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A Clock Reaction Based on Molybdenum Blue

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ABSTRACT: Clock reactions are rare kinetic phenomena, so far limited mostly to systems with

ionic oxoacids and oxoanions in water. We report a new clock reaction in cyclohexanol that

forms molybdenum blue from a non-charged, yellow molybdenum complex as precursor, in the

presence of hydrogen peroxide. Interestingly, the concomitant color change is reversible,

enabling multiple clock cycles to be executed consecutively. The kinetics of the clock reaction

were experimentally characterized, and by adding insights from quantum chemical calculations,

a plausible reaction mechanism was postulated. Key elementary reaction steps comprise

sigmatropic rearrangements with five-membered or bicyclo[3.1.0] transition states. Importantly,

numerical kinetic modeling demonstrated the mechanism's ability to reproduce the experimental

findings. It also revealed that clock behavior is intimately connected to the sudden exhaustion of

hydrogen peroxide. Due to the stoichiometric coproduction of ketone, the reaction bears potential

for application in alcohol oxidation catalysis.

Keywords: nonlinear phenomena – kinetics – metal catalysis – mechanism

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INTRODUCTION

Clock reactions are defined as chemical systems in which abrupt concentration changes occur after a well-defined, sharp induction time. These reactions are rare, since under most conditions, gradual and steady concentration changes are observed. The most famous example is Landolt's iodine clock,² which is based on dark I₃⁻ intermediates that are instantaneously guenched by a reducing agent, until the latter is consumed.³ A nice summary of all variants of the Landolt clock reaction was given by Oliveira and Faria.⁴ They also listed the other known clock reactions, all based on aqueous redox chemistry using ionic reagents, mostly oxoacids and oxoanions. The study of the nonlinear kinetics of clock reactions is important to understand the basics of other nonlinear effects, such as oscillatory behavior in catalytic fixed bed reactors⁵ or chiral amplification in stereoselective synthesis.⁶ Indeed, several clock reactions could be successfully triggered to undergo oscillations.^{4,7} In this regard, the clock reactions are phenomenologically similar to the classical chemical oscillators, as described by Belousov-Zhabotinsky, 8 Bray-Liebhafsky⁹ and Briggs-Rauscher.¹⁰ It is generally accepted that clock reactions share a common kinetic feature: The induction time marks the point in the course of a reaction, where one inhibitory component has been fully consumed. Thus, the sudden buildup of a certain product is possible. In the case of Landolt's iodine clock, autocatalysis has been found to further speed up the clock transition.4

Organic-soluble molybdenum(VI) complexes are well-studied, high-performance oxidation catalysts. Their prime application is heterolytic (i.e. non-radical) Sharpless-like activation of hydroperoxides for the epoxidation of olefins.¹¹ For a long time it has been known that in these epoxidation systems also radicals can be formed (i.e. homolytic activation of hydroperoxides),

leading to allylic byproducts. ¹² Recently, the mechanism of radical formation was revealed, showing that Sharpless-like oxidation of hydroperoxide can occur, leading to homolytically labile trioxide intermediates. ¹³ This undesired side-reaction has a transition state with a well-defined bicyclo[3.1.0] structure, and belongs to the class of sigmatropic rearrangements. For synthetic purposes, the epoxidations are typically based on tertiary hydroperoxides, in order to prevent further complications arising from oxidation of the hydroperoxide's geminal hydrogen. Some studies include experiments with hydrogen peroxide as the oxidant, but this approach is generally not very successful, due to low turnover. ¹⁴ However, there is consensus that in this case, η^2 -peroxo intermediates are the active species. ¹⁵

Molybdenum blue (MB) is the name of a family of compounds that are characterized by partially reduced molybdenum oxide hydroxide clusters $\{Mo_w^{VI}Mo^V_xO_yH_z\}^{n-}$ of variable composition. They are produced by reduction of aqueous MoO_4^{2-} , often under acidic conditions. By utilizing sophisticated synthesis methods, it is possible to get monodisperse and crystalline samples, for instance ring-shaped, supramolecular $\{Mo_{154}\}$ clusters. Due to the partial reduction, i.e. the occurrence of d^1 centers at Mo^V positions, MB shows a deep blue color. This strong color is often used to perform selective staining of samples for quantitative determination of reducing agents, silicates or phosphates. The formation of nanosized MB rings ($w\approx150$) was recently reported to occur via self-assembly of small linear precursor units ($w\approx36$). Up to now, the formation of MB starting from neutral, molecular molybenum(VI) precursors has not been described.

MATERIALS AND METHODS

Bis(acetylacetonato)dioxomolybdenum(VI) ([MoO2(acac)2]), cyclohexanol (99%)hydrogen peroxide (30%) were purchased from Sigma-Aldrich and used as received. The reactions were carried out in a thermostated oil bath, equipped with immersion heater ($\Delta T = \pm 1$ K). In a typical run, the bath was heated to 85°C, and a 3 mL glass vial was loaded with 40 mg catalyst and 2 mL cyclohexanol, along with a magnetic stirring bar (600 rpm). The reaction vessel was mounted such that the meniscus was below the surface of the oil bath. After a few minutes, the catalyst was completely dissolved. After 15 minutes conditioning, a portion of 100 μL H₂O₂ solution was added, which led to a bright yellow color. Within some minutes, the solution turned suddenly into a dark, turbid blue. Upon addition of another portion of 100 µL H₂O₂ solution, the yellow, transparent liquid could be reestablished and after a sharp, welldefined induction time of about 8 min, the blue color formation came back in an abrupt way. Like this, many cycles could be performed in series. The observed induction time was proportional to the amount of H₂O₂ added. In order to follow the color changes of the reaction, movies were shot using a Canon Powershot S5IS camera. The movies were colorimetrically analyzed on the computer, using a precision light sensor (Phidgets Inc., sensor 1127) as an external auxiliary. Transmittance was measured at 580 nm. The induction time of the clock reaction was defined as the time between catalyst oxidation (i.e. time of H₂O₂ addition) and appearance of the first blue shimmer in the liquid. Dynamic laser scattering (DLS) was performed using a Malvern Mastersizer 2000, using isopropanol as dispersant, at a loading of 0.1 mg MB per mL isopropanol. Gas chromatography was performed on a HP6890, equipped with flame ionization detector (FID) and mass spectrometer (MS). Product quantification was done on the FID with the RRF procedure described by Chaintreau and coworkers.²² Ouantum

