914	246	538
166	.2428	096	339
167	.0971	.0618	035
168	.0971	033	130
169	0	049	049
170	0	.0510	.0510
171	0	.1278	.1278
172	0	.0844	.0844
173	.0971	042	139
174	.0971	110	208
AVERAC	GE ERROR ANGLI	E = .175588	3065
STAND	ARD DEVIATION	= .3566849	976

#### Table 6.54: Bar Harbor Approach 1, WX Error Angles Continued

End approach

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Figure 6.38: Bar Harbor Approach 2, WX LORAN Path



Figure 6.39: Bar Harbor Approach 2, WX Localizer Path



Figure 6.40: Bar Harbor Approach 2, WX Combined Paths

This	is the data	for BAR	AP2	WX2
#	LOCALIZER	LORAN		DIFFERENCE
PNT	ANGLE	ANGLE		LORAN-LOC
1	437	111		.3261
2	3.709	118		-3.82
3	048	105		056
4	048	103		054
5	097	097		1.371
6	0	095		095
7	0	098		098
8	0	098		098
9	0	097		097
10	0	110		110
11	0	075		075
12	0	053		053
13	0	039		039
14	0	054		054
15	048	-3.78		.0447
16	048	.0322		.0807
17	0	.0712		.0712
18	0	.0689		.0689
19	.0485	.0771		.0285
20	.0485	.1039		.0553
21	.0971	.1124		.0153
22	.0971	.1505		.0533
23	.1457	.1620		.0163
24	.0971	.1737		.0766
25	.0971	.1965		.0994
26	.0971	.2333		.1361
27	.1457	.2761		.1303
28	.1457	.2360		.0903
29	.1942	.2625		.0682
30	.1942	.2669		.0726
31	.1942	.2940		.0997
32	.1942	.3016		.1073
33	.1942	.2920		.0977
34	.1942	.3111		.1169
35	.2428	.3481		.1052

Begin approach

Table 6.55: Bar Harbor Approach 2, WX Error Angles

36 37 38 90 41 42 43 44 45 47 49 51 53 45 55 55 55 50 61 23 45 67 61 23 45 67 67	. 1942 . 2428 . 1942 . 1942 . 1942 . 1942 . 1942 . 1942 . 1942 . 2428 . 2428 . 2428 . 2428 . 2478 . 24778 . 247788 . 247788 . 247788 . 247788 . 2477888 . 2477888 . 247788888888888888888888888888888888888	.3297 .3466 .3488 .3241 .3533 .3497 .3551 .3329 .3259 .3259 .3259 .3259 .3259 .3428 .3959 .4272 .3786 .3976 .3873 .3603 .3697 .4160 .4225 .4291 .4738 .4671 .4639 .5169 .5169 .5423 .5682 .6164 .6326 .6415	.1354 .1523 .1545 .1299 .1590 .2039 .2579 .2357 .1316 .1618 .1485 .2016 .2362 .2329 .1843 .2033 .1445 .1175 .1268 .1732 .1797 .2349 .2795 .3214 .3667 .4197 .4452 .4711 .5193 .5354 .5929
65 66	.0971 .0485	.6326	.5193
67	0	.6415	.5929
68	0	.6730	.6730
69	048	.7050	•7050
		.6847	.7333

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Table 6.56: Bar Harbor Approach 2, WX Error Angles Continued

70	097	.6679	.7651
71	048	.6776	.7261
72	097	.6679	.7651
73	097	.6858	.7829
74	097	.7238	.8209
75	048	.7066	.7552
76	0	.6969	.6969
77	.0485	.6791	.6305
78	.0485	.7101	.6615
79	.0971	.6505	.5533
80	.0971	.6527	.5556
81	.1457	.5956	. 4499
82	.1942	.5759	.3816
83	.2428	.5513	.3085
84	.2428	.5874	.3446
85	.2914	.5846	.2931
86	.2914	.5684	.2770
87	.2914	.5879	.2965
88	.2914	.5989	.3075
89	.2914	.6055	.3141
90	.2428	.5703	.3274
91	.2428	.5526	.3097
92	.1942	.5398	.3455
93	.1942	.5702	.3759
94	.1457	.5569	.4112
95	.0485	.5634	.5148
96	.0971	.5849	.4878
97	.0485	.5920	.5434
98	0	.6197	.6197
99	.0485	.6687	.6201
100	.1457	.6771	.5314
101	.0971	.6693	.5722
102	.1942	.6509	.4567
103	.2428	.5773	.3344
104	.1942	.6127	.4184
105	.1942	.5870	.3927

Table 6.57: Bar Harbor Approach 2, WX Error Angles Continued

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106	.2914	.6176	.3262
107	.2914	.6373	.3459
108	.3885	.5642	.1757
109	.3885	.5777	.1891
110	.3885	.6161	.2275
111	.2914	.6126	.3212
112	.2914	.6711	.3797
113	.2914	.6812	.3897
114	.2914	.6974	. 4059
115	.1942	.6883	. 4940
116	.0971	.6721	.5749
117	0	.5685	.5685
118	048	.6312	.6798
119	048	.6338	.6824
120	048	.5663	.6149
121	097	.5251	.6222
122	0	.5113	.5113
123	0	.5189	.5189
124	0	. 4598	.4598
125	.0485	. 4970	.4484
126	.1457	. 4506	.3049
127	.1942	. 4730	.2787
128	.1942	.4564	.2621
129	.2914	. 4953	.2039
130	.3885	. 4209	.0324
131	.4371	. 4521	.0149
132	.4857	.5264	.0407
133	.4857	. 4832	-2.45
134	.5342	.5952	.0609
135	.5342	.5689	.0346
136	.5828	.6584	.0756
137	.7253	.7144	010
138	.7253	.7258	4.809
139	.68	.6333	.0199
140	.3885	.6818	. 4932
141	.1457	.6045	. 4000

Table 6.58: Bar Harbor Approach 2, WX Error Angles Continued

.

142	.0971	.6136	.5165	
143	0	.6334	.6334	
144	097	.7560	.8532	
145	194	.7161	.9104	
146	242	.7698	1.012	
147	34	.8142	1.154	
148	291	.8712	1.162	
149	291	.8633	1.154	
150	194	.7305	.9248	
151	145	.6168	.7625	
152	097	.6159	.7130	
153	.0485	.5676	.5190	
154	.1942	.4928	.2985	
155	.2914	.4895	.1981	
156	.2914	.4733	.1819	
157	.1942	.5205	.3262	
158	.1942	.4124	.2181	
159	.0971	.3667	.2696	
160	0	.2926	.2926	
161	097	-6.08	.0910	
162	0	.0498	.0498	
163	145	.1084	.2541	
164	097	.1988	.2960	
165	.0971	.2331	.1359	
166	.1457	.0527	092	
167	.1457	.0377	107	
168	.1457	075	220	
169	.1942	276	470	
170	.1942	147	342	
AVERAGE ERROR ANGLE = .306073739				
STANDARD DEVIATION = .289293795				

#### Table 6.59: Bar Harbor Approach 2, WX Error Angles Continued

End approach



Figure 6.41: Bar Harbor Approach 3, WX LORAN Path



Figure 6.42: Bar Harbor Approach 3, WX Localizer Path



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Figure 6.43: Bar Harbor Approach 3, WX Combined Paths

#	LOCALIZER	LORAN	DIFFERENCE
PNT	ANGLE	ANGLE	LORAN-LOC
1	-1.92	-3.86	-1.94
2	3.770	-3.85 *	-7.62
3	-3.77	-3.83	059
4	-3.70	-3.79	086
5	-3.74	-3.75	010
6	-3.74	-3.75	016
7	-3.77	-3.72	.0450
8	-3.74	-3.75	014
9	-3.77	-3.75	.0226
10	-3.77	-3.69	.0750
11	-3.74	-3.62	.1140
12	-3.77	-3.61	.1566
13	-3.77	-3.61	.1606
14	-3.77	-3.57	.1993
15	-3.77	-3.54	.2242
16	-3.77	-3.55	.2191
17	-3.77	-3.54	.2332
18	-3.77	-3.55	.2217
19	-3.80	-3.58	.2229
20	-3.84	-3.55	.2825
21	-3.87	-3.57	.2998
22	-3.91	-3.61	.2953
23	-3.87	-3.68	.1909
24	-3.87	-3.63	.2432
.25	-3.91	-3.59	.3134
26	-3.87	-3.61	.2568
27	-3.91	-3.61	.2951
28	-3.91	-3.58	.3218
29	-3.91	-3.53	.3765
30	-4.04	-3.54	.5053
31	-4.01	-3.48	.5270
32	-3.91	-3.42	.4867
33	-3.97	-3.44	.5322

Begin approach

Table 6.60: Bar Harbor Approach 3, WX Error Angles

34	-3.87	-3.44	. 4359
35	-3.97	-3.43	.5437
36	-3.80	-3.38	.4265
37	-3.77	-3.36	.4114
38	-3.80	-3.36	.4464
39	-3.70	-3.33	.3748
40	-3.74	-3.24	.4934
41	-3.84	-3.10	.7353
42	-3.63	-3.07	.5584
43	-3.70	-3.14	.5630
44	-3.63	-3.14	.4917
45	-3.63	-3.12	.5133
46	-3.46	-3.06	.4037
47	-3.60	-3.01	.5933
48	-3.63	-2.98	.6503
49	-3.60	-2.96	.6396
50	-3.57	-2.97	.5974
51	-3.60	-2.93	.6690
52	-3.60	-2.87	.7254
53	-3.63	-2.85	.7841
54	-3.67	-2.80	.8698
55	-3.74	-2.82	.9100
56	-3.77	-2.77	.9966
57	-3.70	-2.76	.9421
58	-3.77	-2.84	.9292
59	-3.77	-2.76	1.010
60	-3.80	-2.77	1.030
61	-3.87	-2.77	1.104
62	-3.97	-2.82	1.157
63	-3.84	-2.83	1.006
64	-3.97	-2.84	1.134
65	-4.01	-2.74	1.267
66	-3.94	-2.73	1.213
67	-4.04	-2.63	1.409
68	-4.01	-2.59	1.412
69	-3.77	-2.60	1.167

Table 6.61: Bar Harbor Approach 3, WX Error Angles Continued

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70	-3.97	-2.64	1.328
71	-4.01	-2.76	1.243
72	-4.01	-2.76	1.242
73	-4.01	-2.72	1.288
74	-3.77	-2.71	1.057
75	-3.94	-2.63	1.313
76	-4.01	-2.76	1.242
77	-4.04	-2.84	1.197
78	-4.04	-2.87	1.166
79	-4.01	-2.89	1.115
80	-3.94	-2.91	1.029
81	-3.94	-2.81	1.125
82	-4.04	-2.83	1.211
83	-4.01	-2.88	1.126
84	-3.84	-2.91	.9306
85	-3.91	-2.87	1.030
86	-3.84	-2.92	.9201
87	-3.77	-2.89	.8761
88	-3.77	-2.87	.9006
89	-3.70	-2.85	.8493
90	-3.70	-2.86	.8391
91	-3.70	-2.71	.9892
92	-3.70	-2.77	.9269
93	-3.67	-2.78	.8917
94	-3.60	-2.80	.7964
95	-3.57	-2.81	.7522
96	-3.50	-2.71	.7870
97	-3.46	-2.62	.8399
98	-3.43	-2.54	.8923
99	-3.4	-2.50	.8985
100	-3.4	-2.46	.9303
101	-3.36	-2.50	.8569
102	-3.36	-2.61	.7498
103	-3.29	-2.60	.6883
104	-3.32	-2.46	.8675
105	-3.32	-2.26	1.065

Table 6.62: Bar Harbor Approach 3, WX Error Angles Continued

106	-3.4	-2.20	1.193
107	-3.43	-2.24	1.190
108	-3.46	-2.14	1.325
109	-3.46	-1.99	1.473
110	-3.46	-2.02	1.447
111	-3.43	-1.87	1.555
112	-3.4	-1.86	1.531
113	-3.36	-1.92	1.437
114	-3.36	-1.84	1.515
115	-3.43	-1.75	1.676
116	-3.43	-1.87	1.559
117	-3.43	-1.94	1.487
118	-3.43	-1.98	1.448
119	-3.53	-2.12	1.413
120	-3.57	-2.13	1.430
121	-3.70	-2.32	1.385
122	-3.80	-2.49	1.316
123	-3.80	-2.46	1.346
124	-3.84	-2.32	1.516
125	-3.84	-2.38	1.458
126	-3.84	-2.57	1.263
127	-3.77	-2.58	1.187
128	-3.84	-2.74	1.095
129	-3.94	-3.03	.9063
130	-4.01	-3.13	.8745
131	-3.77	-3.29	.4756
132	-3.97	-3.27	.7053
133	-4.01	-3.15	.8535
134	-3.91	-3.43	.4799
135	-3.80	-3.49	.3124
136	-3.80	-3.50	.3077
137	-3.77	-3.45	.3177
138	-3.80	-3.41	.3971
139	-3.80	-3.39	.4085
140	-3.80	-3.46	.3384
141	-3.80	-3.32	.4845

Table 6.63: Bar Harbor Approach 3, WX Error Angles Continued

142	-3.77	-3.39	.3794
143	-3.77	-3.32	.4455
144	-3.67	-3.36	.3080
145	-3.60	-3.29	.3088
146	-3.57	-3.24	.3288
147	-3.43	-3.05	.3751
148	-3.43	-2.88	.5461
149	-3.36	-2.90	.4633
150	-3.36	-3.01	.3531
151	-3.50	-2.82	.6721
152	-3.50	-2.90	.5972
153	-3.53	-2.89	.6363
154	-3.67	-2.82	.8423
155	-3.77	-2.75	1.017
156	-3.77	-2.66	1.113
157	-3.84	-2.53	1.302
158	-3.97	-2.43	1.543
159	-3.97	-2.51	1.465
160	-3.84	-2.32	1.512
161	-3.84	-2.47	1.365
162	-3.80	-2.55	1.253
163	-3.77	-2.58	1.185
164	-3.63	-2.85	.7813
165	-3.53	-3.04	.4875
166	-3.32	-2.96	.3666
167	-3.11	-2.78	.3285
168	-2.62	-2.68	050
169	-2.62	-2.37	.2586
170	-2.08	-2.39	313
171	-1.8	-2.21	418
172	-1.44	-2.24	804
173	874	-2.01	-1.13
174	485	-1.86	-1.38
175	145	-2.05	-1.91
AVERAG	GE ERROR ANGL	E = .72001	5422
STAND	ARD DEVIATION	= .556600	398

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### Table 6.64: Bar Harbor Approach 3, WX Error Angles Continued

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End approach

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# Chapter 7 DISCUSSION OF RESULTS

This chapter contains some discussion on the results presented in the last two chapters. As the static and flight tests were split into two chapters, the discussion on the results will be divided into two parts.

