**Exploration of underwater life with an acoustically controlled soft robotic fish**

The MIT Faculty has made this article openly available. *Please share* how this access benefits you. Your story matters.

<table>
<thead>
<tr>
<th>Citation</th>
<th>Katzschmann, Robert K. et al. “Exploration of Underwater Life with an Acoustically Controlled Soft Robotic Fish.” Science Robotics 3, 16 (March 2018): eaar3449 © 2018 The Authors</th>
</tr>
</thead>
<tbody>
<tr>
<td>As Published</td>
<td><a href="http://dx.doi.org/10.1126/scirobotics.aar3449">http://dx.doi.org/10.1126/scirobotics.aar3449</a></td>
</tr>
<tr>
<td>Publisher</td>
<td>American Association for the Advancement of Science (AAAS)</td>
</tr>
<tr>
<td>Version</td>
<td>Author’s final manuscript</td>
</tr>
<tr>
<td>Accessed</td>
<td>Tue Dec 18 01:15:07 EST 2018</td>
</tr>
<tr>
<td>Citable Link</td>
<td><a href="http://hdl.handle.net/1721.1/114518">http://hdl.handle.net/1721.1/114518</a></td>
</tr>
<tr>
<td>Terms of Use</td>
<td>Article is made available in accordance with the publisher’s policy and may be subject to US copyright law. Please refer to the publisher’s site for terms of use.</td>
</tr>
<tr>
<td>Detailed Terms</td>
<td></td>
</tr>
</tbody>
</table>
Front Matter

Title

- Exploration of Underwater Life with an Acoustically Controlled Soft Robotic Fish
- Short title: Robotic Fish for Underwater Exploration

Authors

Robert K. Katzschmann*, Joseph DelPreto¹, Robert MacCurdy¹, Daniela Rus¹

Affiliations

* Corresponding Author: rkk@csail.mit.edu
¹ Distributed Robotics Laboratory, Computer Science and Artificial Intelligence Laboratory (CSAIL) at Massachusetts Institute of Technology (MIT), Cambridge, MA 02139, USA, {rkk, delpreto, maccurdy, rus}@csail.mit.edu

Abstract

Closeup exploration of underwater life requires new forms of interaction, using biomimetic creatures that are capable of agile swimming maneuvers, equipped with cameras, and supported by remote human operation. Current robotic prototypes do not provide adequate platforms for studying marine life in their natural habitats. This work presents the design, fabrication, control, and oceanic testing of a soft robotic fish that can swim in three dimensions to continuously record the aquatic life it is following or engaging. Using a miniaturized acoustic communication module, a diver can direct the fish by sending commands such as speed, turning angle, and dynamic vertical diving. This work builds on previous generations of robotic fish that were restricted to one plane in shallow water, and lacked remote control. Experimental results gathered from tests along coral reefs in the Pacific Ocean show that the robotic fish can successfully navigate around aquatic life at depths ranging from 0 to 18 meters. Furthermore, our robotic fish exhibits a lifelike undulating tail motion enabled by a soft robotic actuator design that can potentially facilitate a more natural integration into the ocean environment. We believe that our study advances beyond what is currently achievable using traditional thruster-based and tethered autonomous underwater vehicles, demonstrating methods that can be used in the future for studying the interactions of aquatic life and ocean dynamics.

Summary

Underwater exploration using an undulating remote-controlled soft robotic fish capable of swimming in three dimensions enables studies of aquatic life in natural habitats.
Introduction

Problem Addressed

Close-up and minimally disruptive observations of marine life are particularly useful when studying animals’ behaviors, swim patterns, and interactions within their habitats (1, 2). A biomimetic underwater observatory for long-term studies could facilitate deeper understanding of marine life, especially their social behaviors and how environmental changes affect the delicate balance within the marine world. One possibility to achieve this is using underwater vehicles that can swim alongside marine life to allow close-up observations. Remotely operated vehicles (ROVs) or autonomous underwater vehicles (AUVs) in ocean environments typically use propellers or jet-based propulsion systems (3). However, these propulsion systems generate substantial turbulence and have the potential to scare marine life and prevent close-up observations (4). Further, the mere appearance of these vehicles, typically large and rigid like a submarine, does not integrate well into the marine environment. The complexity of most traditional ROVs also requires costly fabrication and intricate control strategies, and their large bulk restricts their tethered deployment to deeper water using specially equipped vessels. Smaller ROVs also generally require tethers, which can be cumbersome and restrict operation.

To address this problem, we sought to create biomimetic fish robots that can be easily used by a single diver. We also wish to generate lifelike undulation of the robotic fish tail for propulsion, and enable untethered remote control of these fish robots by a diver. Our solution is a soft underwater robot with fluid-driven actuation that swims with compliant and continuous strokes that imitate the movement of fish. Biomimicry potentially increases the ability of robots to approach marine life without disturbing them (5, 6) or their natural environment. Despite the emergence of previously unknown actuation modalities (7) that could also enable undulatory or oscillatory biomimetic locomotion underwater (8, 9), none of the benchtop robotic fish prototypes reported in literature can swim untethered in three dimensions for prolonged periods of time at a range of depths.

This paper describes our Soft Robotic Fish (SoFi), which builds on the basic design philosophy of previous robotic fish prototypes that we have constructed. In contrast to earlier efforts, this robot has on-board capabilities for untethered operation in ocean environments, including the ability to move along three-dimensional trajectories by adjusting its dive planes or by controlling its buoyancy. On-board sensors perceive the environment, and a mission control system enables a human diver to issue remote commands. SoFi advances our previous work on soft robotic fish in several dimensions. The first generation fish (10) was suspended underwater and pneumatically actuated to swim forward at a fixed depth and to execute escape maneuvers. The second generation (11) used hydraulic soft actuation and incorporated dive planes for dynamic diving. However, the robot had limited thrust, could not withstand compression at depths of more
than a meter, was not able to adjust its buoyancy autonomously, and had no mechanism for underwater remote control and communication with a human diver. This paper also builds upon our acoustic communication modem documented in (12), presenting its integration into SoFi and evaluating its ability to enable real-time interactive oceanic exploration. SoFi integrates and extends these previous works, achieving untethered swimming and remote control at a range of depths in complex environments.

**Paper’s Importance**

SoFi is capable of close observations of marine life, and has the potential to be a new platform for studying and interacting with underwater species. It is the first instance of a soft fluidic actuator successfully used as a propulsive mechanism for prolonged untethered underwater exploration at multiple depths.

In particular, this work presents 1) a powerful hydraulic soft actuator; 2) a control mechanism that allows the robot to adjust its buoyancy according to depth; 3) on-board sensors to observe and record the environment; 4) a mission control system that a human diver can use to provide navigational commands to the robot from a distance using acoustic signals; 5) extended ocean experiments at depths ranging from 0 to 18 m. SoFi has demonstrated untethered swimming and the ability to autonomously execute high-level commands in coastal waters and coral reefs at depths of up to 18 m. In short, SoFi has the on-board capabilities of an untethered mobile underwater observatory to potentially enable non-disruptive monitoring of marine life.

**Challenges in Design and Control**

We want to build and successfully deploy an untethered underwater robotic fish, similar in size and behavior to living fish, that can autonomously execute high-level commands received remotely from a diver. The challenge is to realize biomimetic swimming of a self-contained system in a compact size, with good portability, limited power, and communication capabilities. The robotic fish has to execute 3D trajectories with lifelike undulatory locomotion by using a soft fluidic circulatory actuator and a compact buoyancy control mechanism. All components of the integrated end-to-end system have to be designed accordingly, including the pump, the soft actuator body, the on-board control, the energy storage, the wide-view video camera, the on-board sensors, the acoustic communication module, and the remote control interface. Two major challenges related to locomotion are: 1) the creation of a hydraulic propulsion system that can carry all crucial components needed for an untethered underwater exploration; 2) a low-drag design with appropriate buoyancy and weight distribution that can maintain structural integrity under pressure throughout a suitable depth range. To overcome these challenges and achieve biomimetic propulsion, we had to design a custom low-pressure high-flow pump and an appropriately sized soft fluidic actuator. An adjustable buoyancy unit, oil-filled chambers for electronics, custom seals, and rigid-foam filled compartments all had to fit within the limited volume available. Human interaction with the robot in the challenging underwater environment is also a design constraint. We created an underwater communication module that allows for real-time control of the robot and provides an intuitive interface in a rugged, compact, and low-power package.
Background and Related Work

Natural systems often exceed the performance of rigid robotic systems due to their soft and compliant characteristics, such as the unmatched speed and agility of a cheetah \((13, 14)\) or the ability of a dead fish to swim upstream \((15)\). The pioneering work in robotic fish was the VCUUV \((16)\), a system using a driven link assembly to perform fish-like swimming. The hydraulic control of tuna fins \((17)\) served as an inspiration to develop soft robotic fish with hydraulic actuation, and several reviews of soft robotic systems \((18–21)\) have highlighted the potential advantages of deformable bodies for robotic systems. Several underwater vehicles using bio-inspired locomotion mechanisms have been proposed since \((8)\). There have been initial steps towards soft robots that mimic fish \((5, 10, 11, 22, 23)\), mantas \((24–26)\), lamprey \((27, 28)\), and octopi \((29, 30)\). Several simple fish prototypes have been proposed for studying the interaction of robotic fish with real fish in small tanks \((5, 6, 31–35)\). None of the proposed systems have demonstrated autonomous, untethered biomimetic underwater operation in a real environment at several meters of depth \((9)\). Furthermore, none of those systems have observed or interacted with aquatic life in their natural habitat.