chemical calculations were performed with the g03 set of programs,²³ using the B3LYP functional.²⁴ Geometry optimizations, frequency calculations and internal relaxed coordinate (IRC) scans were done on a generic basis set, consisting of 6-31G(d,p) for C/H/O and LANL2DZ²⁵ including an f polarization function for Mo.²⁶ Single-point calculations on the extended 6-311++G(df,pd) basis for C/H/O and the unchanged basis for Mo further refined the accuracy of the calculated reaction energies and adiabatic energy barriers. The relative energies of the stationary points were corrected for zero-point energy (ZPE) differences. Cartesian coordinates of the optimized transition states can be found in the Supporting Information. Kinetic modeling was done by numerical integration of the system of differential equations using MATLAB's ode45 solver.

RESULTS AND DISCUSSION

Gradual MB formation in cyclohexanol

We found that bis(acetylacetonato)dioxomolybdenum(VI), [Mo^{VI}O₂(acac)₂], a commercially available, yellow, organic-soluble molybdenum(VI) complex, is gradually converted to MB upon heating in cyclohexanol (Figure 1A), the latter acting both as solvent and reductant. This reaction is rather slow, putatively due to rather slow decoordination of the acac ligands. Similar to conventional MB, i.e. obtained from reduction of MoO₄²⁻, the solution was turbid, as a consequence of the high molecular aggregates. Figure 1B, obtained with DLS, shows that those aggregates are distributed around 0.1 μm and are further agglomerated to 4 μm. This is similar to Muller's finding of primary 0.05 μm MB aggregates,²⁷ along with the occurrence of large 1 μm MB agglomerates in less polar medium.²⁸

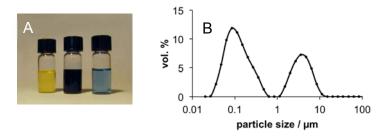


Figure 1. (A) Samples with molybdenum in oxidized state (yellow) and reduced state (dark blue, MB). The light blue sample is 100-fold diluted. (B) DLS size distribution of MB.

Sudden MB formation: clock kinetics

An interesting feature of the above-described, [Mo^{VI}O₂(acac)₂] based approach is that in the presence of H₂O₂, the formation of MB occurs in an abrupt way, and the concomitant color change is seen after a well-defined induction time (Figure 2). This is indicative of a reaction that follows clock kinetics.

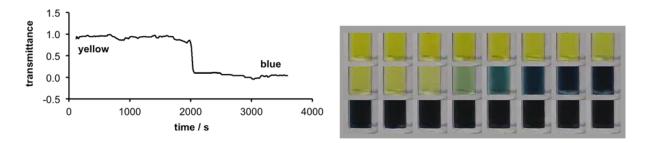


Figure 2. *Left:* Colorimetric tracking at 580 nm of the MB-based clock reaction. After the induction time, the system abruptly switches from yellow to blue. Solvent: cyclohexanol; [Mo] = 40 mM; [H₂O₂]₀ = 2 M; $T = 85^{\circ}\text{C}$. *Right:* Movie frames of the MB formation, f = 0.1 Hz.

If – after the clock event has taken place – another portion of H_2O_2 is added, MB is reoxidized and the clock process can be reinitiated. Like this, multiple color switches can be provoked (Figure 3A). The observed induction time (t_{ind}) increases linearly as a function of the H_2O_2 amount added (Figure 3B). This lets us conclude that (i) complete H_2O_2 consumption is a prerequisite for the clock event to take place, i.e. $[H_2O_2](t_{ind}) = 0$, and (ii) the H_2O_2 consumption rate does not depend on $[H_2O_2]$. Thus, we assumed a simple rate law of first-order form (equation 1), which yields an expression for t_{ind} (equation 2).

$$-d[H2O2]/dt = kclock [Mo]$$
 (1)

$$t_{ind} = [H_2O_2]_0 k_{clock}^{-1} [M_0]^{-1}$$
 (2)

Indeed, by measuring $t_{ind}([Mo])$ we observed that k_{clock} was independent of [Mo] (Figure 3C), supporting the validity of our simple first-order rate law. Furthermore, an Arrhenius evaluation of $k_{clock}(T)$ in the temperature range of $65 - 95^{\circ}$ C led an observed activation energy of 17 ± 2 kcal mol⁻¹ (Figure 3D).

The formation of MB was also observed with other primary and secondary alcohols, e.g. EtOH, C₅H₁₁OH, PhCH₂OH, *i*-PrOH, but not with tertiary alcohols, e.g. *t*-BuOH. For the primary alcohols, however, reoxidation cycles were not reproducible and the system was inactive after one cycle. The inertness of *t*-BuOH towards MB formation led to the conclusion that C=O formation must be intimately connected with Mo^{VI} reduction (reaction 3). This type of reactivity reminds of Trost's molybdenum-based alcohol oxidation system.²⁹

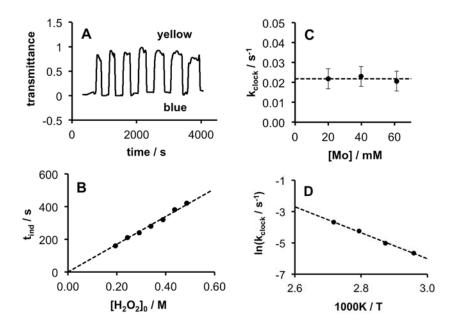


Figure 3. (A) Multiple reoxidation cycles. $[H_2O_2]_0 = \{0.19, 0.24, 0.29, 0.34, 0.39, 0.44, 0.49\}$ M; [Mo] = 40 mM; T = 85°C. (B) Dependency of t_{ind} on $[H_2O_2]_0$, extracted from the transmittance vs. time plot in A. [Mo] = 40 mM; 85°C. (C) Concentration invariance of the first-order rate constant $k_{clock}(85$ °C) = 0.02 ± 0.01 s⁻¹, as determined by equation 2 and linear regression of t_{ind} vs. $[H_2O_2]_0$ plots; $[Mo] = \{20, 40, 60\}$ mM; T = 85°C. (D) Temperature dependency of k_{clock} . [Mo] = 60 mM; $[H_2O_2]_0 = 0.19$ M; $T = \{65, 75, 85, 95\}$ °C. The Arrhenius parameters are $E_A = 17\pm2$ kcal mol⁻¹ and $log(A/s^{-1}) = 8.3\pm1$.