### 7.1 DISCUSSION OF STATIC TESTS

The original intent of this work was to examine if FAA AC90-45A accuracy standards could be met by LORAN-C navigation during the approach stage. The semi-diameters of the long term ellipses are for the most part in the 100 to 300 foot range. The largest ellipses occur at Hanscom AFB, using the non-optimal triad of Nantucket-Carolina Beach, with semi-diameters as large as 395 feet. The AC90-45A standards for non-precision approach call for an accuracy of .3 nautical miles or 1800 feet. The largest ellipse is a factor of  $4\frac{1}{2}$  better than that.

One point that shouldn't be overlooked is that this approach plate up-

date scenario would involve predicting the mean TDs for the forthcoming approach plate time period. The ellipses generated here were done so using the maximum standard deviations, but did not take into account errors that would be introduced by forecasting the mean TDs.

In most cases, the standard deviation of the mean from year to year is a good fraction of the TD standard deviations. As an example, for Nahant, 1 July-30 September, the  $\sigma$  for the mean for Nantucket is .060 and the  $\sigma$  for the TDs is only .039. This implies that the mean varies more from year to year than do the TDs surrounding the mean. This would introduce a large amount of error over and above the .039  $\sigma_{zmaz}$ . By the same token, Bristol from 1 October to 31 December for Carolina Beach has a  $\sigma_{ymaz}$  of .122 and a  $\sigma_{\overline{y}}$  of only .003. IN this case, the standard deviation of the mean would have no influence on the errors. Outside of these extreems, the  $\sigma_{\overline{n}}$  is a sizeable fraction of the  $\sigma_{nmaz}$ .

The short term update scheme offers a significant reduction in the errors. For the two cases presented at Hanscom, the semi-diameters were reduced by a factor of 2 (Caribou and Nantucket) and 3 (Nantucket and Carolina Beach). Perhaps the most striking example is the reduction of the semimajor axis for Newport. The short term semi-diameter is almost a factor of *four* smaller than its long term counterpart. The question is, is it worth the cost and effort to radio the TD corrections to the pilot? It is clear that the accuracy is greatly improved over the approach plate update scheme. However, the latter provides more than enough accuracy to surpass AC90-45A standards. I believe that the approach plate scheme is a viable one, and the errors are small enough that it should warrent consideration.

The comparisons between the short term ellipses and the scatter plots show that virtually all of the points fall within the ellipses. This is expected because the ellipses are  $3\sigma$  ellipses and should contain approximately 98% of the points. Note that only between 100 and 140 data points are visible in each case. This is because many points are repeated. Following the normal approximation theory, most of the repeated points will fall nearer the center of the ellipse. This shows that the normal approximation is a good one, and that generating an error ellipse from known standard deviations will produce a good measure of the expected error. This leads to the conclusion that predicting the long term errors with this method should also be successful.

#### 7.2 DISCUSSION OF FLIGHT TESTS

A summary of the average difference in error angles and the standard deviations is contained in table 7.1. The table also contains values for the mean plus one standard deviation angle, and the equivalent of that value in localizer indicator dots.

As can be seen by the averages, there seems to be a constant bias towards the left, as seen from the runway looking out at the plane. Looking

Approach	Triad	Average	σ	Ave+1 $\sigma$	Loc Dots	
Hanscom AFB						
1	W-X	.0589	.4558	.5147	$1\frac{1}{8}$	
2	W-X	.1649	.4281	.5930	$1\frac{1}{3}$	
3	X-Y	.0408	.3048	.3456	<u>3</u> 4	
4	X-Y	.2386	.5941	.8327	$1\frac{4}{5}$	
5	W-X	.3078	.1435	.4513	1	
Bar Harbo	r					
1	W-X	.1756	.3567	.5323	<u>3</u> 4	
2	W-X	.3061	.2893	.5954	<u>9</u> 10	
3	W-X	.7200	.5566	1.276	$1\frac{9}{10}$	
Newport						
1	X-Y	.1595	.6088	.7683	$\frac{7}{10}$	
2	X-Y	.5536	.5104	1.064	1	
Groton						
1	W-Y	218	.5745	792	$1\frac{1}{10}$	
2	W-Y	.0457	.4843	.5300	<u>3</u> 4	
3	X-Y	.2251	.3967	.6218	$\frac{9}{10}$	
4	X-Y	.0099	1.728	1.738	$2\frac{1}{2}$	

Table 7.1: Summary of Angle Differences

first at the averages, the worst case is approach three at Bar Harbor, with an average error of .72 degrees. This is the approach flown three dots right on the ILS indicator. This corresponds to 73 feet at the runway threshold and 381 feet at the outer marker. The best case is approach four at Groton with an average error of .0099 degrees. This corresponds to 1 foot at the threshold and 6 feet at the outer marker.

Because of the oscillatory nature of the two curves, looking at the mean plus one standard deviation will give a more accurate look at the LORAN error. The worse case is approach four at Groton, which was the oscillatory approach with a 15 degree intercept angle. Looking at the 'straight in' approaches, the worst case is approach two at Newport. This has a mean plus one standard deviation error of 1.276 degrees. This corresponds to 80 feet at the threshold and 815 feet at the outer marker.

Another way of looking at these angles is in terms of ILS indicator dots. The equivalent number of dots for each angle are indicated in table 7.1. It should be kept in mind that the angle to dot transformation is unique to each airport, so that one degree error at one airport in ILS dots is not going to be the same at another airport.

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The errors in terms of the ILS dots are all within 2 dots of center (with the exception of the oscillatory approach at Groton), and many are within one dot.

# Chapter 8 CONCLUSIONS

The following are the conclusions drawn from this research:

1) The data taking schemes and procedures used and presented in this report have been successful in producing real and useful data. It is possible to construct and receive FAA approval for a data taking pallet of equipment to measure both LORAN-C and localizer information. The equipment problems encountered verify that vibration and movement of the plane needs to be a strong consideration in the design of airborne systems.

2) The LORAN-C system of navigation surpasses the accuracy standards set forth in FAA AC90-45A for non precision aproaches. When compared with the localizer at four different airports, the LORAN-C error was less than 1.276 degrees, or  $1\frac{9}{10}$  dots on the localizer indicator. The average error of all fourteen approaches (mean plus one standard deviation) was .648 degrees, or  $1\frac{4}{10}$  dots on the localizer indicator at Hanscom AFB, and  $\frac{6}{10}$  of a dot at Newport. This represents an error of 97 and 40 feet at the runway threshold and 271 and 413 feet at the outer marker respectively. The LORAN tracked the ILS approach very well.

3) The errors associated with a TD correction scenario of publishing corrections every eight weeks in the approach plates were well within AC90-45A standards. Every ellipse had  $3\sigma$  semi diameters of less than 400 feet, with most around 100 to 200 feet compared to the 1800 feet of allowable cross track error stated in AC90-45A

4) The short term ellipses corresponding to the correction scenario of radioing the corrections to the pilot were a large improvement over the long term ellipses. The cases examined showed improvement by factors between two and four. The question to be answered is whether or not the extra accuracy is necessary. Continually updating the TD corrections daily or hourly would be a more expensive process than publishing them once every eight weeks.

5) Comparison of the short term scatter plots with the short term ellipses confirm the position error ellipse method of presenting expected error as a good one. Virtually all of the scatter points fell within their respective  $3\sigma$  ellipses. This suggests that the long term predictions formulated by the same method are most likely quite good.

## Appendix A

## POSITION ERROR ELLIPSE PROGRAMS

#### A.1 Loran Main Program

C THE PURPOSE OF THIS PROGRAM IS TO PRODUCE A BIVARIATE C NORMAL DISTRIBUTION POSITION ERROR ELLIPSE FROM LORAN-C C ERROR DATA. GIVEN THE POSITION OF THE POINT IN QUESTION, C THE LORAN-C CHAIN AND TRIAN USED, AND THE MEASURED C STANDARD DEVIATIONS IN THE TD SIGNALS, THE PROGRAM WILL C PRODUCE THE SEMI MAJOR AND MINOR AXES AND THE ORIENTATION C OF THE RESULTING ERROR ELLIPSE. IT WILL ALSO PRODUCE C OTHER VALUES OF INTEREST SUCH AS THE GRADIENTS, CROSSING C ANGLE OF THE LOPS, AND GDOP. TWO SUBROUTINES ARE CALLED C DURING THE OPERATION OF THIS PROGRAM, AND ARE THEMSELVES C LISTED AFTER THE MAIN PROGRAM. C
= MASTER TRANSMITTER (3 LETTERS) C MAS = SECONDARY NUMBER ONE (3 LETTERS) С SL1 SL2 = SECONDARY NUMBER TWO (3 LETTERS) С = NAME OF AIRPORT (3 LETTERS) С AIR = UPDATE SCENARIO LABEL (10 LETTERS) UDT C С = RUNWAY NUMBER С RWY = LORAN-C CHAIN (in GRI) CHN С = LONGITUDE OF TOUCHDOWN POINT (REAL DEGREES) LOT С = LATITUDE OF TOUCHDOWN POINT (REAL DEGREES) С LAT = LONGITUDE OF MASTER TRANSMITTER (REAL DEGREES) LOM С = LATITUDE OF MASTER TRANSMITTER (REAL DEGREES) LAM С = LONGITUDE OF SECONDARY ONE TRANSMITTER (R DEG) L01 С = LATITUDE OF SECONDARY ONE TRANSMITTER (R DEG) C LA1 = LONGITUDE OF SECONDARY TWO TRANSMITTER (R DEG) C L02 = LATITUDE OF SECONDARY TWO TRANSMITTER ( R DEG) LA2 C C = TRANSMITTED FREQUENCY (Hz) NU С С = STANDARD DEVIATION IN TDs (\$\mu\$s) С STD = LONG TERM STD FOR SECONDARY ONE (\$\mu\$s) C S1L = LONG TERM STD FOR SECONDARY TWO (\$\mu\$s) C S2L = SHORT TERM STD FOR SECONDARY ONE (\$\mu\$s) S1S C = SHORT TERM STD FOR SECONDARY TWO (\$\mu\$s) C S2S = TOTAL STD FOR SECONDARY ONE (\$\mu\$s) C S1 = TOTAL STD FOR SECONDARY TWO (\$\mu\$s) S2 C С = ABBREVIATION USED FOR TOUCHDOWN POINT MAP С C LOTD = DEGREES OF LONGITUDE FOR MAP (INTEGER DEGREES) C LOTM = MINUTES OF LONGITUDE FOR MAP (INTEGER MINUTES) С LOTS = SECONDS OF LONGITUDE FOR MAP (INTEGER SECONDS) С LATD = DEGREES OF LATITUDE FOR MAP (INTEGER DEGREES) C C LATM = MINUTES OF LATITUDE FOR MAP (INTEGER MINUTES) LATS = SECONDS OF LATITUDE FOR MAP (INTEGER SECONDS) С С = RADIUS OF EARTH AT THE EQUATOR (FEET) C EQR POR = RADIUS OF EARTH AROUND THE POLES (FEET) C C C = SPEED OF LIGHT (FEET/SEC)