There have been various design and fabrication techniques proposed for fluidic elastomer actuators. Soft-lithography \((36)\), shape deposition manufacturing \((37)\), thread-reinforced pneumatic chambers \((38)\), and retractable pin casting \((39)\) were some of the initial methods to realize soft fluid actuators. None of these methods allow for the repeatable fabrication of soft fluidic actuators without weakening seams and integrated functional structures such as backbones. 3D printing of soft actuators and the creation of intelligent damping materials \((40, 41)\) have shown that fine-grained control of various materials allows for the automated fabrication of heterogeneous structures with embedded liquids as functional actuation or passive damping channels. While 3D printing opens previously unknown dimensions in heterogeneous actuator design, the materials available are not deformable and robust enough to undergo strong cyclical flexing. In the work presented here, we employ monolithic casting using a lost-wax fabrication technique \((11)\), a reliable and easily reproducible way to fabricate soft actuators with complex inner cavities and without seams that may compromise structural integrity.

Longevity and endurance are important challenges for self-contained soft robots. Pneumatic energy sources are commonly used for the actuation of terrestrial soft robots \((42)\), but external pneumatic pumps constrain the mobility of a system, limiting autonomy and range. Systems utilizing a compressed air cartridge as an on-board pressure source can only operate on the order of a few minutes due to the low energy density of compressed air and the challenge of either recycling or venting the air after the inflation of a cavity \((10)\). Constant release of gas causes non-negligible changes in the overall buoyancy of the robotic fish, rendering depth control infeasible. Additionally, a fixed volume of gas limits deployment time. In contrast, alternately transporting fluid from one chamber to the other as done in SoFi does not require an extra storage unit, and the fluid does not need to be exhausted in order to deflate the actuator. Using water instead of air as the transmission fluid also eases deployment underwater.
There are multiple systems used to control the buoyancy of underwater robots. The major open research problem for these mechanisms is reducing weight, bulk, and noise (9). One system heats and cools wax or oil to change its buoyancy (43, 44). However, this has a slow response time, especially when cooling the medium. A second system uses a buoyancy chamber that can be filled with air or water; the water is pushed out of the chamber by filling it from a compressed air tank (45). This system is large, and requires refilling of the compressed air tanks. A third system uses electrolysis to create bubbles in a 2 ml volume (46). As the system is scaled up in size, however, the realizable change in volume becomes insufficient. A fourth system, used in large underwater gliders, adjusts buoyancy by compressing or filling an air chamber and adjusts pitch by moving an internal mass (47, 48). While these parts are reliable, the complex actuation mechanisms of the plunger or bladders are intricate, bulky, and difficult to scale down. A fifth mechanism, used in a batoid robot, also compresses air through a piston. While smaller than the fourth system, it still has bulky external actuation parts such as a lead screw drive that protrude from the main body of the robot and are difficult to incorporate in other designs like submarines or robotic fish (49). By using similar principles as this fifth mechanism but further miniaturizing the actuation, we designed a modular buoyancy system that is fast, simple, and effective in actuation and control.

Underwater communication is an essential component for AUVs. While radio-frequency communications (50) are ubiquitous in terrestrial applications, those signals rapidly attenuate in saltwater (51). Optical communications (52–54) are also challenging underwater, as they are subject to scattering and noise from ambient light. We therefore used acoustic communications, which have been widely adopted for underwater applications (55–57). While WHOI modems (58, 59) can overcome challenges such as multipath effects and Doppler shifts (60), their size and power consumption are too large for fish-sized robots. Similarly, other modems (61, 62) focus on higher data rates and longer ranges than required for remote-controlled operation by a diver, rendering them too bulky, expensive, and energy-consuming for our present application. Some acoustic modems (52) use hardware-defined signal generation and detection, but this limits available processing and reduces versatility. Taking these works into account, we designed a lean unidirectional communication protocol with software-defined detection algorithms that enable our system to send short command words while being small and easily integrated into SoFi.

The observation of marine life using robots is particularly attractive when attempting to better understand the behaviors and occurrences of animals and plants. Observatories of different levels of autonomy and biomimicry have been proposed. A cable-car mounted observatory for fish assessments (63) performed underwater stereoscopic imaging to observe month-long small-scale temporal patterns in fish-habitat interactions, but the system is difficult to employ and not suitable for most environments. A robotic fish with a Global Positioning System and a temperature sensor demonstrated surface swimming through Wi-Fi remote control within a small tank (64). The aquatic hexapod AQUA (65) is equipped with sensors to walk over terrain in shallow waters. The AUV AMOUR V (66) is a low-cost thruster-based AUV capable of marine surveying and monitoring. While it carries on-board sensors, it is less suitable for marine life observations due to its disruptive thrusters. In recent years, the development of smaller and more maneuverable
AUVs such as biomimetic robots with sizes ranging from a few centimeters to a meter has been a growing field of interest (9, 67). However, all of the studies are focused on different types of swimming locomotion and do not demonstrate deployment in the wild. We believe that biomimetic AUVs have the potential for greater efficiency, maneuverability, and stealth, which could enable minimally disruptive environmental monitoring, proximal live fish observations, and controlled interactions with marine life.

**Contributions**

This paper contributes to the field of robotics with the integration of an end-to-end system that locomotes in a biomimetic manner underwater, is remote controlled, and can serve as an underwater observatory for the study of marine life. We present a biomimetic soft robotic fish that is able to swim along 3D trajectories with autonomous buoyancy control to observe the biocenosis of coral reefs in the ocean. More specifically, the contributions of this work include the first soft robotic fish prototype capable of:

- 3D controllable motion for persistent operation underwater;
- autonomous depth control via dive planes and a miniaturized piston-based buoyancy control unit (BCU);
- underwater remote control via a miniaturized end-to-end acoustic communication system;
- performing at depths of 0 to 18 m, as evidenced by ocean experiments.

**Results**

We developed SoFi, a fully embedded self-contained underwater system, that swims independently and receives high-level commands from a human diver (Figure 1). The robot measures 0.47 m x 0.23 m x 0.18 m, weighs 1.6 kg, is neutrally buoyant, and swims for about 40 minutes. It propels itself by undulating its soft tail in a cyclic manner, and adjusts this undulation to swim forward or turn. The tail motion is created by the cyclic flow of a displacement pump, and adjusting the relative amount of liquid pumped into each side of the tail can generate a turning motion. Vertical swimming is achieved via dive planes and a buoyancy control unit. The fish is equipped with a fisheye camera at its tip to observe its environment. An acoustic transducer is also mounted in front of the rigid dorsal fin, tilted upwards, to receive commands from the human-operated diver interface module.
Swimming along a 3D trajectory

The hydraulic system performed undulating tail actuation at low (0.9 Hz), medium (1.15 Hz), and high (1.4 Hz) frequencies to achieve a range of swimming speeds. The fish executed left and right turns by adjusting the baseline deflection angle of the tail around which the tail undulates. The fish performed three levels of deflections in each direction, with a maximum baseline deflection of about ±30°. Similarly, the fish could pitch its dive planes at three levels in each direction, with a maximum pitch of ±45°. A sample fish trajectory along a coral reef is shown in Figure 2, illustrating the controlled swimming motion as it was commanded by a human diver. The fish changed direction and depth while exploring the reef, with an average swimming speed of 21.7 cm/s (±3.2 cm/s) at depths of 0 to 18 m.
**Fig. 2. Underwater Exploration.** Fish trajectory exploring a coral reef. The snapshots of the fish are equally spaced in time by 2.6 s per representation.