As a consequence, secondary alcohols work best for the clock reaction. We used cyclohexanol as the substrate of choice because of its low volatility and its high relevance as bulk chemical. As a matter of fact, catalytically increasing the ketone content in KA oils – by methods related to the presented one – could be an advantage in nylon-6 monomer production.³⁰ Note that keeping a good control over the ketone-to-alcohol ratio in this process is key, given its worldwide scale of 6×10^9 kg a^{-1} .³¹

Mechanistic rationalization

Based on the experimental observations above, on density functional theory (DFT) calculations and on literature knowledge about feasible and stable reaction intermediates, we propose a viable reaction mechanism, as given in Figure 4. The rational behind this mechanism is that a catalytic oxidation cycle – converting alcohol to ketone – gradually consumes H₂O₂ in the yellow phase of the reaction. As the clock event is reached, no more H₂O₂ is available to charge the catalyst. Yet, the alcohol oxidation goes on, now reducing the metal center instead of the peroxide, yielding MB with its typical blue color. By adding a second portion of H₂O₂, MB gets reoxidized and the cycle starts again.

The following paragraphs will describe the elementary reaction steps in the proposed mechanism. Under reaction conditions (i.e. oxidative conditions), the initial acetylacetonate ligands are known to get displaced by alcoholato ligands.³² The resting state of the catalyst is thus a tetrahedral bis(alcoholato)bis(oxo) species (1). In the presence of H₂O₂, an η²-peroxo species (2) is formed.^{33,34} The peroxo ligand in 2 can unimolecularly oxidize a neighboring alcoholato ligand, yielding ketone and hydroxo complex 3. A final ligand exchange closes the catalytic cycle, in converting 3 back to 1. Overall, this catalytic cycle consumes H₂O₂ and alcohol, and produces ketone. The oxidation state of the molybdenum center is conserved throughout (Mo^{VI}, i.e. d⁰, LMCT being responsible for the yellow color). Conclusively, Mo^{VI} acts purely as a Lewis acid.

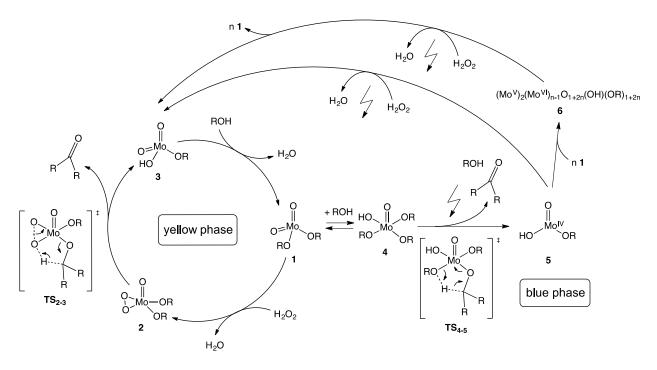


Figure 4. Proposed mechanism of the clock reaction. The redox ractions that introduce or remove d electrons onto or from the metal (indicated with thunderbolts) are responsible for the color changes between yellow (Mo^{VI} , 1-4) and blue (Mo^{IV} , 5 and Mo^{V} , 6). The reactions of the blue phase also occur in the yellow phase, albeit slower, and reactions 5 \rightarrow 3 and 6 \rightarrow 3 preclude accumulation of any 5 or 6 during the yellow phase.

After full consumption of H₂O₂, **1** can solvolytically add one alcoholato ligand (**4**) and then undergo self-oxidation to form ketone and a reduced Mo^{IV} species (**5**). In this step, Mo^{VI} takes over the role as oxidant. Similar to classical MB formation, the initially formed Mo^{IV} species reacts with n equivalents of **1**, thereby undergoing comproportionation with one equivalent of **1** to form two Mo^V centers, embedded in a Mo^{VI} matrix (**6**). Based on earlier results,¹⁷ we assume a Mo^{VI}:Mo^V ratio of 5:1, i.e. n = 11. Finally, upon addition of another H₂O₂ portion, one can reoxidize **6** and release n **1** and **3**. This brings the system back to the yellow phase catalytic cycle.

Input from quantum chemistry

In the process of formulating the above reaction mechanism, we performed quantum chemical calculations using the B3LYP hybrid functional on an ample, generic basis set (see Materials and Methods). It is known from epoxidation chemistry that under oxidative conditions [MoO₂(acac)₂] loses its acetylacetonato ligands, those being replaced by alkoxo ligands.³² Thus, we based our calculations on computationally feasible, simplified [MoO₂(OMe)₂] models (Me = CH₃), a method validated earlieron.¹³ Additionally, whenever α -H atoms are being attacked, O*i*Pr ligands (*i*Pr = CH(CH₃)₂) were taken as an accurate representation of the secondary alcohol cyclohexanol.

In the yellow phase, the decisive elementary reaction step is $2\rightarrow 3$. Calculations describe the correspondent transition state (TS_{2-3}) as having a well-defined bicyclo[3.1.0] structure with planar core. This sigmatropic rearrangement allows the η^2 -peroxo ligand to oxidize the alkoxo's α -H atom. Thereby, ketone is produced and the O–O bond undergoes reductive cleavage. The calculated structure is topologically very similar to the one reported for Sharpless-type hydroperoxide oxidation (Figure 5).¹³ Note that TS_{2-3} is very likely also governing the Trost alcohol oxidation,²⁹ rather than the recently proposed,³⁵ but energetically disfavored³⁶ η^1 -hydroperoxo TS.