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C HEAD = HEADING OF RUNWAY (DEGREES)
C BW
         = BANDWIDTH OF RECEIVER (HZ)
С
         = REDUCED LATITUDE OF RECEIVER (RADIANS)
C BR
         = REDUCED LATITUDE OF MASTER TRANSMITTER (RADIANS)
C BM
C B1
         = REDUCED LATITUDE OF SECONDARY ONE (RADIANS)
         = REDUCED LATITUDE OF SECONDARY TWO (RADIANS)
C B2
С
C CPM
           BEARING ANGLE AT THE RECEIVER OF THE GEODESIC
         = ARC FROM RECEIVER TO TRANSMITTER, MEASURED FROM
C CP1
C CP2
           TRUE NORTH (RADIANS)
С
C G1
         = GRADIENT FOR SECONDARY ONE AT RECEIVER
С
           ($\mu$s/FOOT)
C G2
         = GRADIENT FOR SECONDARY TWO AT RECEIVER
         = COMPONENT OF GRADIENT ONE PARALLEL TO RUNWAY
C GR1
C
           DIRECTION ($\mu$s/FOOT)
C GR2
         = COMPONENT OF GRADIENT TWO PARALLEL TO RUNWAY
C
             DIRECTION ($\mu$s/FOOT)
C G01
         = COMPONENT OF GRADIENT ONE PERPENDICULAR TO
С
             RUNWAY DIRECTION ($\mu$s/FOOT)
C G02
         = COMPONENT OF GRADIENT TWO PERPENDICULAR TO
С
             RUNWAY DIRECTION ($\mu$s/FOOT)
С
C CA
         = CROSSING ANGLE OF LOPs (RADIANS)
С
   GDOP = GEOMETRIC DILUTION OF PRECISION
С
   COV
         = COVARIANCE
C
C ALPHA = VARIANCE ONE OF PRINCIPAL AXES COVARIANCE
С
             MATRIX (FEET)
C GAMMA = VARIANCE TWO OF PRINCIPAL AXES COVARIANCE
С
             MATRIX (FEET)
C BETA = COVARIANCE TERM IN PRINCIPAL AXES COVARIANCE
C
             MATRIX (FEET)
C
C ROE
       = CORRELATION COEFFICIENT
C
   CTHETA= ANGLE PRINCIPAL AXES ARE ROTATED FROM RUNWAY
С
             COORDINATE AXES (RADIANS)
С
```

C SFMN = SEMI-MINOR DIAMETER FOR ONE SIGMA ELLIPSE (FEET) C\*\*\*\*\*\*\*\* GIVEN PARAMETERS: \*\*\*\*\*\* CHARACTER \* 3 MAS, SL1, SL2 CHARACTER \* 4 AIR CHARACTER \* 10 UDT(10)INTEGER RWY, CHN REAL LOT, LAT, LOM, LAM, LO1, LA1, LO2, LA2, NU, S1L(10), 1 S2L(10).S1S(10).S2S(10).S1(10).S2(10).LOTD.LOTM.LOTS. 2 LATD, LATM, LATS DATA PI,EQR,POR/3.141592,6378135.,6356750.5,/ DATA NU/1000000./ PARAMETER S=PI/2 PARAMETER EF=(EQR-POR)/EQR PARAMETER C=(299792500.0\*3.2808399) С C\*\*\* OPEN DATA AND OUTPUT FILES \*\*\* С OPEN (UNIT=1,FILE='LORAN.DAT',FORM='FORMATTED',ACCESS= 1 'SEQUENTIAL', STATUS='OLD') OPEN (UNIT=2, FILE='LORAN.OUT', FORM='FORMATTED', ACCESS= 1 'SEQUENTIAL', STATUS='NEW') OPEN(UNIT=5,FILE='LORAN.LST',FORM='FORMATTED',ACCESS= 1 'SEQUENTIAL', STATUS='NEW') WRITE(UNIT=5,FMT=100)'SEMI','SEMI' 100 FORMAT(52X, A, 5X, A)WRITE(UNIT=5,FMT=101)'MAX','MIN' 101 FORMAT(52X, A, 6X, A) WRITE(UNIT=5,FMT=102)'SEC','SEC','3sig','3sig' 102 FORMAT(14X,A,1X,A,31X,A,5X,A)

C .SFMX = SEMI-MAJOR DIAMETER FOR ONE SIGMA ELLIPSE (FEET)

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WRITE(UNIT=5,FMT=103)'SITE','RWY','MAS','ONE','TWO', 1 'UPDATE', 'CA','GDOP','ROE','(feet)','(feet)' FORMAT(1X,A,1X,A,1X,A,1X,A,1X,A,6X,A,4X,A,1X,A, 103 1 3X.A.3X.AWRITE(UNIT=5,FMT=104)'-----104 READ(UNIT=1,FMT='(I3)')N С DO 10 NENT=1.N READ (UNIT=1,FMT='(A4,I3,F6.2,F4.0,F3.0,F5.2,F4.0, F3.0,F5.2,I4,A3,A3,A3,F6.3)') AIR,RWY,HEAD,LOTD, 1. LOTM, LOTS, LATD, LATM, LATS, CHN, MAS, SL1, SL2, BW 2 С C\*\*\* DETERMINE LORAN-C CHAIN AND TRIAD LOCATION \*\*\* С LOT=((LOTD)+(LOTM/60.)+(LOTS/3600.)) LAT = ((LATD) + (LATM/60.) + (LATS/3600.))IF (CHN. EQ. 5930) THEN CALL SUB5930 (MAS, SL1, SL2, LOM, LAM, LO1, LA1, L02,LA2)1 ELSEIF (CHN.EQ.7980) THEN CALL SUB7980(MAS, SL1, SL2, LOM, LAM, LO1, LA1, L02,LA2)1 ELSEIF (CHN.EQ. 8970) THEN CALL SUB8970(MAS, SL1, SL2, LOM, LAM, LO1, LA1, L02,LA2)1 ELSEIF (CHN.EQ.9940) THEN CALL SUB9940(MAS, SL1, SL2, LOM, LAM, LO1, LA1. 1 L02, LA2)ELSEIF (CHN. EQ. 9960) THEN CALL SUB9960 (MAS, SL1, SL2, LOM, LAM, LO1, LA1, 1 L02,LA2)ELSE PRINT\*, 'THERE IN AN INVALID CHAIN NUMBER IN THE DATA FILE, PLEASE CHECK AND CHANGE' 1 ENDIF

C

RLAT=LAT\*PI/180.

```
RLAM=LAM*PI/180.
           RLA1=LA1*PI/180.
           RLA2=LA2*PI/180.
           BR=ATAN((1-EF)*TAN(RLAT))
           BM=ATAN((1-EF)*TAN(RLAM))
           B1=ATAN((1-EF)*TAN(RLA1))
           B2=ATAN((1-EF)*TAN(RLA2))
           DM=((LOT)-(LOM))
           D1=((LOT)-(LO1))
           D2=((LOT)-(LO2))
           RDM=DM*PI/180.
           RD1=D1*PI/180.
           RD2=D2*PI/180.
           TPM=(COS(BM))*(SIN(RDM))
           TP1=(COS(B1))*(SIN(RD1))
           TP2=(COS(B2))*(SIN(RD2))
           BTM=((COS(BR))*(SIN(BM)))-((SIN(BR))*(COS(BM))*
            (COS(RDM)))
    1
           BT1=((COS(BR))*(SIN(B1)))-((SIN(BR))*(COS(B1))*
     1
            (COS(RD1)))
           BT2=((COS(BR))*(SIN(B2)))-((SIN(BR))*(COS(B2))*
     1
            (COS(RD2)))
           PM=ATAN (TPM/BTM)
           P1=ATAN(TP1/BT1)
           P2=ATAN(TP2/BT2)
           APM=PM*180/PI
           AP1=P1*180/PI
           AP2=P2*180/PI
           CALL QUAD (PM, TPM, BTM, CPM)
           CALL QUAD(P1,TP1,BT1,CP1)
           CALL QUAD(P2, TP2, BT2, CP2)
           ACPM=CPM*180/PI
           ACP1=CP1*180/PI
           ACP2=CP2*180/PI
C*** COMPUTE GRADIENTS ***
```

C

C

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G2=((2\*NU/C)\*SIN((CP2-CPM)/2)) ZG1=1/G1 ZG2=1/G2C\*\*\* COMPUTE RUNWAY COORDINATE GRADIENT COMPONENTS \*\*\* PH1=(CP1+CPM)/2PH2=(CP2+CPM)/2DPH1=PH1\*180/PI DPH2=PH2+180/PI GR1=((-G1)\*SIN(PH1+2\*PI-HEAD)) GO1=((G1)\*COS(PH1+2\*PI-HEAD))GR2=((-G2)\*SIN(PH2+2\*PI-HEAD)) GO2=((G2)\*COS(PH2+2\*PI-HEAD)) ZGR1=1/GR1 ZGR2=1/GR2ZG01=1/G01 ZG02=1/G02 CA=ABS(PH1-PH2) CA=ABS(DPH1-DPH2) IF (DCA.LT.90.) THEN DCA=180-DCA ELSE DCA=DCA ENDIF IF (CA.LT.S) THEN CA=PI-CA ELSE CA=CA ENDIF XI=SQRT((G1\*\*2)+(G2\*\*2)) XR=SQRT((G1\*\*2)+(G2\*\*2)-2\*(ABS(G1))\*(ABS(G2))\* (COS(CA)))1 GDOP=XR/XI

G1=((2\*NU/C)\*SIN((CP1-CPM)/2))

С

С

С

С

C

READ(UNIT=1,FMT='(I3)')NENTRY DO 20 J=1,NENTRY READ (UNIT=1, FMT=' (A10, F6.4, F6.4, F6.4, F6.4, F5.3)')UDT(J),S1L(J),S1L(J),S1S(J), 1 S2S(J).COV 2 CONTINUE 20 DO 30 J=1.NENTRY S1(J)=SQRT(((S1L(J))\*\*2)+((S1S(J))\*\*2)) S2(J)=SQRT(((S2L(J))\*\*2)+((S1S(J))\*\*2)) С NOW COMPUTE THE VALUES FOR THE COVARIANCE MATRIX \*\*\* C\*\*\* \*\*\* C\*\*\* \*\*\* BETA | ALPHA C\*\*\* 1 \*\*\* C\*\*\* 1 \*\*\* GAMMA C\*\*\* BETA С COV=0.0 • ALPHA=(((GO2\*\*2)\*(S1(J)\*\*2))-(2\*(GO1)\*(GO2) \*COV)+((GO1\*\*2)\*(S2(J)\*\*2)))/(((GO2\*GR1) 1 -(GO1\*GR2))\*\*2) 2 С GAMMA = (((GR2\*\*2)\*(S1(J)\*\*2)) - (2\*(GR1)\*(GR2))\*COV)+((GR1\*\*2)\*(S2(J)\*\*2)))/(((GO2\*GR1) 1 -(GO1\*GR2))\*\*2) 2 C BETA=((-G02\*GR2\*(S1(J)\*\*2))-(G01\*GR1\*(S2(J) \*\*2))+COV\*((GR1\*GO2)+(GO1\*GR2)))/(((GO2\*GR1) 1 -(GO1\*GR2))\*\*2) 2 C SQA=SQRT(ALPHA) SQG=SQRT(GAMMA) C SSQ=((SQRT(ALPHA))\*(SQRT(GAMMA))) C IF (SSQ.NE.O.) THEN ROE = BETA/SSQELSE ROE = 0.ENDIF

IF (SSQ.NE.O.) THEN THETA=ATAN(((2\*ROE\*(SQRT(ALPHA)))\*(SQRT(GAMMA) ))/ (ALPHA-GAMMA)) 1 ELSE THETA = 0. ENDIF С XX=(2\*ROE\*(SQRT(ALPHA))\*(SQRT(GAMMA))) YY=ALPHA-GAMMA CALL QUAD (THETA, XX, YY, PTHETA) CTHETA=0.5\*PTHETA DTHETA=CTHETA\*180/PI С C\*\*\* COMPUTE SEMI-DIAMETERS OF THE PRINCIPAL AXES ELLIPSE \*\* C\*\*\* ONE SIGMA FOR AN ELLIPSE OF 46.6% \*\*\* C\*\*\* TWO SIGMA FOR AN ELLIPSE OF 91.0% \*\*\* C\*\*\* THREE SIGMA FOR AN ELLIPSE OF 99.4% \*\*\* С V=SQRT(((ALPHA-GAMMA)\*\*2)+((2\*ROE\*SSQ)\*\*2)) SFMX=SQRT(0.5\*(ALPHA+GAMMA+V)) SFMN=SQRT(0.5\*(ALPHA+GAMMA-V)) С S11=SFMX S21=SFMN S12=SFMX+2. S22=SFMN\*2.S13=SFMX\*3. S23=SFMN\*3. С C\*\*\* PRINT OUT RESULTS \*\*\* С WRITE(UNIT=2,FMT=21)'This is the data for 1 airport', AIR, 'and runway', RWY 21 FORMAT (1X, A, 1X, A4, 2X, A, 1X, I3) WRITE(UNIT=2,FMT=31)'Runway',RWY,'has a heading of', HEAD, 'degrees' 1 31 FORMAT (1X, A, 1X, A3, 1X, A, 1X, F6.2, 1X, A)

С.

•		WRITE(UNIT=2,FMT=32)'MAP is at',LAT,'N',
	1	LOT,'W'
32		FORMAT (1X,A,2X,F6.3,1X,A,3X,F7.3,1X,A)
		WRITE(UNIT=2,FMT=41)'Chain is', CHN,
	1	'Master is',MAS
41		FORMAT (1X,A,1X,I4,3X,A,1X,A3)
		WRITE(UNIT=2,FMT=43)'Slaves are',SL1,
	1	'and', SL2
43		FORMAT (1X,A,2X,A3,2X,A,2X,A3)
		WRITE(UNIT=2,FMT=42)'Update frequency is'
	1	, UDT(J)
42		FORMAT (1X,A,1X,A1O)
		WRITE(UNIT=2,FMT=52)'GDOP=',GDOP,'Crossing
	1	angle= ',DCA
52		FORMAT(1X, A, 1X, F5.2, 4X, A, 1X, F5.1)
		WRITE(UNIT=2,FMT=33)'Gradient one =',ZG1,
	1	'Ft/Ms','Gradient two =',ZG2,'Ft/Ms'
33		FORMAT(1X, A, 1X, F8.2, 1X, A, 3X, A, 1X, F8.2, 1X, A)
		WRITE(UNIT=2,FMT=51)'For slave', SL1,
·	1	'Short term STD IS', S1S(J),
	2	'and long term STD is', S1L(J)
51		FORMAT (1X,A,1X,A3,1X,A,1X,F6.4,1X,A,1X,F6.4)
		WRITE(UNIT=2,FMT=51)'For slave', SL2,
	1	'Short term STD is', S2S(J),
	2	'And long term STD is',S2L(J)
		WRITE(UNIT=2,FMT=61)'In runway coordinates
	1	STD one is',SQA,'FEET'
61		FORMAT (1X,A,2X,F7.1,1X,A)
		WRITE(UNIT=2,FMT=71)'And STD two is',
	1	SQG,'Feet'
71		FORMAT (1X,A,2X,F7.1,1X,A)
		WRITE(UNIT=2,FMT=81)'Covariance =',BETA,
	1	'Correlation coefficient =',RDE
81		FORMAT (1X,A,2X,F11.2,4X,A,1X,F6.4)
		WRITE(UNIT=2,FMT=91)'Principal axes are
	1	rotated', DTHETA, 'from runway axes.'
91		FORMAT(1X, A, 1X, F6.2, 1X, A)
		WRITE(UNIT=2,FMT=82)'That is the major
	1	axis',' is rotated counterclockwise from

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	2	the orthogonal axis'			
82		FORMAT(1X,A,A)			
		WRITE(UNIT=2,FMT=92)'Principal STD one ='			
	1	,S11,'Feet'			
92		FORMAT(1X,A,F6.1,1X,A)			
		WRITE(UNIT=2,FMT=92)'Principal STD two ='			
	1	,S21,'Feet'			
		WRITE(UNIT=2,FMT=93)'For an ellipse of .466'			
93		FORMAT(1X,A)			
		WRITE(UNIT=2,FMT=94)'Semi Diameter one =',			
	1	S11,'Feet','Semi Diameter two =',S21,'Feet'			
94		FORMAT(1X,A,1X,F8.1,1X,A,3X,A,1X,F8.1,1X,A)			
		WRITE(UNIT=2,FMT=93)'For an ellipse of .910'			
		WRITE(UNIT=2,FMT=94)'Semi Diameter one =',			
	1	S12,'Feet','Semi Diameter two =',S22,'Feet'			
		WRITE(UNIT=2,FMT=93)'For an ellipse of .994'			
		WRITE(UNIT=2,FMT=94)'Semi Diameter one =',S			
	1	13,'Feet','Semi Diameter two =',S23,'Feet'			
	•	WRITE(UNIT=2,FMT=95)''			
95		FORMAT(1X,A)			
		WRITE(UNIT=2,FMT=95)''			
		WRITE(UNIT=5,FMT=104)AIR,RWY,MAS,SL1,SL2,			
	1	UDT(J),DCA,GDOP,ROE,S13,S23			
104		FORMAT(1X,A4,1X,I2,2X,A3,1X,A3,1X,A3,1X,A10,			
	1	1X,F5.1,1X,F4.1,1X,F6.3,1X,F8.1,1X,F8.1)			
20	CONT	TINUE			
10	10 CONTINUE				
	ENDFILE(U	JNIT=1)			
	CLOSE (UN)	[T=1)			
	STOP				
	END				
C					
\sec	tion{Loran	Subroutines}			
C***	******	*********			
C***	*******	*******			
C****		SUBROUTINE SUBLORAN ***********			
C***	******	*******			
C*************************************					

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С.
C THIS SUBROUTINE FILE CONTAINS ALL OF THE SUBROUTINES
C CALLED BY THE MAIN LORAN PROGRAM. THE FIRST GROUP
C RETURNS THE LONGITUDE AND LATITUDE OF THE LORAN-C TRIAD
C USED IN THE FLIGHT TESTS. THE SECOND IS SIMPLY A FOUR
C QUADRANT SOLUTION ALGORITHM FOR ANY ARCTANGENT FUNCTIONS
C CALLED BY THE MAIN PROGRAM.
С
C
      SUBROUTINE SUBLORAN
C
      RETURN
      END
C
      SUBROUTINE SUB5930 (MAS, SL1, SL2, LOM, LAM, LO1, LA1, LO2, LA2)
С
      CHARACTER * 3 MAS, SL1, SL2
      REAL LOM, LAM, LO1, LA1, LO2, LA2, LONAT, LANAT, LOCAR, LACAR,
     1 LOCRC, LACRC
C
C*** MASTER=CARIBOU=CAR, NAT=NANTUCKET, CRC=CAPE RACE ***
C
      LOM=((67.)+(55./60.)+(37.71/3600.))
      LAM=((46.)+(48./60.)+(27.20/3600.))
      LONAT = ((69.)+(58./60.)+(39.09/3600.))
      LANAT = ((41.)+(15./60.)+(11.93/3600.))
              =((53.)+(10./60.)+(28.16/3600.))
      LOCRC
      LACRC =((46.)+(46./60.)+(32.18/3600.))
      IF(SL1.EQ. 'NAT')THEN
           LO1=LONAT
           LA1=LANAT
           L02=L0CRC
           LA2=LACRC
      ELSE
           L01=L0CRC
           LA1=LACRC
           LO2=LONAT
           LA2=LANAT
      ENDIF
```