We performed quantitative tests in the ocean to measure the forward and turning capabilities of the fish (Figure 3). The average swimming speed in a straight path was 23.5 cm/s (±0.4 cm/s), equivalent to 0.5 body lengths per second. The average turning speed was 18.3 cm/s (±4.1 cm/s) on an average turning radius of 78.2 cm (±28.6 cm). Dynamic diving using the dive planes was possible within a range of ±0.9 m from its baseline depth at an average speed of about 14.0 cm/s, equivalent to 0.8 body heights per second. During the dive, we changed the robot’s baseline depth within 0 to 18 m by manually adjusting attached weights. At deeper depths, the rigid foam flotations experienced too much compression and inhibited upward diving.

Vertical diving capabilities using the BCU were quantified in a pool. The BCU reliably controlled depth changes of up to 2.8 m. This was repeatedly tested at different baseline depths of 1.6 to 2.7 m by adjusting magnetic weights. The average dive speed up and down was 10.6 cm/s (±1.1 cm/s), equivalent to 0.6 body heights per second. Commanding a step change in depth of 0.2 m had a 10% settling time of 17.8 s (±6.6 s). Figure 3 (top right) shows the depth profile of a vertical dive, where the robot was directed to continuously dive deeper solely by compressing the air in the piston of the BCU. The BCU responded with slight oscillations around the set depth until it settled and the next depth was commanded. The two linear actuators within each of the two modules moved symmetrically to vary the buoyancy while maintaining constant pitch of the robot. Additional buoyancy control experiments are provided in fig. S5.
Human-Robot Interaction

The human controls SoFi remotely through a custom-designed unidirectional acoustic communication modem. This system consists of the diver interface module and the acoustic receiver, both shown in Figure 1.

We characterized the reliability of the communication modem by transmitting a series of 200 alternating bits at a rate of 20 bits/s at varying distances and depths in a large pool. The results, shown in fig. S8, indicate that error-free communication was achieved at 1.8 m depth for ranges up to about 15 m, with over 97% of the data successfully received at 21 m, and that the effective communication range remains similar when the robot's motor is turned on. In addition, a complete sequence of 250 16-bit data words was successfully received and decoded without errors at separations of about 0.5 m in a fish tank and 10 m in a small pool.

A human diver used the diver interface module to successfully steer the robot through various complex underwater coral reef environments. The diver commanded levels of thrust, tail undulation frequency, depth/pitch, and turning angle; fig. S10 illustrates the transmitted and received commands for a single dive, and Table 1 summarizes the detection rates. During dive 5, the diver remained closer to the fish (within a few meters) and therefore communication was more reliable. Our analysis focuses on “steady” commands, which were not immediately followed by a different command within one second; for example, a diver commanding a transition from lowest to highest pitch would repeatedly press the “up” arrow, resulting in transient intermediate pitch states, but only...
the final command state is of importance. If the fish did not receive any commands within a timeout period of about 10 seconds, it would return to a neutral state and turn off the motor; this temporary silencing would then facilitate detecting fainter commands.

In the coral reef experiments (at depths ranging from 0 to 18 m), effective communication was established at a range of up to 10 m when the robot's motor was switched off and 5 m when the motor was switched on. The largest factors affecting communications were environmental complexity, noise of the fish motor, and transmission distance. Additional experiments close to the shoreline showed that in a shallow, cluttered underwater environment, the system can communicate up to 10 m even in the presence of motor noise.

<table>
<thead>
<tr>
<th></th>
<th>Dive 3</th>
<th>Dive 4</th>
<th>Dive 5</th>
<th>Dive 6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total commands obeyed</td>
<td>67</td>
<td>30</td>
<td>111</td>
<td>93</td>
</tr>
<tr>
<td>Total commands missed</td>
<td>55</td>
<td>62</td>
<td>46</td>
<td>57</td>
</tr>
<tr>
<td>Steady commands obeyed</td>
<td>55</td>
<td>26</td>
<td>75</td>
<td>78</td>
</tr>
<tr>
<td>Steady commands missed</td>
<td>25</td>
<td>31</td>
<td>7</td>
<td>21</td>
</tr>
<tr>
<td>Percent of steady commands obeyed</td>
<td>68.8%</td>
<td>45.6%</td>
<td>91.5%</td>
<td>78.8%</td>
</tr>
<tr>
<td>Fish timeouts (reversions to neutral state)</td>
<td>63</td>
<td>34</td>
<td>81</td>
<td>81</td>
</tr>
<tr>
<td>Percent of dive spent timed out</td>
<td>12.3%</td>
<td>8.0%</td>
<td>7.3%</td>
<td>8.1%</td>
</tr>
</tbody>
</table>

**Table 1. Communication Experiments.** Cumulative results of the acoustic communication during four of the six dives, spanning 2 days and averaging about 40 minutes per dive. Note that "steady commands" are commanded states that persisted for at least 1 s. Observations were made at an average depth of 8.1 m, a maximum depth of 18 m, a range between transmitter and receiver of 0 to 10 m, and a transmit acoustic power of 137.3 dB SPL re 1 μPa.

**Oceanic Exploration**

The robotic fish has an on-board fisheye camera that allows a remote human operator to film the underwater exploration. This setup reduces the impact of the diver on marine life being filmed. The fish continuously operated for about 40 minutes during each of six approximately 51-minute dives over 3 days, accumulating 240 minutes of controlled exploration (table S2). Each dive used a single charge of a 35 Wh battery. The average depth was 8.1 m and the maximum depth was 18 m. We recorded the number of tail strokes performed for an average dive (table S3). Based on the average swimming speed observed during the quantitative tests, for a single dive this would correspond to 296.8 m (±5.1 m) of straight swimming, 17.6 m (±3.9 m) of turning left, and 14.6 m (±3.3 m) of turning right. The ocean experiments showed that the robotic fish is capable of 3D controllable motions in natural environments, in the presence of currents.

During the ocean experiments, we also made preliminary observations of the robot’s ability to make close-up observations of marine life and record their responses. Without the intent to imitate any specific species of biological fish, the robotic fish was colored white except for the black lens and acoustic transducer (table S1). There were several close-up encounters with underwater life, during which SoFi observed fish and their interactions. We made the personal observation that SoFi did not cause other fish to flee.
upon these close encounters, even when within less than a meter. Figure 4 shows examples of high-level remote control by a human diver, and depicts some of SoFi’s explorations and observations: exploring complex coral reef environments, encountering schools of fish, and capturing images with the on-board camera. Figure 5 and movie S1 also show SoFi approaching overhanging reefs and other environments with fish swimming nearby. As the video shows, multiple fish swim parallel to the robot a few centimeters below it and also pass a few centimeters in front of its lens. The fish did not appear to change their swimming trajectory as SoFi approached them in these cases, suggesting that SoFi has the potential to integrate into the natural underwater environment.

![Figure 4](image1.jpg)

**Fig. 4. Underwater Observatory.** Column (a) depicts a diver using the acoustic communication modem to remotely control the robotic fish. Column (b) shows the fish exploring complex coral reef environments, and column (c) shows the robotic fish among marine life. Finally, column (d) shows pictures captured by the fish’s on-board camera.

![Figure 5](image2.jpg)

**Fig. 5. Close-Up View of Marine Life.** Left: On-board view filming several fish passing by the lens of SoFi. Right: Photo taken by a diver from further behind, showing both the robotic fish and the observed biological fish.
Discussion

Conclusion

We have presented an untethered soft-bodied robotic fish that demonstrates prolonged and consistent underwater remote-controlled operation. While most soft robots are pneumatically powered and tethered, our hydraulically-driven soft actuator enables prolonged untethered swimming over several hundred meters for 40 minutes. The hydraulic system can perform low to high frequency tail actuation to achieve a range of swimming speeds, and can execute turns by adjusting the baseline deflection around which the tail undulates. Dive planes and the BCU enable vertical swimming. A camera is mounted at the tip of the robot, allowing a diver to remotely explore and capture close-up recordings of marine life and environments.

The acoustic communication system provides a compact, software-defined modulation scheme for transmitting data that is robust to substantial noise and interference from complex environments. In open-ocean coral reefs including obstacles, sources of noise, and multipath effects, SoFi was able to transmit 16-bit words once per second over distances of up to 10 m. This successfully enabled divers to send high-level commands and navigate the robotic fish, observing the marine life and exploring their surroundings.