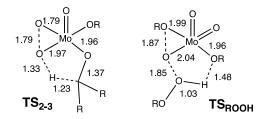


Figure 5. Comparison of calculated transition structures (B3LYP with generic basis set). Left: alcohol oxidation (**TS**₂₋₃, this paper). Right: hydroperoxide oxidation (**TS**_{ROOH}, adapted from reference 13). Numbers indicate bond lengths (in Å) in the planar bicyclo[3.1.0] core.

Importantly, **TS**₂₋₃ is heterolytic in nature and lies on the singlet hypersurface. Thus, it is purely based on the mild Lewis acidity of Mo^{VI}, activating and preorganizing both the oxidant and the substrate. Note that the crucial η²-peroxo intermediate is a well-known structural motif in Mo^{VI} based H₂O₂ activation, e.g. in the dark generation of singlet oxygen.³⁴ Its formation from the dioxo precursor is favorable¹⁹ and cannot be rate-determining, since zero-order kinetics in [H₂O₂] have been found (see above). An internal relaxed coordinate (IRC) scan confirmed the identity of **TS**₂₋₃, in connecting **2** to **3** (Figure 6). The reaction is exothermic by 67 kcal mol⁻¹, the calculated activation energy is 18.4 kcal mol⁻¹ at 350 K (adiabatic energy barrier of 17.7 kcal mol⁻¹), which is in good agreement with the experimentally found activation energy for the clock reaction (17±2 kcal mol⁻¹, Figure 3D).

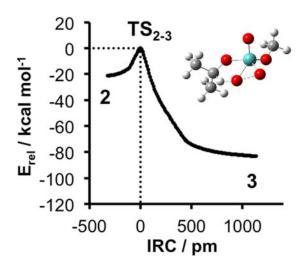


Figure 6. IRC scan of the alcohol oxidation step in the yellow phase (coupled to η^2 -O₂ reduction). Calculation based on Mo^{VI}(O)(η^2 -O₂)(OMe)(O*i*Pr). **2** lies at -0.5 kcal mol⁻¹ with respect to **1**. Insert shows **TS**₂₋₃.

Once the clock event is reached, it is reaction 4→5 that brings about the color change to blue. The five-membered transition state TS_{4.5} corresponds to a sigmatropic [1,4]-hydrogen shift, equivalent to "half" of the bicyclo structures in TS_{2.3}. Two electrons are reducing the metal center. The calculated activation energy is 28.1 kcal mol⁻¹ at 350 K (adiabatic energy barrier of 27.4 kcal mol⁻¹) (Figure 7). In principle, reduction can occur with or without solvolysis, as denoted by (i) and (ii), respectively, in Figure 8. Without solvolysis, however, the barrier increases to 49.4 kcal mol⁻¹, overall, and reaction flux through this channel seems to be negligible. Although TS_{4.5} is closed shell, 5 has two near-degenerate spin states, i.e. singlet and triplet, lying at endothermicity levels of 19.2 and 20.1 kcal mol⁻¹, respectively. We do not make any claim about the precise nature of the ground state of 5, and to some extent it is irrelevant anyway, since for the heavy element molybdenum, both spin states are quickly interchangeable, due to efficient spin-orbit coupling.³⁷

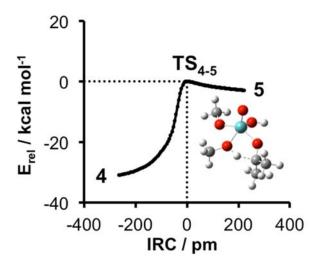


Figure 7. IRC scan of the alcohol oxidation step in the blue phase (reduction of Mo^{VI}). Calculation based on Mo^{VI}(O)(OH)(OMe)₂(O*i*Pr). **4** lies at -0.1 kcal mol⁻¹ with respect to **1**. Insert shows **TS**₄₋₅.

Figure 8. Catalyst reduction in the blue phase. Pathways with (i) and without (ii) solvolysis.

Concerning the fate of the Mo^{IV} species (**5**), we find computational evidence for an energetically favorable comproportionation with Mo^{VI} (**1**), as shown in reaction 4. The calculated dimerization enthalpy amounts to -31 and -33 kcal mol⁻¹ for singlet and triplet spin states,

respectively. Comparing this value to another case of Mo^{IV}/Mo^{VI} comproportionation, where an experimental dimerization enthalpy of -16 kcal mol⁻¹ was found for a bis- $\kappa^2 S$ based ligand field,³⁸ along with an activation energy for dimerization of only 7 kcal mol⁻¹, the present case of dimerization can be assumed to be diffusion controlled, since the higher dimer stability ($\Delta\Delta H_{(2)}$) exceeds the bis- $\kappa^2 S$ activation energy by more than a factor of two.

$$Mo^{IV}(5) + Mo^{VI}(1) \rightarrow (Mo^{V})_2$$
 (4)

$$(Mo^{V})_2 + (n-1) \mathbf{1} \to \mathbf{6}$$
 (5)

Mulliken atomic charge analysis of the dimer reveals clearly the comproportionation having occurred (Figure 9). This is corroborated by the absence of Jahn-Teller distortion and a spin density (in triplet state) of about unity for both molybdenum centers. After dimerization, further molybdenum units will add, until the final form of MB is reached (reaction 5, with an estimated n=11, see above).

Figure 9. Comproportionation/dimerization of Mo^{IV} (5) with Mo^{VI} (1). The bracketed and italic numbers indicate Mulliken charge and spin density, respectively (atomic units).

