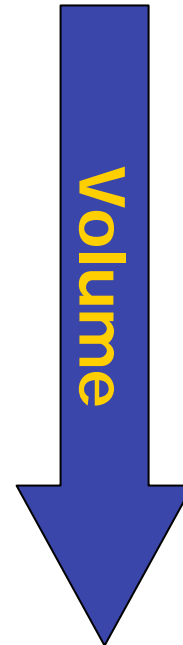




# Process Types

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- Projects
- Job Shops
- Batch Processes
- Line Flows
- Continuous Processes





# Process Spectrum

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Project Job Shop Batch Line Flow Contin.



Labor Content, Skills, Discretion



Supplier Relations



WIP



Formal Quality Control



# Process Spectrum

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Project Job Shop Batch Line Flow Contin.



- Importance of
  - Long Term Planning ↑↑
  - Long Term Sales Forecasts ↑↑
  - Capacity Utilization ↑↑
  - Scheduling ↓↓
  - Coordination ↓↓



# Wrap Up

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- Match Operations with Strategy
  - Strategy ➡ Inv/Tech ➡ System Design
  - System design ➡ Responsiveness
  - Make-To-Stock vs. Make-To-Order
- Service vs. Manufacturing
- Capacity Utilization
- Importance of Bottlenecks