Limitations and Future Steps

We demonstrated that SoFi can navigate in natural environments. The next steps are to use SoFi as an instrument to 1) study the behavior of marine life over long periods of time without human interference with the scene, 2) study if SoFi can be used to influence the behavior of marine life, and 3) create robotic swarms. These research directions are enabled by SoFi and are the subject of future work.

SoFi can be created at different scales, but its swimming behavior depends on its size. Smaller robotic fish can barely overcome ocean currents and need external power (68), while larger robotic fish are more difficult to prototype and to handle by a diver. SoFi can currently swim up to 0.51 body lengths per second, which is comparable to other robotic fish prototypes (69, 70) but still leaves room to improve towards real fish capabilities of 2 to 10 body lengths per second (71, 72). Further optimizations of the pump system, the tail geometries, and the exterior profile of SoFi may improve the swimming efficiency.

The dive planes provide only fine-tuned control at a limited depth range. Once the range is exceeded, the compression of the fish’s flotation becomes so strong that inverting the pitch of the dive planes won’t allow returning to the original depth; the diver must manually adjust the weight during the dive to change to another depth range. Using asynchronous control of the BCU modules would enable increased pitch control (see fig. S4 for details), although the BCU is still limited in its diving speed and range. The speed and range can be increased by enlarging the body to allow for larger dive planes or BCU pistons, while balancing against the tradeoff of increased drag. Upgrading the tail design
to four instead of two fluidic chambers, with one chamber per quadrant, would also allow steering in the vertical direction through biased undulation of the tail in the vertical plane.

Improving the acoustic modem could allow a diver to be further away. Optimizing the modulation parameters, implementing different protocols such as frequency hopping, refining the transducer and amplifier circuitry, and reducing the motor noise could increase data rates and detector robustness. Additionally, the modem can be extended to control multiple robots or to be bidirectional and provide the diver with real-time feedback.

The integrated camera enables more autonomous surveying capabilities (73). Monocular self-localization would enable the fish to build maps of the underwater environment and explore it further. Instead of using acoustic communication for lower-level settings such as thrust and depth, a diver could remotely command higher-level mission parameters such as regions to explore or specific marine life to follow.

There are many potential future applications of the robotic fish described in this paper in the emerging field of ethorobotics (1, 2). We are inspired by previous work that considered robot-animal interactions, including research on robot-cockroach societies (74), remote-controlled cow gathering (75), pet care robots (76) honeybee robots (77), and guinea fowl (78). More recently, studies in small fish tanks began to specifically investigate interactions between robotic fish lures and natural fish, such as golden shiners (5, 6), zebrafish (31–33, 79, 80), or Siamese fighting fish (35). This previous work considers controlled studies in laboratory environments, conducted in tanks with unactuated fish replicas or primitive robotic fish prototypes with servo-actuated tails. These previous studies showed that the appearance or biomimetic locomotion of the robotic device does not ensure integration within a school of fish, since acceptance depends on multiple signals. It was also found that a robotic fish can be differently perceived in terms of attractiveness by real fish (79, 81) (32, 35). These aspects should be taken into account when designing robot-fish studies with our prototype in the future.

In contrast to previous robot-fish studies, the robot prototype presented in this work provides the opportunity to perform studies of the biocenosis of coral reefs and other marine environments within natural habitats. In the future, researchers could use the soft robotic fish described in this paper and easily change its size, color, and shape to emulate various types of fish with different dynamic behaviors. The integrated camera and the ability to remotely control the robot in three dimensions at a variety of depths allow the system to observe and approach marine life.

The soft fish presented in this paper can also be rapidly fabricated to create a swarm of robotic fish. Such a swarm could enable studies of schools of fish and their interactions in the presence of varying ocean dynamics (82–85).
Materials and Methods

The objective of this study is to show that we can create a soft robotic fish that uses undulating motion to swim in the ocean and explore underwater life and structures.

System Architecture

The full system and its major subcomponents are shown in Figure 1. The nose of the fish is a waterproof housing for the fisheye camera, microcontroller, computer, motor driver, wireless communication electronics, inertial measurement unit, and depth sensor. The housing is 3D-printed and waterproofed by brush-coating it with pre-heated epoxy paint and subsequent degassing. Behind the nose is the dive plane assembly, consisting of two individually controllable dive plane units. Each unit consists of a dive plane directly mounted onto the lever arm of a waterproof servo motor. The dive plane assembly is mounted to the end of the gear pump’s DC motor. The motor and gear pump unit are directly attached to the soft fish tail. Underneath the gear pump motor is a lithium polymer battery to power all components. Above the gear pump is the buoyancy control unit. The mass of the complete assembly was slightly adjusted to make it almost neutrally buoyant using internal rigid urethane foam chambers and additional magnetic weights placed underneath the robotic fish.

The flow of commands within the system is depicted in Figure 6. The diver commands a change to the fish state via the gamepad controller within the diver interface module. The command is encoded into an acoustic signal transmitted via the acoustic transducers to the amplifying receiver within the fish. The microcontroller decodes the received command and adjusts its state accordingly. Changes to the swimming speed or turning motion change the behavior of the displacement pump and therefore the soft tail undulation. Changes in pitch or depth, depending on the mode, are sent to the servos of the dive planes or the buoyancy control unit. Changes to the video recording state are forwarded to the single-board computer, which records from the fisheye camera.
**Fig. 6. Signal Flow within the System.** The command flow from human diver to the robot. The diver sends acoustic commands such as thrust, left/right and up/down as well as camera modes from the transmitter within the diver interface module. The analog signal travels several meters underwater and is then amplified by the receiver and parsed by the microcontroller. The microcontroller adjusts the pump speed, the dive plane position, the BCU, and the mode of the camera.

**Soft Body for Undulating Locomotion**

The fish achieves undulating locomotion via a hydraulically actuated soft fish tail with two internal cavities. The soft fish tail, shown in Figure 7, is a fluidic elastomer actuator (39, 86, 87). The design mimics the rear portion of a fish, encompassing the posterior peduncle and the caudal fin. The tail can continuously bend along its vertical center constraint layer by fluidic actuation of two lateral cavity structures. The inextensible and stiffer center constraint layer splits the tail evenly along a vertical plane. An actuator consists of evenly spaced ribs with hollow sections in between, connected by a center channel and accessible by a front inlet. The rib structure allows for expansion or contraction of the thin exterior skin under positive or negative fluidic pressure, respectively. These expanding or contracting motions bend the inextensible center constraint layer. The rib structure is evenly spread along the fin, leading to a continuous flexing of the whole body under fluidic pressure. The inherent elasticity of the body forces it back into its neutral state after each pulse of actuation. A fluidic flow alternating into each lateral cavity structure leads to a complex undulating motion of the soft body and enables swimming.

The fabrication of the soft body with its integrated constraint layers and posterior fins is
realized through a lost-wax fabrication process. The interior cavity of the body is realized through a lost-wax core (fig. S1). The constraint layers are laser-cut and the surrounding molds are 3D-printed. The wax cores and the constraint layers, which also act as the posterior fins, are assembled together into a mold (fig. S2). The soft silicone elastomer and low-density glass bubbles are mixed at a mass ratio of 40:1 to achieve a desired rubber density of 0.94 g/cm³. This mix is filled into the cavity and allowed to cure. Heating the resulting body in an oven and then in a water bath removes the interior wax body and creates the soft body.

**Cyclic Hydraulic Actuation**

The soft tail is actuated by a hydraulic pump at a desired undulation frequency and amplitude. The outlets of the hydraulic pump are directly attached to the soft body to allow for water movement between the two inner cavities in a closed-loop fashion. Alternating the flow direction leads to a flexing actuation of the soft body in a side-to-side manner, propelling the robot forward. The soft tail has removable plugs at the caudal fin, which are initially removed so water can fill the actuation chambers by running the self-priming gear pump at a low frequency for a short duration. After all air has been removed, the plugs are inserted to seal the chambers.