Kinetic modeling

In order to verify the ability of the presented mechanism to explain the experimentally observed clock behavior, we set up a full kinetic model (Table 1). Indeed, by numerically solving this system of differential equations (see Materials and Methods), we could qualitatively reproduce the abrupt color change (Figure 10). This is a valuable piece of evidence in favor of the presented mechanism. Note that although some clock reactions involve autocatalysis,⁴ this was not found to be necessary in the current case: Our model is able to explain the clock behavior in the absence of autocatalysis, in particular due to reactions $6\rightarrow 3$ and $5\rightarrow 3$. These reactions destroy any formed MB by reaction with H_2O_2 . When H_2O_2 is exhausted, any formed MB cannot be destroyed and the color appears. In the (hypothetical) absence of these reactions, MB would form slowly but in a defined speed and the color should appear gradually.

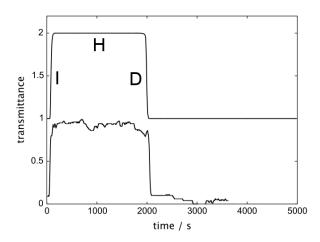


Figure 10. Comparison of experimental data with kinetic model (translated by 1.0 in y direction for clarity). The characteristic time domains of the reaction are labeled I (increase), H (high) and D (decrease). [Mo] = 60 mM; $[H_2O_2]_0 = 2 \text{ M}$; $T = 85^{\circ}\text{C}$.

Moreover, the kinetic modeling provided approximate rate constants of some elementary reaction steps involved (Table 1). In fact, tind is the main but not the only relevant parameter in this system. Rather, the rates of MB formation and MB oxidation do influence the experimental data (abruptness) in the D and I domains, respectively (Figure 10). The model rate constants were subject to a sensitivity analysis (multiplication and division by a factor of two, visually checking whether the curve deviated from its original shape and if yes which of the three domains was affected). It was found that the above-mentioned three rate constants were sensitive in their respective domains. Moreover, the kinetic model breaks down if k_{1-2} or k_{5-3} are set at too low levels. In conclusion, the model provides estimated values for three rate constants (k_{2-3} , k_{4-5} and k_{6-3}) as well as estimated minimum values for two more rate constants (k_{1-2} and k_{5-3}). Note that for a more reliable determination of the individual rate constants, further spectroscopic studies on isolated intermediates or on single-step elementary reactions should be performed. For our kinetic modeling, in order to have clearly distinct domains, we used a high H₂O₂ concentration (Figure 10). Yet, when the model was reevaluated at low H₂O₂ concentrations, the abrupt color changes could only be achieved when the apparent value of k₆₋₃ was increased accordingly, suggesting that the true rate law for $6\rightarrow 3$ is more complex than assumed in our simple model (and thus k_{6-3} not being a true physical quantity), a fact again asking for more indepth spectroscopic studies. The complication with the rate law for $6\rightarrow 3$ is understandable, since 6 is a cluster and its disintegration cannot be an elementary reaction step. In principle, the same holds for $5\rightarrow 6$, but due to the very fast dimerization (see above) the associated rate constant was found to be insensitive anyway.

Note that although there is no strict, analytical relation between the phenomenological quantity k_{clock} and the individual rate constants from the model, it is approximately true that $k_{clock} \approx k_{2-3}$

(see Figure 3C and Table 1). This can be rationalized, as on one hand, the timing of the clock event coincides with the moment of H_2O_2 exhaustion, and on the other hand, the proposed H_2O_2 depletion mechanism (Figure 4) has its rate-determining step in the unimolecular reaction step $2\rightarrow 3$. The value of k_{clock} is not strongly influenced by the rate constants of the other elementary reaction steps. However, the magnitudes of those other rate constants are a necessary prerequisite for the clock phenomenon as such to occur at all. For instance, if k_{6-3} would be too slow, some MB might accumulate during the yellow phase and a steady, gradual color change would be observed.

Table 1. Kinetic model of the proposed mechanism. Rate constants are at 85°C.

reaction		rate law	k _{model}	sensitive (domain) ^a
yellow	1→2	<i>k</i> ₁₋₂ [1] [H ₂ O ₂]	$5 \times 10^2 \text{ M}^{-1} \text{ s}^{-1}$	only if lowered (H)
	2→3	k ₂₋₃ [2]	1.5×10 ⁻² s ^{-1 b}	yes (H)
	3→1	<i>k</i> ₃₋₁ [3] [ROH]	fast ^c	no
	1→4	$k_{4-5} (K_{1-4}^{-1}+1)^{-1} [1]$	4×10 ⁻⁴ s ^{-1 d}	yes (D)
blue	4→5	, , , , , ,		
	5→6	<i>k</i> 5-6 [5] [1]	$10^3 \mathrm{M}^{-1} \mathrm{s}^{-1} \mathrm{e}$	no
	5→3	<i>k5-3</i> [5] [H ₂ O ₂]	1 M ⁻¹ s ^{-1 f}	only if lowered (D)
	6→3	<i>k</i> ₆₋₃ [6] [H ₂ O ₂]	$5 \times 10^{-2} \mathrm{M}^{-1} \mathrm{s}^{-1}$	yes (I)

^aRefers to the domains defined in Figure 10.

^bThe agreement between $E_A(k_{2-3})_{\text{exp}}$ and $E_A(k_{2-3})_{\text{calc}}$ was already discussed above. $(k_{2-3})_{model}$ agrees with k_{clock} in Figure 3C. The corrected, recommended value for k_{2-3} is 1.1×10^{-2} s⁻¹, see chapter 'side-reactivity'.

^cThis step is supposed to occur very fast and was thus skipped in the model. For details see the Supp. Inf.

^dRefers to k_{4-5} , not k_{1-4} . Dividing k_{4-5} by the literature prefactor for five-membered hydrogen shifts, i.e. 6×10^{12} s⁻¹ including six-fold degeneracy,³⁹ we get $E_A(k_{4-5})_{\text{model}} = 26.5$ kcal mol ⁻¹, in

reasonable agreement with our calculations, i.e. $E_A(k_{4-5})_{\text{calc}} = 28.1 \text{ kcal mol}^{-1}$. Also, we assume $K_{1-4} \approx 1$, see derivations in the Supp. Inf.