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RETURN
      END
C
С
      SUBROUTINE SUB7980(MAS, SL1, SL2, LOM, LAM, LO1, LA1, LO2, LA2)
С
      CHARACTER * 3 MAS, SL1, SL2
      REAL LOM, LAM, LO1, LA1, LO2, LA2, LOMAL, LAMAL, LOGRA, LAGRA,
     1 LORAY, LARAY, LOJUP, LAJUP, LOCBE, LACBE
С
      MASTER=MALONE=MAL, GRA=GRANGVILLE, RAY=RAYMONDVILLE,
C
С
      JUP=JUPITER, CBE=CAROLINA BEACH
C
      LOM = ((85.) + (10./60.) + (09.31/3600.))
      LAM=((30.)+(59./60.)+(38.74/3600.))
      LOGRA
             =((90.)+(49./60.)+(43.60/3600.))
             =((30.)+(43./60.)+(33.02/3600.))
      LAGRA
              =((97.)+(50./60.)+(00.09/3600.))
      LORAY
      LARAY = ((26.)+(31./60.)+(55.01/3600.))
      LOJUP
             =((80.)+(06./60.)+(53.52/3600.))
             =((27.)+(01./60.)+(58.49/3600.))
      LAJUP
              =((77.)+(54./60.)+(46.76/3600.))
      LOCBE
              =((34.)+(03./60.)+(46.04/3600.))
      LACBE
      IF (SL1.EQ. 'GRA') THEN
           LO1=LOGRA
           LA1=LAGRA
           IF (SL2.EQ. 'RAY') THEN
                 LO2=LORAY
                 LA2=LARAY
           ELSEIF(SL2.EQ.'JUP')THEN
                 LO2=LOJUP
                 LA2=LAJUP
           ELSEIF(SL2.EQ.'CBE')THEN
                 LO2=LOCBE
                 LA2=LACBE
           ENDIF
      ELSEIF(SL1.EQ. 'RAY') THEN
           LO1=LORAY
           LA1=LARAY
```

IF(SL2.EQ.'GRA')THEN LO2=LOGRA LA2=LAGRA ELSEIF(SL2.EQ.'JUP')THEN L02=L0JUP LA2=LAJUP ELSEIF(SL2.EQ.'CBE')THEN LO2=LOCBE LA2=LACBE ENDIF ELSEIF(SL1.EQ.'JUP')THEN LO1=LOJUP LA1=LAJUP IF(SL2.EQ.'GRA')THEN LO2=LOGRA LA2=LAGRA ELSEIF(SL2.EQ. 'RAY') THEN LO2=LORAY LA2=LARAY ELSEIF(SL2.EQ.'CBE')THEN LO2=LOCBE LA2=LACBE ENDIF ELSEIF(SL1.EQ.'CBE')THEN LO1=LOCBE LA1=LACBE IF(SL2.EQ.'GRA')THEN LO2=LOGRA LA2=LAGRA ELSEIF(SL2.EQ.'RAY')THEN LO2=LORAY LA2=LARAY ELSEIF(SL2.EQ.'JUP')THEN LO2=LOJUP LA2=LAJUP ENDIF ENDIF RETURN END

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с.
C
C
      SUBROUTINE SUB8970 (MAS, SL1, SL2, LOM, LAM, LO1, LA1, LO2, LA2)
С
      CHARACTER * 3 MAS, SL1, SL2
      REAL LOM, LAM, LO1, LA1, LO2, LA2, LODAN, LADAN, LOMAL, LAMAL
    1 LOSEN, LASEN, LOBAU, LABAU
С
      MASTER=DANA=DAN, MAL=MALONE, SEN=SENECA, BAU=BAUDETTE
C
С
      LAM = ((39.) + (51./60.) + (07.54/3600.))
      LOM = ((87.) + (29./60.) + (12.14/3600.))
               =((30.)+(59./60.)+(38.74/3600.))
      LAMAL
      LOMAL = ((85.)+(10./60.)+(09.31/3600.))
      LASEN = ((42.)+(42./60.)+(50.60/3600.))
      LOSEN = ((76.)+(49./60.)+(33.86/3600.))
      LABAU = ((48.)+(36./60.)+(49.84/3600.))
      LOBAU = ((94.) + (33./60.) + (18.47/3600.))
      IF (SL1.EQ. 'MAL') THEN
            LA1=LAMAL
            LO1=LOMAL
            IF (SL2.EQ.'SEN') THEN
                 LA2=LASEN
                 LO2=LOSEN
            ELSEIF(SL2.EQ. 'BAU') THEN
                 LA2=LABAU
                 LO2=LOBAU
            ENDIF
      ELSEIF(SL1.EQ.'SEN')THEN
            LA1=LASEN
            LO1=LOSEN
            IF (SL2.EQ. 'MAL') THEN
                 LA2=LAMAL
                 LO2=LOMAL
            ELSEIF(SL2.EQ.'BAU')THEN
                 LA2=LABAU
                 LO2=LOBAU
            ENDIF
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ELSEIF(SL1.EQ.'BAU')THEN
           LA1=LABAU
           LO1=LOBAU
           IF (SL2. EQ. 'MAL') THEN
                LO2=LOMAL
                LA2=LAMAL
           ELSEIF (SL2.EQ. 'SEN') THEN
                LA2=LASEN
                LO2=LOSEN
           ENDIF
      ENDIF
      RETURN
      END
C
С
С
      SUBROUTINE SUB9940(MAS, SL1, SL2, LOM, LAM, LO1, LA1, LO2, LA2)
С
      CHARACTER * 3 MAS.SL1.SL2
      REAL LOM, LAM, LO1, LA1, LO2, LA2
С
С
      MASTER=FALLON=FAL, GEO=GEORGE, MID=MIDDLETOWN, SCH=SEARCHLIGHT
С
      LAM=((39.)+(33./60.)+(06.62/3600.))
      LOM=((118.)+(49./60.)+(56.37/3600.))
              =((47.)+(03./60.)+(47.99/3600.))
      LAGEO
      LOGEO
              =((119.)+(44./60.)+(39.53/3600.))
      LAMID
              =((38.)+(46./60.)+(56.99/3600.))
      LOMID = ((122.)+(29./60.)+(44.53/3600.))
      LASCH =((35.)+(19./60.)+(18.18/3600.))
      LOSCH = ((114.)+(48./60.)+(17.43/3600.))
      IF(SL1.EQ.'GEO')THEN
           LA1=LAGEO
           L01=L0GE0
           IF(SL2.EQ.'MID')THEN
               LA2=LAMID
               LO2=LOMID
           ELSEIF(SL2.EQ.'SCH')THEN
               LA2=LASCH
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LO2=LOSCH
           ENDIF
     ELSEIF(SL1.EQ.'MID')THEN
           LA1=LAMID
           LO1=LOMID
           IF (SL2.EQ. 'GEO') THEN
                LA2=LAGEO
                LO2=LOGEO
           ELSEIF(SL2.EQ.'SCH')THEN
                LA2=LASCH
                LO2=LOSCH
           ENDIF
      ELSEIF(SL1.EQ.'SCH')THEN
           LA1=LASCH
           LO1=LOSCH
           IF (SL2.EQ.'GEO') THEN
                LA2=LAGEO
                LO2=LOGEO
           ELSEIF(SL2.EQ.'MID')THEN
                LA2=LAMID
                LO2=LOMID
           ENDIF
      ENDIF
      RETURN
      END
C
C
C
      SUBROUTINE SUB9960 (MAS, SL1, SL2, LOM, LAM, LO1, LA1, LO2, LA2)
C
      CHARACTER * 3 MAS, SL1, SL2
      REAL LOM, LAM, LO1, LA1, LO2, LA2, LOCAR, LACAR, LONAT
     1 ,LANAT,LOCBE,LACBE,LODAN,LADAN
С
С
      MASTER=SENECA=SEN, CAR=CARIBOU, NAT=NANTUCKET,
С
       CBE=CAROLINA BEACH, DAN=DANA
С
      LOM = (76.) + (49./60.) + (33.86/3600.)
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LAM = (42.) + (42./60.) + (50.60/3600.)LOCAR = (67.) + (55./60.) + (37.71/3600.)=(46.)+(48./60.)+(27.20/3600.)LACAR LONAT , =(69.)+(58./60.)+(39.09/3600.) LANAT =(41.)+(15./60.)+(11.93/3600.) LOCBE =(77.)+(54./60.)+(46.76/3600.)LACBE = (34.) + (03./60.) + (46.04/3600.)=(87.)+(29./60.)+(12.14/3600.)LODAN LADAN =(39.)+(51./60.)+(07.54/3600.) IF (SL1.EQ. 'CAR') THEN LA1=LACAR LO1=LOCAR IF(SL2.EQ.'NAT')THEN LA2=LANAT LO2=LONAT ELSEIF(SL2.EQ.'CBE')THEN LA2=LACBE L02=L0CBE ELSEIF(SL2.EQ. 'DAN') THEN LA2=LADAN LO2=LODAN ENDIF ELSEIF(SL1.EQ. 'NAT') THEN LA1=LANAT LO1=LONAT IF(SL2.EQ.'CAR')THEN LO2=LOCAR LA2=LACAR ELSEIF(SL2.EQ.'CBE')THEN LO2=LOCBE LA2=LACBE ELSEIF(SL2.EQ. 'DAN') THEN LO2=LODAN LA2=LADAN ENDIF ELSEIF(SL1.EQ.'CBE')THEN LA1=LACBE LO1=LOCBE IF (SL2.EQ. 'CAR') THEN

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~

LO2=LOCAR LA2=LACAR ELSEIF(SL2.EQ. 'NAT')THEN LO2=LONAT LA2=LANAT ELSEIF(SL2.EQ. 'DAN') THEN LO2=LODAN LA2=LADAN ENDIF ELSEIF(SL1.EQ. 'DAN') THEN LA1=LADAN LO1=LODAN IF (SL2.EQ. 'CAR') THEN LA2=LACAR LO2=LOCAR ELSEIF(SL2.EQ. 'NAT') THEN LA2=LANAT LO2=LONAT ELSEIF(SL2.EQ.'CBE')THEN LA2=LACBE LO2=LOCBE ENDIF ENDIF RETURN END SUBROUTINE QUAD (THETA, TOP, BOT, CCTHETA) PARAMETER PI=3.141592 IF (THETA.GE.O.) THEN IF (BOT.GE.O.AND.TOP.GE.O.) THEN CCTHETA = THETAELSEIF (BOT.LT.O.AND.TOP.GE.O.) THEN CCTHETA = THETA + PI/2ELSEIF (BOT.LT.O.AND.TOP.LT.O.) THEN CCTHETA = THETA + PI

C C C

C

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ELSEIF(BOT.GE.O.AND.TOP.LT.O.)THEN
           CCTHETA = THETA + 3*PI/2
       ENDIF
    ELSEIF (THETA.LT.O.) THEN
        IF (BOT.GE.O.AND.TOP.GE.O.) THEN
           CCTHETA = THETA + PI/2
        ELSEIF (BOT.LT.O.AND.TOP.GE.O.) THEN
           CCTHETA = THETA + PI
        ELSEIF (BOT.LT.O.AND.TOP.LT.O.) THEN
           CCTHETA = THETA + 3*PI/2
        ELSEIF (BOT.GE.O.AND.TOP.LT.O.) THEN
           CCTHETA = THETA + 2*PI
        ENDIF
    ENDIF
    RETURN
    END
C
С
С
\section{List of Abbreviations}
C This is the list of abbreviations used by LORAN.FOR and
C SUBLORAN.FOR programs.
BAUDETTE.....BAU
                    BAR HARBOR ME.....BAR
CAPE RACE.....CRC
                    BRISTOL HMS.....BRI
CARIBOU.....CAR
                    PAWTUCKET RI.....PAW
CAROLINA BEACH.....CBE
                    NEWPORT RI.....NEW
DANA.....DAN
                    AVERY PT CT.....AVE
FALLON.....FAL
                    GROTON CT.....GRO
GEORGE.....GEO
                    BUFFALO HMS.....BUF
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GRANGVILLEGRA	NIAGRA FALLS NYNIA
JUPITERJUP	BATAVIA NYBAT
MALONEMAL	MASSENA HMSHMS
MIDDLETOWNMID	MASSENA NYMAS
NANTUCKETNAT	ALEX BAY HMSALE
RAYMONDVILLERAY	WATERTOWN NYWAT