We dimensioned the custom-designed pump (fig. S3) and its attached motor based on the maximum pressure required and the volumetric flow rate. We estimate the effective volumetric flow rate based on the displaced volume of fluid for a single static deflection and the desired flapping frequency. An initial value for the desired flapping frequency and amplitude of the soft tail was determined based on previous studies on self-propelling foils driven by an external actuator (88, 89). A custom pump, its attached motor, and a waterproof housing were then specified, designed, and built. The effectiveness of six different self-contained designs based on centrifugal pump, flexible impeller pump, external gear pump, and rotating valves was compared. These hydraulic actuation systems combined with the soft tail were then measured at low and high oscillation frequencies. The propulsive force, deflection characteristics of the soft tail, acoustic noise of the pump, and overall efficiency of the system were recorded. A brushless, centrifugal pump combined with a custom-printed rotating valve performed the most efficiently at both test frequencies, producing sufficiently large cyclic body deflections and the least acoustic noise. An external gear pump design produced the largest body deflection and therefore the best swimming performance, but consumed an order of magnitude more power and produced higher noise levels. A detailed study of the various actuation systems is provided in (90). We chose an external gear pump (Figure 7) for the fully integrated robotic fish due to its better swimming performance, lower part count, and easier controllability.

The motor controller operates the motor attached to the pump through a trapezoidal voltage profile, alternating from positive to negative voltages after each half cycle. This profile rotates the motor shaft back and forth, causing the pump to create a cyclic hydraulic flow. Asymmetrically varying the flow intensity for each half phase can enable yaw control by creating a pressure bias in the tail.
**Depth Control**

The depth of SoFi is controlled by dive planes or the BCU. The dive planes, shown in Figure 1, allow the diver to finely control the robot’s change in depth through dynamic diving for limited deviations from its baseline depth before a buoyancy adjustment is needed. Manually adding or removing magnetic weights attached to the bottom of the robot adjusts the neutral depth level. This allows the diver to operate the robot over a larger depth range.

Additionally, the diver can remotely adjust the neutral buoyancy of the robot using the BCU. The BCU, shown in Figure 1, can simultaneously control the buoyancy and pitch of the robot. The mechanical design of the BCU comprises two mirroring volume control modules in the form of two pistons. The BCU is symmetrically oriented at the robot’s center of buoyancy. An exploded view of a single unit is presented in Figure 7. A single unit contains a micro linear actuator with potentiometer feedback (PQ12, Actuonix, Victoria, Canada) that sits within a watertight cylinder and moves a piston. A closed-loop proportional–integral–derivative (PID) controller with pressure feedback from an integrated pressure sensor is used to drive the volume-changing actuators. Ascent, descent, and hovering can be achieved over several meters by symmetrically controlling the pistons. The pitch can also be modified by asymmetrically controlling the two pistons (fig. S4).

The BCU’s performance was quantitatively evaluated in an indoor swimming pool of
4.2 m depth. There were no substantial disturbances in the environment except the pool circulation and swimmers in adjacent lanes. The gains of the PID controller were estimated by averaging the results of two frequency response tests (91). Before the start of each trial, the robot’s weight was adjusted for neutral buoyancy at a desired baseline depth. Desired depth values were then commanded as a step function. Once a set depth was held for 4 s within an error margin of 10%, the next depth level was commanded. The robot’s microcontroller continuously logged depth by reading a pressure sensor. Each run started at a different depth to investigate varying baselines. We measured the depth, speed, duty cycles, and error.

Underwater Communication

Acoustic Modem Design

We designed a compact unidirectional acoustic communication modem to allow SoFi to support remote-controlled operation. The diver interface module (Figure 8 left) contains the transmitter and allows a diver to issue commands, while the receiver is embedded within SoFi’s head. Tight volumetric constraints made accommodating existing underwater modem designs impractical. Thus, we implemented a new low-power, low-cost, software-defined acoustic modem, represented schematically in Figure 8 on the right, and described in detail in (12).

The acoustic modem’s transmitter is housed in the diver interface module, which incorporates an oil-filled rigid outer shell (22 cm x 22 cm x 6 cm) with a transparent flexible membrane on one face. The membrane, a soft cast-molded silicone rubber (Sorta-Clear 40, Smooth-On), retains non-conductive mineral oil within the housing and allows for pressure equalization underwater. The flexibility and molded shape of the membrane allow the control buttons within the module to be pressed by the diver when selecting a desired fish state. These commands are read by a Raspberry Pi single-board
computer via USB and are encoded as a specific sequence of ultrasonic acoustic tones, which are then converted to audio signals by a digital-to-analog converter (HiFiBerry). The analog signals are amplified via a Class G differential audio amplifier (MAX9788) and are then impedance-matched to the output ceramic transducer (Aquarian Scientific AS-1 hydrophone) via a step-up transformer (Pico Electronics 32146). The hydrophone has a transmit sensitivity of 116 dB relative to (re) 1 V/μPa (1 Vrms input at 1-m range) at 30 kHz and was driven at 32.8 V peak-to-peak, yielding a transmit sound pressure level (SPL) of 137.3 dB re 1 μPa.

The modem’s receiver, housed within an oil-filled chamber in SoFi’s head (see Figure 1), occupies less than 30 cm$^3$. Audio signals are transduced by a hydrophone (Aquarian Scientific AS-1) with a voltage-mode receive sensitivity of -207 dB re 1 V/μPa, amplified and filtered by a custom JFET preamplifier with 17 dB gain, filtered and amplified by a bandpass filter with a 20 to 40 kHz passband and 40-dB gain, and digitized by an Mbed microcontroller. A variable-gain amplifier controlled by the Mbed allows dynamic signal equalization with a gain from 0 to 40 dB. The modulation and demodulation are both defined in software for versatility, facilitating alternate modulation protocol implementations. The receiver consumes 815 mW, with the Mbed using about 740 mW of that power.

Communication frequencies were chosen by considering typical ranges of human hearing, frequency-dependent attenuation in underwater channels (56), Doppler effects, SoFi’s motor noise, the microcontroller’s sampling capabilities, parameters of the receiver’s detection algorithm, expected sources of environmental noise such as wind and waves (92, 93), and marine life. Noise produced by fish is typically below 10 kHz (94), and the hearing ranges of common aquatic species decay significantly above 10 kHz (95, 96) although some cetaceans and pinnipeds can hear well above this range (4). Taking into account all of these considerations, 36 kHz was chosen for a logical 0 and 30 kHz was chosen for a logical 1.

Considering the design constraints, a modulation scheme that could be efficiently implemented in software on a microcontroller while still being robust to multipath effects and Doppler shifts was designed. It uses pulse-based Frequency-Shift Keying (FSK) and a computationally-efficient software-defined demodulation approach leveraging the Goertzel algorithm (97) and a custom dynamic peak detection algorithm. The chosen parameters support 2048 distinct messages with a data rate of one message per second at 20 bits/s. Further details on the algorithm can be found in (12).

The desired fish state, encoded as a 16 bit word, is transmitted from the controller once per second. Each command describes a desired state of the fish including tail oscillation frequency (2 bits), oscillation amplitude (2 bits), pitch or depth (3 bits), yaw (3 bits), and video recording (1 bit). These 11 bits are expanded to a 16-bit word using a [15,11] Hamming encoding with an additional parity bit. This vocabulary of commands can then be used to remotely control the fish.
Acoustic Modem Testing

We evaluated the acoustic modem in a pool, a fish tank, and the ocean. The system was first evaluated in a tank (1.2 m x 0.3 m x 0.45 m) and pool (23 m x 12.5 m x 2.2 to 4.2 m) to test the modem under controlled conditions. These environments facilitate multipath reflections due to the enclosed configuration, hard walls, and shallow depth, approximating the types of interference observed in open-ocean deployments.

As described in more detail in the supplementary material, tests were performed during development to choose parameters of the modulation scheme and decoding algorithm. Then, to evaluate communication reliability of the completed modem, we transmitted a series of 200 alternating bits at a rate of 20 bits/second over a sequence of increasing distances and depths. For each transmission, the percent of bits correctly decoded by the receiver and the longest error-free segment of received bits were extracted. After evaluating single-bit transmissions, transmissions of complete words were investigated by sending a predefined series of 250 16-bit data words using 50ms for each bit and 200ms between words. The correctness of the decoded sequence was then measured.

Finally, the complete modem integrated within SoFi was used in the open ocean to evaluate performance in real-world operations.

Open Ocean Experiments

We tested the complete system in the open ocean, with a diver remotely adjusting the fish’s state and navigating it to points of interest in a complex underwater environment. Six dives were conducted over the course of three days, exploring the Somosomo Strait in Taveuni, Fiji (see table S2 for details). This location offers numerous coral reef environments with varying tidal conditions, allowing SoFi to be evaluated in real-world conditions where the interactions of marine life and the biocenosis of coral reefs can be studied.