°Conservative estimate. After comparison with the bis- $\kappa^2 S$ case (see above), k_{5-6} is probably diffusion controlled. The value refers to the initial dimerization step in the $\mathbf{5} \rightarrow \mathbf{6}$ sequence.

^fBased on the dilution of reduced species in 6 (n = 11, see text) and the potential steric hindrance in accessing those sites.

From the model, interesting information about the concentration changes during the reaction can be obtained (Figure 11). For instance, during the yellow phase, peroxo species **2** clearly dominates. At the clock event, which is the moment of H_2O_2 exhaustion, a sudden transient buildup of **1** and **4** can be observed. The availability of **4** gives room for formation of MB. Interestingly, **5** does not accumulate to any reasonable degree, but gets immediately transferred to **6**. This is caused by the fast comproportionation (even with the conservative k_{5-6} value chosen). Although the quantitative transfer of **4** to **6** does need some time, an abrupt color change is observed at the clock event, since the molar absorption coefficient of **6** is very high, i.e. $\varepsilon = 5000 \text{ M}^{-1} \text{ cm}^{-1}$ per Mo^{V} center. By acknowledging the linear time dependency of $[\text{H}_2O_2]$ (Figure 10 right), the experimentally observed zeroth order with respect to $[\text{H}_2O_2]$ is correctly reproduced by the model. Moreover, another set of modeling results also confirmed first order behavior with respect to the catalyst (Figure 12).

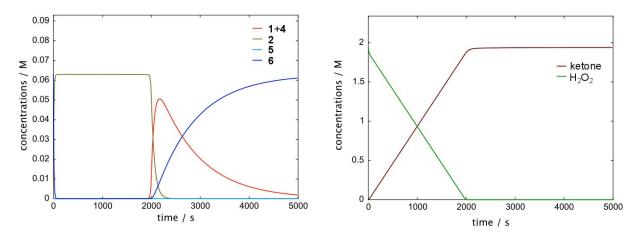


Figure 11. Left: Catalyst speciation curves, as obtained from the modeling results. As we assume the reaction $3\rightarrow 1$ to be very fast (see Table 1), it is [3] = 0. Right: Concentration changes of the stoichiometric species. [Mo] = 60 mM; $[H_2O_2]_0 = 2 \text{ M}$; $T = 85^{\circ}\text{C}$.

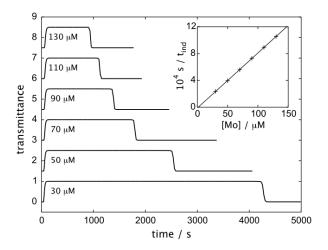


Figure 12. Modeling results for various catalyst concentrations. [Mo] as indicated; $[H_2O_2]_0 = 2$ M; T = 85°C. Each curve translated by 1.5 in y-direction for clarity. The insert plot shows that the model predicts $1/t_{ind}$ to be proportional to [Mo]. This confirms first-order kinetics (see equation 1).

Radical side-reactivity

In order to explore the feasibility of applying the title reaction to catalytic applications, we monitored the formation of ketone (stemming from the contributions of reactions $2\rightarrow 3$ and $4\rightarrow 5$) with gas chromatography. The cyclohexanone peak was identified by GC-MS and quantified by GC-FID. Under our conditions, we found an overall efficiency in converting cyclohexanol to cyclohexanone of roughly 70%, with respect to H_2O_2 (Figure 13). Likely, there is room for significant optimization of this value, e.g. by using continuous addition protocols. We ascribe the partial loss of H_2O_2 to catalytic disproportionation. This hypothesis is supported by the observation of some gas bubbles during the yellow phase, which are characteristic of Fenton-like H_2O_2 disproportionation processes.⁴¹ The immediate consequence of this finding is that the recommended value of the rate constant $k_{2\cdot3}$ ($2\rightarrow 3$ is the main H_2O_2 sink) should be the value derived from kinetic modeling, corrected by a factor of 0.7, i.e. 0.011 s⁻¹ instead of 0.015 s⁻¹ (Table 1).

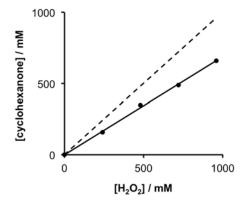


Figure 13. Observed increase in cyclohexanone concentration. The dots represent four consecutive clock cycles, each run at $[H_2O_2]_0 = 0.24$ M. [Mo] = 40 mM; T = 85°C. The dashed parity line indicates full yield, the plain trendline has a slope of 0.7.

Note that for a more rigorous treatment of those radical side-processes – by inclusion into the kinetic model – an unjustifiable amount of additional equations would enter the simulation, ⁴² obscuring the central findings of this paper. As to the mechanism of disproportionation, it stands to reason that the same molybdenum peroxo species that is responsible for alcohol oxidation (i.e. 2) is also responsible for H₂O₂ destruction. Indeed, following the bicyclo[3.1.0] topology of the Mo^{VI}-peroxo catalyzed ROOH oxidation transition state in Figure 5 (TS_{ROOH}), we were able to localize a completely analogous H₂O₂ oxidation transition state (TS₂₋₇ in Figure 14A). As before, a rigorous IRC analysis was performed to confirm the identity of this transition state (Figure 15). The found reactivity parallel between the symmetric η²-peroxido species 2 and the asymmetric η¹-hydroperoxido species preceding TS_{ROOH} was recently predicted by Amini and coworkers.⁴³

Figure 14. (A) Heterolytic activation of H_2O_2 ($E_A(k_2-7) = 20.9$ kcal mol⁻¹; $\Delta H_{2-7} = -14$ kcal mol⁻¹), leading to Mo^{VI} trioxide 7. (B) 7 forms radicals upon homolytic O–O scission and subsequent H abstraction from H_2O_2 . ΔH_{7-8} and ΔH_{8-3} are 19 and -22 kcal mol⁻¹, respectively.