SEARCHLIGHTSCH	OGDENBURG NYOGD
SENECASEN	GLOUCHESTER CITY HMSGLO
NAHANT HMSNAH	PHILLY NE NYPHI
BEVERLY MABEV	LEWES DELEW
BEDFORD MABED	SALISBURY MDSAL
BASS HARBOR MEMAS	

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## Appendix B

## APPLE II PROGRAMS

\*\*\*\*\*\*\* PROGRAM FR2. THIS PROGRAM RECORDS DATA FROM THE MICROLOGIC ML-3000 LORAN-C RECEIVER AND AN ILS RECEIVER BUFFERED THROUGH AN A/D CONVERTER. ORIGINAL PROGRAM WRITTEN BY PROFESSOR ANTONIO ELIAS. PROGRAM MODIFIED BY LYMAN R. HAZLETON, JR. AND JOHN K. EINHORN. \*\*\*\*\*\*\*\*\*\*\* 100 HIMEM: 8000 105 D1 = -16142110 LA = 16384120 LL = LA130 DEF FN RO(X) = INT (X \* P + 0.5) / P 140 P = 100:KB = -16384:KS = -16368150 D\$ = " " 160 SL = 18170 BA = -28673180 A1 = BA + 1:A2 = BA + 2:A3 = BA + 3:A4 = BA +4:A5 = BA + 5:A6 = BA + 6:A7 = BA + 7:A8 = BA + 8190 A9 = BA + 9:B0 = BA + 10:B1 = BA + 11:B2 = BA +12:B3 = BA + 13:B4 = BA + 14:B5 = BA + 15:B6 = BA+ 16:B7 = BA + 17:B8 = BA + 18191 B9 = BA + 19200 NP = INT (20480 / SL)210 HOME : PRINT "RECORDING A MAXIMUM OF ";NP;" POINTS." 220 INPUT "ENTER A NEW LIMIT, IF DESIRED: ";X\$: IF X < > "" THEN X = VAL (X\$): IF X < NP THEN NP = X 230 PRINT : INPUT "ENTER A FILE NAME, IF DESIRED: ";F\$ TD1 TD2 SNM SN1 SN2 D1 D2" 240 HOME : PRINT "# 250 PRINT "-----" 260 HTAB 1: VTAB 19: PRINT "---------# 265 IF F\$ < > "" THEN PRINT NP;" POINTS TO FILE ";F\$ 266 X = PEEK (KS)267 IF PEEK (KB) < 128 GOTO 267 270 POKE 34,2: POKE 35,18: HOME 280 PRINT CHR\$ (4);"BLOAD ASS" 290 X = PEEK (KS)300 I = I + 1: IF I > NP THEN I = I - 1: GOTO 550 310 PRINT D\$;"PR#1" 320 PRINT I 330 CALL - 28640 340 PRINT D\$;"PR#O" 345 DA = PEEK (D1)350 CS = PEEK(A1) + PEEK(A2) + PEEK(A3) + PEEK(A4) + PEEK (A5) + PEEK (A6) + PEEK (A7) + PEEK (A8) + PEEK (A9) 360 CS = CS + PEEK (B0) + PEEK (B1) + PEEK (B2) + PEEK (B3) + PEEK (B4) + PEEK (B5) + PEEK (B6) + PEEK (B7) 370 IF (CS - 256 \* INT (CS / 256)) = PEEK (B8)THEN GOTO 420 380 IF PEEK (KB) < 128 THEN I = I - 1: GOTO 550 390 PRINT D\$ + "PR#O" 400 IF I = 1 THEN I = 0: PRINT "SYNCH ERROR, TRYING AGAIN...": GOTO 300 410 PRINT " \*\*\*\*\*CHECKSUM ERROR\*\*\*\*\*": GOTO 550 420 T1 = 0.00625 \* ( PEEK (A3) + 256 \* PEEK (A4) + 65536 \* PEEK (A5)) 430 T2 = 0.00625 \* (PEEK (A8) + 256 \* PEEK (A9)+ 65536 \* PEEK (BO)) 440 S1 = PEEK (B1):S2 = PEEK (B3):S3 = PEEK (B5)

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450 PRINT I:: HTAB 5
460 PRINT FN RO(T1);: HTAB 14
470 PRINT FN RO(T2);: HTAB 23
480 PRINT S1;: HTAB 27: PRINT S2;: HTAB 31:
PRINT S3;: HTAB 35: PRINT DA
485 POKE B8.DA
490 FOR J = 1 TO SL
500 POKE LL + J - 1, PEEK (BA + J)
510 NEXT J
520 \text{ LL} = \text{LL} + \text{SL}
530 IF PEEK (KB) > 128 THEN GOTO 550
540 GOTO 300
550 PRINT D$ + "PR#O"
560 POKE 34,19: POKE 35,24: HOME
570 PRINT I" FRAMES READ; ";
580 I1 = 1:I2 = I
590 IF F$ < > "" THEN PRINT : GOTO 660
600 INPUT "FILE NAME? ":F$
610 INPUT "INITIAL FRAME? ";A$
620 IF AS = "" THEN I1 = 1: GOTO 640
630 I1 = VAL (A$): IF I1 < 1 OR I1 > I THEN PRINT
 "ILLEGAL VALUE (MUST BE BETWEEN 1 AND ";I;")": GOTO 610
640 INPUT "FINAL FRAME?: ";A$: IF A$ = "" THEN
 I2 = I: GOTO 660
650 I2 = VAL (A$): IF I2 < I1 OR I2 > I THEN PRINT
 "ILLEGAL VALUE (MUST BE BETWEEN ": I1: " AND ": I: ") ": GOTO 640
660 PRINT "STORING FRAMES "; I1; " TO "; I2; " IN FILE "; F$
670 \text{ A1} = \text{LA} + \text{SL} * (\text{I1} - 1) - 2
680 II = INT (I / 256): POKE A1, I - 256 * II: POKE A1 + 1, II
690 L1 = 2 + SL + I2
700 PRINT CHR$ (4) + "BSAVE " + F$ + ",A";A1;",L";L1
710 END
*******
PROGRAM PLOTFILE11.
                    THIS PROGRAM IS DESIGNED TO
PERFORM SEVERAL SUBROUTINES ON LORAN AND ILS
DATA GATHERED BY PROGRAM FR2. ORIGINAL PLOTFILE
PROGRAM WRITTEN BY PROFESSOR ANTONIO ELIAS.
                                             THIS
PROGRAM MODIFIED BY LYMAN R. HAZLETON, JR. AND
JOHN K. EINHORN.
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WRITTEN IN APPLESOFT FOR AN APPLE II COMPUTER
******
100 LOMEM: 24576
105 PI = 3.141592
110 GOTO 450
120 N1 = PEEK (LL + 10):N2 = PEEK (LL + 12):N3
 = PEEK (LL + 14)
130 IF PEEK (LL + 1) < 128 THEN V1 = 0.025 * (
 PEEK (LL) + 256 * PEEK (LL + 1))
140 IF PEEK (LL + 1) > = 128 THEN V1 = 0.025
 * ( PEEK (LL) - 256 * (256 - PEEK (LL + 1)))
150 IF PEEK (LL + 6) < 128 THEN V2 = 0.025 * (
 PEEK (LL + 5) + 256 * PEEK (LL + 6)
160 IF PEEK (LL + 6) > = 128 THEN V2 = 0.025
 * ( PEEK (LL + 5) - 256 * (256 - PEEK (LL + 6)))
170 D1 = 0.00625 * ( PEEK (LL + 2) + 256 * PEEK
 (LL + 3) + 65536 * PEEK (LL + 4))
180 D2 = 0.00625 * (PEEK (LL + 7) + 256 * PEEK
 (LL + 8) + 65536 * PEEK (LL + 9))
185 XL = PEEK (LL + 17)
200 RETURN
210 HTAB 1: CALL - 868: VTAB 22: HTAB 9: PRINT
 "STAND BY, PLEASE...": IF NP = O THEN GOTO 610
220 \text{ A1} = 0:\text{A2} = 0:\text{M1} = 0:\text{M2} = 0:\text{M3} = 0:\text{Q1} = 0:\text{Q2}
 = 0:W1 = 0:W2 = 0:Q3 = 0:Q4 = 0
230 FOR I = 1 TO NP
240 GOSUB 120
250 \text{ A1} = \text{A1} + \text{D1}:\text{A2} = \text{A2} + \text{D2}
260 M1 = M1 + N1:M2 = M2 + N2:M3 = M3 + N3
270 W1 = W1 + V1:W2 = W2 + V2
280 NEXT I
290 X1 = A1 / NP: X2 = A2 / NP
300 X3 = W1 / NP: X4 = W2 / NP
310 HOME : PRINT "
                           1":: HTAB 26:
 PRINT "
            2"
320 PRINT "
                -----":: HTAB 26: PRINT
 "----": PRINT
330 PRINT "AV: ";X1;: HTAB 26: PRINT X2
```

```
340 \text{ LL} = \text{LA}
450 \text{ SE} = 0.6: \text{U1} = 1: \text{U2} = 256: \text{U3} = 20
460 \text{ UX} = 10000.0: \text{UY} = \text{UX} + 192 / 280
470 \text{ C1} = -101.436:\text{C2} = -92.927:\text{C3} =
-191.621:C4 = 171.641
471 \text{ DLA} = 7950
472 \text{ WW} = 1000
473 ZZ = 25000
474 \text{ ST} = 1
475 \text{ TH} = 83.1
476 \text{ IC} = 100
480 \text{ XB} = 140: \text{YB} = 6
490 ONERR GOTO 2520
500 LA = 16384: IN = 1
510 DEF FN RO(X) = INT (X * P + 0.5) / P
520 P = 100:KB = -16384:KS = -16368
530 D$ = "
540 \text{ SL} = 18
550 BA = -28673
560 DIM AR(280)
570 DR$ = STR$ ( PEEK ( - 21912))
580 SL$ = STR$ ( PEEK ( - 21910))
590 VO$ = STR$ (PEEK ( - 21914))
600 \text{ SC} = 140
610 PRINT "
CLOSE": TEXT : HOME
620 LL = LA
625 R1 = 14119.1829
626 R2 = 26032.0798
630 HTAB 9: PRINT "LORAN-C DATA DISPLAY PROGRAM"
650 HTAB 5: VTAB 4: PRINT "H - PLOT HISTOGRAM"
660 HTAB 5: PRINT "T - PLOT TD'S, SNR'S"
670 HTAB 5: PRINT "D - PLOT TD'S, TD DOT'S"
680 HTAB 5: PRINT "M - PLOT NEW MAP (O PLOTS OLD MAP)"
690 HTAB 5: PRINT "P - PRINT TD'S, SNR'S"
700 HTAB 5: PRINT "V - PRINT TD'S, TDVEL'S"
710 HTAB 5: PRINT "A - COMPUTE STATISTICS"
```

```
725 HTAB 5: PRINT "F - PRINT A/D"
726 HTAB 5: PRINT "L - PLOT ILS MAP"
727 HTAB 5: PRINT "B - DIFFERENTIAL ANGLES"
730 PRINT : HTAB 5: PRINT "N - FILE NAME: ";NA$;
740 PRINT : IF NA$ < > "" THEN HTAB 9: PRINT
 "FILE HAS ":NP;" DATA POINTS";
    PRINT : HTAB 5: PRINT "S - SLOT: ";SL$;"
750
DRIVE: ";DR$;" VOL: ";VO$;
760 PRINT : HTAB 5: PRINT "C - CATALOG"
770
    HTAB 5: PRINT "R - PLOT PARAMETERS"
780 PRINT : HTAB 5: PRINT "Q - QUIT PROGRAM"
790 VTAB 23: PRINT "COMMAND -> ";
800 GET CO$
810 IF CO$ = "H" THEN
                       GOTO 1660
820
    IF CO$ = "T" THEN
                        GOTO 1900
830
    IF CO$ = "D" THEN GOTO 1900
    IF CO$ = "X" THEN
                       GOTO 1610
840
845
     IF CO$ = "F" THEN
                       GOTO 3000
847
     IF CO$ = "L" THEN
                       GOTO 4000
    IF CO$ = "B" THEN
848
                       GOTO 4500
    IF COS = "P" THEN
                       GOTO 1030
850
    IF CO$ = "V" THEN
860
                       GOTO 1030
870
     IF CO$ = "M" THEN
                        GOTO 2300
880 IF CO$ = "O" THEN
                       GOTO 2310
890
    IF CO$ = "A" THEN
                        GOTO 210
900
    IF CO$ = "N" THEN
                        GOTO 970
910
    IF CO$ = "S" THEN
                        GOTO 1490
920
    IF CO$ = "C" THEN
                        GOTO 1560
930
     IF CO$ = "R" THEN
                        GOTO 1340
    IF CO$ = "Q" THEN
940
                        HOME : END
950 GOTO 610
960 PRINT : STOP
    INPUT "FILE NAME: ";NA$
970
980 F = NA$
990 IF NAS = "" THEN GOTO 1490
1000 PRINT D$ + "BLOAD "; NA$
1010 \text{ NP} = \text{PEEK} (\text{LA} - 2) + 256 * \text{PEEK} (\text{LA} - 1)
```