The robot conducted about 40 minutes of continuous observation during each dive, totaling approximately 240 minutes of controlled exploration at an average depth of 8.1 m and maximum depth of 18 m. We performed an additional 90 minutes of preparatory swim tests in shallow ocean waters to test the control system, communication, and video recording. All of these tests evaluated the effectiveness of SoFi’s biomimetic actuation and the usability of the acoustic communication interface for remote control. The distance between the operator and SoFi was typically between 1 and 10 m, and the transmit power of the acoustic modem was 137.3 dB SPL re 1 μPa. The robot’s trajectories along the reefs and following other fish were documented by two or more divers using GoPro Hero 3, Canon PowerShot S100, and Olympus Tough TG-1 cameras from a distance of several meters.

Qualitative observations were made during five of the dives, during which SoFi explored the coral reef environments. The magnetic weights were adjusted at the beginning of each dive for neutral buoyancy, then the robot was continuously operated via the acoustic modem. The distance between controller and robot was varied to understand the effective communication range. The fish was steered throughout the coral reefs, going as close as
possible to interesting environmental features and marine life. Such dives provided qualitative observations of SoFi's swimming capabilities in constrained and unconstrained areas, of the acoustic communication reliability, and of the effect that SoFi has on nearby fish.

In addition, one dive was dedicated to performing quantitative swimming tests on the ocean floor at a baseline depth of about 7 m. We installed several pre-measured ropes to define a reference volume (4 m x 4 m x 1 m) for measuring and filming the robot’s ability to swim straight, turn right, turn left, dive up, and dive down. We performed 3 trials for each ability. During all trials, the thrust was set to maximum and the undulation frequency set to medium (1.15 Hz). For right and left turns, the yaw was set to ±30° and the dive planes set to neutral. For up or down swimming, the dive planes were adjusted to ±45° and yaw set to neutral. Yaw and pitch were both neutral for straight swimming. At the beginning of each trial, a diver repositioned the fish to its starting position at the center of one of the bounding planes of the reference volume and then released the fish without pushing it. This diver also took notes during trials. A second diver commanded the desired fish state from the starting position. Two additional divers filmed the trials from the side and top, standing or floating at the boundary of the reference volume.

Throughout all sessions, the diver interface module transmitted the desired fish state once per second using a bitrate of 20 bits/s. By recording logs of commands on both the transmitter and receiver, the percentage of commands successfully received and executed by SoFi could be extracted. In addition, qualitative observations were made regarding achievable communication distances, the effect of real-world obstacles such as coral reefs on transmission reliability, the effect of ambient noise such as from marine life, and the effect of the system on surrounding organisms.

We estimated the number of tail strokes at various combinations of thrust and yaw using the logs of the executed fish states. Using the highest commanded undulation frequency, we estimated a conservative total stroke duration. We then weighted according to thrust level and used the average speed from the quantitative tests to estimate the swimming distance.
Supplementary Materials

Materials and Methods
Fig. S1. Wax core fabrication.
Fig. S2. Tail fabrication.
Fig. S3. External gear pump.
Fig. S4. Buoyancy control system.
Fig. S5. Additional buoyancy control experiments.
Fig. S6. Acoustic reflections.
Fig. S7. Motor’s broad spectrum noise.
Fig. S8. Acoustic range tests.
Fig. S9. Performance of tone detection algorithm.
Fig. S10. Ocean communication tests.
Table S1. Color measurements of exposed parts.
Table S2. Dive summaries.
Table S3. Tail strokes.
Legend for movie S1.
Legend for movie S2.
Reference (11)
Reference (12)
Reference (97)

References and Notes


23. P. Phamduy, M. Vazquez, A. Rizzo, M. Porfiri, in *Volume 2: Mechatronics; Mechatronics and Controls in Advanced Manufacturing; Modeling and Control of Automotive Systems and Combustion Engines; Modeling and Validation; Motion and Vibration Control Applications; Multi-Agent and Networked Systems; Path Planning and Motion Control; Robot Manipulators; Sensors and Actuators; Tracking Control Systems; Uncertain Systems and Robustness; Unmanned, Ground and Surface Robotics; Vehicle Dynamic Controls; Vehicle


841–857.


85. J. S. Jaffe *et al.*, A swarm of autonomous miniature underwater robot drifters for exploring


Acknowledgments:

We thank David Dorhout, Austin DeMaille, Stephanie Moon, and Jeremy Wright for their contributions. We are grateful to the reviewers for providing very valuable feedback on earlier versions of the manuscript.

Funding: Supported by the National Science Foundation via grant numbers NSF 1117178, NSF IIS1226883, NSF CCF1138967, and the NSF Graduate Research Fellowship 1122374.

Author contributions: RK and DR concepted the robotic fish. RK developed the robotic fish including design, fabrication and control as well as experiments. RK and RM concepted the buoyancy unit. RK, JD, RM, and DR performed the ocean experiments and wrote the paper. RK and JD developed the control software of the robotic fish. JD developed the acoustic communication protocol, demodulation algorithms, software related to acoustic signal processing and decoding, and acoustic experiments. JD and RM developed the software related to the acoustic transmitter. RM developed the diver interface module and designed the transmitter and receiver electronics. DR defined the ocean observatory concept, and was responsible for the the overall research direction, objectives, and funding.

Competing interests: The authors declare no competing financial interests.

Data and materials availability: Contact RK for source code and other materials.
Supplementary Materials for

Exploration of underwater life with an acoustically controlled soft robotic fish
Robert K. Katzschmann,* Joseph DelPreto, Robert MacCurdy, Daniela Rus

*Corresponding author. Email: rkk@csail.mit.edu

DOI: 10.1126/scirobotics.aar3449

The PDF file includes:

Materials and Methods
Fig. S1. Wax core fabrication.
Fig. S2. Tail fabrication.
Fig. S3. External gear pump.
Fig. S4. Buoyancy control system.
Fig. S5. Additional buoyancy control experiments.
Fig. S6. Acoustic reflections.
Fig. S7. Motor’s broad spectrum noise.
Fig. S8. Acoustic range tests.
Fig. S9. Performance of tone detection algorithm.
Fig. S10. Ocean communication tests.
Table S1. Color measurements of exposed parts.
Table S2. Dive summaries.
Table S3. Tail strokes.
Legend for movie S1.
Legend for movie S2.
Reference (11)
Reference (12)
Reference (97)

Other Supplementary Material for this manuscript includes the following:

Movie S1 (.mp4 format). Underwater experiments.
https://youtu.be/z-SHv3aF4lU
robotics.sciencemag.org/cgi/content/full/3/16/eaar3449/DC1

Movie S2 (online format). Underwater experiments, and a look inside the fish.
https://youtu.be/Dy5ZETdaC9k
MATERIALS AND METHODS

Soft actuator fabrication

The fabrication process for the wax core of the fish tail is depicted in fig. S1. It depicts the steps from silicone rubber mold creation to de-molding of the wax core. The outer mold, the lid, and the model core are 3D-printed. The silicone rubber mold has a Shore hardness of A30. A plastic rod is added in the center for added stability of the core when demolding. Beeswax with a melting point of 63°C is heated up to 95°C for pouring into the rubber mold. The constraint layers are laser-cut out of a 0.5 mm thick flexible acetal sheet. In the final fabrication steps, two wax cores and two constraint layers are combined with the fish tail molds. The steps are depicted in fig. S2. The tail consists of A15 durometer silicone rubber mixed with low density crush resistant glass micro-bubbles to achieve a mixed density just below the density of water. This additional mixing step is important for achieving overall neutral buoyancy of the robotic fish. Otherwise, the added weight of the tail body has to be compensated with additional floats around the center of the fish, which also add undesired drag. Further details are provided in (11).

Fig. S1. Wax core fabrication. Fabrication steps from left to right: 3D print model core; Create silicone mold; Release model core; Heat beeswax and mold; Pour wax with syringe; Demold wax core.

Fig. S2. Tail fabrication. Steps from left to right: Assemble individual parts of the tail mold; Mix silicone rubber and glass bubbles; Degas and cure silicone rubber fish tail; Melt out the wax core in an oven; Remove residues of wax with hot water bath.

Fig. S3. External gear pump. Disassembled view of the gear pump unit, components from left to right: bearings, gears and shafts; lid with inlets/outlets to fish tail; main body with hole for motor shaft.
Dive planes

Each dive plane is attached to an oil-filled waterproof servo. Both dive planes are mounted nearby a fish’s pectoral fin location. Pectoral fins are responsible for the creation of dynamic lifting forces to allow for dynamic diving and therefore depth control. The dive plane profile is designed using a loft limited by two symmetric airfoils. A symmetric profile is chosen so that no lift is produced when held in a horizontal position. Controlling the pitch of the fish and therefore changing the depth is achieved by adjusting the angle of attack of the dive planes.