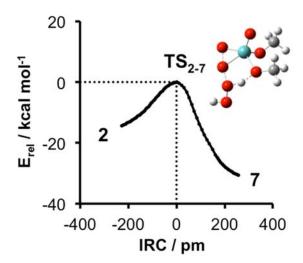


Figure 15. IRC scan of the for side-reaction $2 \rightarrow 7$ (oxidation of H₂O₂). Calculation based on Mo^{VI}(O)(O₂)(OMe)₂. **2** lies at -0.5 kcal mol⁻¹ with respect to **1**. Insert shows **TS**₂₋₇.

It has been shown that TS_{ROOH} (Figure 5) is followed by homolysis of the intermediately formed, labile molybdenum trioxide unit;¹³ a conclusion which is equally valid for species $7^{.44}$. This homolysis, taking place on a $\tau_{7-8} < 1$ ms timescale,⁴⁵ leads to the formation of an HOO radical and a complex radical 8, which reacts with H₂O₂ in a diffusion-controlled way ($\tau_{8-3} < 1 \text{ µs}$)⁴⁶ to yield 3 and another HOO radical (Figure 14B). Finally, it is well known that HOO radicals readily terminate in a head-to-tail fashion on the triplet hypersurface (bimolecular rate constant $2 \times 10^9 \text{ M}^{-1} \text{ s}^{-1}$), yielding H₂O₂ and 3 O₂.⁴⁷ As to the electronic configuration of 8, both Mulliken population and bond length analyses revealed a structure that is best described by a localized oxyl radical rather than a mesomerically diffuse form (see Supp. Inf.).

CONCLUSION

In summary, we report a clock reaction based on sudden Mo^{VI} reduction to molybdenum blue in the presence of alcohol and hydrogen peroxide. A sharp color switch from yellow to blue

occurs after a well-defined induction time. The peculiar clock kinetics were explored

experimentally and rationalized by a DFT-derived reaction mechanism. The ability of the

proposed mechanism to reproduce the experimental findings was confirmed by explicit kinetic

modeling. Moreover, the modeled rate constants of elementary reaction steps were benchmarked

with theoretical predictions, where possible. A minor side-reaction was found to trigger some

hydrogen peroxide disproportionation. Potential application of the title reaction to catalytic

alcohol oxidation processes as well as conclusions for molybdenum-catalyzed alcohol oxidations

in general were discussed.

ASSOCIATED CONTENT

Supporting Information. Cartesian coordinates of optimized intermediates and transition states.

This material is available free of charge via the Internet at http://pubs.acs.org.

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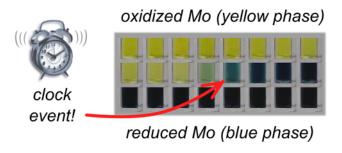
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Supporting Information

A Clock Reaction Based on Molybdenum Blue

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Cartesian coordinates of optimized intermediates