720 HTAB 5: PRINT "X - HARD COPY LAST PLOT"

```
1020 GOTO 610
1030 HOME : PRINT "LORAN FILE: "; NA$
1040 PRINT "#
                  TD1
                          TD2
SNM SN1 SN2 FLGS"
1050 PRINT "-----
----#
1060 HTAB 1: VTAB 19: PRINT "-----
 ------
1070 IF CO$ = "V" THEN VTAB 2: HTAB 24:
PRINT " TDVEL 1 TDVEL 2"
1080 POKE 34,3: POKE 35,18: HOME
1090 X = PEEK (KS)
1100 I = 0
1110 I = I + 1: IF I > NP THEN GOTO 1330
1120 GOSUB 120
1130 GOTO 1140
1140 PRINT I;: HTAB 6
1150 PRINT FN RO(D1);: HTAB 15
1160 PRINT FN RO(D2);: HTAB 24
1170 IF CO$ = "P" THEN PRINT N1;: HTAB 28:
PRINT N2;: HTAB 32: PRINT N3;" "; PEEK (LL +
11); PEEK (LL + 13); PEEK (LL + 15); PEEK
(LL + 16)
1180 IF CO$ < > "V" THEN GOTO 1310
1190 PRINT " ";
1200 IF ABS (V1) < 100 THEN PRINT " ";:
IF ABS (V1) < 10 THEN PRINT " ";
1210 IF V1 > 0 THEN PRINT " ":
1220 IF V1 < O THEN PRINT "-":
1230 IF ABS (V1) < 1 THEN PRINT "O";
1240 PRINT FN RO( ABS (V1));: HTAB 33
1250 IF ABS (V2) < 100 THEN PRINT " ";:
IF ABS (V2) < 10 THEN PRINT " ";
1260 IF V2 > 0 THEN PRINT " ":
1270 IF V2 < 0 THEN PRINT "-";
1280 IF ABS (V2) < 1 THEN PRINT "O";
1290 PRINT FN RO( ABS (V2))
1310 IF PEEK (KB) > 128 THEN GOTO 1330
```

```
1320 GOTO 1110
1330 GET A$: GOTO 610
1340 HOME :PL$ = "PLOT SPLIT":PV = SE:
 GOSUB 2580: IF PV > O AND PV < 1 THEN SE = PV
1350 PL$ = "PLOTTING INCREMENT": PV = IN:
 GOSUB 2580:IN = PV
1360 PL$ = "MAP STYLE, O=DOTS, 1=LINES":
 PV = ST: GOSUB 2580:ST = PV
1370 PL$ = "TD FULL SCALE, MSEC":PV = U1:
 GOSUB 2580:U1 = ABS (PV)
1380 PL$ = "TDDOT FULL SCALE, NSEC/SEC":PV
 = U3: GOSUB 2580:U3 = ABS (PV)
1390 PLS = "MAP FULL SCALE X(M.)":PV = UX:
 GOSUB 2580:UX = ABS (PV)
1395 PL$ = "MAP FULL SCALE Y(M)":PV = UW:
 GOSUB 2580:UW = ABS (PV)
1400 PL$ = "REFERENCE TD1":PV = R1: GOSUB
 2580:R1 = PV
1410 PL$ = "REFERENCE TD2":PV = R2: GOSUB
 2580:R2 = PV
1420 PLS = "A11":PV = C1: GOSUB 2580:C1 = PV
1430 PL$ = "A12":PV = C2: GOSUB 2580:C2 = PV
1440 PL$ = "A21":PV = C3: GOSUB 2580:C3 = PV
1450 PLS = "A22":PV = C4: GOSUB 2580:C4 = PV
1455 PL$ = "THETA": PV = TH: GOSUB 2580: TH = PV
1460 PLS = "X BIAS": PV = XB: GOSUB 2580: XB = PV
1470 PL$ = "Y BIAS":PV = YB: GOSUB 2580:YB
 = ABS (PV)
1472 PL$ = "ILS CENTER": PV = IC: GOSUB 2580:
 IC = ABS (PV)
1474 PL$ = "APPROACH SPEED (kts)":PV = APS:
 GOSUB 2580:APS = ABS (PV)
1475 PL$ = "MAP TO LOCALIZER ARRAY (FT)":PV
 = DLA: GOSUB 2580:DLA = ABS (PV)
1476 PLS = "ILS X-TRACK FULL SCALE": PV = WWW:
 GOSUB 2580:WWW = ABS (PV)
1477 PLS = "ILS ALONG TRACK FULL SCALE (ft)":
 PV = ZZZ: GOSUB 2580: ZZZ = ABS (PV)
1480 GOTO 610
```

```
1490 GOSUB 1650: INPUT "SLOT? ";SL$
1500 GOSUB 1650: INPUT "DRIVE? ";DR$
1510 GOSUB 1650: INPUT "VOLUME? ";VO$
1520 IF DR$ = "" THEN DR$ = STR$ ( PEEK ( - 21912))
1530 IF SL$ = "" THEN SL$ = STR$ ( PEEK ( - 21910))
     IF VO$ = "" THEN VO$ = STR$ ( PEEK ( - 21914))
1540
1550 GOTO 610
1560 PRINT
1570 PRINT "
CATALOG, S'' + SL$ + ",D" + DR$ + ",V" + VO$
1580 VTAB 23: HTAB 35: PRINT "--->":
1590 GET AS
1600 GOTO 610
1610 PRINT CHR$ (4);"PR#1"
1620 CALL 768
1630 PRINT CHR$ (4); "PR#O"
1640 GOTO 610
1650 VTAB 23: HTAB 1: CALL - 868: RETURN
1660 HOME : HGR
1670 FOR I = 1 TO 280:AR(I) = 0: NEXT
1680 HCOLOR= 7
1690 HPLOT 0,160 TO 279,160
1700 HPLOT 140,8 TO 140,0
1710 HPLOT 0,8 TO 0,0: HPLOT 279,8 TO 279,0
1720 FOR I = 10 TO 270 STEP 10: HPLOT I.4
TO I,O: NEXT I
1730 FOR I = 160 TO 10 STEP - 10: HPLOT 0, I
 TO 2.I: NEXT I
1740 FOR I = 1 TO NP
1750 GOSUB 170
1760 IF R1 = 0 THEN R1 = D1
1770 IF R2 = 0 THEN R2 = D2
1780 VA = 70 + SC * (D1 - R1)
1790 IF VA > 279 THEN VA = 279
1800 IF VA < 0 THEN VA = 0
1810 IF AR(VA) < 150 THEN AR(VA) = AR(VA) + 1
1820 HPLOT VA, 150 - AR(VA)
1830 VB = 210 + SC * (D2 - R2)
```

```
1840 IF VB > 279 THEN VB = 279
1850
      IF VB < O THEN VB = O
1860 IF AR(VB) < 150 THEN AR(VB) = AR(VB) + 1
1870 HPLOT VB,150 - AR(VB)
1880 NEXT I
1890 GET A$: GOTO 610
1900 HGR
1910 E1 = 0.5 * (192 * SE):E2 = 0.5 * (192)
 * (1 - SE))
1920 P1 = (0.5 * E1) - 1:P2 = P1 + E1:P3 = E1 +
E1 + 0.5 * E2 - 1:P4 = P3 + E2
1930 S1 = 0.5 * E1 / U1:S2 = 0.5 * E2 / U2:S3
 = 0.5 * E2 / U3
1940 POKE - 16302,0
1950 POKE - 16368,0
1960 HCOLOR = 7
1970 HPLOT 0,0 TO 279,0 TO 279,191 TO
 0,191 TO 0,0
1980 HPLOT 0,E1 - 1 TO 279,E1 - 1: HPLOT 0,E1
 + E1 - 1 TO 279,E1 + E1 - 1
1990 HPLOT 0,E1 + E1 + E2 - 1 TO 279,E1 + E1 + E2 - 1
2000 HPLOT 0,P1 TO 8,P1: HPLOT 272,P1 TO 279,P1
2010 HPLOT 0,P2 TO 8,P2: HPLOT 272,P2 TO 279,P2
2020 HPLOT 0,P3 TO 8,P3: HPLOT 272,P3 TO 279,P3
2030 HPLOT 0,P4 TO 8,P4: HPLOT 272,P4 TO 279,P4
2040 \text{ OS} = \text{SL}
2050 \text{ NN} = 0: \text{R1} = 0: \text{R2} = 0
2060 \text{ SL} = \text{SL} * \text{IN}
2070 FOR N = 0 TO NP - 1 STEP IN
2080 GOSUB 120
2090 IF R1 = 0 THEN R1 = D1
2100 IF R_2 = 0 THEN R_2 = D_2
2110 VA = P1 + S1 * (D1 - R1): IF VA < 1 THEN VA = 1
2120 \text{ VB} = P2 + S1 * (D2 - R2): IF VB < 1 THEN VB = 1
2130 IF CO$ = "T" THEN VC = P3 - S2 * (N2 - 128):VD
 = P4 - S2 * (N3 - 128)
2140 IF CO$ = "D" THEN VC = P3 - S3 * V1:VD
 = P4 - S3 * V2
2150 IF VC < 1 THEN VC = 1
```

```
2160 IF VD < 1 THEN VD = 1
2170 IF VA > 191 THEN VA = 191
2180
      IF VB > 191 THEN VB = 191
2190
      IF VC > 191 THEN VC = 191
2200
      IF VD > 191 THEN VD = 191
2210 HPLOT NN, VA
2220 HPLOT NN, VB
2230 HPLOT NN,VC
2240 HPLOT NN.VD
2250 \text{ NN} = \text{NN} + 1
2260 IF NN > 279 THEN N = NP - 1
2270 NEXT N
2280 \text{ SL} = 0 \text{S}
2290 GET A$: GOTO 610
2300 HGR
2310 POKE - 16297,0: POKE - 16304,0: POKE
  - 16302.0
2320 IF CO$ = "O" THEN GOTO 2370
2330 HPLOT 0,0 TO 278,0 TO 278,191
TO 0,191 TO 0,0
2340 HPLOT XB - 5,YB TO XB + 5,YB:
HPLOT XB, YB - 5 TO XB, YB + 5
2350 HCOLOR= 7:UU = 280 / UX:UZ = 190 / UW
2360 IF R1 < 0 THEN R1 = X1:R2 = X2
2370 \text{ FOR I} = 1 \text{ TO NP}
2380 GOSUB 170
2390 IF R1 = 0 THEN R1 = D1:R2 = D2
2400 XX = C1 * (D1 - R1) + C2 * (D2 - R2)
2410 \text{ YY} = -(C3 * (D1 - R1) + C4 * (D2 - R2))
2414 \text{ KZ} = XX
2415 XX = XX * COS (TH * PI / 180) - YY *
SIN (TH * PI / 180)
2416 YY = KZ * SIN (TH * PI / 180) + YY *
COS (TH * PI / 180)
2417 RETURN
2420 VA = XB + UU + XX:VB = YB - UZ + YY
2430 IF VA < 0 THEN VA = 0
2440 IF VB < 0 THEN VB = 0
```

```
2450 IF VA > 279 THEN VA = 279
     IF VB > 191 THEN VB = 191
2460
     IF I = 1 THEN HPLOT VA, VB
2470
2480 IF ST = 1 THEN HPLOT TO VA, VB
     IF ST = O THEN HPLOT VA, VB
2490
     NEXT
2500
2510 GET AS: GOTO 610
2520 REM
2530 TEXT : HTAB 1: VTAB 23: CALL - 868:
HTAB 9: PRINT "";
2540 \text{ EL} = \text{PEEK} (218) + 256 * \text{PEEK} (219):
EN = PEEK (222)
2550 IF EN = 6 THEN PRINT "CAN'T FIND FILE
 ":NA$::NA$ = "":: GOTO 2570
2560 PRINT "ERROR "; EN; " AT LINE "; EL;
2570 HTAB 39: GET AS: GOTO 610
2580 PRINT PL$;" (";PV;") : ";: INPUT "";X$:
 IF X < > "" THEN PV = VAL (X$)
2590 RETURN
3000 HTAB 5: PRINT "RAW":: HTAB 12: PRINT
 "CENTERED;: HTAB 23: PRINT "FROMMAP";: HTAB 35:
 PRINT "X - TRACK"
3005 X = PEEK (KS)
3010 I = 0
3020 I = I + 1: IF I > NP THEN GOTO 3500
3030 GOSUB 120
3035 \text{ CXL} = \text{XL} - \text{IC}
3050 FT = APS * 6000 / 3600 * (NP - I) * 1.1952
3060 IF CXL < = - 85 THEN XDG = - 2.3 + .46
 / 22 * (CXL + 85)
3070 IF - 85 < CXL AND CXL < = -63 THEN XDG
 = -1.84 + .46 / 21 * (CXL + 63)
3080 IF -63 < CXL AND CXL < = -45 THEN XDG
 = -1.38 + .46 / 18 * (CXL + 45)
3090 IF - 45 < CXL AND CXL < = -28 THEN XDG
 = -.92 + .46 / 17 * (CXL + 28)
3100 IF - 28 < CXL AND CXL < = - 13 THEN XDG
```

```
= -.46 + .46 / 15 * (CXL + 13)
3110 IF - 13 < CXL AND CXL < 0 THEN XDG = .46
 / 14 * CXL
3120 IF CXL = O THEN XDG = O
3130 IF O < CXL AND CXL < 14 THEN XDG = .46 /
 14 * CXL
3140 IF 14 < = CXL AND CXL < 28 THEN XDG =
 .46 + .46 / 14 * (CXL - 14)
3150 IF 28 < = CXL AND CXL < 45 THEN XDG =
 .92 + .46 / 17 * (CXL - 28)
3160 IF 45 < = CXL AND CXL < 60 THEN XDG =
 1.38 + .46 / 15 * (CXL - 45)
3170 IF 60 < = CXL AND CXL < 79 THEN XDG =
 1.84 + .46 / 19 * (CXL - 60)
3180 IF 79 < = CXL THEN XDG = 2.3 + .46 /
 20 * (CXL - 79)
3200 RXDG = XDG * PI / 180
3210 \text{ XT} = (FT + DLA) * TAN (RXDG)
3220 RETURN
3400 PRINT I;: HTAB 5: PRINT XL;: HTAB 12: PRINT
 CXL;: HTAB 23: PRINT FT;: HTAB 35: PRINT XT
3480 IF PEEK (KB) > 128 THEN GOTO 3500
3490 GOTO 3020
3500 GET AS: GOTO 610
4000 HGR
4010 POKE - 16297,0: POKE - 16304,0: POKE
  - 16302,0
4020 HPLOT 0.0 TO 278.0 TO 278.191 TO
 0,191 TO 0,0
4030 HPLOT XB - 21, YB - 6 TO XB - 21, YB + 6 TO
XB + 21, YB + 6 TO XB + 21, YB - 6
4040 HCOLOR= 7
4050 WU = 280 / WW
4055 ZU = 190 / ZZ
4060 FOR I = 1 TO NP
4070 GOSUB 185
4080 GOSUB 3035
4090 PXT = XB + WU * XT
4100 PFT = YB + ZU * FT
```

```
4105 IF I = 1 THEN GOTO 4128
      IF I = 2 THEN GOTO 4128
4106
4109 IF ST = 0 THEN GOTO 4122
4110 IF ST = 1 THEN GOTO 4111
4111 IF I = 3 THEN GOTO 4122
4118 HPLOT TO PXT.PFT
4120 GOTO 4128
4122 HPLOT PXT, PFT
4128 NEXT
4130 GET A$: GOTO 610
4500 HOME
4501 PR# 1
4503 PRINT CHR$ (9);"10L"
4504 IF I > 1 THEN GOTO 4506
4505 PRINT "This is the data for "F$
4506 PRINT "#";: HTAB 17: PRINT "LOCALIZER";:
 HTAB 30: PRINT "LORAN";: HTAB 40: PRINT "DIFFERENCE"
4507 PRINT "PNT";: HTAB 17: PRINT "ANGLE";: HTAB
 30: PRINT "ANGLE";: HTAB 40: PRINT "LOC-LORAN"
4508 \text{ A1} = 0:X1 = 0:Y1 = 0:Q1 = 0
4509 FOR I = 1 TO NP
4510 GOSUB 3030
4520 GOSUB 2380
4525 YY = YY - 7950 / 3.28
4530 XS = - ATN (XX / YY)
4540 \text{ XS} = \text{XS} * 180 / PI
4550 \text{ DX} = \text{XS} - \text{XDG}
4552 \text{ STRING} = \text{STR} (XDG)
4553 \text{ LING} = \text{STR} (XS)
4554 \text{ DING} = \text{STR} (DX)
4560 PRINT I;: HTAB 17: PRINT LEFT$ (STRING$,5)
 ;: HTAB 30: PRINT LEFT$ (LING$,5);: HTAB 40:
 PRINT LEFTS (DING$.5)
4561 IF I = 1 THEN GOTO 4565
4562 IF I = 2 THEN GOTO 4565
4563 \text{ A1} = \text{A1} + \text{DX}
4565 \text{ LL} = \text{LL} + \text{SL}
4570 NEXT
```

```
4575 \text{ LL} = \text{LA}
4580 X1 = A1 / (NP - 2)
4600 FOR I = 1 TO NP
4610 GOSUB 3030
4620 GOSUB 2380
4630 IF I = 1 THEN GOTO 4705
4640 IF I = 2 THEN GOTO 4705
4650 YY = YY - 7950 / 3.28
4660 XS = - ATN (XX / YY)
4670 XS = XS * 180 / PI
4680 \text{ DX} = \text{XS} - \text{XDG}
4690 Y1 = DX - X1:Q1 = Q1 + (Y1 * Y1)
4705 \text{ LL} = \text{LL} + \text{SL}
4710 NEXT
4715 \text{ SD} = \text{SQR} (Q1 / (NP - 2))
4720 PRINT "AVERAGE ERROR ANGLE = ";X1
4730 PRINT "STANDARD DEVIATION = ";SD
4750 PR# 0
4760 GET A$: GOTO 610
```