Buoyancy control

![Buoyancy control system](image)

**Fig. S4. Buoyancy control system.** If the actuators are controlled asymmetrically, the gravitational force and buoyant force shift and become misaligned. To restore the static equilibrium, a restoring moment is created, pitching the submerged fish robot. If the actuators are controlled symmetrically around the center of buoyancy, the depth can be adjusted without affecting pitch.

![Buoyancy control experiments](image)

**Fig. S5. Additional buoyancy control experiments.** Three sample runs of the system show the performance of the BCU. The BCU was commanded to follow the step function (light blue). The BCU followed the commanded values (cyan). The difference in the set value and actual value is shown by the error function (purple). The plots also display the normalized actuator positions (yellow, blue).
Color of exposed parts

Table S1. Color measurements of exposed parts. Color measurements using CIELAB (Commission internationale de l'éclairage) color coordinates (L*,a*,b*) with a D50 Illumination source and a D50 filter. Bolded parts represent the biggest exposed surfaces. Recorded with spectrophotometer i1 Basic Pro 2, X-Rite Pantone, Grand Rapids, Michigan, USA.

<table>
<thead>
<tr>
<th>Exposed Parts (listed from tip to tail)</th>
<th>L*</th>
<th>a*</th>
<th>b*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fisheye Lens (metal, black)</td>
<td>3.05</td>
<td>30</td>
<td>111</td>
</tr>
<tr>
<td><strong>Head</strong> (3D-printed, epoxy coated, white)</td>
<td>90.52</td>
<td>-1.51</td>
<td>7.21</td>
</tr>
<tr>
<td>Acoustic Transducer (rubber, black)</td>
<td>38.95</td>
<td>0.18</td>
<td>1.12</td>
</tr>
<tr>
<td><strong>Center Hull</strong> (3D-printed, epoxy coated, white)</td>
<td>92.74</td>
<td>-0.52</td>
<td>4.82</td>
</tr>
<tr>
<td>Dive Plane (3D-printed, epoxy coated, white)</td>
<td>93.38</td>
<td>-1.23</td>
<td>6.48</td>
</tr>
<tr>
<td>Back Floatation (3D-printed, epoxy coated, white)</td>
<td>90.99</td>
<td>-1.39</td>
<td>3.76</td>
</tr>
<tr>
<td>Tail (silicone rubber with glass fillers, off-white)</td>
<td>68.69</td>
<td>-0.79</td>
<td>2.92</td>
</tr>
<tr>
<td>Fin (acteal, transparent white)</td>
<td>65.97</td>
<td>1.17</td>
<td>2.53</td>
</tr>
</tbody>
</table>

Acoustic modem design

A compact unidirectional acoustic communication modem was created to enable remote operation of SoFi by a diver. See (12) for additional information on the design, implementation, operation, and evaluation of the communication system.

Signal transmission

The hydrophone has a transmit sensitivity of 116 dB re 1 V/μPa (1 Vrms input at 1 m range) at 30 kHz and can be driven at up to 70 V peak-to-peak, yielding a maximum transmit sound pressure level of 143 dB re 1 μPa. A spherical spreading model predicts that the received signal level at 10 m range will be 70 μVrms, requiring 80 dB of gain to saturate the ADC. The hydrophone has a typical voltage-mode receive sensitivity of -207 dB re 1 V/μPa. We designed a multi-stage amplification board that employs a low-noise JFET common-source amplifier to buffer the hydrophone and provide 17 dB of gain. The signal is then bandpass-filtered and amplified by 40 dB using a Quad OpAmp circuit in a Sallen-Key topology. The passband is 20 kHz wide, centered at 30 kHz, and employs a Bessel response to provide uniform group delay. Finally, the signal passes through a variable gain amplifier (VGA) capable of controlling the gain from 0 to 40 dB in 7 increments distributed linearly-in-db. Audio signals often span many decades of intensity, and the VGA stage allows the detector to ensure that the limited dynamic range of the 12-bit ADC is matched to the strength of the received signal.

Modulation and encoding

A modulation scheme was designed based on binary frequency-shift keying (FSK). To address multipath reflections, each bit is represented as a brief pulse of the appropriate frequency followed by a period of silence called a guard interval. The receiver can therefore detect leading edges of pulses then wait for any reflections to decay. Based on
experiments in a fish tank and in a pool, a pulse width of 5 ms followed by a guard interval of 45 ms was chosen to enable reliable detection of pulses and allow significant multipath reflections to decay.

Given the encoding of single bits, words were encoded as a series of 16 bits. The data word consists of 11 bits that describe the desired fish state: 4 possible settings for thrust, 4 possible settings for frequency, 7 possible states for yaw, 7 possible states for pitch or depth (depending on the preset mode), and 2 possible states for video recording. This 11-bit word is then expanded to a 16-bit word using a [15,11] Hamming encoding with an additional parity bit. These bits are encoded and transmitted as described above, followed by an inter-word guard interval that is longer than the inter-bit guard interval. This interval was chosen to be 200 ms. Combined with the pulse timing defined above, this indicates that a single 16-bit word can be transmitted in 1.0 s.

**Detection algorithm**

The receiver’s detection algorithm is implemented on an Mbed microcontroller based on the NXP LPC1768 with a 32-bit ARM Cortex-M3 core running at 96 MHz. The onboard 12-bit ADC is used to sample the transmitted acoustic signal, which is preprocessed by custom amplification and filtering PCBs. The sampling rate was set to 250 kHz, and a Direct Memory Access (DMA) chain was configured to fill a buffer of 125 samples using hardware; this process of filling a buffer with samples therefore does not consume processor resources.

Although implementing a Fast Fourier Transform has high processing demands for a low-power consumer microcontroller, individual terms of the Discrete Fourier Transform (DFT) can be computed quickly using the Goertzel Algorithm (97). The chosen sampling rate and buffer length yield an effective bin width of 2 kHz. Since pulses are being transmitted followed by guard intervals, peaks are expected in the computed Goertzel outputs within the specified bins. To detect these peaks while accounting for multipath and environmental interference, an adaptive peak detection algorithm was designed and implemented. It uses a circular buffer of Goertzel outputs and a priori knowledge about the expected shape of a peak to detect received bits. To account for noise, obstacles, and changing patterns of constructive interference when evaluating whether a tone is present on one of the two FSK channels, the algorithm uses the remaining frequency channel as an estimate of ambient noise level. This algorithm was implemented entirely using fixed-point arithmetic in order to increase computational efficiency, and all constant factors were chosen such that bit-shifts could be used instead of explicit multiplication or division.

As individual bits are decoded using this adaptive peak detection, words are decoded using a state machine based on the chosen timing parameters. The long guard interval at the end of each word, along with the expected per-bit timing, allows a state machine to detect if bits were erroneously inserted or omitted from a received word. In addition, a [15,11] Hamming encoding with an additional parity bit was employed to help detect or correct bit flips.
Adjustable gain control
To compensate for varying levels of received signal strength, the amplification PCB provides a programmable gain of 1, 2, 5, 10, 20, 50, or 100. The microcontroller continuously evaluates the average received signal strength over a 10 s period, and chooses a desired gain to maintain an ADC-input signal level of approximately 2 V Peak-to-Peak.

Acoustic tests
The acoustic communication modem was tested in controlled conditions as well as in the open ocean. This facilitated exploring the design space during development as well as evaluating its performance in real-world scenarios.

Acoustic communication characterization for design parameters
To test the acoustic communication under a variety of controlled conditions, the system was evaluated in a fish tank, a small pool, and a large pool. The fish tank was 1.2 m x 0.3 m x 0.45 m, the small pool was 12.5 m x 5.5 m x 1.2 m, and the large pool was 23.0 m x 12.5 m x 3.0 m. These environments facilitate multipath reflections due to their enclosed configuration, hard walls, and shallow depth; they therefore provide challenging conditions that can approximate the types of interference that would be observed in open-ocean deployments. The tests aim to evaluate the robustness of the communication with respect to multipath effects and to determine feasible data rates. As such, we investigated acoustic reflections, ambient noise, and the efficiency of the demodulation algorithm to appropriately choose timing and frequency parameters for the modulation protocol.