1	Mo O C H H H O O O C	-0.00000 1.43450 2.70584 2.70166 2.94006 3.46707 0.49652 -0.49650 -1.43450 -2.70584 -3.46706	-0.29202 0.77474 1.09001 2.13209 0.43492 0.96758 -1.26749 -1.26755 0.77475 1.09001 0.96766	0.00000 -0.54242 0.01481 0.35201 0.86128 -0.76225 1.29495 -1.29492 0.54240 -0.01483 0.76226
	H H	-2.70165 -2.94010	2.13206 0.43487	-0.35211 -0.86125
2	Mo O C H H O O C H H H	0.04558 -1.15716 -2.44277 -2.42251 -2.71456 -3.17977 -1.38051 0.40920 1.51360 2.82152 3.54323 2.88280 3.05056 -0.05344	-0.19362 1.23497 1.49013 2.47260 0.72566 1.50073 -1.24750 -0.54238 0.55749 0.99167 0.49696 2.07450 0.75463 -1.85055	0.15509 0.25639 -0.28666 -0.77057 -1.02252 0.52311 -0.60310 1.75727 -0.71819 -0.36219 -1.01965 -0.51350 0.68223 -0.75481
3	Mo O O O C H H H	0.325860 1.259612 0.256417 -1.411987 -2.706107 -3.344260 -2.656790 -3.127570 1.927476 1.114919	-0.064476 1.560988 -0.870078 0.266984 0.174612 -0.427767 -0.288502 1.181264 1.842061 -1.038734	0.000070 0.223259 1.486337 -0.580589 0.007050 -0.647013 0.998585 0.094888 -0.417515 -1.138282
4	Mo O C H H O O C H H H C H H	-0.138971 -1.848652 -2.815293 -3.795142 -2.579123 -2.823786 -0.910069 -0.052188 0.649975 1.918869 2.679022 2.189987 1.882282 -0.335349 2.068835 2.245887 3.017748 1.386771 1.527688	-0.003654 0.586114 0.259586 0.598146 0.757415 -0.827097 -1.718784 0.28762 1.386321 1.997893 1.248042 2.490824 2.746379 -2.47528 -1.580626 -0.863426 -2.051002 -2.356245 -0.938199	-0.115635 -1.087298 -0.735694 -2.036229 -1.233246 -0.159989

```
5
                   -0.501523
                                 0.19697
                                             -0.176859
            Mo
                   -1.654853
                               -1.746611
                                             0.536139
             O
             O
                   1.265164
                                -0.738151
                                             -0.462149
             O
                   -1.168756
                                0.889682
                                              1.51549
             O
                   -1.39414
                                0.121456
                                             -1.612442
             O
                   0.639033
                                 1.77155
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             C
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                                             -0.119232
             Н
                   0.922414
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             Η
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                                3.361162
                                             -0.981303
                  -0.521299
             Η
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```

Cartesian coordinates of optimized transition states

TS_{2-3}	Mo	0.64924800	-0.35279200	0.04490900
	O	-0.92646500	0.71708400	0.51393800
	C	-2.15116900	0.36868200	0.01235000
	H	-1.91834000	-0.64145800	-0.64956900
	0	-0.78623700	-1.25565800	-0.96092100
	O O	1.09159200 1.76999100	-0.91205600 1.02795700	1.57269200 -0.52237500
	C	2.62181800	1.95625900	0.13871100
	Н	3.43510400	2.22038900	-0.54410400
	Н	2.05288400	2.85938200	0.38659100
	Н	3.03892100	1.52684300	1.05620100
	O	0.93617000	-1.71162700	-1.08890400
	C	-3.12196300	-0.08359000	1.09354200
	Н	-3.37572700	0.77207600	1.73058800
	H	-4.04415700	-0.47553300	0.65601800
	H C	-2.66550500 -2.68523000	-0.85316500 1.36305500	1.72030600 -1.00951800
	Н	-3.60464400	0.99465800	-1.47229100
	Н	-2.90530400	2.31221400	-0.50681100
	Н	-1.94280000	1.54980300	-1.78905800
TS_{4-5}	M-	0.56269000	0.20221000	0.24200400
1 54.5	Mo O	-0.56268900 -1.95735500	-0.38331900 0.80193700	-0.24300400 0.34806600
	C	-3.26898400	0.40622100	0.72518800
	H	-3.23983300	-0.45431000	1.40195100
	Н	-3.75128600	1.25315500	1.22780600
	Н	-3.86037700	0.13962900	-0.16125800
	O	-0.98745400	-0.91685700	-1.77747100
	0	0.46626000	1.38792600	-0.41539000
	0	1.30520700	-0.82288800	-0.05942300
	C H	2.39960000 1.55365500	-0.09584800 1.10767700	0.21739100 -0.22599000
	п О	-1.24638300	-1.59604300	1.09338600
	C	0.11660400	2.76271300	-0.23865600
	H	0.37585500	3.32403100	-1.14140400
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	Н	-0.75004500	-2.42442500	1.15578200
	C	2.67016600	0.16462900	1.68821200
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	H H	1.75934500 3.05762000	-0.73877500	2.21564700 2.18331300
	C	3.58928500	-0.39103900	-0.66806200
	H	4.32880800	0.41349700	-0.60331800
	Н	4.09190000	-1.32288100	-0.36728700
	Н	3.27732000	-0.49946700	-1.71027600
TS_{2-7}	Mo	0.44554900	-0.35972400	-0.20758600
	O	-0.66233500	1.30028800	-0.07756300
	O	-1.39144500	-1.12116000	-0.11774800
	C	-0.15855700	2.57456800	-0.47175100
	H	-0.95243600	3.31676500	-0.34190900
	H H	0.69344900 0.16007100	2.85764000 2.55986200	0.15686800 -1.52097600
	0	1.67551000	0.08457900	1.12294400
	Ö	1.16298600	-0.10394800	-1.71324000
	Ö	0.18235100	-2.10230300	-0.05810700
	O	-2.76050500	0.11081600	-0.15968000
	Н	-2.01008000	0.84358200	-0.12139900
	0	-3.28020200	0.16278400	1.17275100
	H	-3.59451200	-0.75356600	1.25903000
	C H	3.05163300 3.44709400	0.43572700 0.67237300	1.18614400 0.19213800
	п Н	3.16161600	1.30510200	1.84253600
	Н	3.61240000	-0.40355800	1.61110900

Equations used for modeling the steps $1\rightarrow 4$ and $4\rightarrow 5$

For MB formation, $\mathbf{4} \rightarrow \mathbf{5}$ is the most important reaction. However, first $\mathbf{4}$ needs to be made from $\mathbf{1}$, a reaction which is reversible. Since $\mathbf{1} \rightarrow \mathbf{4}$ is calculated to be thermoneutral and is isentropic under fixed solvation shell conditions, it can be roughly assumed that $K_{1-4} \approx 1$. As ROH is the solvent, its concentration can be directly included in the equilibrium constant (equation S1). Instead of modeling this equilibrium dynamically, we assumed fast equilibration and thus expressed the overall rate of reaction $\mathbf{4} \rightarrow \mathbf{5}$ as a function of [1] (equation S4).

The subtle distinction of the reactive part of the [1] pool (i.e. [4]) and the unreactive part of the [1] pool (i.e. [$\mathbf{1}_{nr}$]) is only relevant for this case, due to the quantum chemically found lowering of the barrier by solvolysis. The other elementary steps are most likely not affected by the catalyst being in state 4 or $\mathbf{1}_{nr}$, and therefore we opted for the simple notation given in Table 1. Furthermore, treating 1 by lumping together $\mathbf{1}_{nr}$ and 4 keeps the model complexity at a reasonable level.

Equilibrium
$$[4] = K'_{1-4}[ROH][1_{nr}] = K_{1-4}[1_{nr}]$$
 (eq. S1)

Distinction
$$[1_{nr}] + [4] = [1]$$
 (eq. S2)

(S1 in S2) [4]
$$(1 + K_{I-4}^{-1}) = [1]$$
 (eq. S3a)

$$[4] = (1 + K_{1-4}^{-1})^{-1} [1]$$
 (eq. S3b)

Rate
$$r_{4-5} = k_{4-5} [\mathbf{4}] = k_{4-5} (1 + K_{1-4}^{-1})^{-1} [\mathbf{1}]$$
 (eq. S4)

Equation used for modeling the step $3\rightarrow 1$

Reaction $3 \rightarrow 1$ is a mere solvent coordination event and supposedly very fast, compared to the other steps in the catalytic cycle. Thus, in the kinetic model we directly substituted any formation of 3 by quasi instantaneous formation of 1.

Substitution
$$d[1]/dt = d[3]/dt$$
 (eq. S5)

Mulliken and bond length analysis of 8

The electronic configuration of **8** was investigated by Mulliken and bond length analysis (Figure S1). Both bond lengths and Mulliken spin densities consistently revealed a structure that is best described by a localized oxyl radical rather than a mesomerically diffuse form.

Figure S1. Bond lengths to ligands (square brackets, in pm) and Mulliken spin densities (italic, atomic units) on Mo and O atoms in the Mo^{VI} oxyl species **8**.