## Appendix C FLIGHT TEST PALLET

This appendix gives detailed construction parameters of the flight test pallet, lists the airplane weight and balance calculations, and shows the FAA paperwork required to take the pallet aloft.

## C.1 PALLET CONSTRUCTION

The pallet is constructed of .063 inch, 5052 sheet aluminum (ultimate sheer strength is 18 ksi, yield strength is 13 ksi, and ultimate tensile strength is 28 ksi), one inch diameter 2024-T35 aluminum rods (ultimate shear strength is 41 ksi, yield strength is 47 ksi and ultimate tensile strength is 68 ksi),  $1/4 \ge 1 \ge 1$  inch 6061-T6 angle aluminum (ultimate shear strength is 30 ksi, yield strength is 40 ksi, ultimate tensile strength is 45 ksi), and 3/8 inch diameter threaded steel rods.

The six legs of the pallet are made of the 2024 aluminum rods and are attached to an angle aluminum base frame by 3/8 inch diameter steel
sheet metal screws. The top part of the pallet is essentially eight separate equipment compartments welded together by the Laboratory for Nuclear Science at MIT. This framework of compartments is in turn welded to an aluminum shelf which is bolted to the angle aluminum base frame by four 1/4 inch aircraft grade bolts. The basic configuration is shown in figure 4-5 of chapter 4.

# C.2 PALLET WEIGHT AND BALANCE

The weight and balance measurements for the pallet are as follows:

1) Impact foam, wires, nylon, misc.	5.00 lbs
2) LORAN-C receiver	8.75 lbs
3) Two gel cells	36.00 lbs
4) Inverter	10.25 lbs
5) Monitor	21.00 lbs
6) Apple II+	12.00 lbs
7) Disk II	4.50 lbs
8) A/D converter	1.00 lbs
9) VOR receiver	6.50 lbs
10) VOR head	3.00 lbs
11) Pallet	29.00 lbs
12) Total weight	137.50 lbs

The center of mass is 18.125 inches from the rear of the pallet.

# C.3 AIRPLANE WEIGHT AND BALANCE

The loading and center of gravity for the airplane system are as follows:

	WEIGHT	ARM	MOMENT
	(lbs)	(in)	(in-lbs)
Empty Weight	1385.25	83.4	115980
Oil	11	32	325
Fuel	306	94.8	29009
Pilot	155	90.6	14043
Co-pilot	205	90.6	18573
Pallet	137.5	112.9	15528
Operator	164	126	20664
Rear Tie Downs	0.5	131	65
Front Tie Downs	0.42	98	41
Longerons	4	131.4	534
Cross Spar	1.3	159.4	214
TOTAL	2372.1 lbs		214902 in-lbs

CG = 90.60 in. Aft limit at 2372.1 lbs is 92.49 inches and foreward limit is 88.70 inches.

Same situation as above with empty fuel tanks:

TOTAL 2066.1 lbs 185894 in-lbs CG = 89.97 in. Aft limit at 2066.1 lbs is 92.34 inches and foreward limit is 83.81 inches. Full fuel tanks, no co-pilot: TOTAL 2167.1 lbs 196329 in-lbs CG = 90.60 in. Aft limit at 2167.1 lbs is 92.4 inches and foreward limit is 85.58 inches. Empty fuel tanks, no co-pilot: TOTAL 1861.1 lbs 167321 in-lbs CG = 89.90 in. Aft imit at 1861.1 lbs is 92.22 inches and foreward limit is 79.64 inches. Full fuel tanks, co-pilot and operator reversed: TOTAL 2372.1 216353 in-lbs CG = 91.21 in. Aft limit at 2372.1 lbs is 92.49 inches and foreward limit is 88.70 inches.

### C.4 EQUIPMENT TIE DOWN

Each piece of equipment is held to the pallet and prevented from movement in any direction by a number of means. Figure C-1 shows the pallet with equipment tie downs. Each of the equipment tie down strategies are explained below.



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Figure C.1: Equipment Tie Downs

1) Gel cells. The gel cells (2) are padded fore and aft by impact foam. Movement is prevented fore and aft by the pallet, and movement side to side and up is prevented by 0.5 inch wide nylon webbing secured by a buckle. The tensile strength of the nylon and buckle are presented later in this appendix.

2) Apple II+. The Apple is padded above by a 0.5 inch thick sheet of impact foam. Movement fore, aft, up, and left (into airframe) is prevented by the pallet, and movement right (into Flight Test Engineer) is prevented by restraints two and three.

3) Monitor. The monitor is padded fore, aft, and above by no less than two inches of impact foam. Movement fore, aft, up, and left is prevented by the pallet. Movement right is prevented by restraints four and five (primary) and restraints two and three (secondary).

4) Disk drive. Movement fore and aft is prevented by the pallet. Movement left is prevented by velcro attachment to pallet and restraint number one. Movement right is prevented by velcro, restraint one, and by a 3/8 inch diameter steel rod run through two levels of the pallet.

5) Inverter. The inverter is padded fore, aft and above by impact foam. Movement fore and aft is prevented by the pallet. Movement left is prevented by restraint one. Movement right is prevented by restraint one and two steel rods run through two levels of the pallet.

6) VOR head. Movement fore, aft, up and left is prevented by the pallet.

Movement right is prevented by a steel rod run through two sections of the pallet.