To characterize the multipath reflections, isolated pulses of the frequencies used by the acoustic modem were transmitted while the transmitter and receiver were submerged in a fish tank and in a pool. As seen in fig. S6, reflections are more sustained in the fish tank than in the pool; dominant reflections decay after about 20 ms in the fish tank and after about 3 ms in the pool. Based on these measurements, we chose a conservative guard interval of 45 ms for the modulation scheme.
To characterize the noise injected into the environment from the robot itself, we recorded its noise as received by the modem’s hydrophone when the robot’s motor was running continuously. Taking the Fast Fourier Transform of this noise, as shown in fig. S7, indicates that the motor produces broad-spectrum noise that is strongest at approximately 5-20 kHz and attenuates slowly towards 70 kHz. This then facilitated choosing effective tone frequencies and bin sizes for the FSK-based modulation scheme and decoding algorithm; the tone detection frequencies, 30 kHz and 36 kHz, are higher than the strongest band of motor noise while still accommodating other considerations such as microcontroller sampling rate and marine life. The effective bin size of the algorithm was 2 kHz.

Once the parameters of the modulation scheme were chosen, the performance of the
software-defined demodulation algorithm was evaluated by measuring the computational time required to process a buffer of acoustic samples. The algorithm was able to process a complete buffer of 125 audio samples in 120 μs including Goertzel filtering, dynamic peak detection, demodulation, and computations for the adjustable gain control. At a sampling rate of 250 kHz, this is sufficient to run the algorithm in real time.

**Acoustic modem evaluation in controlled environments**

The complete transmitter-receiver system was operated in controlled environments to evaluate robustness and feasible data rates for transmitting and decoding individual bits. To do this, a series of 200 alternating bits was transmitted at a rate of 20 bits/s. This was repeated over a sequence of increasing distances and at varying levels of depth. For each transmission, the percentage of bits correctly decoded by the receiver and the longest error-free segment of received bits were extracted during post-processing. In the fish tank, the receiver and transmitter were submerged to approximately 0.25 m and separated as far as possible. In the large pool, the depth of the receiver and transmitter was adjusted from 0.2 m to 1.8 m and the separation was adjusted from 0.9 m to 24.3 m. At the 1.8 m depth, results were recorded both with the robot’s motor on and with the motor off. These tests can therefore indicate how the performance of the system is affected by distance, depth, and ambient noise; the results are illustrated in fig. S8.

![Fig. S8. Acoustic range tests. Results of transmitting a sequence of 200 alternating bits at 20 bits/s at various depths and distances, in order to characterize the acoustic communication performance.](image)

The complete transmitter-receiver system was again operated in controlled environments to evaluate the transmission and decoding of complete data words. While the previous tests can indicate reliable parameters for receiving sequential bits, transmitting complete data words can evaluate the state machine algorithm and timing parameters for collecting
bits into complete words that indicate desired fish states. To do this, a series of 250 16-bit data words was transmitted, using 50 ms for each bit and 200 ms between words. The data rate was therefore 1 word/s. This experiment was performed in the fish tank and in the small pool; the receiver and transmitter were separated as far as possible in the fish tank and by approximately 10 m in the small pool.

The received signals, outputs of the Goertzel algorithm, and decoded bits were also visualized to investigate the detector’s performance under increasingly challenging conditions. Fig. S9 provides sample results from the tank and pool, both with the motor on and off. The motor noise interferes substantially with the transmitted tones and causes substantial noise in the output of the Goertzel algorithm. Nevertheless, the overlaid output of the dynamic peak detector algorithm indicates that the data is successfully decoded despite the noise and rapid variability of the received signals.

**Fig. S9. Performance of tone detection algorithm.** Complete command words were transmitted in a tank and a pool with the robot’s motor on and off, in order to evaluate the modem’s performance. Blue and red traces indicate data for each frequency channel of the FSK scheme, and stars at the top of each plot indicate decoded bits as detected by the real-time demodulation algorithm. Despite substantial noise and signal variations, all data is successfully decoded.

**Acoustic ocean experiments**

During the open-ocean experiments, the acoustic communication was evaluated by logging transmitted and received commands. Sample results of post-processing this data are presented in fig. S10, where the red traces indicate desired fish states selected by the diver and blue traces indicate states executed by the fish. The repeated jumps back to neutral demonstrated by the blue traces represent timeouts of the fish, which are marked on the bottom of each plot by black stars. Timeouts occur when no command has been received for a specified duration of about 10 s, at which point the fish returns to a neutral state and turns off the motor. The resulting silence often allows a faint transmitted command to be received, allowing the fish to return to desired operation.
Fig. S10. Ocean communication tests. The sequences of transmitted and received fish states, shown here for dive 5, are used to evaluate the effectiveness of communication in the open ocean. The red lines show what desired fish state the transmitter commanded, and the blue lines show what the fish executed. Green dots indicate successful transmission, while black stars show time-outs of the fish. Each plot represents a separate control dimension exposed by the diver interface module.
Ocean experiments

**Table S2. Dive summaries.** Six dives were performed over the course of 3 days, exploring various coral reef environments in Fiji. The depths and times presented were recorded for one of the divers participating in the experiments; while the trajectory of the diver and of SoFi were not the same, the diver was typically within several meters of SoFi and can therefore indicate the type of conditions that SoFi experienced. The experimenters were typically at slightly shallower depths than SoFi.

<table>
<thead>
<tr>
<th>Dive #</th>
<th>Day #</th>
<th>Location (all in Taveuni, Fiji)</th>
<th>Bottom Time (min)</th>
<th>Maximum Depth (m)</th>
<th>Average Depth (m)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>Three Sisters, Somosomo Strait</td>
<td>49</td>
<td>13.4</td>
<td>7.9</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>Three Sisters, Somosomo Strait</td>
<td>48</td>
<td>15.2</td>
<td>10.7</td>
</tr>
<tr>
<td>3</td>
<td>2</td>
<td>Nuku’s Reef, Somosomo Strait (Rainbow Reef)</td>
<td>55</td>
<td>14.6</td>
<td>7.3</td>
</tr>
<tr>
<td>4</td>
<td>2</td>
<td>Fish Factory, Somosomo Strait (Rainbow Reef)</td>
<td>47</td>
<td>14.9</td>
<td>6.7</td>
</tr>
<tr>
<td>5</td>
<td>3</td>
<td>Nuku’s Reef, Somosomo Strait (Rainbow Reef)</td>
<td>60</td>
<td>11.0</td>
<td>8.5</td>
</tr>
<tr>
<td>6</td>
<td>3</td>
<td>Cabbage Patch, Somosomo Strait (Rainbow Reef)</td>
<td>49</td>
<td>14.3</td>
<td>7.6</td>
</tr>
</tbody>
</table>

Total: 308  Max: 15.2  Average: 8.1

**Table S3. Tail strokes.** Summarizing the number of executed tail strokes during an average dive in the open ocean. We estimated the number of tail strokes at various combinations of thrust and yaw using the logs of the executed states of the robotic fish. Note that tail strokes for no thrust are equivalent to the time spent at that state without undulation of the tail.

<table>
<thead>
<tr>
<th></th>
<th>No Thrust</th>
<th>Thrust 1</th>
<th>Thrust 2</th>
<th>Thrust 3</th>
<th>TOTAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Yaw Left</td>
<td>13</td>
<td>2</td>
<td>28</td>
<td>115</td>
<td>158</td>
</tr>
<tr>
<td>Straight</td>
<td>1893</td>
<td>195</td>
<td>805</td>
<td>1166</td>
<td>4059</td>
</tr>
<tr>
<td>Yaw Right</td>
<td>81</td>
<td>3</td>
<td>81</td>
<td>57</td>
<td>221</td>
</tr>
<tr>
<td>TOTAL</td>
<td>1987</td>
<td>201</td>
<td>914</td>
<td>1338</td>
<td><strong>4439</strong></td>
</tr>
</tbody>
</table>
**Movie S1. Underwater experiments.** [https://youtu.be/z-SHv3aF4lU] The movie shows multiple sequences of the robotic fish exploring the coral reefs. The robotic fish is shown from different viewing angles. The movie also contains recordings from the robot’s perspective using the onboard fisheye camera. We also show the human interaction with the robotic fish through the acoustic diver interface module.

**Movie S2. Underwater experiments and a look inside the fish.** [https://youtu.be/Dy5ZETdaC9k] The movie shows multiple sequences of the robotic fish exploring the coral reefs. The robotic fish is shown from different viewing angles, and a brief sequence is shown of taking the fish apart to look inside. The movie also contains recordings from the robot’s perspective using the onboard fisheye camera. Human interaction with the robotic fish through the acoustic diver interface module is also shown, and a closeup is shown of the interface in action.