7) VOR receiver. Movement fore, aft, and up is prevented by the pallet. Movement side to side is prevented by sheet metal screw attachment to pallet through standard screw bracket in rear of receiver frame.

8) LORAN-C receiver. The LORAN is padded fore, aft and up is prevented by the pallet. Movement left is prevented by restraint number one. Movement right is prevented by restraint one and by a 1 x 1 inch aluminum L bracket secured to the pallet by sheet metal screws.

9) A/D converter is contained in its own aluminum box and attached to pallet by sheet metal screws.

### C.5 PALLET TIE DOWN

The pallet rests on the six legs which in turn rest on hard points on the plane's frame and floor. It is secured to the plane by a system of seven aluminum spars. The pallet bottom is secured at four points to seatbelt hardpoints by  $1/8 \ge 1 \ge 1$  inch, 6063-T5 angle aluminum (ultimate shear strength is 17 ksi, yield strength is 21 ksi, ultimate tensile strength is 27 ksi). The smallest cross-section subject to shear loads is  $1/8 \ge 1/4$  inches or .03125 square inches and will withstasnd a shear load of 531.25 pounds. Figure C-2 shows the location of these spars.

The pallet top (top of monitor section) is secured by two longerons to



Figure C.2: Pallet Bottom Tie Down Spars



Figure C.3: Pallet Longerons and Cross Spar

a cross spar bolted to the rear passenger shoulder harness hardpoints. The longerons are  $1/8 \ge 1.5 \ge 1.5$  inch, 6063-T5 angle aluminum. The cross section subject to tensile loads is  $1/8 \ge 1.5$  inches or .1879 square inches and will withstand a tensile load of 5073.3 pounds.

The cross spar is  $1/8 \ge 2 \ge 2$  inches, 6061-T6 angle aluminum (ultimate shear strength is 30 ksi, yield strength is 40 ksi, ultimate tensile strength is 45 ksi). The smallest section subject to shear loads is  $1/8 \ge 5/16$  inches or .1641 square inches and will withstand a shear load of 4921.9 pounds. Figure C-3 shows the longerons and cross spar.

#### C.5.1 Nylon Webbing

The nylon webbing is 0.5 inch wide and used primarily as mountain climbing gear. A length of this webbing was loaded on a Materials Testing System Tensile Machine as the Technology Laboratory for Advanced Composites (TELAC) at MIT and subjected to a five inch ramp stroke in two seconds. The nylon broke at 1436.25 pounds. A graph of this test is shown in figure C-4 and is labled as try #2. Try #1 shows a similar test with a one inch stroke. The nylon stretched the full one inch without breaking.

#### C.5.2 Equipment Buckles

The nylon restraints for the equipment are held together by means of buckles, also used as mountain climbing gear. A sample buckle was loaded on an MTS tensile machine and loaded to failure. It failed at 219.84 pounds. Figure C-5 shows a graph of this test.

### C.6 INSTALLATION INSTRUCTIONS

This section lists the installation procedure for the pallet.

1) Remove cushions from backs of rear two seats.

2) Position pallet bottom on seat behind pilot's seat and secure to plane with four spars.

3) Place rear seat foam cushion along seat back.

4) Slide gel cells into box, pack with foam, and secure with restraint



Figure C.4: Nylon Webbing Strength Test



Figure C.5: Equipment Buckle Strength Test

number six.

5) Place pallet top in rear of plane along plane centerline.

6) Attach A/D box to pallet top.

7) Place monitor in box, run power cord out side, run data line out cord hole and back through rear hole in Apple section.

8) Place LORAN in box, run data out line through rear hole in Apple section.

9) Put disk drive on seat behind pallet and run ribbon cable through rear hole in Apple section.

10) Hook A/D card ribbon cable into Apple slot #7, connect disk drive, monitor, and LORAN to proper inputs. Make sure Apple is switched on.

11) Slide Apple back into pallet and attach Apple power cord.

12) Place disk drive in box.

13) Move pallet over onto left seat and into final position. Bolt top of pallet to bottom. Replace right rear seat back cushion.

14) Slide inverter into box.

15) Slide VOR transceiver into box and secure with machine screw.

16) Slide VOR head into box.

17) Attach cables to rear of VOR transceiver, run output to VOR head and A/D converter.

18) Hook VOR and LORAN to respective antennas.

19) Attach longerons to cross spar and to monitor top. Tighten all

bolts.

20) Pack monitor with foam and place cover on box.

21) Connect LORAN and VOR to power buss on top of monitor box, making sure to ground LORAN.

22) Connect inverter and gel cell to buss, set rear breaker then set front breaker. Turn on inverter. Plug in monitor, then the Apple.

23) Once all connections are correct, disengage rear and front breakers.

- 24) Secure monitor with restraints four and five.
- 25) Pack Apple with foam, secure with restraints two and three.
- 26) Pack inverter with foam.
- 27) Install steel rod restraints for inverter (2 rods) and VOR head.
- 28) Pack LORAN with foam.
- 29) Place and secure restraint one.
- 30) Adjust and tighten all pallet restraints as necessary.
- 31) Installation complete.
- 32) Turn all equipment on and test again before taxi and/or takeoff.

### C.7 REMOVAL INSTRUCTIONS

Removal of pallet and equipment will be accomplished essentially in reverse order of installation. The first step will be to turn off equipment and disconnect gel cell, followed by the installation instructions in reverse order, modified as necessary for convienence.

## C.8 FAA PAPERWORK AND APPROVAL

This section contains the FAA paperwork and FAA approval that was sought and obtained before and flying could be done with the pallet installation. The report mentioned at the end of Form 337, Flight Test Pallet Tie Down Strategy and Installation Instructions has been ommitted in its original form. This appendix contains all of the information contained in that report.

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Figure C.6: FAA Form 337, Side One

**NOTICE** Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. DESCRIPTION OF WORK ACCOMPLISHED (If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.) All work described below was performed on 25 March 1985

- 1.0 Pallet designed to hold equipment made of .063 inch, 5052 sheet aluminum was installed at station 113. It rests on 1 inch diameter, 2024-T351 aluminum rods, and is secured to the airplane by a system of seven spars. Four 1/8"x1"x1" angle aluminum spars attach the bottom of the pallet to four seatbelt hardpoints. Two 1/8"x1.5"x1.5" angle aluminum longerons attach the top of the pallet to a cross-spar in the rear of the plane. All six of these ties are made of 6063-T5 aluminum. The cross-spar is made of 6061-T6, 1/8"x2"x2" angle aluminum and is secured to the rear passenger shoulder harness hardpoints.
- 2.0 A Micrologic ML-3000 LORAN-C receiver was installed at station 125. It is secured to the pallet (1.0) by 1/2" nylon webbing and a 1/4"x1"x1" section of angle aluminum. Impact foam surrounds the receiver on three sides.
- 3.0 Two Powersonic 12 volt DC gel cells were installed at station 108. They are secured to the pallet (1.0) by nylon webbing. They are padded on two sides by impact foam.
- 4.0 A Micronic DC to AC power inverter was installed at station 123. It is secured to the pallet (1.0) by nylon webbing and two 3/8" steel rod restraints. It is padded on three sides by impact foam.
- 5.0 A computer monitor was installed at station 111. It is secured to the pallet (1.0) by four nylon webbing restraints. It is padded on three sides by impact foam
- 6.0 An Apple II+ computer was installed at station 111. It is secured to the pallet (1.0) by nylon webbing restraints.
- 7.0 An Apple II disk drive was installed at station 123. It is secured to the pallet (1.0) by nylon webbing and a 3/8" steel rod restraint.
- 8.0 An Apple A/D card was installed at station 104. It is secured to the pallet (1.0) by two steel sheet metal screws.
- 9.0 A King KX-175B transceiver was installed at station 127. It is secured to the pallet (1.0) by means of a screw through standard bracket on rear of frame.
- 10.0 A King VOR head was installed at station 126. It is secured to the pallet (1.0) by means of a 3/8" steel rod restraint.
- 11.0 All electrical connections have been made with 16 gauge, nylon insulated wire to a central 12 volt bus located on top of the pallet. Two 10 amp circuit breakers have been introduced to the system as a safety precaution.
- 12.0 Additional information and detailed parameters are provided in the attached document, Flight Test Pallet Tie Down Strategy and Installation Instructions.
- 13.0 Airplane weight and balance is contained in the document.

ADDITIONAL SHEETS ARE ATTACHED



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Document was not available at time of publication.

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Figure C.8: Application for Airworthiness Certificate, Side One

DI	EPARTMEN SP	UNITED STATES OF AMERICA T OF TRANSPORTATION – FEDERAL AVIATION ADMINISTRATION ECIAL AIRWORTHINESS CERTIFICATE
	CLASSIFICAT	ION: Restricted
	PURPOSE:	Electronic Equipment/Research
	MANU-	NAME N/A
в	FACTURER	ADDRESSN/A
		FROM N/ALL ALTERN Z
	FLIGHT	TO NA
	N-74452	SERIALNO. AA5B-0231
	BUILDER	Grumman American MODEL // AA-5B
	DATE OF ISS	UANCE 04-03-85 EXPREY N/A
	OPERATING	LIMITATIONS DATED 04-05-85 ARE A PART OF THIS CERTIFICATE
1 5	SIGNATURE	OF FAAREPRESENTATIVE VICTRADES GNATION OR OFFICE NO.
	C.H. D	avison NE-FSDO-61
An	y alteration, reprisonment not	production, or misuse of this certificate may be punishable by a fine not exceeding \$1,000 or exceeding 3 years, or both. THIS CERTIFICATE MUST BE DISPLAYED IN THE AIR-

FAA FORM 8130-7 (3-69) SUPERSEDES FAA FORMS 1362-B: 8100-3; 8130-5 SEE REVERSE SIDE

^	This airworthiness certificate is issued under the authority of the Federal Aviation Act of 1958 and the Federal Aviation Regulations (FAR).
в	This airworthiness certificate authorizes the manufacturer named on the reverse side to conduct production flight tests, and only production flight tests, of aircraft registered in his name. No person may conduct production flight tests under this certificate: (1) Carrying persons or property for compensation or hire; and/or (2) Carrying persons not essential to the purpose of the flight.
с	This airworthiness certificate authorizes the flight specified on the reverse side for the pur- pose shown in Block A.
D	This airworthiness certificate certifies that, as of the date of issuance, the aircraft to which issued has been inspected and found to meet the requirements of the applicable FAR. The aircraft does not meet the requirements of the applicable comprehensive and detailed airworthiness code as provided by Annex 8 to the Convention On International Civil Avia- tion. No person may operate the aircraft described on the reverse side: (1) except in accord- ance with the applicable FAR and in accordance with conditions and limitations which may be prescribed by the Administrator as part of this certificate; (2) over any foreign country without the special permission of that country.
E	Unless sooner surrendered, suspended, or revoked, this airworthiness certificate is effective for the duration and under the conditions prescribed in FAR Part 21, Section 21.181 or 21.217.

### Figure C.9: Restricted Airworthiness Certificate

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DEPARTMENT OF TRANSPORTATION FEDERAL AVIATION ADMINISTRATION

Aircraft: Grumman American	Model: AA-5B
Registration No.: N74452	Serial No.: AA5B-0231

OPERATING LIMITATIONS, RESTRICTED CATEGORY, ELECTRONIC EQUIPMENT RESEARCH

1. This aircraft is certificated in the restricted category for the purpose of electronic equipment research.

2. This aircraft shall be operated in accordance with FAR 91.39 and the following terms and conditions.

- a. Operation over densely populated areas is authorized provided the requirements of FAR 91.79 are met, considering the performance characteristics of this aircraft, as equipped for the special purpose, and considering power-on and power-off performance.
- b. Operations conducted near a busy airport where passenger transport operations are conducted shall be coordinated with the air traffic service facility (Center, FSS, or Tower) having cognizance over the area in which the research operation is to be conducted. Operations shall be routed to remain clear of transport passenger operations.

3. Takeoffs and landings shall be made to provide the least possible exposure to persons and property on the surface.

4. Any major alteration to this aircraft will invalidate the attached restricted category airworthiness certificate. No further operation of this aircraft under the terms of this certificate may be conducted unless further operation is authorized by an FAA General Aviation Airworthiness Inspector.

5. This aircraft shall be inspected before and after each flight by the pilot-in-command or by a certificated mechanic with at least an airframe rating for security of electronic equipment and evidence of cracks or other indications of wear or damage.

6. Research electronic equipment must be monitored for interference with the aircraft's navigation and communication equipment.

7. The electronic equipment must be installed and/or removed by a certificated mechanic with at least an airframe rating. Each installation or removal shall be recorded in the airframe log for this aircraft, and it shall be performed in accordance with <u>removal</u> and reinstallation instructions which are part of FAA 337 dated 4-5-85 for this aircraft.

Figure C.10: Limitations on Restricted Aircraft Operation, Page One

Page 2

8. This restricted category airworthiness certificate and these special operating limitations shall remain in effect when any portion of the special purpose equipment is installed and until surrendered, suspended, or revoked.

9. These special operating limitations may be amended by application for an issuance of a new special airworthiness certificate, restricted category.

10. Flight operations in restricted category must be conducted by a pilot holding at least a commercial pilot certificate with airplane milti- engine land rating who meets the recent flight experience requirements of FAR 61.57(d) with respect to this make and model of aircraft.

DATE: 04-05-85

C.H. Davison NE-FSDO-61

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Figure C.11: Limitations on Restricted Aircraft Operation, Page Two

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